



Kementerian Kerja Raya



BRIDGE DESIGN TOWARD IMPROVED INSPECTION AND MAINTENANCE

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PIARC T.C. D.3 BRIDGES - WORKING GROUP 1

2016 – 2019 CYCLE

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<http://rivaspuede.org/?p=1276>

Introduction

- Requirements of good bridge design:
 - Strength
 - Functionality
 - Aesthetics
 - Economics
- Practical, durable, sustainable, maintainable, etc.
- In achieving this, future inspections and maintenance must be considered upfront in the design
- Failure to do so, leads to impractical and costly future maintenance



<http://www.flickr.com/photos/mickbab/3772025356/>

Aim

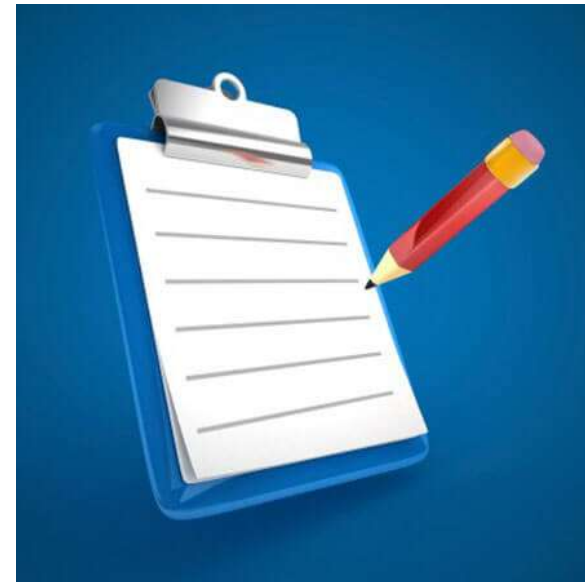
- *Assess design and detailing practices and provisions* from various countries that are specifically directed *toward facilitating the undertaking of future inspections, maintenance and replacement of bridge elements*
- Achieved through a survey distributed to the members of T.C. D.3 Bridges of PIARC



<https://brentwoodhomepage.com/lowest-rated-bridges-in-williamson-county-hills-oldhills/bridge-inspection-aid-climb-e1477683569325/>

Methodology

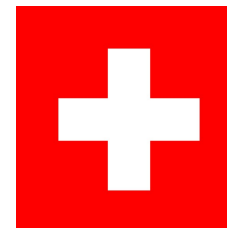
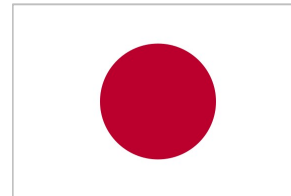
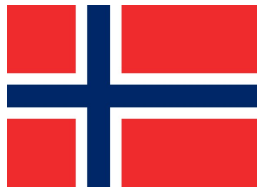
- Questionnaire
 - Conceptual design practices and provisions
 - Detail design practices and provisions
 - Safe access installations and provisions
- Case Study
 - Good examples
- Reviewed, compared and analysed responses
- Proposed a consolidated set of guidelines



Results and Analysis

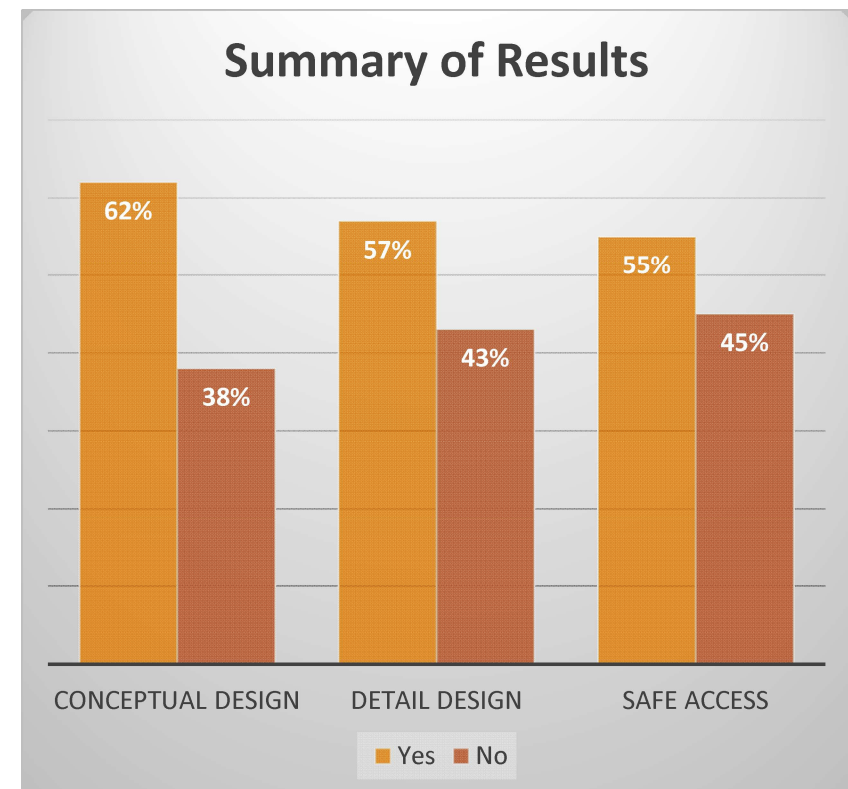
- 17 responses to questionnaire

- Austria
- Belgium
- Canada
- China
- Germany
- Hungary
- Japan
- Norway
- Portugal
- Romania (2 responses)
- South Africa
- South Korea
- Spain
- Switzerland
- USA (2 responses)



Results and Analysis

- Majority of responses indicate countries do take into account future inspections and maintenance in design and construction of bridges
- Majority of responses also indicate that provisions for design for this aspect are found in codes/standards/guidelines
- Minority (24%) indicate that it is left up to best practice/experience of individual design
- Most of the provisions were common to all countries
- The following slides present a consolidated set of best practice guidelines with regard to designing bridges for improved inspection and maintenance.



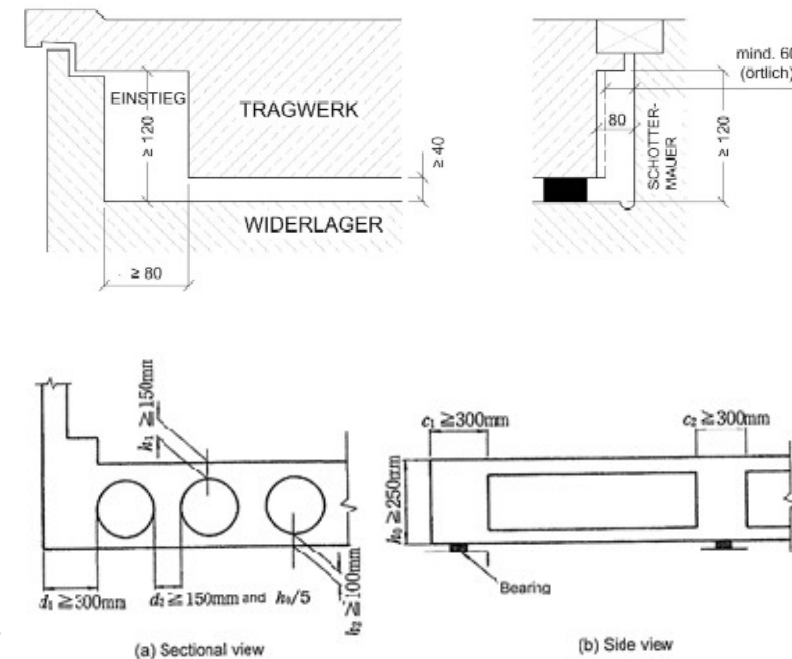
Conceptual Design

- Structural configurations (bridge typology)
 - Integral bridges, semi-integral or continuous deck slabs preferred
 - Voided slabs using permanently installed inaccessible void formers not favoured in some countries
- Material choice
 - Durability specifications, weathering steel, UHPC and fibre-reinforced concrete
 - Galvanised and stainless steel in decks and parapets
 - Protective coatings of steel elements



Conceptual Design

- Minimum dimensions and clearances
 - Min. clearance between top of substructure and soffit of superstructure
 - Min. dimensions of access gallery/chambers at abutments
 - Min. thickness of deck slabs
 - Min. thickness of steel plates
 - Min. sizes of openings, manholes, voids/hollow spaces (Health and Safety obligations)
 - Min. and max. height of parapets and barriers to suit required containment level and inspection equipment respectively (excluding noise/wind barriers)
- Bridge instrumentation
 - Limited use of bridge instrumentation such as structural health monitoring for inspections and maintenance
 - Mostly used for larger structures to monitor earthquake/wind effects and for research



Detail Design

- Bearings

- Design details must consider bearing replacement
 - Adaptor plates
 - Provisions for jacking on top of bearing self and cross/transversal beam of diaphragm
 - Bearing plan and report to be undertaken for every design – design, installation, maintenance, replacement

- Expansion joints

- Access galleries/chambers recommended for large bridges for inspection/maintenance of multi-element joints
- Joint leakage must be catered for to protect substructure, prestressing anchorages
- Joints installed in modular unit lengths to facilitate replacement

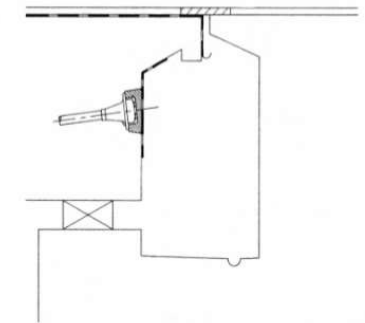
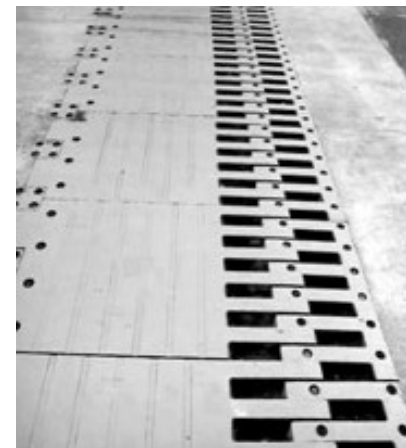
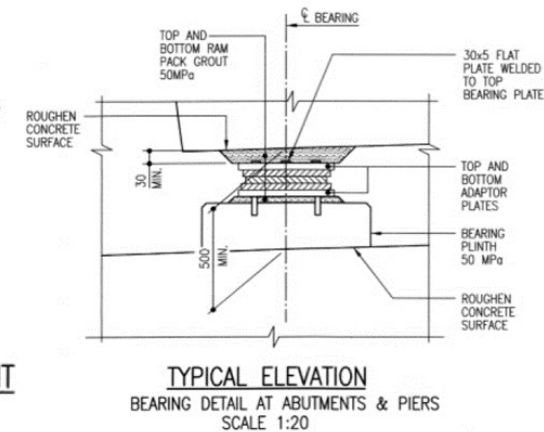
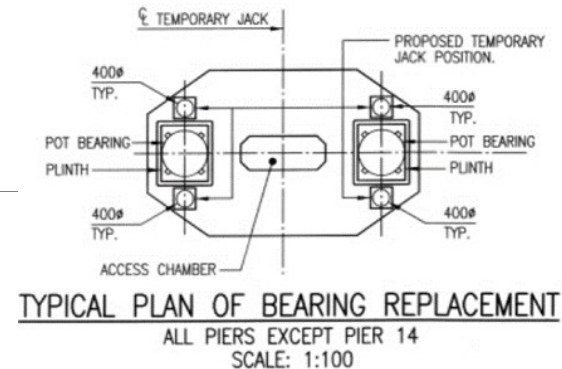
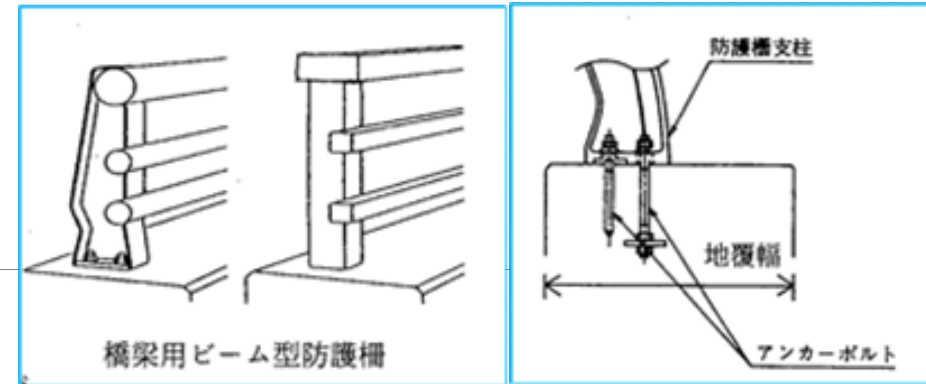


Fig.1.2 Buried anchorage for internal tendons at end of deck with abutment gallery, or beneath expansion joints, [7]

Detail Design

- Kerbs, parapets, railings
 - Anchor bolts for steel parapets shall fail in the case of impact and not the deck (ensure containment is satisfied)
 - High strength concrete (>50MPa) with high abrasion and delamination resistance for kerbs
 - Hydrophobic coatings recommended for kerbs where de-icing salts used
 - Where vandalism and theft are a risk, concrete parapets shall be used
- Surfacing and waterproofing
 - Waterproofing membranes to be used where de-icing salts used
 - Modified mastic asphalt or latex modified concrete used for deck pavement which has increased service life
 - Paving machines to be used to float deck which improves riding surface and reduces low spots for ponding



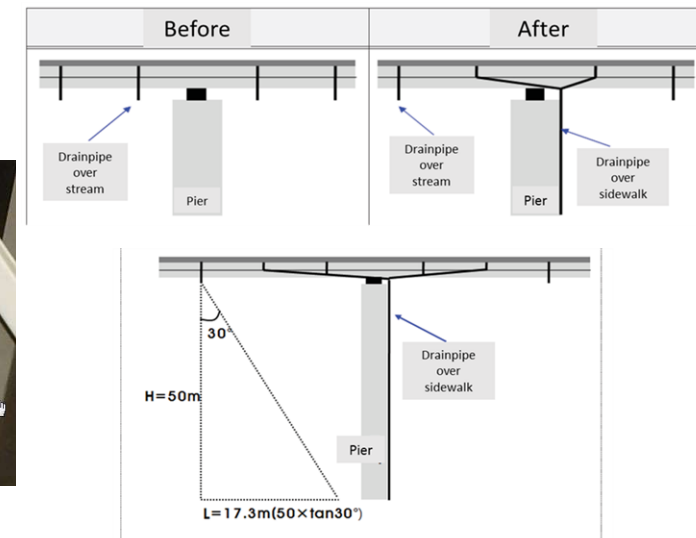
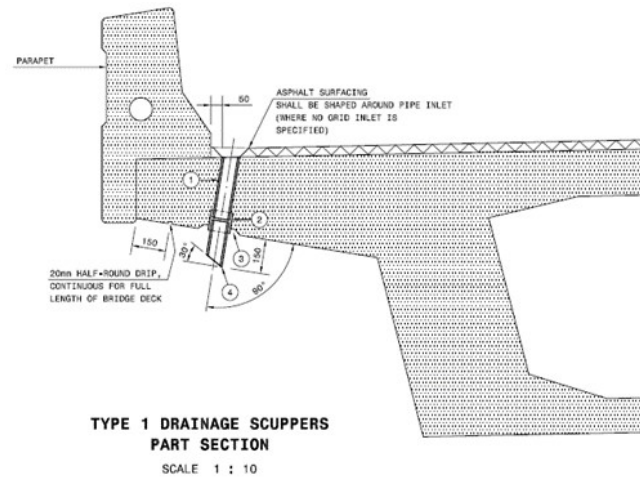
Detail Design

- Drainage

- Minimum size of scupper/downspouts to prevent blockage
- Scupper to protrude beyond lowest level of deck/girder
- Drainage between the interface of the pavement layer and top of deck to be catered for
- Direct discharge (where environmental conditions permit) preferred over piped systems (except where to avoid spray on substructure faces)
- Drip notches along all soffit edges

- Hollow-box girders, voids, hollow spaces

- Voids must be accessible for inspection and maintenance
- All voids must be drained especially composite box girders
- Interior of voids painted white for improved lighting and easier identification of cracks



Detail Design

- Pre-stressing systems
 - Additional ducts shall be allowed for external post tensioning.
 - For non-grouted internal post tensioning, phased replacement of cables must be considered
- Other
 - In certain countries, where vandalism is a problem, areas under bridges in front of abutments to be protected and discourage activity
 - Street lighting to be placed in central reserve/median to facilitate the use of the bridge inspection vehicles



Safe Access

- Platforms, landings, walkways, catwalks
 - Connections for attachment of platforms to be considered
 - Permanently installed on large bridges
 - Permanently installed moveable platforms (be careful of long-term maintenance of this platform)
 - Including handrails, fall arrest systems, lugs, tie-off points
- Installations on inclined surfaces
 - Embankments
 - Arches
- Ladders, stairs, hoists, lifts
 - To be installed in tall hollow towers, piers or pylons



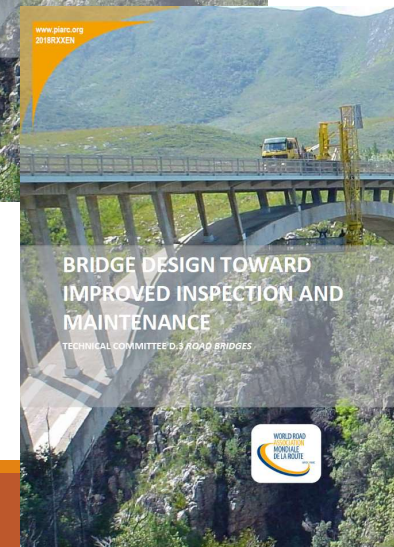
Safe Access

- Hatches, openings, ports, manholes
 - Doors to be made of fibre reinforced polymer plates which reduces the weight of doors and is better in corrosive areas
 - Doors to be designed to be anti-vandal
- Lighting
 - Installed in closed spaces
 - In some cases, the maintenance of lighting system itself becomes costly
- Ventilation
 - Installed in closed hollow spaces especially for steel box girders
- Other
 - Safe parking provided for inspector on road
 - Security personnel to accompany inspector in dangerous areas



Conclusion

- Cost of implementing some of the practices mentioned may add to initial capital cost
- However, where access is difficult, the efficiency of the inspector is impaired and future maintenance is costly
- Future costs far exceed initial capital investment of taking into account inspections and maintenance
- Other costs:
 - Social costs
 - Delays
 - Economic costs
- Purpose of this work is to highlight the importance of considering inspections and maintenance in design



THANK YOU
