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INTRODUCTION

This **Mechanical System Design & Installation Guidelines For Architects And Engineers – 2017** was prepared and published as a revised edition to the 2nd edition published in 2011. The first edition was published in 1992.

The improved version of 3rd edition is to enhance guidance for Architects and Engineers with the latest requirement of mechanical system design and installation in government building projects.

This revised edition has adopted latest guidelines, standards and requirement such as JKR Guidelines on the Prevention of Mould Growth in Buildings, standard JKR technical specification, criteria for sustainable building designs, Do & Don'ts Guidelines, Industrialised Building System (IBS) and lessons learnt.

The objectives of the guidelines are as follows:

- Assist JKR professional to identify the architectural, structural and electrical requirement in the design and installation of mechanical system in the building.
- Provide latest reference for project supervision team and maintenance team.
- Improve quality of government building project implementation.

Special thanks to the committee members who were highly dedicated towards the successful completion of this revised guidelines.

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SPECIAL REQUIREMENT



SPECIAL REQUIREMENT

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No.	Item	Mechanical Requirement	Action	Remark
1.0	Pre-Fabricated Roof Trussess (PRT)	All PRT must be able to support the load of all mechanical services such as ducts, pipes, grilles, fan coil units and etc.	Architect and Structural Engineer	Estimated load to be provided by Mechanical Engineer.
2.0	Trenching	Provide trenching for mechanical incoming pipe into the building.		Size and location to be determine by Mechanical Engineer.
3.0	Catwalk ladder	Building design with double or multi volume, catwalk ladder shall be provided inside the roof space.		For service, maintenance and safety purpose.
4.0	Service floor	Dedicated service floor shall be provided for complicated building such as hospital, laboratory etc, to specifically allocate and centralize the various services and equipment.		Ease of maintenance.
5.0	Service tunnel	Dedicated service tunnel shall be provided for complex building such as university, airport etc, for easy access and routing of various services.		Ease of maintenance.
7.0	Outdoor Mechanical Equipment	All mechanical equipment located outdoor shall be provided with decorative enclosures/screens.	Architect and Structural Engineer	For aesthetic reason

No.	Item	Mechanical Requirement	Action	Remark
8.0	Plant Room	Sufficient ventilation (no air blockage) shall be considered for air-conditioning system and proper access for maintenance (e.g louvered fences, perforated metal panel) Building near sea/island shall consider marine environment protection. To consider all mechanical plant room requirements according to their location and functionality.	Architect	Input provided by Mechanical Engineer.
9.0	Lighting and Electrical Supply	Provide sufficient lighting of 400 lux and sufficient nos of 13 Amp socket outlet to all plant room.	Electrical Engineer	For function, service, and maintenance.

Checklist For Mechanical Special Requirement:

No.	Description	Yes	No	Remark
1.	Pre-Fabricated Roof Trussess (PRT)			
2.	Trenching			
3.	Catwalk Ladder			
4.	Service floor			
5.	Service tunnel			
6.	Scissor Lift			
7.	Outdoor Mechanical Equipment			
8.	Plant Room			
9.	Lighting and Electrical Supply			

AIR CONDITIONING SYSTEM



SECTION 1

AIR-CONDITIONING SYSTEM

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No.	Item	Mechanical Requirement	Action	Remark
1.0	General requirement	Any air-conditioning equipment located outdoor shall be provided with decorative enclosure/screens with sufficient ventilation (no blockage) and easy access for maintenance e.g louvered fences, perforated metal panel. Outdoor equipment near sea/island shall consider marine requirement.	Architect and Structural Engineer	For aesthetic reason and protection from oxidation
2.0	Cooling tower			Cooling tower is required if air conditioning system is water-cooled-type.
	2.1 Location and facilities	2.1.1 Cooling tower shall be located at an area with free air flow such as rooftop or large open space on ground level. Refer to Table 1.1 and Figure 1.4 for space requirements. 2.1.2 For rooftop installation, access staircase must be provided for the purpose of maintenance. Cat ladder is not allowed. 2.1.3 Dedicated space for make-up water tank shall be provided. Refer to Table 1.1 for make-up water tank capacity.		

No.	Item	Mechanical Requirement	Action	Remark
		2.1.4 Concrete plinths for cooling tower and make-up water tank shall be provided. Refer to Table 1.1 and Figure 1.3 for operating weight and plinth requirement of cooling tower. 2.1.5 If enclosure is required around the cooling tower for aesthetic reasons, then it shall allow free airflow through the cooling tower. Refer Figure 1.4 for cooling tower space layout. Precast or aluminum grilles may be used. 2.1.6 Floor surface for the cooling tower area shall be leveled to avoid any water ponding and sloped gently towards scupper drain/drainage outlet. 2.1.7 Cooling tower should not be located near to noise and vibration sensitive areas such as meeting rooms, conference rooms, office, residential or public areas.	Architect and Structural Engineer	Configuration of concrete plinths to be provided by Mechanical Engineer. Exact size to be provided during construction stage. To ensure good drainage in the plant room. To avoid nuisance due to noise and vibration.

No.	Item	Mechanical Requirement	Action	Remark
3.0	Chiller plant room	The chiller area shall be free of columns for ease of equipment installation.	Architect and Structural Engineer	For easy equipment layout arrangement, installation and maintenance.
	3.1 Dimensions	Refer to Table 1.4 to determine dimensions of plant room. Refer to Figure 1.1 for suitable layout.		
	3.2 Location	3.2.1 Chiller plant room shall be located at ground level and accessible by road.		Ease of maintenance, mitigation of noise and vibration.
		3.2.2 If possible, chiller plant room is to be separated from main building.		
		3.2.3 Chiller plant room shall not be located near noise and vibration-sensitive areas such as meeting rooms, conference rooms and office areas.		

No.	Item	Mechanical Requirement	Action	Remark
	3.3 Access door	Roller shutter door or fire-rated door shall be as shown in Figure 1.1 .	Architect and Structural Engineer	
	3.4 Floor	3.4.1 Use non-slip epoxy paint for floor finish. 3.4.2 Floor level to slope gently towards drainage outlet.		To ensure good drainage in the plant room.
	3.5 Ventilation	Provide fan openings of clear dimensions 500mm x 500mm for cross-flow forced ventilation.		Actual size and location shall be determined by Mechanical Engineer.
	3.6 Hoisting facilities	To provide hoisting beams for loading and unloading chillers and the pump sets during maintenance works. Refer to Figure 1.1 for details.		For maintenance purpose. Actual load of hoisting beam shall be determined by Mechanical Engineer.
	3.7 Wall	Chiller plant room attached to building shall be double brick wall.		Noise control.
	3.8 Plinth	Provide concrete plinths of dimension 150mm height for pumps and chillers. Use non-slip epoxy paint.		Actual size and location shall refer to the Mechanical Engineer.

No.	Item	Mechanical Requirement	Action	Remark
	3.9 Trenching	Pipe trenching shall be provided for both piping from plant room located outside the building to the pipe riser in the building.	Architect and Structural Engineer	Size to be provided by Mechanical Engineer.
	3.10 Other facilities	3.10.1 Provide suitable electric cable trenches.		
		3.10.2 Chiller plant room must be accessible by goods vehicles, and concrete ramp is preferred.		
		3.10.3 Provide water tap and floor trap adjacent to each other. The floor trap shall be located in a 600mm x 600mm x 50 mm sunken floor areas.		
		3.10.4 Provide minimum 400 lux of lighting and sufficient 13 Amp socket outlet.	Electrical Engineer	For function, service and maintenance purposes.
		3.10.5 Dedicated electrical earth chamber shall be provided	Electrical Engineer	For air-conditioning main switch board.

No.	Item	Mechanical Requirement	Action	Remark
4.0	AHU Room		Architect and Structural Engineer.	AHU rooms are required for all centralized air-conditioning systems.
	4.1 Dimensions	Refer to Table 1.5 under AHU room dimensions.		
	4.2 Location	4.2.1 Not to be located adjacent to toilets, staircase, electrical, lift shaft, gases room, LPG room, kitchen, disposal area, meeting rooms or chemical rooms.		
		4.2.2 AHU rooms shall be located such that the furthest supply air outlet shall be not more than the distance shown in Table 1.5 . Refer to Figure 1.2 for typical location of AHU in building.		
		4.2.3 For double volume air conditioning area, proper location of AHU shall be considered for duct routing.		
	4.3 Walls	4.3.1 AHU room must have at least one external wall facing outwards.		For fresh air intake.
		4.3.2 No louvers or window is allowed.		Negative pressure.
		4.3.3 All AHU room shall be brick wall type and build up to the beam soffit or floor slab.		AHU room shall not be constructed from IBS precast materials.

No.	Item	Mechanical Requirement	Action	Remark
		4.3.4 Suitable openings shall be provided in the wall or beam for the supply and return ducts.	Architect and Structural Engineer	Size and location of opening to be determined by Mechanical Engineer.
		4.3.5 All AHU room at the top most floor shall be fire-rated fixed ceiling or concrete slab.		Suspended ceiling is not allowed due to airtightness issue.
	4.4 Door.	4.4.1 Provide double-leaf fire-rated solid door with door closer.		
		4.4.2 Minimum door width is 1.5m.		
		4.4.3 Door shall open outwards.		
		4.4.4 Provide door seal on each door.		For air tight.
	4.5 Floor.	4.5.1 Provide non-slip epoxy paint floor.		Ease of floor maintenance.
		4.5.2 AHU room floor shall be lower than outside floor level by 25mm and sloped gently towards the floor trap.		

No.	Item	Mechanical Requirement	Action	Remark
		4.5.3 Provide floor trap for each AHU room. The floor trap shall be located in a 600mm x 600mm x 50 mm sunken floor areas. 4.5.4 Provide an appropriate floor opening of minimum size 800 x 450 mm with a 50 mm kerb all rounds at every floor of AHU. 4.5.5 Provide concrete plinths of 150mm height. Use non-slip epoxy paint. 4.5.6 AHU room floor shall be waterproof	Architect and Structural Engineer.	To cater for riser pipes, and to prevent water seepage. Size and location to be determined by Mechanical Engineer. Concrete plinth to accommodate AHU. Actual size and location shall refer to the Mechanical Engineer.
	4.6 Other facilities.	4.6.1 No cross-beam is allowed. 4.6.2 No other services are allowed in AHU rooms. 4.6.3 Provide minimum 400 lux lighting and 2 nos of 13 Amp socket.	Electrical Engineer	

No.	Item	Mechanical Requirement	Action	Remark
5.0	Air-Conditioned area		Architect and Structural Engineer.	
	5.1 Access opening.	Where fan coil unit is installed within plasterboard ceiling (fixed) area, a minimum 600mm x 600mm access opening shall be provided and cleared of any obstruction.		Ease of maintenance. Exact location will be determined by Mechanical Engineer.
	5.2 Pre-fabricated Roof Trusses	Pre-fabricated roof trusses must be able to support the load of all mechanical services such as ducts, pipes, grilles, fan coil units and etc. Otherwise, provide steel bar to support mechanical services load.		Estimated load to be provided by Mechanical Engineer.
	5.3 24-hours.	Where 24-hours or low temperature air-conditioning is required, the following conditions must be adhered to: a. Partitions and floors adjacent to non air-conditioned spaces must be thermally insulated (double wall or cavity wall with Polyurethane, PU foam) b. Glass windows shall be double-glazed. c. Ceiling shall be PVC laminated gypsum boards or moisture resistance boards.		Refer Guidelines On The Prevention Of Mould Growth In Buildings for detail.

No.	Item	Mechanical Requirement	Action	Remark
6.0	5.4 Other facilities.	5.4.1 All glass walls and windows shall be glazed or tinted.	Architect and Structural Engineer	No louvered window is allowed.
		5.4.2 If windows are provided it shall be casement type and airtight.		
		5.4.3 All doors opening to non-air-conditioned areas including toilets shall be provided with door closer. All space attached to non air-conditioning area and toilet shall be build up to the beam soffit or floor slab.		
	Ductings.			
	6.1 Ceiling space	6.1.1 Provide adequate clear ceiling space for ductings. Refer to Table 1.5 for 'clear ceiling space required'.		Size and location of opening to be determined by Mechanical Engineer.
		6.1.2 Where ceiling space cannot be adequately provided for, beam openings shall be provided. Refer to Table 1.5 under 'size of openings for supply duct' for beam openings dimensions.		

No.	Item	Mechanical Requirement	Action	Remark
7.0	6.2 Beam openings	6.2.1 Beam openings must be in line with AHU room. 6.2.2 Where ceiling is flush with the soffit of beams, then beam openings shall be provided to allow for free flow of return air in the case of ceiling return design.	Architect and Structural Engineer	Size and location of opening to be determined by Mechanical Engineer.
	Air-Cooled Chiller			
	7.1 Space Requirement	Provide sufficient space for outdoor unit & ancillary equipment.		Space and operating weight to be determined by Mechanical Engineer.
	7.2 Location	Appropriate location to consider noise generated from the outdoor unit.		

No.	Item	Mechanical Requirement	Action	Remark
8.0	Chilled Water Expansion Tank		Architect and Structural Engineer	
	8.1 Space Requirement	Provide sufficient space.		
	8.2 Location	8.2.1 To be located at topmost floor.		
		8.2.2 Easily accessible for maintenance.		
	8.3 Plinth	Provide concrete plinths of dimension 150 mm height.		
9.0	Direct Expansion (DX) System (Air-cooled split unit/Variable Refrigerant Flow (VRF) /Split Ducted)			
	9.1 Location	9.1.1 Outdoor unit shall be located at an area with free air flow.		For optimum performance.
		9.1.2 Provide dedicated location purposely for centralizing outdoor unit.		For camouflage/ aesthetic value If outdoor unit need to be enclosed, refer to Mechanical Engineer for requirement.

No.	Item	Mechanical Requirement	Action	Remark
10.	9.2 Maintenance Access	Provide maintenance access ceiling opening of 600 mm x 600 mm (for indoor unit)	Architect and Structural Engineer	Actual size and location shall refer to Mechanical Engineer.
	9.3 Plinth.	Provide RC plinths of dimension 150 mm height for outdoor unit. (for VRF & split ducted only)		
	9.4 Pipe Opening	Slab/wall opening for refrigeration pipe from the outdoor unit to the building shall be covered/protected. (for VRF & split ducted only)		To avoid water seepage/rain.
	9.5 Riser	9.5.1 Provide a dedicated riser for refrigeration piping from outdoor unit to indoor unit (for VRF & split ducted only) 9.5.2 Provide proper refrigeration pipe routing into the building. (for VRF & split ducted only)	Electrical Engineer	Actual size and location shall refer to Mechanical Engineer.
	9.6 Main switch Board	Provide dedicated electrical earth chamber for VRF control board.		For effective grounding control.
	Precision Air-Conditioning			
	10.1 Server Room (24 hrs)	10.1 The requirement shall refer to para 5.3		Refer Guidelines On The Prevention Of Mould Growth In Buildings for detail.

TABLE 1.1

APPROXIMATE COOLING TOWER AND MAKE-UP WATER TANK REQUIREMENTS

TOTAL AIR- CONDITIONED AREA IN BUILDING (m ²)	*SPACE (mm)		OPERATING WEIGHT OF EACH COOLING TOWER (kg)	MAKE-UP WATER TANK CAPACITY (litres)
	WIDTH Wr	LENGTH Lr		
< 1,000	11,000	14,000	2,500	5,000
1,001 – 2,500	16,000	14,000	2,500	12,500
2,501 – 3,500	16,000	15,000	3,500	17,500
3,501 – 4,700	17,500	15,500	4,000	22,800
4,701 – 9,300	19,000	18,000	7,000	45,700
9,301 – 15,000	26,500	21,500	11,500	70,200
15,001 – 21,000	34,500	22,000	14,500	103,300

NOTES:

1. For cooling tower layout requirement refer to **Figures 1.3 and 1.4**.
2. * These dimension space include cooling tower and make up water tank.

TABLE 1.2

APPROXIMATE COOLING TOWER AND MAKE-UP WATER TANK REQUIREMENTS

Single Type

Installation Next To Solid Wall

TOTAL AIR-CONDITIONED AREA IN BUILDING (m ²)	MINIMUM CLEARANCE (mm)	
	AT LOUVER COOLING TOWER (W) TO SOLID WALL (D1)	AT END WALL LENGTH COOLING TOWER (L) TO SOLID WALL
< 1,000 – 2,500	1,500	1,000
2,501 – 3,500	2,000	1,000
3,501 – 4,700	2,500	1,000
4,701 – 9,300	2,500	1,000

TABLE 1.3

APPROXIMATE COOLING TOWER AND MAKE-UP WATER TANK REQUIREMENTS

Modular Type

1. Solid Wall Enclosure

- i. The minimum clearance louver cooling tower (W) to solid wall enclosure or wells.

TOTAL LOUVER WIDTH, W(mm)	MINIMUM CLEARANCE, D1(mm)
Below 4,500	3,500
Below 7,000	4,000
Below 10,000	6,000
Below 14,000	6,000

- ii. End wall length cooling tower (L) to solid wall enclosure or wells, the minimum dimensions is 1000mm.

NOTE:

1. This table is to be read in conjunction with **Figure 1.4**.

2. Louvered Wall

- i. The minimum clearance louver cooling tower (W) to louvered wall is 2500mm.
ii. End wall length cooling tower (L) to louvered wall is 1000mm.

TABLE 1.4

CHILLER PLANT ROOM DIMENSIONS

TOTAL AIR- CONDITIONED AREA IN BUILDING (m ²)	APPROXIMATE CAPACITY OF EACH CHILLER (Tons)	PLANT ROOM DIMENSIONS (mm)			OPERATING WEIGHT OF EACH CHILLER (kg)	REMARKS
		WIDTH Wr	LENGTH Lr	HEIGHT Hr		
3,500 – 4,700	150	14,500	11,000	5,000	8,500	Number of chillers (Duty + Standby) Meant to house 3 chillers. Refer to Mechanical Engineer.
4,701 – 9,300	300	15,000	11,500	5,000	16,000	
9,301 – 15,000	500	16,000	12,000	5,000	18,000	
15,001 – 21,000	700	18,000	12,000	5,000	20,000	

NOTES:

1. For chiller plant room layout refer to **Figure 1.1**.
2. Wr, Lr and Hr are respectively room width, length and height.
3. Dimensions stated above are 'clear dimensions'.
4. A larger plant room may be necessary if there is any structural column which may interface with equipment layout.
5. These plant room dimensions include chiller and pump.

TABLE 1.5

APPROXIMATE AHU ROOM DIMENSIONS AND DUCTING REQUIREMENTS

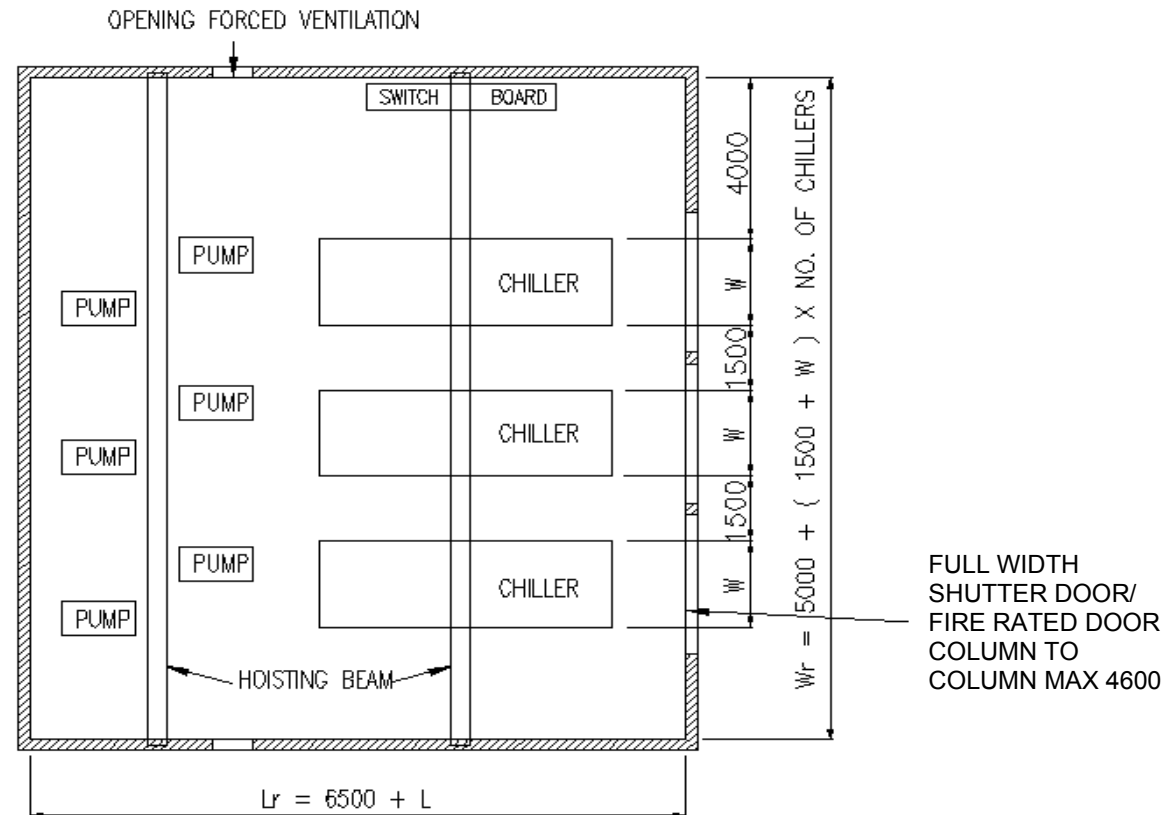
TOTAL AIR- CONDITIONED AREA PER ZONING IN BUILDING (m ²)	AHU ROOM DIMENSIONS WIDTH x LENGTH (m)	1* CLEAR CEILING SPACE REQUIRED (mm)	SIZE OF OPENINGS (THROUGH BEAMS OR WALLS)		MAXIMUM ALLOWABLE DISTANCE OF FURTHEST POINT OF AIR-CONDITIONED ZONE FROM THE AHU ROOM (m)
			FOR SUPPLY DUCT DEPTH x WIDTH (mm)	FOR RETURN DUCT DEPTH x WIDTH (mm)	
200	6.0 x 4.5	500	356 x 925	356 x 925	20
400	6.5 x 4.5	650	500 x 1,225	500 x 1,225	30
600	7.0 x 4.5	650	500 x 1,825	500 x 1,825	35
800	7.5 x 4.5	650	500 x 2,450	500 x 2,450	40

NOTES:

- 1*. Clear ceiling space is the vertical distance from the beam soffit to ceiling tee for ducting only. For other services such as lighting, conduit etc, architect shall consult with Electrical Engineer.
2. Coordination between all disciplines shall be required during design stage. (Opening at slabs, walls and etc. especially for IBS).
3. Limited zoning up to 800m² in building.
4. Actual number of AHU rooms shall be determined by Mechanical Engineer.
5. Limitation of duct length and quantity of AHU is due to consideration of duct sizing.

CENTRIFUGAL CHILLER PLANT ROOM LAYOUT

FIGURE 1.1



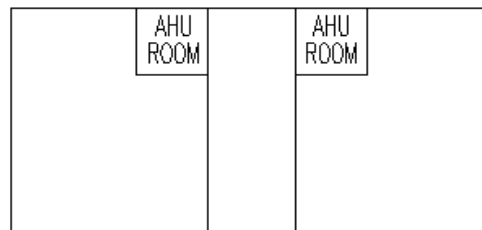
NOTES:

1. W_r , L_r and H_r are respectively room width(W), length(L) and height(H) of Chiller.
2. $H_r = H + 1000\text{mm}$.
3. This figure is to be read in conjunction with Table 1.4.
4. Hoisting beam point load to be read in conjunction with Table 1.4.
5. All dimensions are in millimeter (mm).

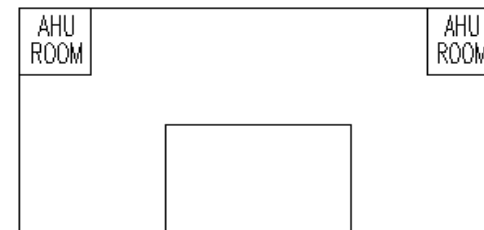
FIGURE 1.2

SUGGESTED LOCATIONS OF AHU ROOMS IN STANDARD BUILDING BLOCKS

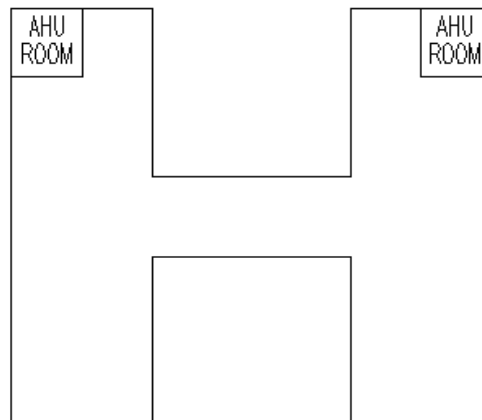
RECTANGULAR BLOCK



U - SHAPE BLOCK



H - SHAPE BLOCK



SQUARE BLOCK

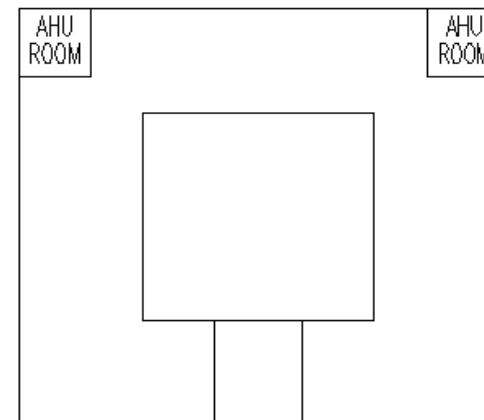
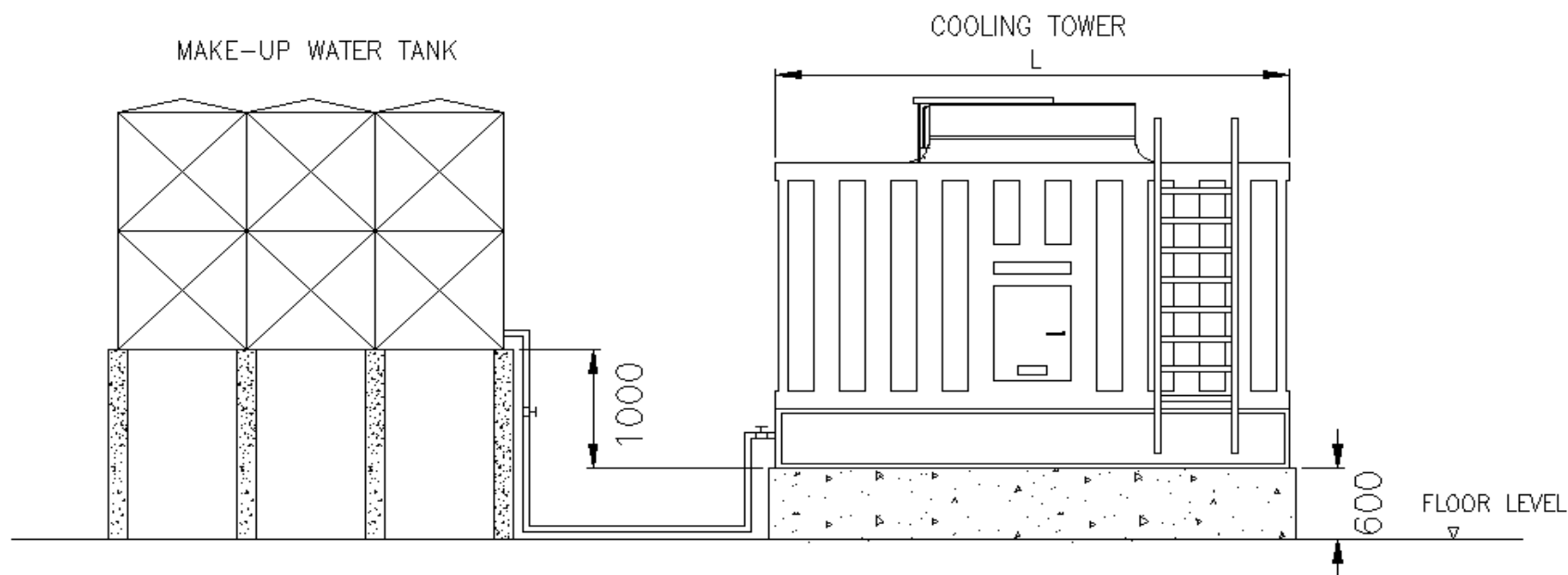


FIGURE 1.3

PLINTHS REQUIREMENT FOR MAKE-UP WATER TANK AND COOLING TOWER

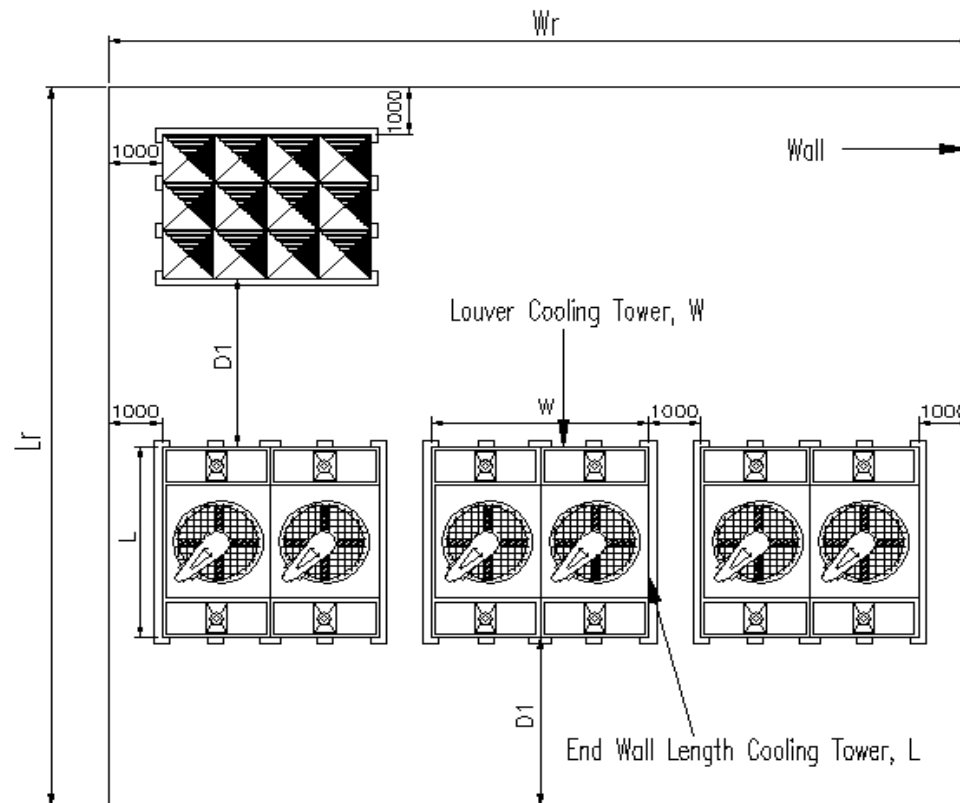


NOTES:

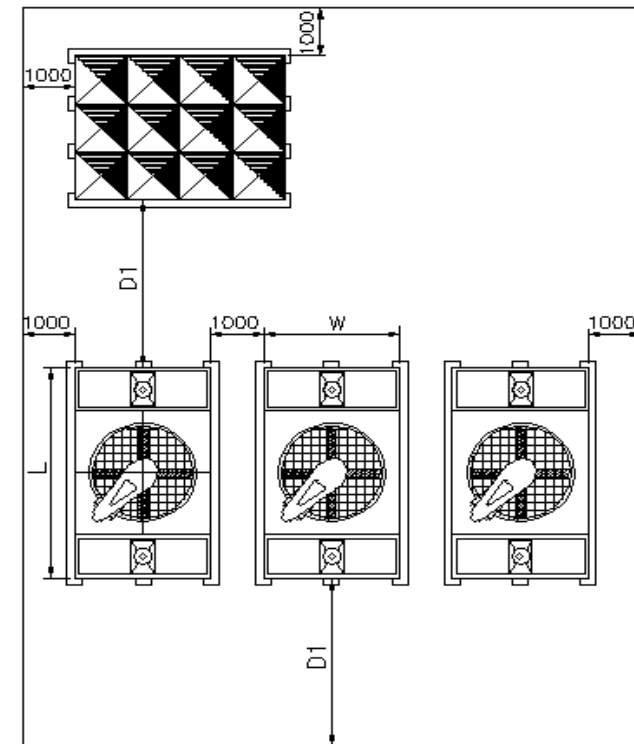
1. The bottom of the tank shall be higher than the cooling tower sump approximately 1000mm.
2. The actual size of make-up water tank and cooling tower concrete plinths shall refer to the Mechanical Engineer.
3. All dimensions are in millimeter (mm).

TYPICAL LAYOUT FOR COOLING TOWER

FIGURE 1.4



a. Modular Type



b. Single Type

NOTES:

1. This figure is to be read conjunction to Table 1.3.
2. Refer to the Mechanical Engineer for the arrangement and type of cooling tower.
3. All dimensions are in millimeter (mm).

Checklist For Mechanical Requirement: Air-Conditioning System

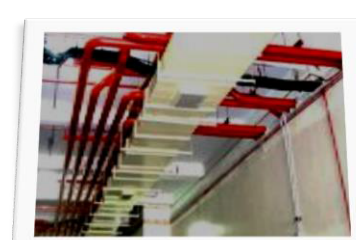
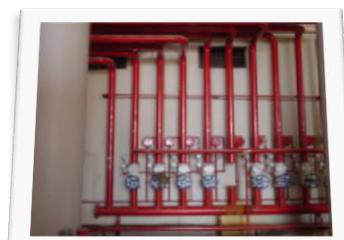
No.	Description	Yes	No	Remark
1.	General requirement			
2.	Cooling tower (if required)			
2.1	Location and facilities			
3.	Chiller plant room (if required)			
3.1	Dimensions			
3.2	Location			
3.3	Access door			
3.4	Floor			
3.5	Ventilation			
3.6	Hoisting facilities			
3.7	Wall			
3.8	Plinth			
3.9	Other facilities:			
4.	AHU Room			
4.1	Dimensions			
4.2	Location			
4.3	Walls			
4.4	Door			
4.5	Floor			
4.6	Other facilities:			

Checklist For Mechanical Requirement: Air-Conditioning System (Cont'd.)

No.	Description		Yes	No	Remark
5.	Air-conditioned area				
	5.1	Access opening			
	5.2	Roof trusses load			
	5.3	24-hours			
6.	Ductings				
	6.1	Ceiling space			
	6.2	Beam hole			
7.	Air-Cooled Chiller				
	7.1	Space Requirement			
	7.2	Location			
8.	Chilled Water Expansion Tank				
	8.1	Space Requirement			
	8.2	Location			
	8.3	Plinth			
9.	Direct Expansion (DX) System/VRF				
	9.1	Location			
	9.2	Maintenance Access			
	9.3	Plinth			
	9.4	Pipe Opening			
	9.5	Riser			
	9.6	Main Switch Board			
10	Precision Air Conditioning System				
	10.1	Server Room			



FIRE FIGHTING SYSTEM



SECTION 2

FIRE FIGHTING SYSTEM

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No.	Item	Mechanical Requirement	Action	Remark
1.0	General Requirement	1.1.1 Any fire fighting equipment located outdoor may be provided with decorative enclosure.	Architect and Structural Engineer.	Applicable for aesthetic value of the building.
		1.1.2 Refer to Tables 2.1, 2.2, 2.3, 2.4 and 2.5 for suitable system(s).		For more details, refer the Uniform Building By-Laws 1984 and Guide For Fire Protection in Malaysia.
2.0	Hose Reel System			
	2.1 Plant room. (for pumps and water tanks)	2.1.1 Shall be located on the ground level and with external excess.		For easy access of maintenance works
		2.1.2 Plant room size. Refer to Figure 2.1 .		These dimensions are derived from metric-sized tanks.
		2.1.3 Provide louvered double-leaf door. Door shall open outwards.		For adequate ventilation.
		2.1.4 Provide high-level louvered glass.		
		2.1.5 Provide concrete plinths of 600 mm height for water tank.		Capacity and configuration of tank, refer to the Mechanical Engineer.

No.	Item	Mechanical Requirement	Action	Remark
		2.1.6 Provide incoming supply pipe to tank of at least 50mm diameter. 2.1.7 Provide floor trap. Floor level shall slope gently towards drainage outlet. The floor trap shall be located in a 600mm x 600mm x 50 mm sunken floor areas. 2.1.8 Provide non-slip epoxy paint for plant room flooring. 2.1.9 Provide minimum 400 lux lighting and 2 nos of 13 amp socket outlet.	Architect and Structural Engineer. Electrical Engineer	
	2.2 Pipe riser.	Provide pipe riser c/w floor openings of 100mm x 100mm at every floor.	Architect and Structural Engineer.	
	2.3 Hose reel riser compartment.	2.3.1 Refer to Figure 2.2 for dimensions of the riser compartment. The riser compartment shall be recessed into the wall and the door shall be flush with the surface of the wall.		

No.	Item	Mechanical Requirement	Action	Remark
3.0	Dry Riser System	2.3.2 The riser compartment shall be located along escape route and not more than 30m from the furthest point of the floor area/zone covered.	Architect and Structural Engineer.	Preferably pipe riser is housed in a riser shaft.
		2.3.3 Provide floor trap. Floor level shall slope gently towards floor trap. Refer to Figure 2.2 .		
		2.3.4 The riser compartment shall have lockable door(s) and c/w suitable signage.		
	3.1 Pipe riser.	3.1.1 Provide pipe riser c/w openings of 200 mm x 700 mm at every floor for the riser pipe within firemen's access staircase/protected lobby. Refer to Figure 2.3 .		
		3.1.2 Furthest point served shall not be more than 30m in length from the landing valve.		

No.	Item	Mechanical Requirement	Action	Remark
		3.1.3 Provide floor trap. Floor level shall slope gently towards floor trap. Refer to Figure 2.2 .	Architect and Structural Engineer.	
	3.2 Breeching inlets.	3.2.1 To be located on an external wall accessible to fire engines.		Refer to the Mechanical Engineer.
		3.2.2 The cabinet shall be recessed into the wall and the door shall be flush with the surface of the wall. Refer to Figure 2.5 detail for breeching inlet cabinet.		
	3.3 Canvas hose riser compartment.	3.3.1 To be located on every floor close to landing valves.		
		3.3.2 The riser compartment shall be recessed into the wall and the door shall be flush with the surface of the wall. Refer to Figure 2.3 for dimensions of the riser compartment.		
		3.3.3 The dry riser canvas hose may share a common riser compartment with the hose reel.		

No.	Item	Mechanical Requirement	Action	Remark
4.0	Wet Riser System		Architect and Structural Engineer.	Preferably riser pipe be housed in a riser shaft.
		4.1.1 Pipe riser and landing valves.		
		4.1.1 Provide openings of dimensions 200 mm x 700 mm at every floor for the pipe riser within firemen's access staircase/protected lobby. Refer to Figure 2.3 .		
		4.1.2 Furthest point served shall not be more than 30m in length from the landing valve.		
		4.1.3 Provide floor trap. Floor level shall slope gently towards floor trap. Refer to Figure 2.2 .		
	Canvas hose riser compartment.	4.2.1 To be located on every floor close to landing valves.		
		4.2.2 The riser compartment shall be recessed into the wall and the door shall be flush with the surface of the wall. Refer to Figure 2.3 for dimensions of the riser compartment.		

No.	Item	Mechanical Requirement	Action	Remark
	4.3 Plant room. (for pump and water tank)	4.2.3 The wet riser canvas hose may share a common riser compartment with the hose reel. 4.3.1 Refer to Figure 2.6 for the dimensions of plant room. 4.3.2 Provide louvered double-leaf door. Door shall open outwards. 4.3.3 Provide high-level louvered glass. 4.3.4 Provide concrete plinths of 600mm height for water tank. 4.3.5 Provide floor trap. Floor level shall slope gently towards drainage outlet. The floor trap shall be located in a 600mm x 600mm x 50 mm sunken floor areas.	Architect and Structural Engineer.	For adequate ventilation. For adequate ventilation. Capacity and configuration of tank, refer to the Mechanical Engineer.

No.	Item	Mechanical Requirement	Action	Remark
5.0	Sprinkler System	4.3.6 Provide non-slip epoxy paint for plant room flooring.	Architect and Structural Engineer.	
		4.3.7 Provide minimum 400 lux lighting and 2 nos of 13 Amp socket outlet.	Electrical Engineer	
			Architect and Structural Engineer.	
	5.1 Water tank.	5.1.1 Shall be located at fire appliance access level.		Water tank to be provided by Mechanical contractor.
		5.1.2 Refer to Table 2.5 for tank capacity.		
		5.1.3 Refer to Figures 2.7 and 2.8 for suitable layout.		
		5.1.4 Provide concrete plinths of 600mm height for water tank.		Actual location, size and configuration of tank shall refer to the Mechanical Engineer.
		5.1.5 Provide incoming supply pipe to tank of at least 100mm diameter.		

No.	Item	Mechanical Requirement	Action	Remark
	5.2 Pump room.	5.2.1 Shall be located next to water tank. 5.2.2 Refer to Figures 2.7 and 2.8 for suitable layout and the corresponding dimensions of pump room. 5.2.3 Provide louvered double-leaf door. Door shall open outwards. 5.2.4 Provide high-level louvered glass. 5.2.5 Provide floor trap. Floor level shall slope gently towards drainage outlet. The floor trap shall be located in a 600mm x 600mm x 50 mm sunken floor areas. 5.2.6 Provide non-slip epoxy paint for plant room flooring. 5.2.7 Provide at least one external wall facing outwards for pump room. This wall must be accessible to fire engines.	Architect and Structural Engineer.	Figures 2.7 and 2.8 shows a suitable pump room for 3 fire fighting systems. For adequate ventilation. For adequate ventilation. Breeching inlet may be fixed onto this wall.

No.	Item	Mechanical Requirement	Action	Remark
6.0	5.3 Riser pipes.	5.3.1 Provide riser shaft with floor opening of dimensions 250mm x 1300mm.	Architect and Structural Engineer.	
		5.3.2 Provide floor trap. Floor level shall slope gently toward floor trap. Refer to Figure 2.2 .		
	5.4 Distribution pipes.	5.4.1 Provide beam holes of dimensions 200mm x 200mm. These beam holes must all be in-line. Refer to Figure 2.9 .		
		5.4.2 Position of beam holes shall be along the internal sides of the building. Refer to Figure 2.9 .		
	Main Fire Alarm Panel Room			
	6.1 Location.	6.1.1 Provide at least one solid wall for fire alarm panel.		To install fire alarm panel.
		6.1.2 Preferably be located on ground floor main lobby or at main entrance to the building accessible by Fire Authority.		This room size is solely meant to house the main fire alarm panel. If other control panels are included, then the size of the room must be increased accordingly.

No.	Item	Mechanical Requirement	Action	Remark
7.0	Fire Suppression System	6.1.3 Preferably panel to be flush-mounted.	Architect and Structural Engineer	For aesthetic purpose
		6.2 Dimensions and construction.		For control room.
		6.3 Sistem Pengawasan Kebakaran Automatik (SPKA)	Electrical Engineer.	Replacement of Central Monitoring System (CMS)
		7.1 Gas Cylinder		For size of storage area, refer to the Mechanical Engineer.

No.	Item	Mechanical Requirement	Action	Remark
8.0	Pressurized System		Architect and Structural Engineer.	
	8.1 Location	Provide suitable location for electric fan and control panel. Preferably adjacent to lift motor room or staircase.		
	8.2 Riser	Provide dedicated riser for ducting and opening for ducting.		
9.0	Smoke-Spill System			
	8.1 Location	Provide suitable location for electric fan and control panel.		
	8.2 Riser	Provide dedicated riser for ducting and opening for ducting.		

No.	Item	Mechanical Requirement	Action	Remark
10.0	Pressurized Hydrant System			
10.1	Pump Room	10.1.1 Shall be located at fire appliance access level. 10.1.2 Refer to Figures 2.7 for suitable layout. 10.1.3 Provide concrete plinths of 600mm height for water tank. 10.1.4 Provide louvered double-leaf door. Door shall open outwards. 10.1.5 Provide high-level louvered glass. 10.1.6 Provide floor trap. Floor level shall slope gently towards drainage outlet. The floor trap shall be located in a 600mm x 600mm x 50 mm sunken floor areas.	Architect and Structural Engineer.	Water tank to be provided by Mechanical contractor. Actual location, size and configuration of tank shall refer to the Mechanical Engineer. For adequate ventilation. For adequate ventilation.

TABLE 2.1

FIRE FIGHTING SYSTEM SELECTION – OFFICE BUILDINGS

SIZE OF BUILDING	EXTINGUISHING SYSTEM	FIRE ALARM SYSTEM
4 storeys and less or less than 1,000 m ² gross floor area	Not required	Not required
5 storeys and over or exceeding 1,000 m ² gross floor area	Hose reel	Break glass
Exceeding 18 m in height but less than 10,000 m ²	Hose reel Dry riser	Break glass Fire detectors
Exceeding 30 m in height or 10,000 m ² gross floor area	Hose reel Wet riser Sprinklers	Break glass

TABLE 2.2

FIRE FIGHTING SYSTEM SELECTION – HOSTELS AND DORMITORIES

BUILDING	EXTINGUISHING SYSTEM	FIRE ALARM SYSTEM
Single storey	Not required	Not required
2 storeys to 3 storeys	Hose reel	Break glass
4 storeys to 10 storeys	Hose reel	Break glass Fire detectors
11 storeys and over	Hose reel Wet riser Sprinklers	Break glass

TABLE 2.3

FIRE FIGHTING SYSTEM SELECTION – HOSPITALS & NURSING HOMES
(FOR IN-PATIENT TREATMENT)

Not exceeding 250 m² per floor.

BUILDING	EXTINGUISHING SYSTEM	FIRE ALARM SYSTEM
Single storey	Not required	Not required
2 storeys	Not required	Visual alarm
3 or 4 storeys	Hose reel	Visual alarm
5 or 6 storeys	Hose reel	Visual alarm Fire detectors
18m and over	Hose reel Sprinkler	Visual alarm
Operating theatres	Hose reel	Visual alarm

TABLE 2.4

FIRE FIGHTING SYSTEM SELECTION – HOSPITALS & NURSING HOMES
(FOR IN-PATIENT TREATMENT)

Exceeding 250 m² per floor.

BUILDING	EXTINGUISHING SYSTEM	FIRE ALARM SYSTEM
Single storey	Not required	Not required
2 storeys	Hose reel	Visual alarm
3 or 4 storeys	Hose reel	Visual alarm Fire detectors
5 or 6 storeys	Hose reel Sprinkler	Visual alarm

NOTE:

1. Details classification of hazard in accordance with the type of building, refer to Annex A, BS EN 12845: 2004.

TABLE 2.5

SPRINKLER SYSTEM TANK CAPACITY SELECTION

HAZARD CLASSIFICATION	BUILDING	HEIGHT OF THE HIGHEST SPRINKLERS ABOVE THE LOWEST SPRINKLERS	TANK CAPACITY
Light Hazard	i.e. schools, institutions (certain area)	Not exceeding 15m	9,000 litres
		Not exceeding 30m	10,000 litres
		Not exceeding 45m	11,000 litres
Ordinary Hazard Group 1	i.e. offices, restaurants, hotels, libraries and hospitals	Not exceeding 15m	55,000 litres
		Not exceeding 30m	70,000 litres
		Not exceeding 45m	80,000 litres

NOTE:

1. Details classification of hazard in accordance with the type of building, refer to Annex A, BS EN 12845: 2004.

TABLE 2.6

SPRINKLER SYSTEM TANK CAPACITY SELECTION (CONT'D.)

HAZARD CLASSIFICATION	BUILDING	HEIGHT OF THE HIGHEST SPRINKLERS ABOVE THE LOWEST SPRINKLERS	TANK CAPACITY
Ordinary Hazard Group 11	i.e. laundries, bakeries, museums and factories	Not exceeding 15m	105,000 litres
		Not exceeding 30m	125,000 litres
		Not exceeding 45m	140,000 litres
Ordinary Hazard Group 111	i.e. car parks, departmental stores , large retail shops and cinemas, clothing and paint factories	Not exceeding 15m	135, 000 litres
		Not exceeding 30m	160, 000 litres
		Not exceeding 45m	185, 000 litres

NOTE:

1. Details classification of hazard in accordance with the type of building, refer to Annex A, BS EN 12845: 2004.

TABLE 2.7

SPRINKLER SYSTEM TANK CAPACITY SELECTION (CONT'D.)

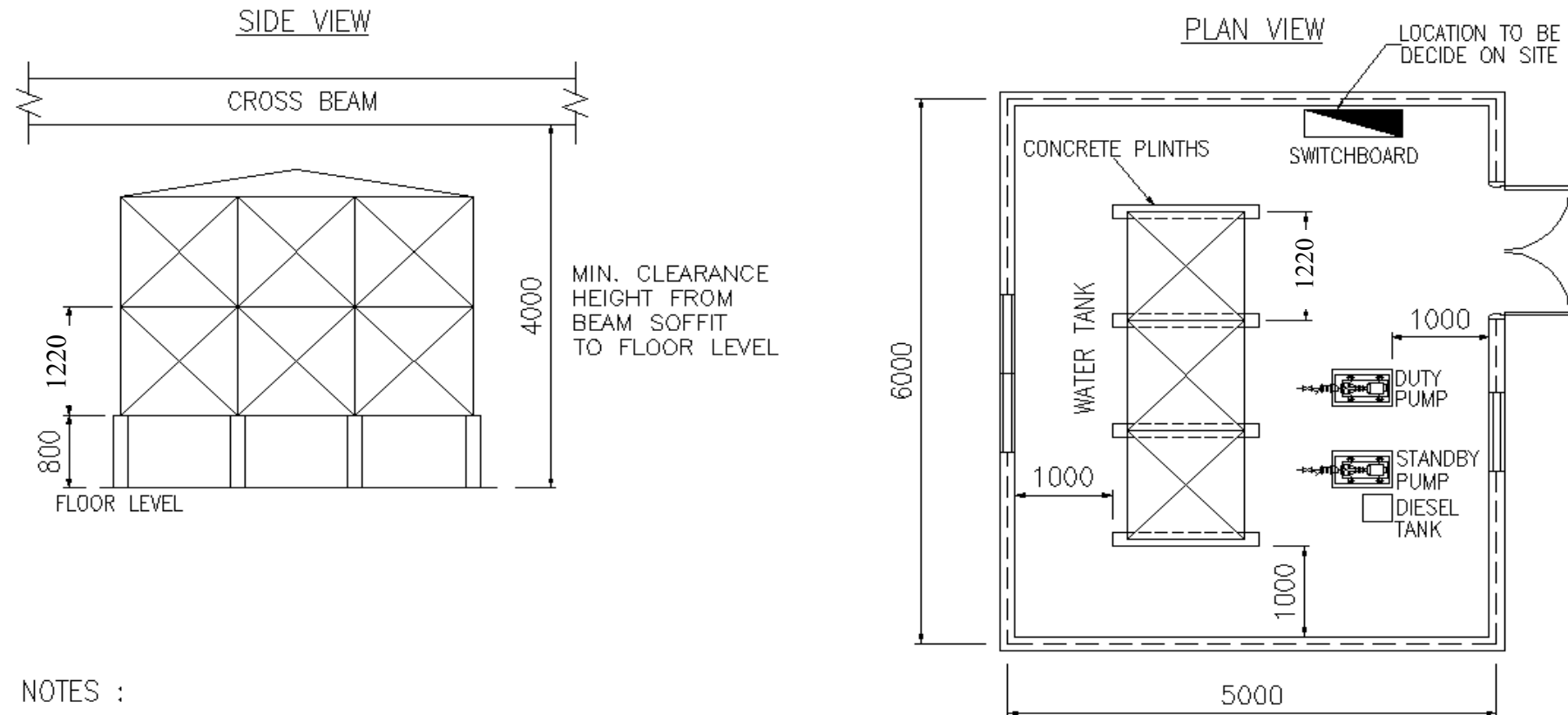
HAZARD CLASSIFICATION	BUILDING	HEIGHT OF THE HIGHEST SPRINKLERS ABOVE THE LOWEST SPRINKLERS	TANK CAPACITY
Ordinary Hazard Group 1V	i.e. exhibitions hall, saw mills and plywood factories.	Not exceeding 15m	160, 000 litres
		Not exceeding 30m	185, 000 litres
		Not exceeding 45m	200, 000 litres
High Hazard	For commercial and industrial occupancies having abnormal fire loads covering process hazards, high piled storage hazards and oil and flammable liquid hazards.	Tank capacities to refer to the Mechanical Engineer.	

NOTE:

1. Details classification of hazard in accordance with the type of building, refer to Annex A, BS EN 12845: 2004.

FIGURE 2.1

PLANT ROOM LAYOUT AND DIMENSIONS FOR HOSE REEL SYSTEM

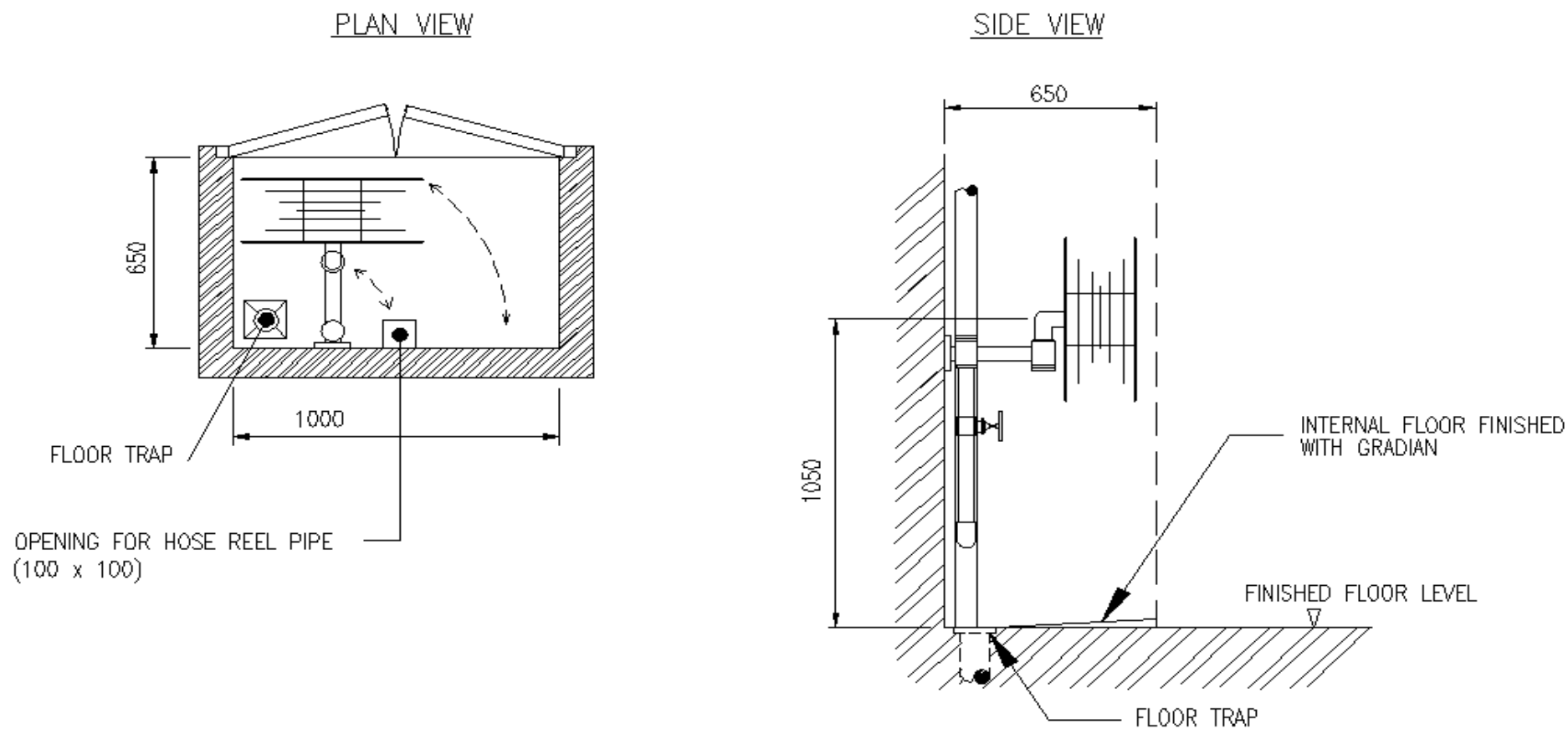


NOTES :

1. Tank to be provided by Mechanical Contractor.
2. The size of pump room shall be not less than 3000mm x 3000mm for external water tank.
3. Each tank panel size are 1 1220mm x 1220mm x 1220mm
4. Minimum distance pump to wall and plinth to wall is 1000mm.
5. All dimensions are in millimeter (mm).

FIGURE 2.2

DIMENSION OF RISER COMPARTMENT (HOSE REEL)

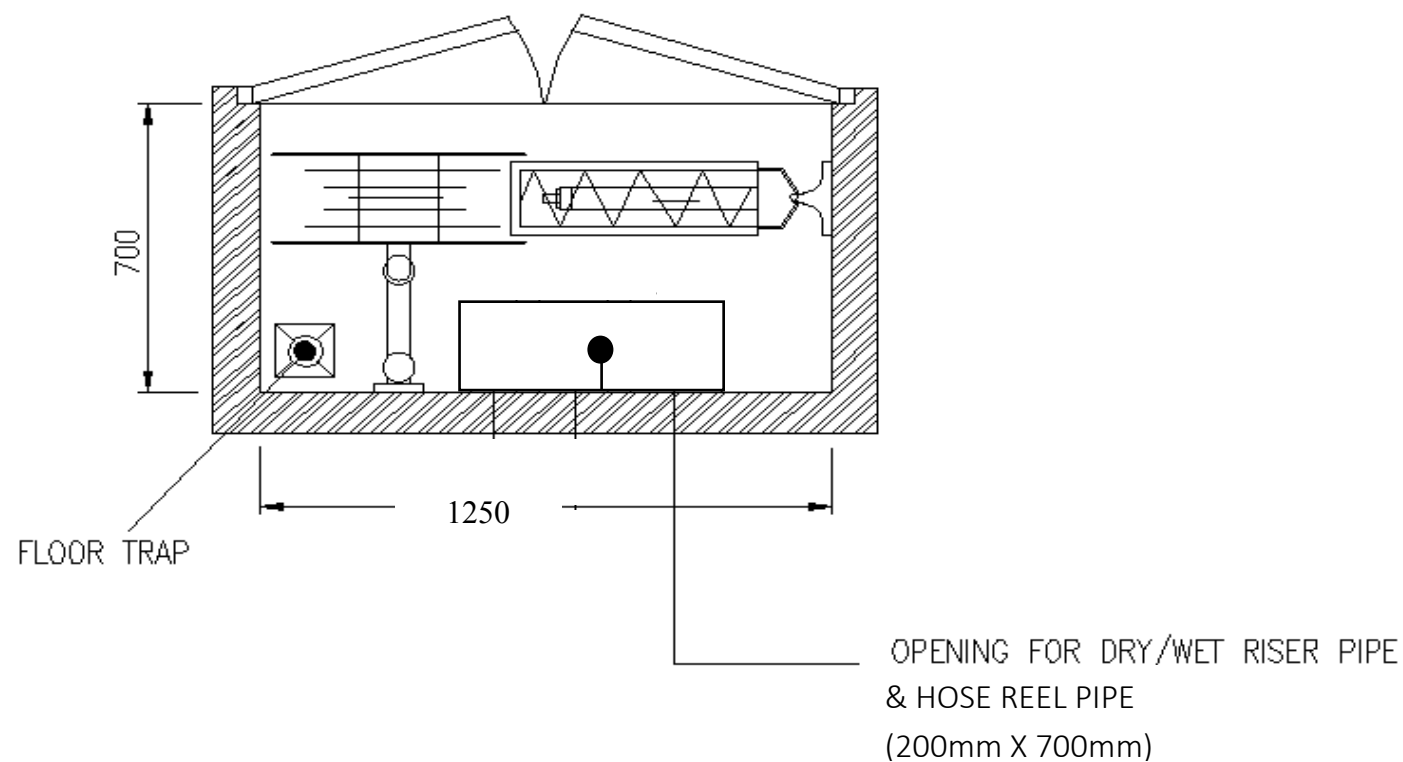


NOTES:

1. This opening is required at every floor.
2. All dimensions are in millimeter (mm).

FIGURE 2.3

DIMENSION OF RISER COMPARTMENT (HOSE REEL AND DRY/WET RISER)

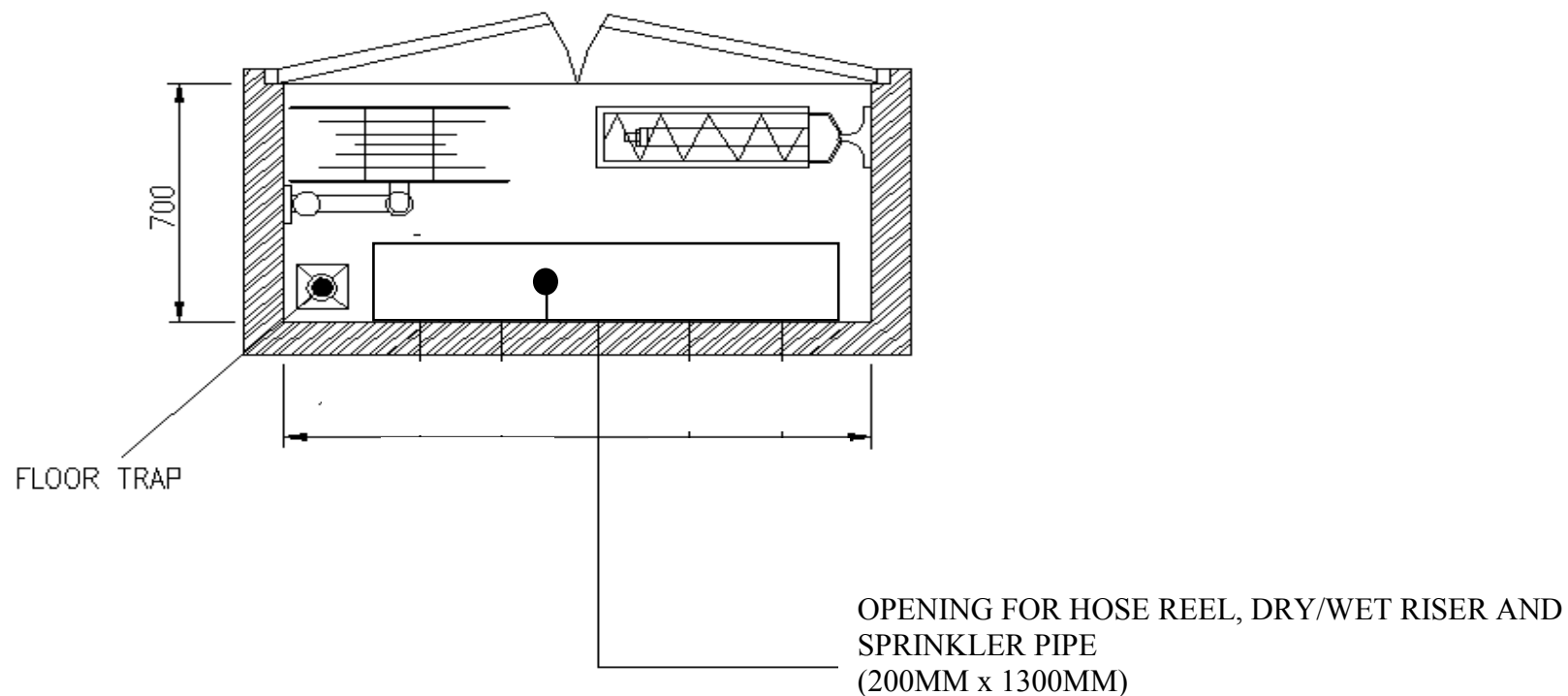


NOTES:

1. These openings are required at every floor.
2. All dimensions are in millimeter (mm).

FIGURE 2.4

DIMENSION OF RISER COMPARTMENT (HOSE REEL, DRY/WET RISER AND SPRINKLER)

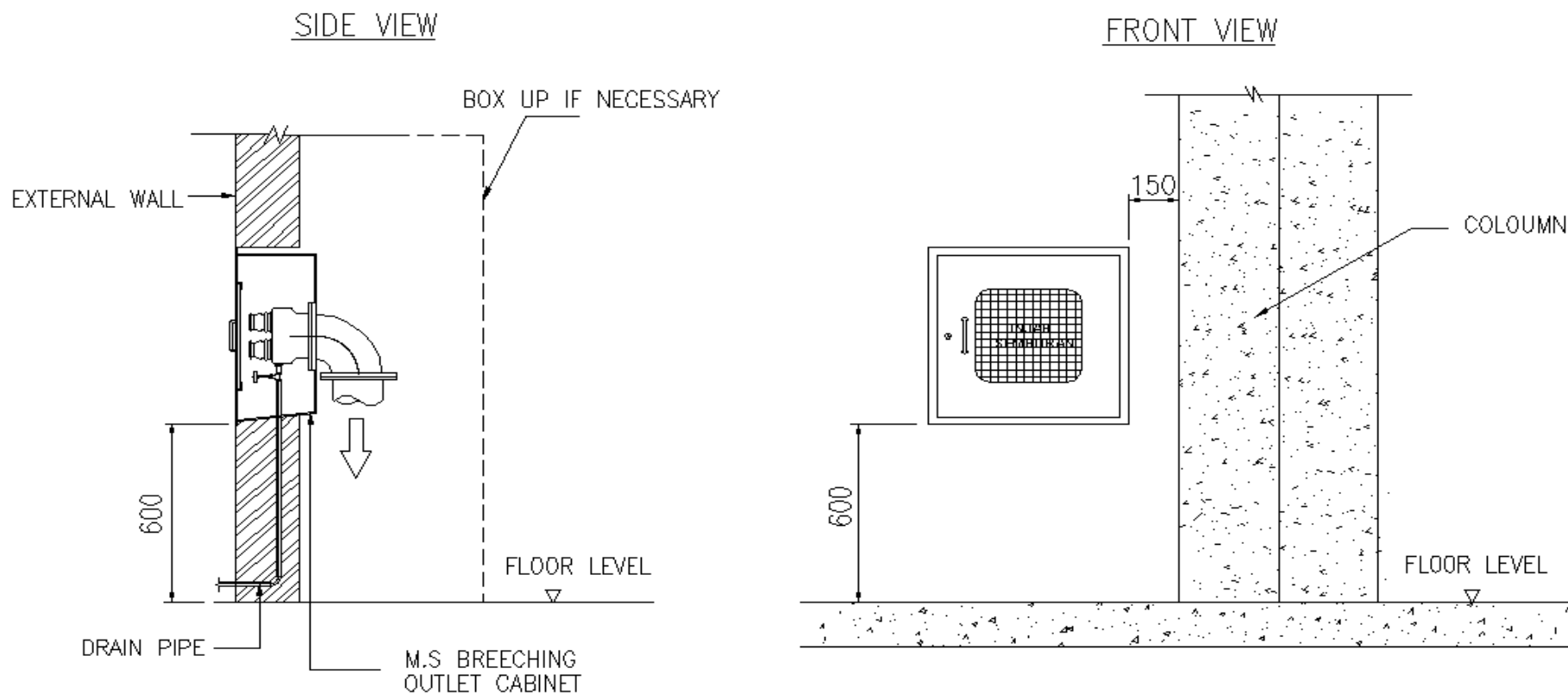


NOTES:

1. These openings are required at every floor.
2. All dimensions are in millimeter (mm).

FIGURE 2.5

DETAIL FOR BREECHING INLET CABINET



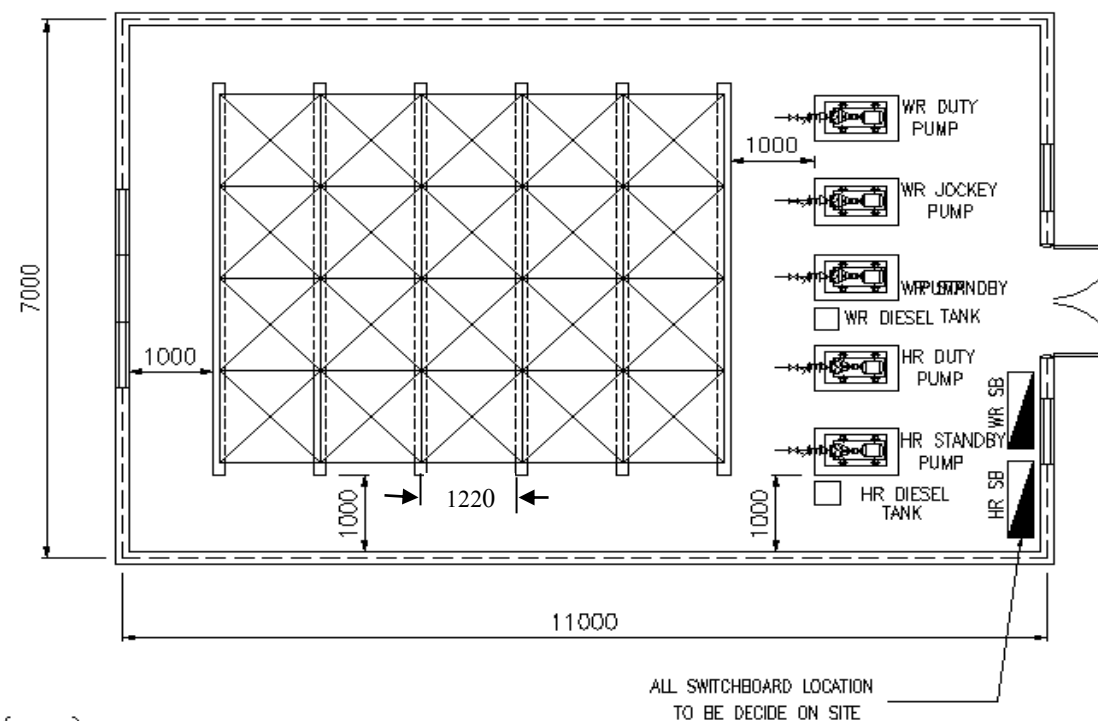
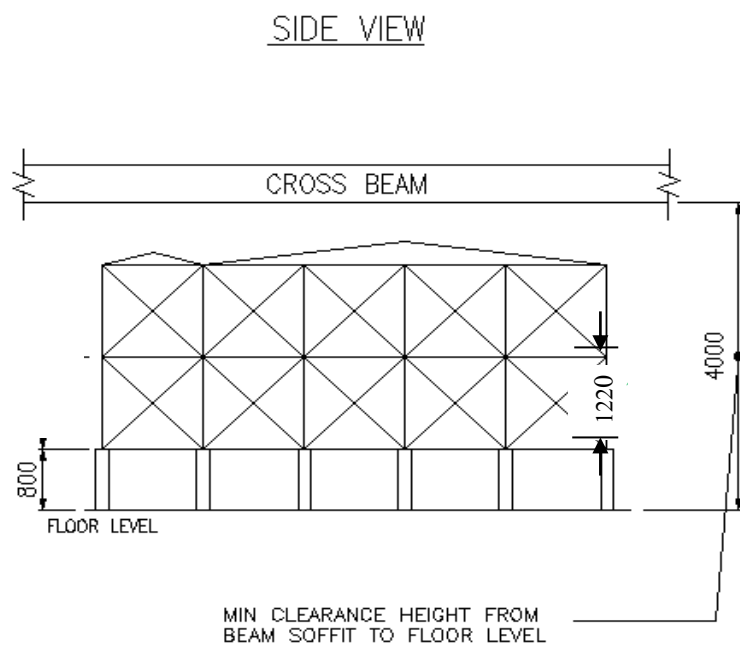
NOTES:

1. Size and location for the breaching inlet shall refer to the Mechanical Engineer.
2. All dimensions are in millimeter (mm).

FIGURE 2.6

PLANT ROOM LAYOUT AND DIMENSIONS
FOR HOSE REEL (HR) AND WET RISER (WR)

PLAN VIEW

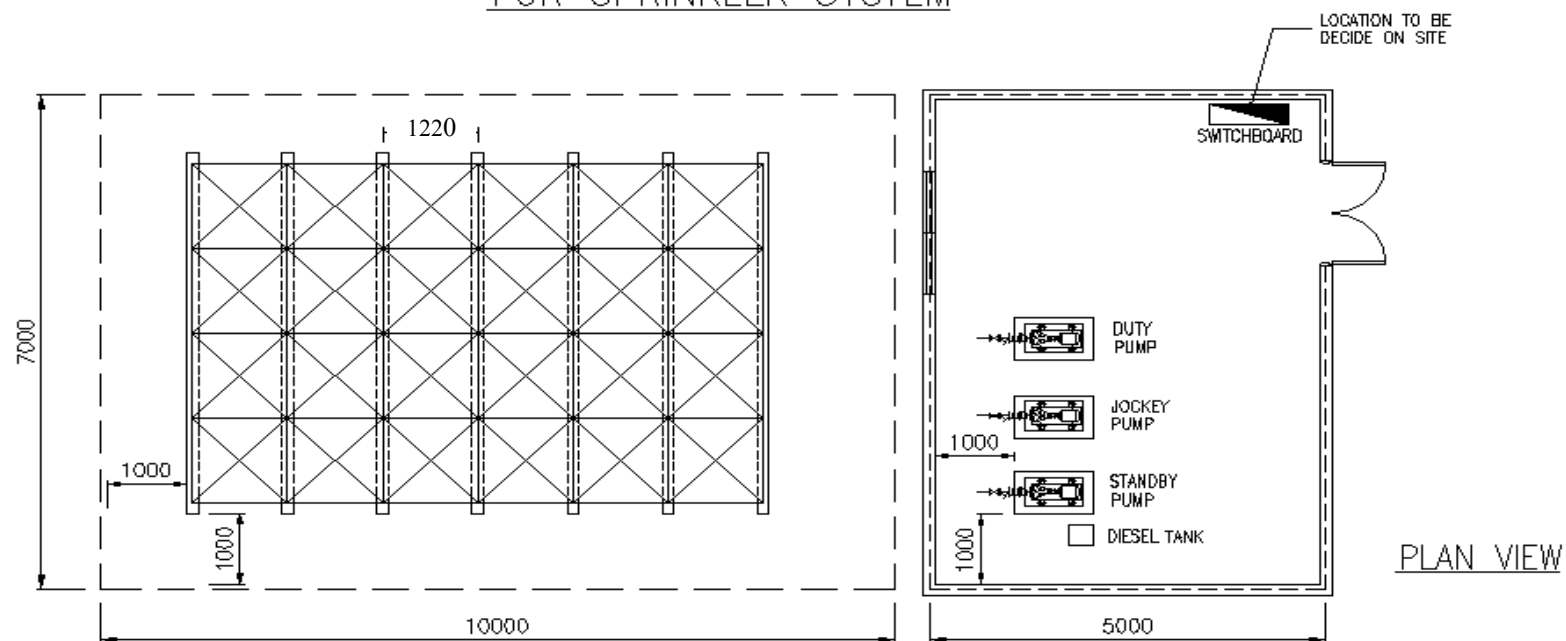


NOTE:

1. All dimensions are in millimeter (mm).

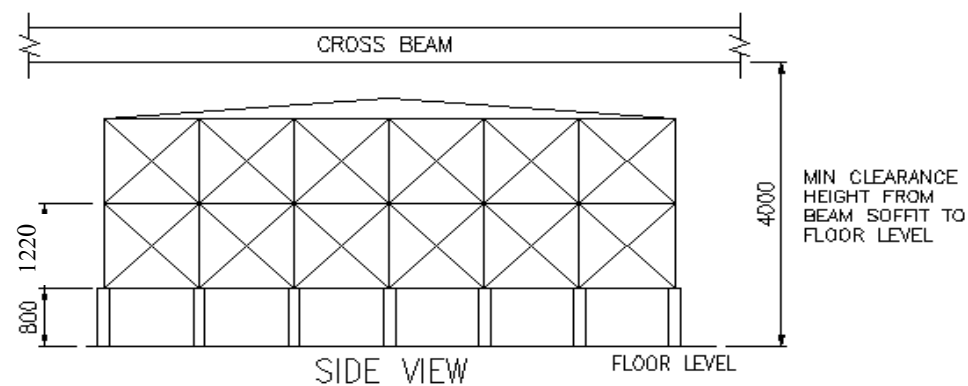
PLANT ROOM LAYOUT AND DIMENSIONS FOR SPRINKLER SYSTEM

FIGURE 2.7



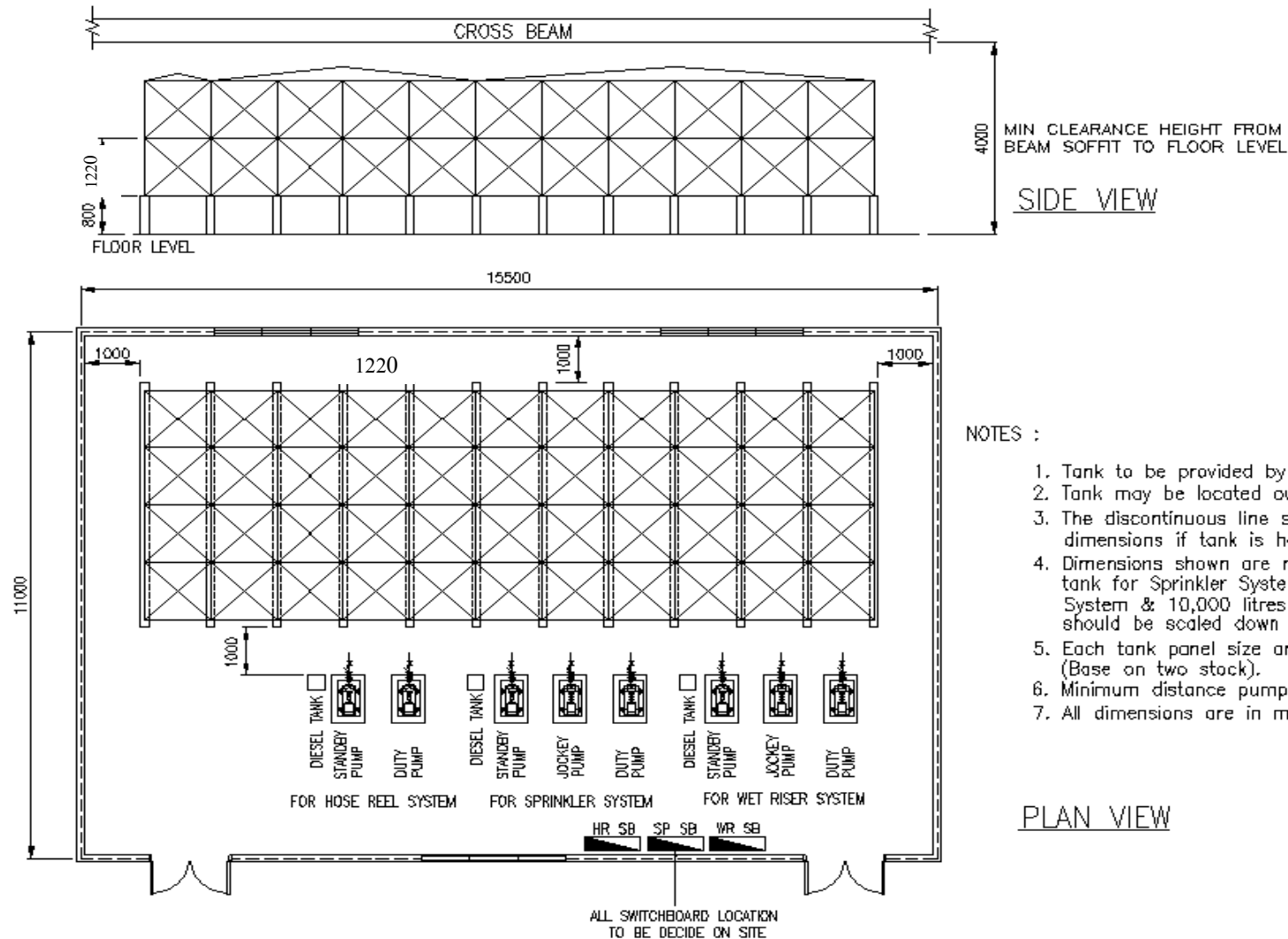
NOTES :

1. Tank to be provided by Mechanical Contractor.
2. Tank may be located outdoor adjacent to pump room.
3. The discontinuous line shown above indicates room dimensions if tank is housed indoor.
4. Dimensions shown are meant for 80,000 litres tank for Sprinklers System. For other tank capacities, room should be scaled down in accordance to data in Table 2.5.
5. Each tank panel size 1220mm x 1220mm x 1220mm (Base on two stock)
6. Minimum distance pump to wall and plinth to wall is 1000mm.
7. All dimensions are in millimeter (mm).



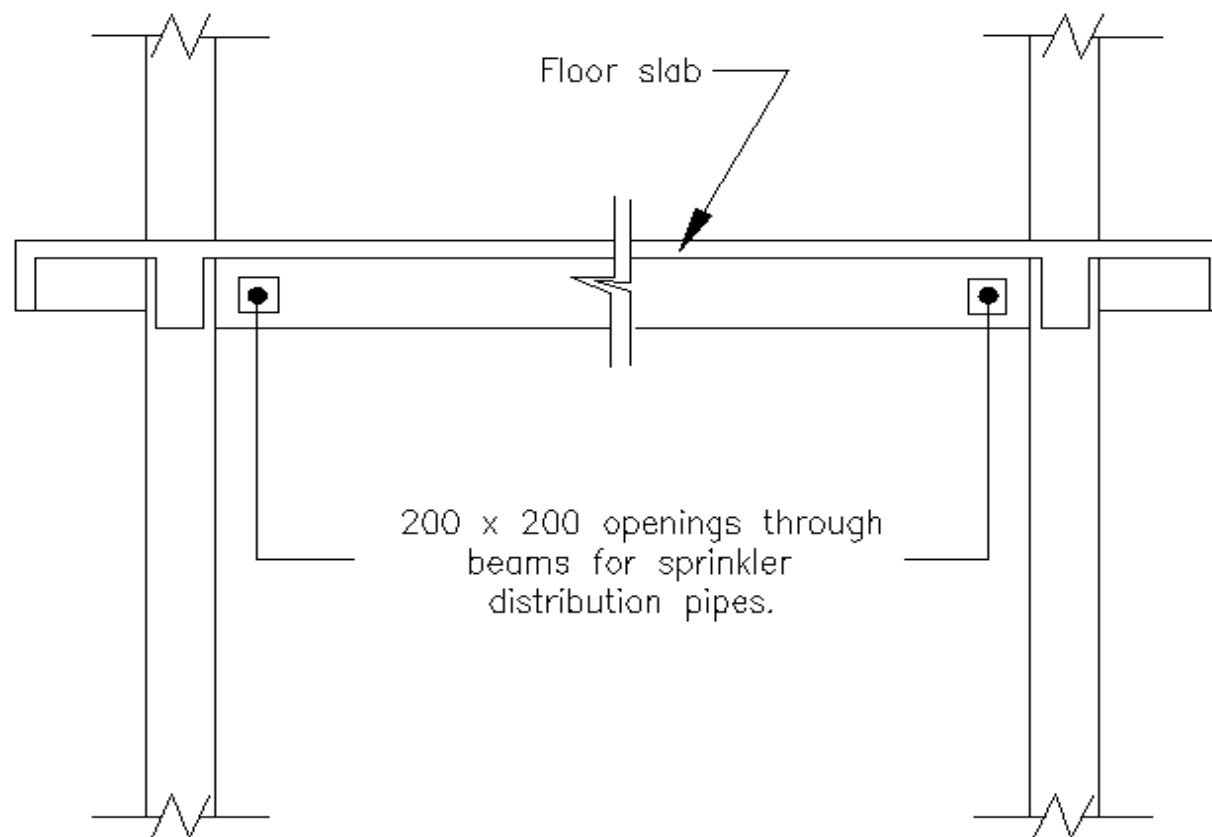
PLANT ROOM LAYOUT AND DIMENSIONS HOSE REEL, WET RISER AND SPRINKLER SYSTEMS

FIGURE 2.8



POSITION OF BEAM HOLES FOR SPRINKLER PIPES

FIGURE 2.9

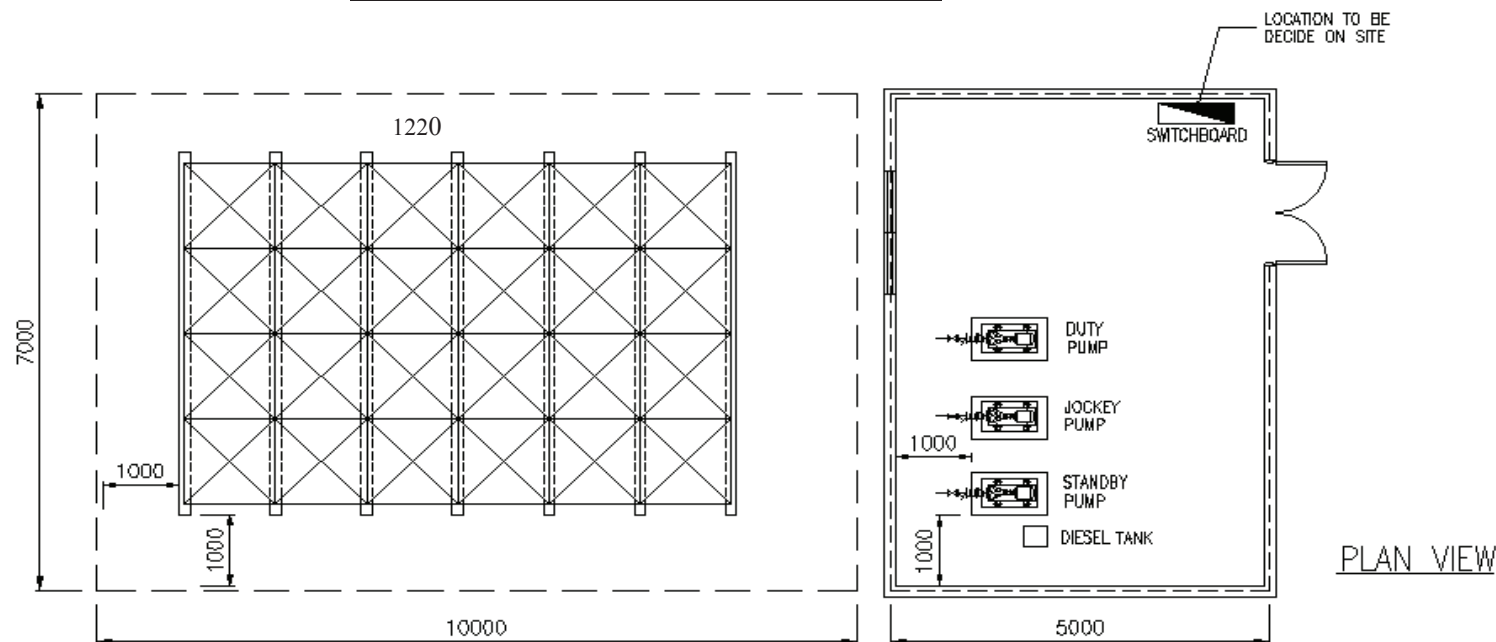


NOTE:

1. These openings are required at every floor.
2. All dimensions are in millimeter (mm).

PLANT ROOM LAYOUT AND DIMENSIONS PRESSURIZED HYDRANT SYSTEM

FIGURE 2.10

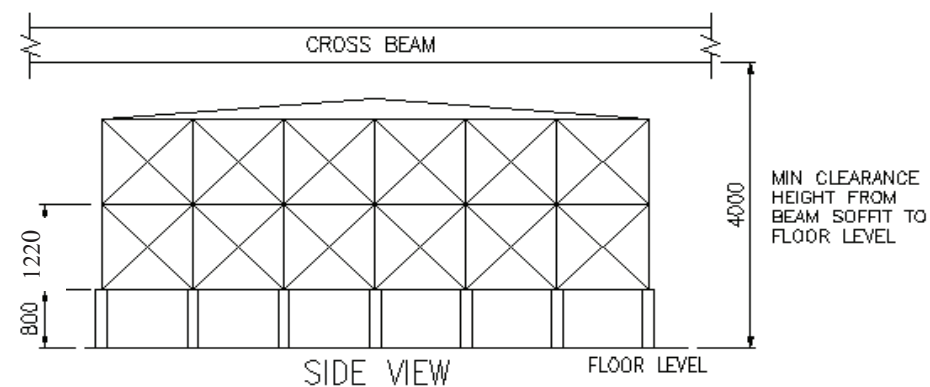


NOTES :

1. Tank to be provided by Mechanical Contractor.
2. Tank may be located outdoor adjacent to pump room.
3. The discontinuous line shown above indicates room dimensions if tank is housed indoor.
4. Dimensions shown are meant for 80,000 litres tank

For other tank capacities refer to Mechanical Engineer

5. Each tank panel size 1220mm x 1220mm x 1220mm (Base on two stock)
6. Minimum distance pump to wall and plinth to wall is 1000mm.
7. All dimensions are in millimeter (mm).



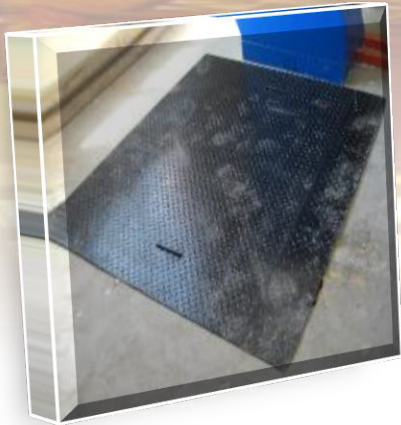
Checklist For Mechanical Requirement: Fire Fighting System

No.	Description	Yes	No	Remark
1.	General requirement			
2.	Hose reel system			
2.1	Plant room (for pumps and water tanks)			
2.2	Pipe riser			
2.3	Hose reel riser compartment			
3.	Dry riser system			
3.1	Pipe riser			
3.2	Breeching inlets			
3.3	Canvas hose riser compartment			
4.	Wet riser system			
4.1	Pipe riser and landing valves			
4.2	Canvas hose riser compartment			
4.3	Plant room (for pump and water tank)			
5.	Sprinkler system			
5.1	Water tank			
5.2	Pump room			
5.3	Riser pipes			
5.4	Distribution pipes			
6.	Main fire alarm panel room			
6.1	Location			
6.2	Dimensions and construction			
6.3	Sistem Pengawasan Kebakaran Automatik (SPKA)			
7.	Fire Suppression System			
7.1	Gas Cylinder			

Checklist For Mechanical Requirement: Fire Fighting System (Cont'd)

No.	Description		Yes	No	Remark
8.	Pressurization System				
	8.1	Location			
	8.2	Riser			
9.	Smoke-Spill Sytem				
	8.1	Location			
	8.2	Riser			
10.	Pressurized Hydrant System				
	10.1	Pump Room			

LIFT SYSTEM



SECTION 3

LIFT SYSTEM

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No.	Item	Mechanical Requirement	Action	Remark
1.0	Lift Selection		Architect and Structural Engineer.	
	1.1 Office buildings.	Refer to Table 3.1 and 3.4		Selection based on net usable building area.
	1.2 Hospitals.	Refer to Table 3.2 and 3.2.1		Selection based on number of hospital beds in the block concerned.
	1.3 Residential buildings.	Refer to Table 3.3 , and 3.6		Selection based on number of unit housed in each block.
	1.4 Handicapped.	Refer to Table 3.8 .		
	1.5 Stretcher/Bed Lift	Refer to Table 3.5 .		Latest requirement
	1.6 Goods/Freight/Service.	Refer to Table 3.9 .		
	1.7 Dumbwaiters.	Refer to Table 3.2 and 3.7		

No.	Item	Mechanical Requirement	Action	Remark
2.0	Layout Selection based on Architect's conceptual design	Refer to Figures 3.1 and 3.2 to select layout.	Architect and Structural Engineer.	
3.0	Lobby			
	3.1 Dimensions.	Refer to Figures 3.1 and 3.2 .		
	3.2 Location.	3.2.1 Firemen's lift shall be located not more than 60 m from the furthestmost point of the floor. Refer to Figure 3.9. 3.2.2 For other floors, fire fighting access lobbies shall be located not more than 45 m from furthestmost point of the floor.		
	3.3 Floor.	All lobby floors to slope away from lift well at gradient of 1: 10. Refer to Figure 3.11 .		
	3.4 Fire protection.	3.4.1 Lobbies and stairways shall be isolated by fire-rated walls and doors.		

No.	Item	Mechanical Requirement	Action	Remark
4.0		3.4.2 Protected lobbies. In buildings exceeding 45 m above ground level, pressurization shaft shall be provided.	Architect and Structural Engineer.	Shaft size and openings to be determined by Mechanical Engineer.
	3.5 Call button and Indicator.	Provide opening at each landing. Refer to Figure 3.10 .	Structural Engineer.	
	3.6 Firemen’s switch.	Provide opening at ground floor only. Refer to Figure 3.10 .		
	Lift Pit			
	4.1 Dimensions.	Refer to: Tables 3.4, 3.5, 3.6, 3.7, 3.8, and 3.9. Figures 3.3, 3.4, 3.5, 3.6, 3.7 and 3.8.		
	4.2 Wall and floor.	4.2.1 Reinforced concrete and water proofing		
	4.3 Other facilities.	4.3.1 Sunken sump of dimension 0.5 m x 0.5 m x 0.3 m (depth) at front corner and shall cover with chequered plate. Refer to Figure 3.8		Sunken sump required for building constructed at high risk of flood area where pump shall be provided by Mechanical Engineer.

No.	Item	Mechanical Requirement	Action	Remark
5.0	Lift Shaft	4.3.2 Pit floor to slope towards sump.	Architect and Structural Engineer.	To accommodate submersible pump.
		4.3.3 Non slip epoxy paint at floor and all walls up to lowest landing		
		4.3.4 Cat ladder		
		4.3.5 Provide lighting minimum 400 lux and sufficient of 13 amp socket outlet.	Electrical Engineer.	
		Not more than four lifts shall be provided at each of lift bank.	Architect and Structural Engineer.	
	5.1 Dimensions.	Refer to: Tables 3.4, 3.5, 3.6, 3.7, 3.8, and 3.9. Figures 3.3, 3.4, 3.5, 3.6, 3.7 and 3.8.		
	5.2 Construction.	5.2.1 Reinforced concrete on all sides.		
		5.2.2 Firemen's lift shaft shall be reinforced concrete on all sides. Refer Figures 3.1 and 3.2.		
		5.2.3 Anchoring beams at 2.4 m vertical intervals in between lifts. Minimum 100 mm RSJ (Rectangular Steel Joist) may be used. Refer to Figure 3.4.		Applicable to multiple lifts in one common hoist way.

No.	Item	Mechanical Requirement	Action	Remark
6.0		5.2.4 Front wall shall have structural openings as depicted in Figure 3.10 . It should also have other openings of dimensions as depicted in Figure 3.10 .	Architect and Structural Engineer.	To provide for landing doors. These openings are for call buttons, car position indicator and firemen's switch.
	5.3 Door sill.	Refer to Figure 3.11 for required design.		
	5.4 Multiple lift shaft.	Reinforced concrete on all sides.		Jabatan Kesihatan & Keselamatan Pekerjaan (JKKP) requirement.
	Machine Room (Lift motor room)			No water pipes or other pipings should run through machine room.
	6.1 Dimensions.	Refer to Figures 3.3, 3.4, 3.5, 3.6 and 3.7 .		
	6.2 Hoisting beam.	6.2.1 Hoisting I-beam for each bank of lift shaft or hoisting hook for each lift shaft. Refer to Figure 3.12 .		

No.	Item	Mechanical Requirement	Action	Remark
		6.2.2 I-beam and hoisting hook capable to take minimum 3 tonnes point load.	Architect and Structural Engineer.	
		6.2.3 I-beam to have clearance of 100mm from roof of machine room.		
	6.3 Access Door.	Double-leaf door of dimensions 1.6m x 2.1m. The doors shall be open outwards.		
	6.4 Access to machine room.	6.4.1 Reinforced concrete staircase of 1.0m wide.		Cat ladder is not acceptable.
		6.4.2 Dumbwaiters (Floor and Table type). Provide service opening 700mm x 900mm. Refer to Figure 3.5 .		Details requirement, refer to the Mechanical Engineer.
	6.5 Access from machine room to highest landing floor.	6.5.1 Trap door(s) opening upwards and of dimensions 1.5m x 1.5m. Door material shall be of steel plate. Refer to Figures 3.3 and 3.4 .		To enable equipment to be lowered to highest landing floor where it can be taken to the ground floor by other lifts.
		6.5.2 Trap door(s) to be located above lobby.		

No.	Item	Mechanical Requirement	Action	Remark
	6.6 Ventilation.	6.5.3 Trap door leading to highest landing floor shall be clear of any permanent obstruction. 6.6.1 Provide one ventilating fan opening for a group of four lifts or less. Provide two openings for a group of six or eight lifts. 6.6.2 Fan opening(s) shall be of suitable aluminium frame and of clear dimensions 610mm x 610mm. Refer to Figures 3.3 and 3.4. 6.6.3 Louvered door and window shall not be allowed.	Architect and Structural Engineer.	
	6.7 Floor loading.	Floor slab shall be able to take equipment weight of 3 tonnes on a base of 1500mm x 800mm.		
	6.8 Floor finishes.	Cement rendering with non slip epoxy paint.		

No.	Item	Mechanical Requirement		Action	Remark
7.0	6.9 Electrical requirement.	6.9.1	Adequate natural lighting (i.e. skylight) to be provided i.e. by having fixed glass at high level.	Architect	Energy efficient
		6.9.2	Adequate electric lighting for lift shaft and lift motor room.	Electrical Engineer	
		6.9.3	To provide isolator for the following equipment: a. Air-conditioning system. b. Ventilation fan. c. Lift control panel.		
		6.9.4	Provide 13 Amp socket outlet.		
		6.9.5	All electrical cables shall run at high level.		
	Motor Roomless				
	7.1 Construction	7.1.1	Top floor shall have extra lift shaft structural openings for lift controller as depicted in Figure 3.10 .	Architect and Structural Engineer	Specific additional requirement for motor room less lift.
7.1.2		To provide hoisting beam or hoisting hook in the lift shaft	Architect and Structural Engineer	Maintenance purpose. Location and loading to refer to Mechanical Engineer	

TABLE 3.1

LIFT SELECTION – OFFICE BUILDINGS

NO. OF FLOORS >	UP TO 5 FLOORS			6 – 10 FLOORS			11 – 20 FLOORS			21 FLOORS & ABOVE		
** Area per floor (m ²)	*No. of lift	Capacity (kg)	Speed (m/s)	*No. of lift	Capacity (kg)	Speed (m/s)	*No. of lift	Capacity (kg)	Speed (m/s)	*No. of lift	Capacity (kg)	Speed (m/s)
500	2	900	1.0	4	1,050	1.0 to 1.5	6	1,350	1.5 to 2.0	6	1,350	2.0 to 3.0
750	2	900	1.0	4	1,050	1.0 to 1.5	6	1,350	1.5 to 2.0	6	1,350	2.0 to 3.0
1,000	2	900	1.0	4	1,050	1.0 to 1.5	6	1,350	1.5 to 2.0			
1,250	3	900	1.0	4	1,050	1.0 to 1.5	6	1,600	1.5 to 2.0			
1,500	3	900	1.0	5	1,050	1.0 to 1.5						
1,750	3	900	1.0	6	1,150	1.0 to 1.5						

NOTES :

- **1. In a building where the top occupied floor is over 18.5 m above fire appliance access level, Fireman's Lift shall be provided at each of lift bank.
- * 2. The number of lifts shall include one number of Fireman's Lift (if required).
- 3. Indicates the net usable building area. Normally, it is taken to be 80% of building gross area.
- 4. For selection within the shaded area, please consult with the Mechanical Engineer.
- 5. Service Lift/Goods Lift (please consult with the Mechanical Engineer) may be provided for buildings having six or eight lifts.
- 6. Fireman's Lift shall be provided with essential supply. The shaft shall be separated by fire rated wall.
- 7. Lift speed shown are for reference only. Actual speed needs to be determined from lift traffic analysis.

TABLE 3.2

LIFT SELECTION – HOSPITALS

NO. OF BEDS IN BLOCK	NO. OF HOSPITAL STRETCHER LIFTS /CAPACITY (No. x kg)	NO. OF HOSPITAL BED LIFTS (ICU) /CAPACITY (No. x kg)	NO. OF SERVICE/GOODS LIFTS/ CAPACITY/SPEED (No. x kg x m/s)	NO. OF DUMBWAITERS/ CAPACITY/SPEED (No. x kg x m/s)
Up to 200	2 x 1,600	1 x 2,500	1 x 1,600 x 1.0	Normally 2 x 150 x 0.5 (if required)
201 – 700	4 x 1,600	2 x 2,500	2 x 1,800 x 1.5	2 x 150 x 0.5
701 – 900	4 x 1,600	2 x 2,500	2 x 1,800 x 1.5	2 x 150 x 0.5
901 – 1,200	6 x 1,600	2 x 2,500	2 x 1,800 x 1.5	3 x 150 x 0.5
1,201 – 1,500	6 x 1,600	2 x 2,500	2 x 1,800 x 1.5	3 x 150 x 0.5

NOTES:

1. Lift speed shown are for reference only, actual speed need to be determine by lift traffic analysis.
2. Stretcher lift speed not more than 1 m/s.

TABLE 3.2.1

LIFT SELECTION – HOSPITALS

NO. OF STOREYS	NO. OF LIFTS	SPEED (m/s)	CAPACITY (kg)
Up to 2	2 Lift Stretcher / Beds Lift (ICU) **	1.0	1,600 / 2500 **
3	3 Lift Stretcher / Beds Lift (ICU) **	1.0	1,600 / 2500 **
4 to 8 *	4 Lift Stretcher / Beds Lift (ICU) **	1.5	1,600 / 2500 **

NOTES:

- * In a building where the top occupied floor is over 18.5 m above fire appliance access level, Fireman's Lift shall be provided at each of lift bank.
- ** The numbers of lift shall include one Fireman's Lift (if required) and one Stretcher Lift/Beds Lift (ICU). However, the selection of this type lift depend on the type of services provided by the hospital.
- ICU means Intensive Care Unit

TABLE 3.3

LIFT SELECTION – RESIDENTIAL BUILDINGS BY FLOOR

NO. OF FLOORS >	UP TO 5 FLOORS			6 – 10 FLOORS			11 – 15 FLOORS			16 – 20 FLOORS			For Stretcher Lift requirement, refer to Table 3.5
** Unit per floor	*No. of lift	Capacity kg (person)	Speed (m/s)	*No. of lift.	Capacity kg (person)	Speed (m/s)	*No. of lift	Capacity kg (person)	Speed (m/s)	*No. of lift.	Capacity kg (person)	Speed (m/s)	
4	2	900 (13)	1.0	3	1,050 (15)	1.0 to 1.5	4	1,350 (17)	1.5 to 2.0	4	1,350 (20)	2.0 to 3.0	
6	2	900 (13)	1.0	3	1,050 (15)	1.0 to 1.5	4	1,350 (17)	1.5 to 2.0	4	1,350 (20)	2.0 to 3.0	
8	2	900 (13)	1.0	3	1,050 (15)	1.0 to 1.5	4	1,350 (17)	1.5 to 2.0				
10	2	900 (13)	1.0	3	1,050 (15)	1.0 to 1.5	4	1,350 (17)	1.5 to 2.0				

NOTES:

- **1. In a building where the top occupied floor is over 18.5 m above fire appliance access level, Fireman's Lift shall be provided at each of lift bank.
- * 2. The numbers of lift shall include one no. of Fireman's Lift (if required) and one no. of Stretcher Lift with handicapped features.
- 3. Lift speed shown are for reference only, actual speed need to be determine by lift traffic analysis.

TABLE 3.4

LIFT SHAFT DIMENSION – OFFICE BUILDINGS

LIFT CAPACITY Kg (person)	SPEED (m/s)	LIFT SHAFT CLEARANCE (HOISTWAY) DIMENSIONS (mm)				STRUCTURAL OPENING FOR EACH LANDING DOOR(mm)	
		PIT DEPTH (PD)	OVER HEAD TRAVEL (OH)	WIDTH (W)	DEPTH (D)	WIDTH (SW)	HEIGHT (SH)
900 (13) and 1,050 (15)	1.5	2,100	5,100	2,200	2,400	1,400	2,300
	2.5	2,450	5,700	2,400	2,500		
	3.0	3,400	6,100	3,000	2,500		
	3.5	4,600	6,400	3,000	2,500		
1,150 (17) and 1,350 (20)	1.5	2,100	5,100	2,700	2,400	1,400	2,300
	2.5	2,450	5,700	2,700	2,600		
	3.0	3,400	6,100	3,100	2,600		
	3.5	4,600	6,400	3,100	2,600		
1,600 (23)	1.5	2,100	5,100	2,700	2,700	1,400	2,300
	2.5	2,450	5,700	2,800	2,700		
	3.0	3,400	6,100	3,200	2,800		
	3.5	4,700	6,400	3,200	2,800		

TABLE 3.5

LIFT SHAFT DIMENSION – HOSPITALS

LIFT CAPACITY (KG)/TYPE	INTERNAL CAR SIZE (mm) [W x D]	SPEED (m/s)	OPENING DOOR (mm)	LIFT SHAFT CLEARANCE (HOISTWAY) DIMENSIONS (mm)				STRUCTURAL OPENING FOR EACH LANDING DOOR (mm)	
				PIT DEPTH (PD)	OVERHEAD TRAVEL (OH)	WIDTH (W)	DEPTH (D)	WIDTH (SW)	HEIGHT (SH)
1,600 kg / Stretcher	1,400 x 2,400	1.0	1,400	1,900	5,100	3,000	3,400	1,600	2,300
1,600 kg / Stretcher	1,400 x 2,400	1.5 – 2.0	1,400	2,100	5,200	3,000	3,400	1,600	2,300
1,800 kg / Goods Lift	1,600 x 2,400	1.0	1,400	1,900	5,100	3,000	3,400	1,600	2,300
1,800 kg / Goods Lift	1,600 x 2,400	1.5	1,400	2,100	5,200	3,000	3,400	1,600	2,300
2,500 kg / ICU Bed	1,800 x 2,700	1.0 – 1.5	1,400	2,100	5,200	3,000	3,700	1,600	2,300

TABLE 3.6

LIFT SHAFT DIMENSION – RESIDENTIAL BUILDINGS

LIFT CAPACITY Kg (person)	SPEED (m/s)	LIFT SHAFT CLEARANCE (HOISTWAY) DIMENSIONS (mm)				STRUCTURAL OPENING FOR EACH LANDING DOOR(mm)	
		PIT DEPTH (PD)	OVER HEAD TRAVEL (OH)	WIDTH (W)	DEPTH (D)	WIDTH (SW)	HEIGHT (SH)
900 (13) and 1,050 (15)	1.5	2,100	5,100	2,200	2,400	1,400	2,300
	2.5	2,450	5,700	2,400	2,500		
	3.0	3,400	6,100	3,000	2,500		
	3.5	4,600	6,400	3,000	2,500		
1,150 (17) and 1,350 (20)	1.5	2,100	5,100	2,700	2,400	1,400	2,300
	2.5	2,450	5,700	2,700	2,600		
	3.0	3,400	6,100	3,100	2,600		
	3.5	4,600	6,400	3,100	2,600		
1,600 (23)	1.5	2,100	5,100	2,700	2,700	1,400	2,300
	2.5	2,450	5,700	2,800	2,700		
	3.0	3,400	6,100	3,200	2,800		
	3.5	4,700	6,400	3,200	2,800		

TABLE 3.7

LIFT SHAFT DIMENSION – DUMBWAITERS

DUMBWAITER (Kg)	SPEED (m/s)	SHAFT CLEARANCE (HOISTWAY) DIMENSIONS (mm)				STRUCTURAL OPENING FOR EACH LANDING DOOR(mm)	
		PIT DEPTH (PD)	OVERHEAD TRAVEL (OH)	WIDTH (W)	DEPTH (D)	WIDTH (SW)	HEIGHT (SH)
Floor Type (200)	0.5	800	2,250	1,450	1,300	1,100	1,400
Floor Type (300)	0.5	800	2,250	1,600	1,500	1,100	1,400
Table Type (50-150)	0.5	Table Height 750	1,900	1,200	1,100	1,000	1,100

TABLE 3.8

LIFT SHAFT DIMENSION – HANDICAPPED

TYPE	LIFT CAPACITY (kg)	MINIMUM SPEED (m/s)	INTERNAL CAR SIZE (mm) [W x D]	OPENING DOOR (mm)	LIFT SHAFT CLEARANCE (HOISTWAY) DIMENSIONS (mm)				STRUCTURAL OPENING FOR EACH LANDING DOOR (mm)	
					PIT DEPTH (PD)	OVERHEAD TRAVEL (OH)	WIDTH (W)	DEPTH (D)	WIDTH (SW)	HEIGHT (SH)
A	1,275	1.0	2,000 x 1,400	1,100	1,900	5,000	2,600	2,200	1,300	2,300
B	1,000	1.0	1,600 x 1,400	1,100	1,900	5,000	2,400	2,200	1,300	2,300
C	800	1.0	1,100 x 1,400	900	1,900	5,000	2,000	2,200	1,300	2,300

NOTES:

1. Non-residential building less than 5 storeys allowed to provide at least *Orang Kelainan Upaya (OKU)* Lift type C.
2. Non-residential building must be able to be accessed from admin office or common area via access card or key.
3. Type A: Wheelchair with accompanying person and turning space
4. Type B: Wheelchair with accompanying person
5. Type C: Wheelchair only

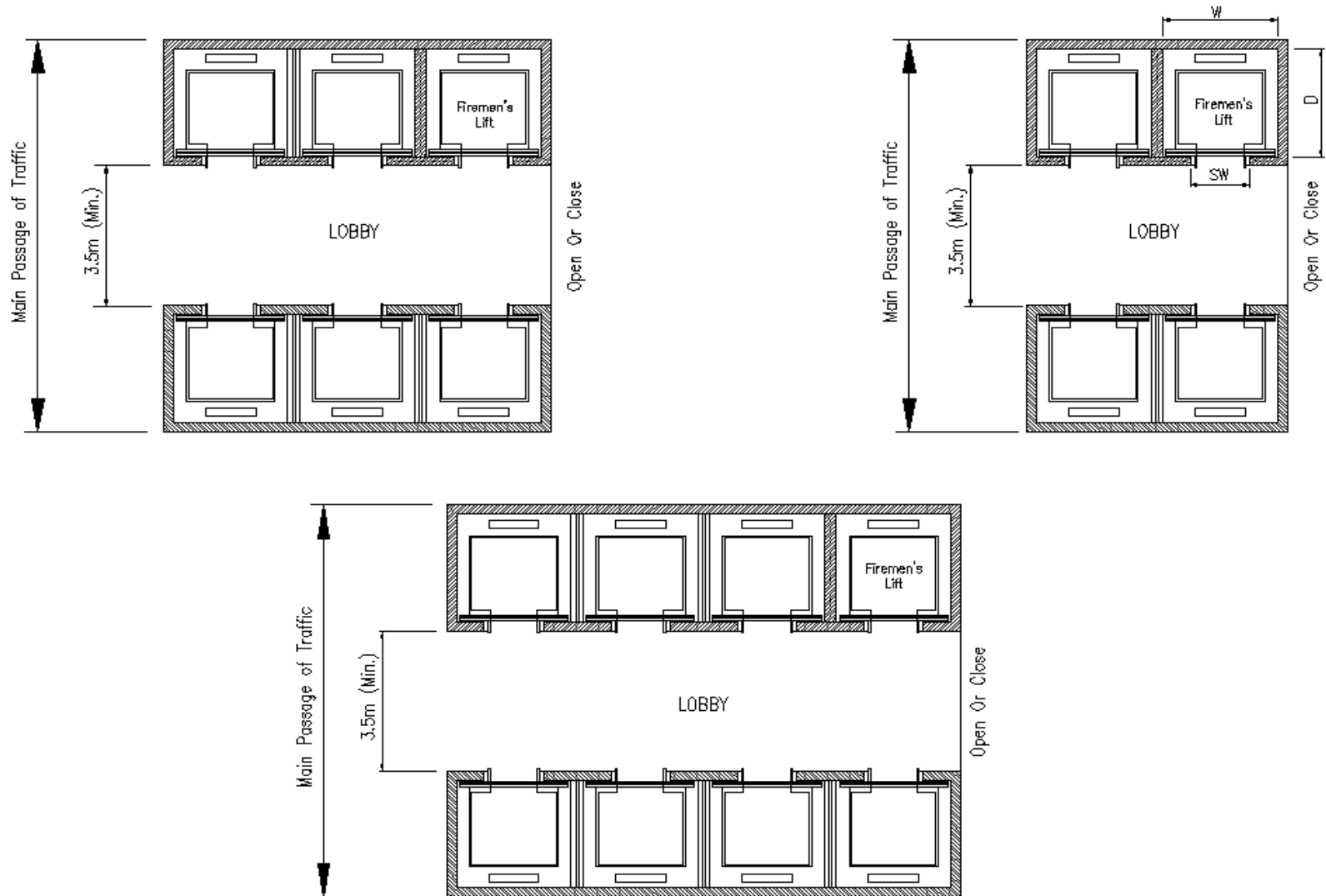
TABLE 3.9

LIFT SHAFT DIMENSION – GOODS/FREIGHT/SERVICE

LIFT CAPACITY Kg	SPEED (m/s)	LIFT SHAFT CLEARANCE (HOISTWAY) DIMENSIONS (mm)				STRUCTURAL OPENING FOR EACH LANDING DOOR (mm)	
		PIT DEPTH (PD)	OVERHEAD TRAVEL (OH)	WIDTH (W)	DEPTH (D)	WIDTH (SW)	HEIGHT (SH)
1,000	0.5 – 1.0	1,900	5,000	2,800	3,100	1,400	2,300
2,000	0.5 – 1.0	1,900	5,000	3,600	4,000	1,800	2,300
3,000	0.5 – 1.0	1,900	5,200	4,400	4,200	2,300	2,500

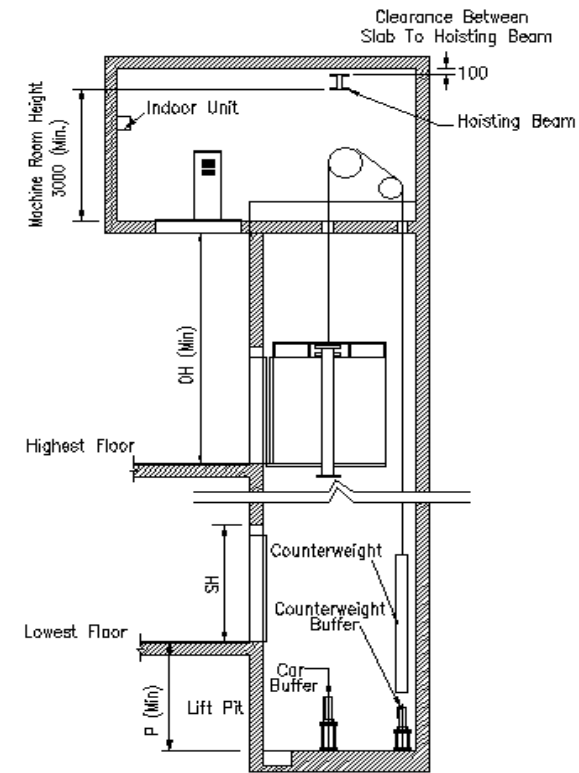
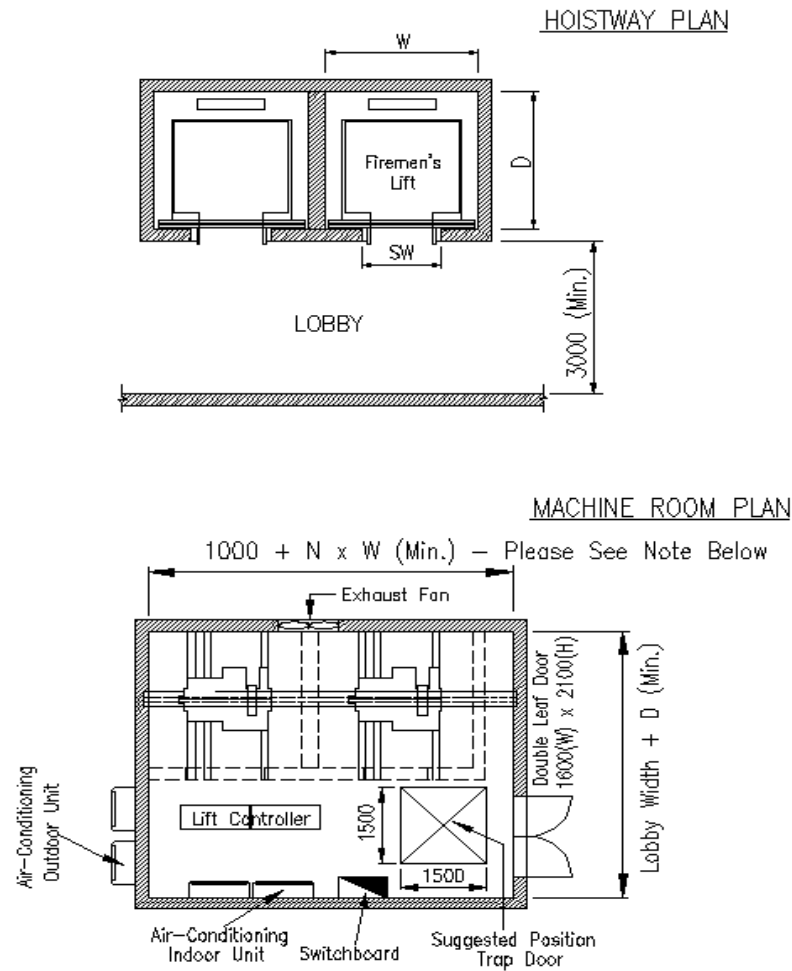
LIFT LAYOUTS – ALCOVE ARRANGEMENTS

FIGURE 3.2



GENERAL PLANT ROOM LAYOUT AND DIMENSIONS FOR IN – LINE ARRANGEMENT

FIGURE 3.3



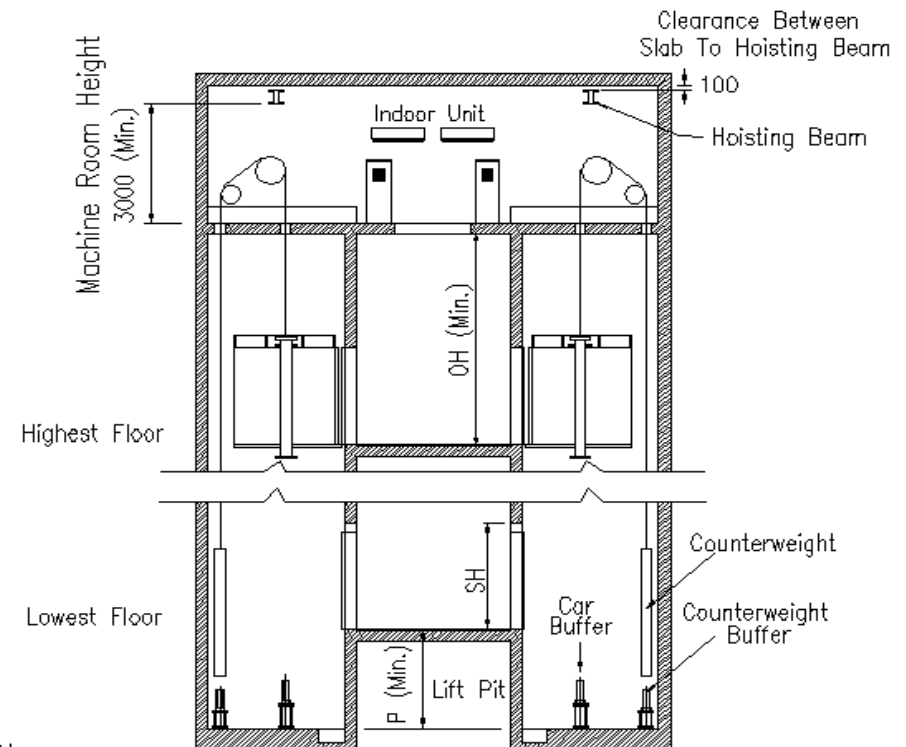
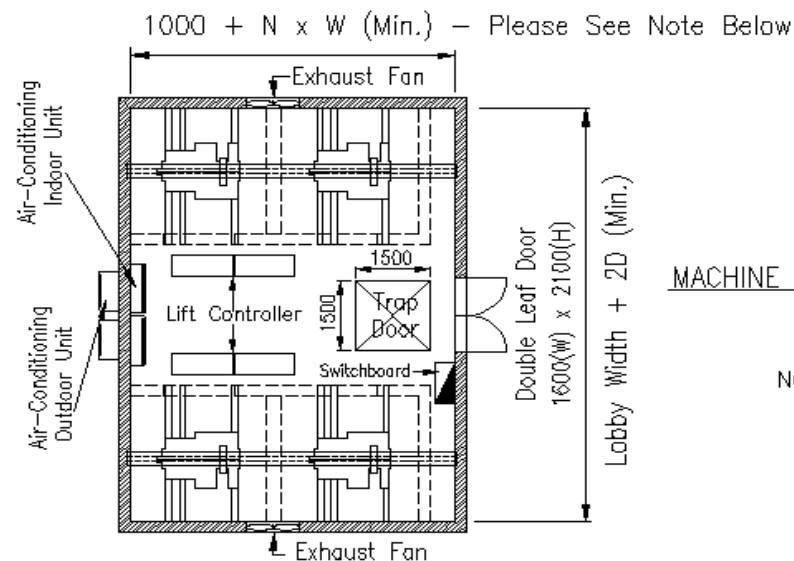
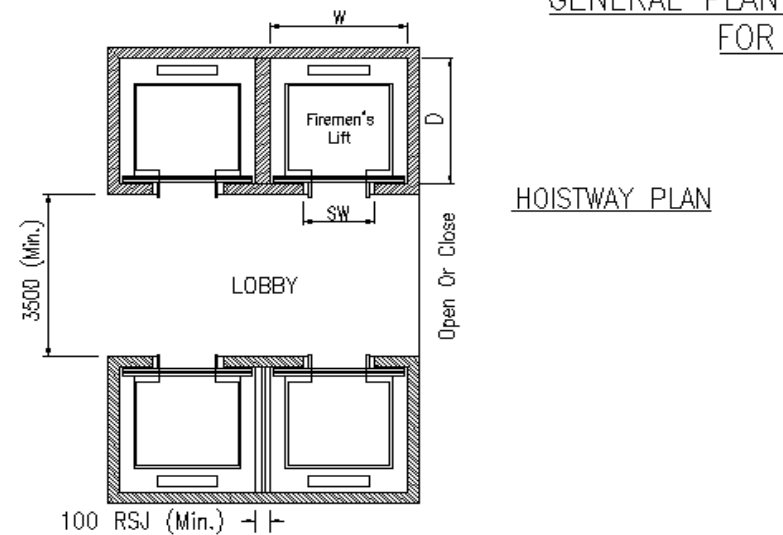
HOISTWAY SECTION

NOTES :

1. N in the expression equals to number of lifts in the bank.
2. Structural Opening. Refer to Tables 3.5, 3.6, 3.7, 3.9 & 3.10.
3. The exact position of outdoor & indoor unit shall be determine at site.
4. All dimensions are in millimeter (mm).

GENERAL PLANT ROOM LAYOUT AND DIMENSIONS FOR ALCOVE ARRANGEMENT

FIGURE 3.4



NOTES :

1. N in the expression equals to total number of lifts in group divided by 2.
RSJ - Rectangular Steel Joist.
2. Structural Opening. Refer to Tables 3.5, 3.6, 3.7, 3.9 & 3.10.
3. The exact position of outdoor & indoor unit shall be determine at site.
4. All dimensions are in millimeter (mm).

FIGURE 3.5

GENERAL PLANT ROOM LAYOUT AND DIMENSIONS FOR FLOOR AND TABLE DUMBWAITERS

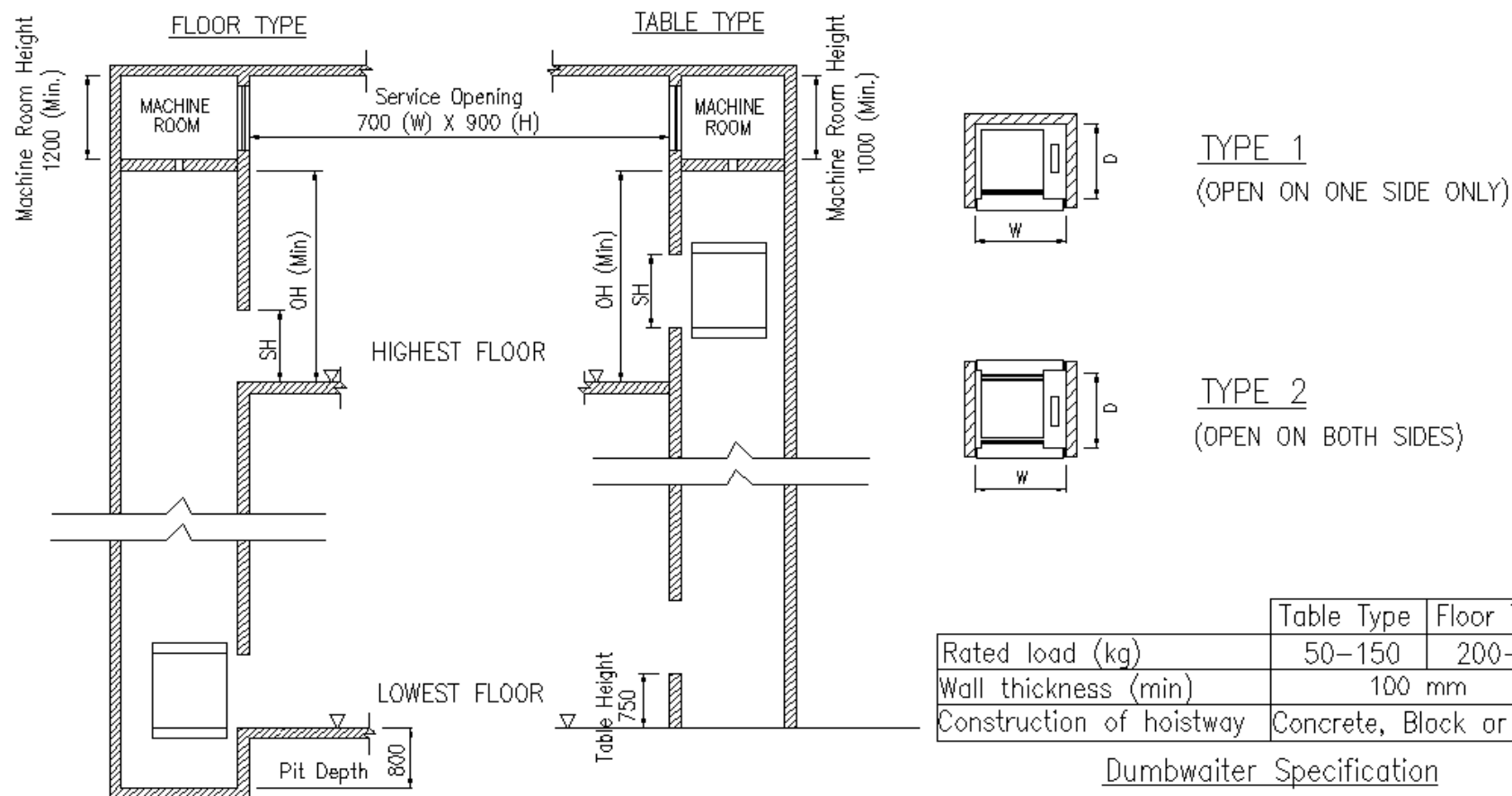


	Table Type	Floor Type
Rated load (kg)	50-150	200-300
Wall thickness (min)	100 mm	
Construction of hoistway	Concrete, Block or Brick	

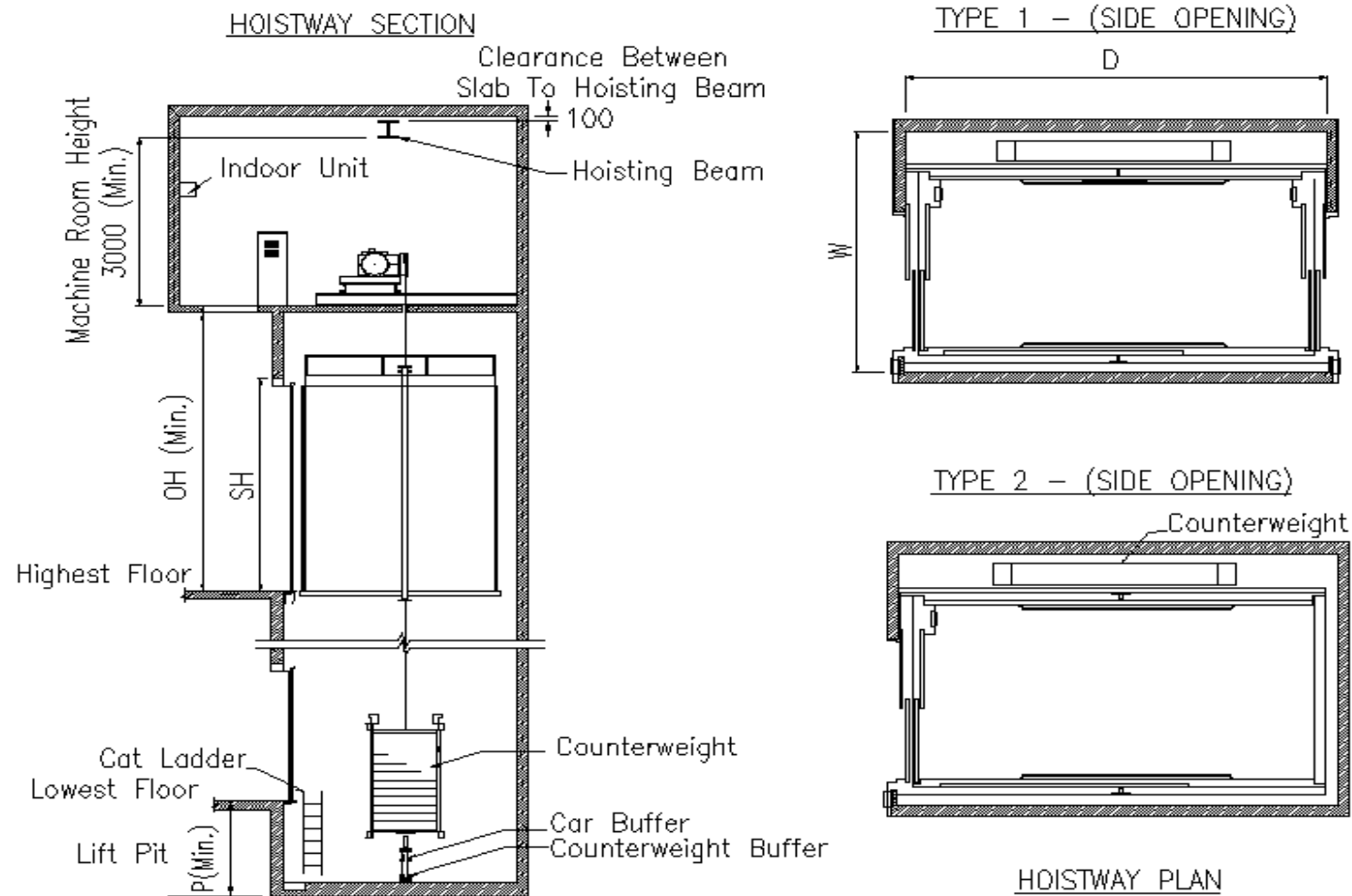
Dumbwaiter Specification

NOTES :

1. Normally, the machine room for the dumbwaiter is housed in the ceiling space.
2. All dimensions are in millimeter (mm).

GENERAL PLANT ROOM LAYOUT AND DIMENSIONS FOR HOSPITALS AND STRETCHER LIFT

FIGURE 3.6

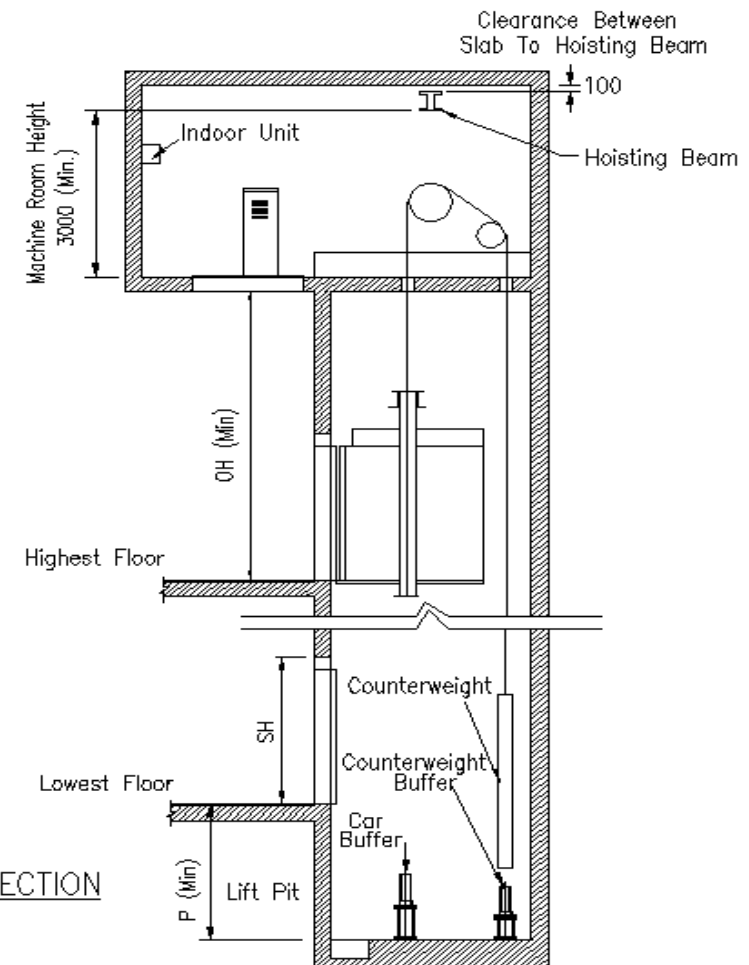
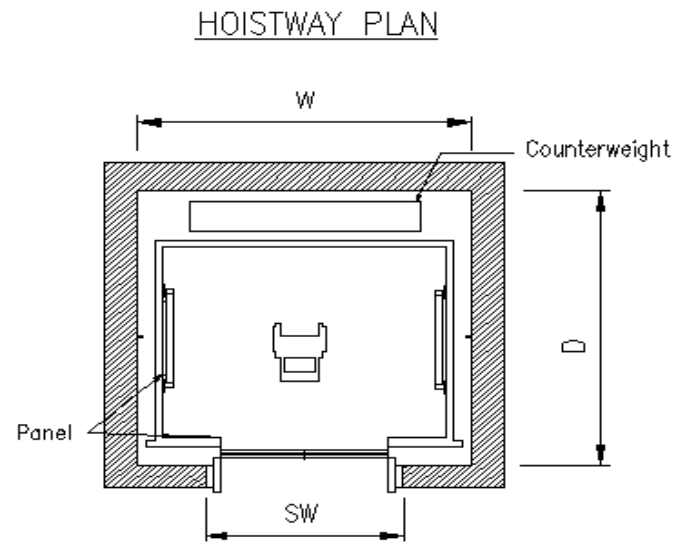


NOTE:

1. All dimensions are in millimeter (mm).

GENERAL PLANT ROOM LAYOUT AND DIMENSIONS FOR HANDICAPPED LIFT

FIGURE 3.7

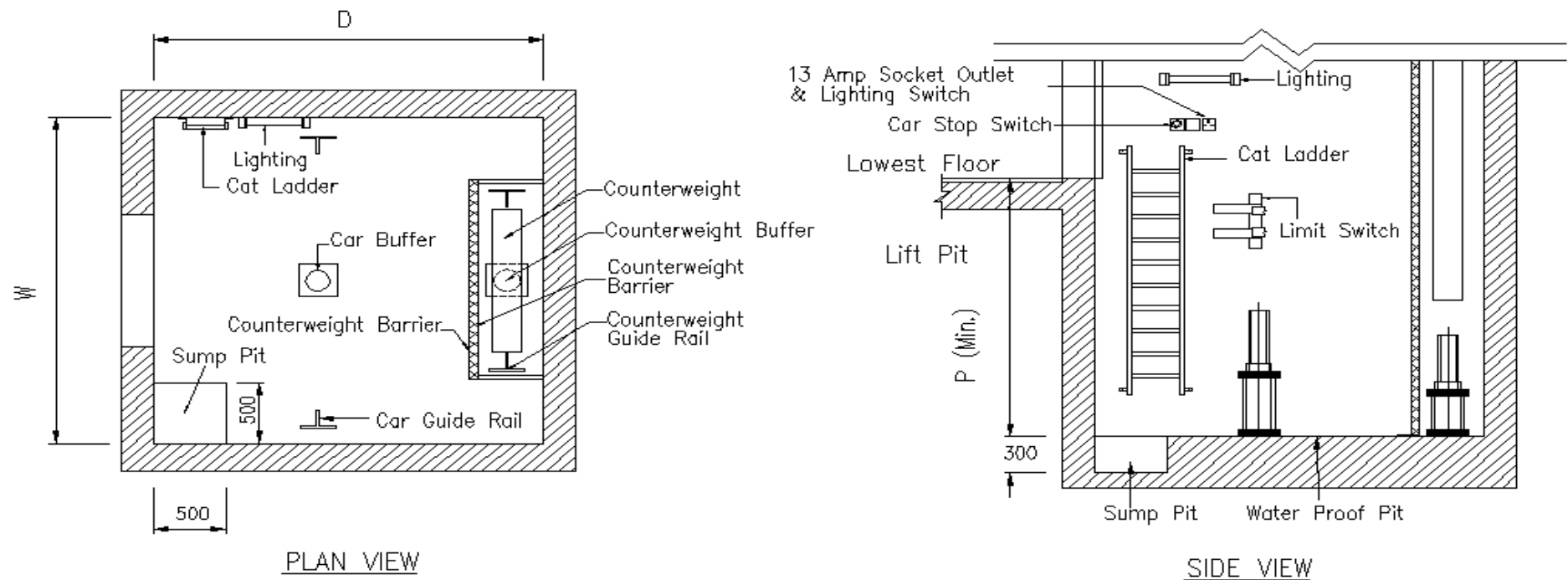


NOTE:

1. All dimensions are in millimeter (mm).

FIGURE 3.8

LIFT PIT DETAIL

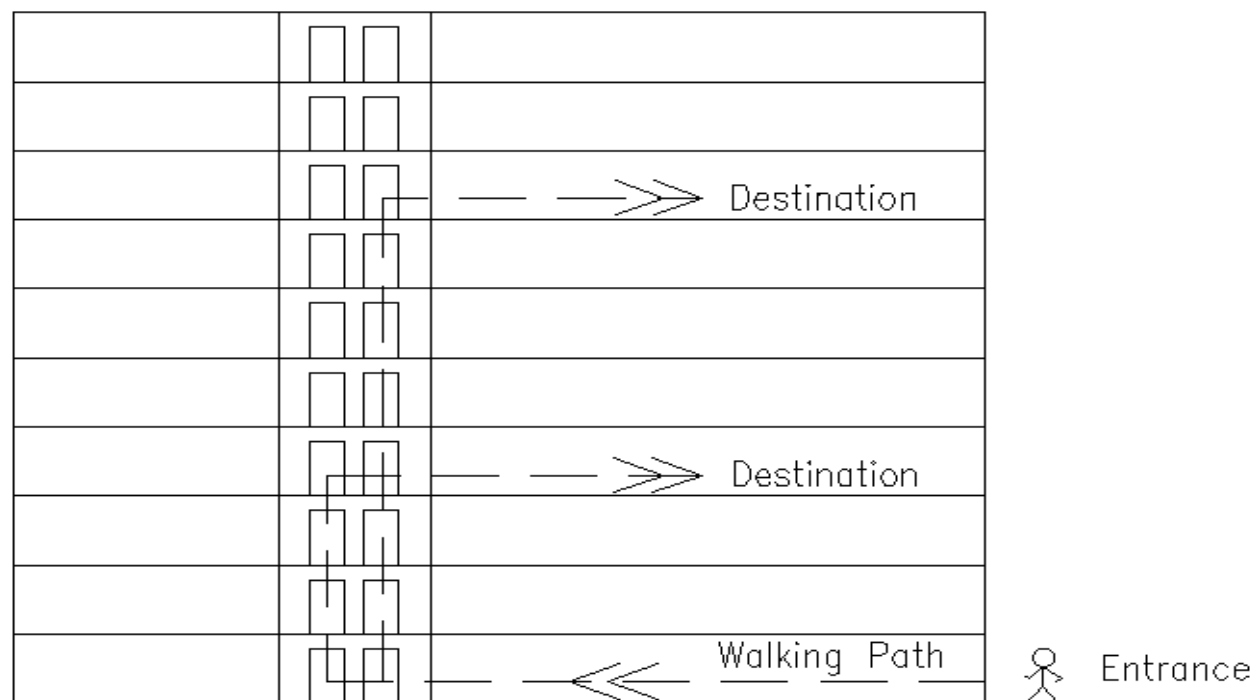


NOTE:

1. Sump Pit dimensions shall be 500mm x 500mm x 300mm (Depth)
2. Sump to be provided at every individual lift pit. and shall be covered with chequered plate
3. Water proofing for lift pit shall be provided.
4. All dimensions are in millimeter (mm).

FIGURE 3.9

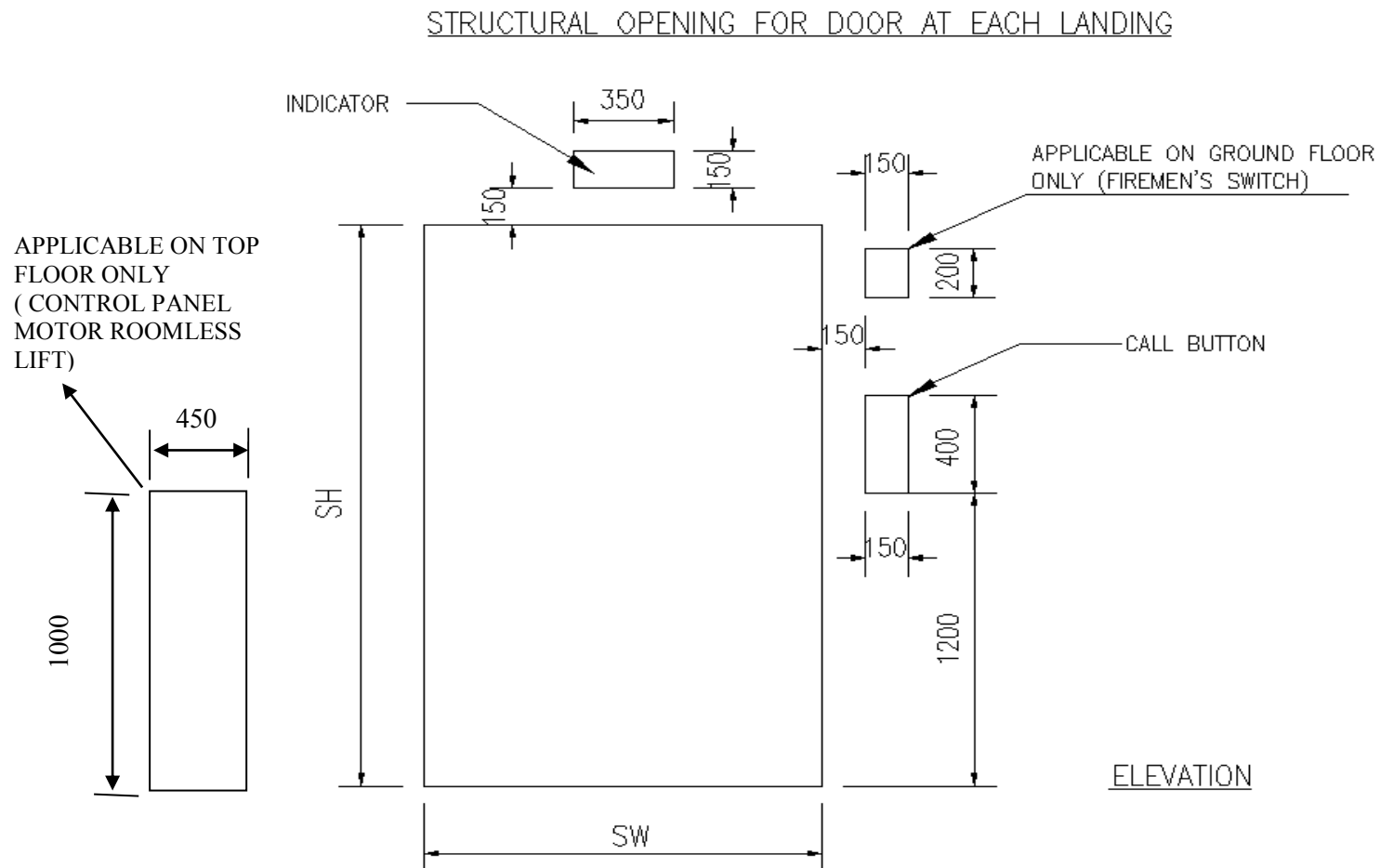
SELECTION & ARRANGEMENT OF LIFT EQUIPMENT



NOTE :

1. Walking distance shall be 45–60 metres (Maximum).

FIGURE 3.10

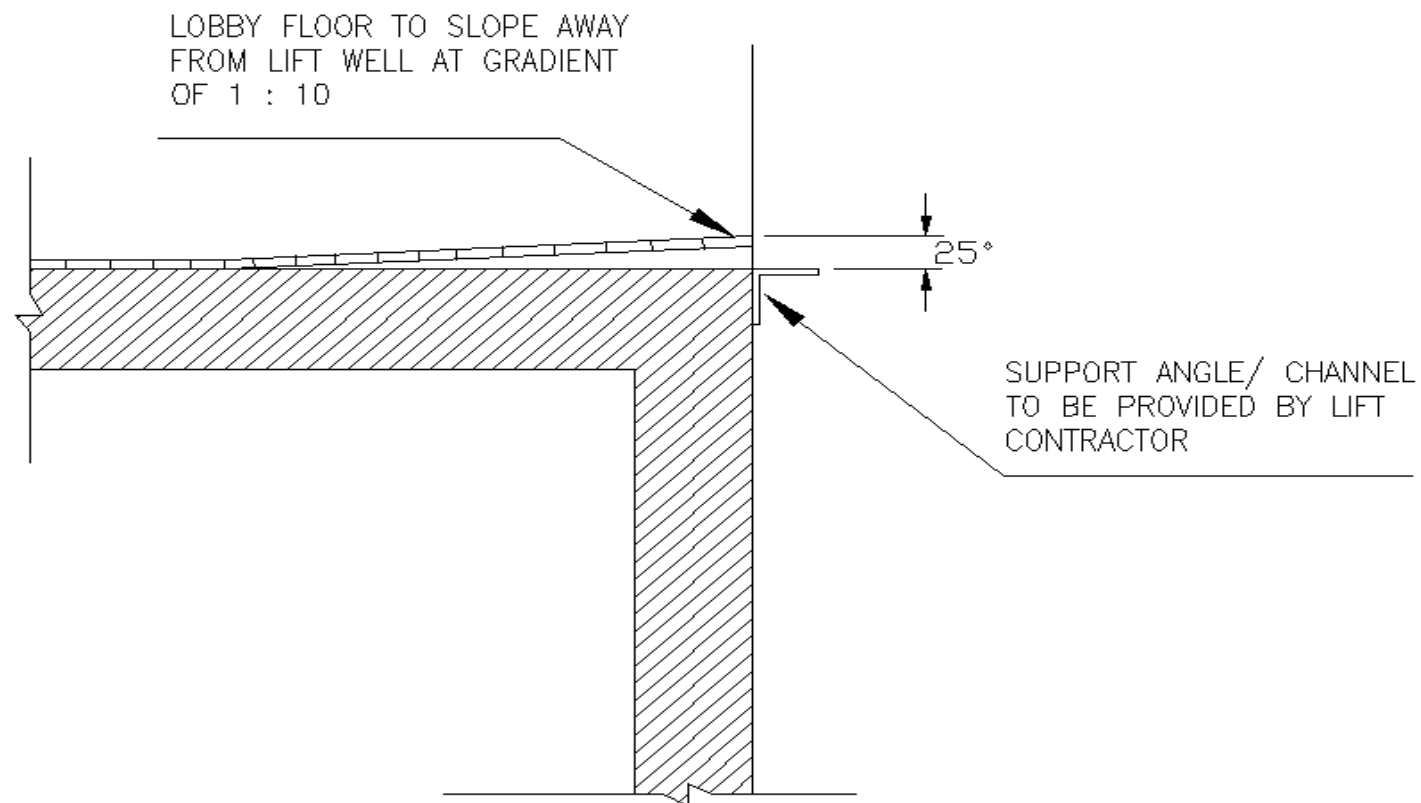


NOTES:

1. Refer to Tables 3.4, 3.5, 3.6, 3.7, 3.8, 3.9, 3.10 for Structural Height,(SH) and Structural Width,(SW).
2. All dimensions are in millimeter (mm).

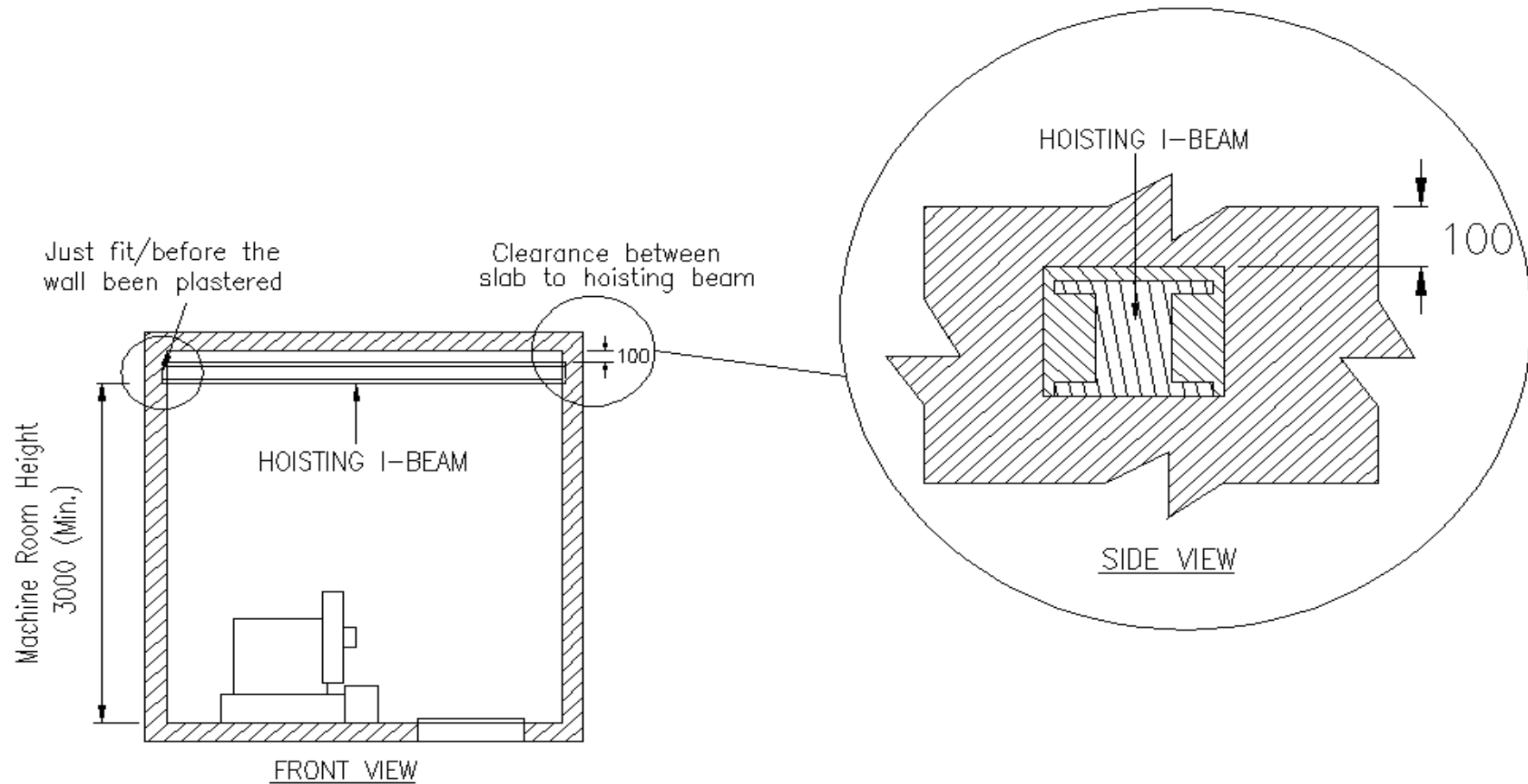
FIGURE 3.11

DOOR SILL SUPPORT AT EACH LANDING
AND SLOPE AT LOBBY FLOOR



HOISTING I-BEAM AT MACHINE ROOM

FIGURE 3.12



NOTES:

1. Hoisting I-beam capable to take minimum 3 tonnes point load.
2. All dimensions are in millimeter (mm).

Checklist For Mechanical Requirement: Lift System

No.	Description	Yes	No	Remark
1.	Lift selection			
	1.1 Office buildings			
	1.2 Hospitals			
	1.3 Residential buildings			
	1.4 Handicapped			
	1.5 Stretcher			
	1.6 Goods/Freight/Service			
	1.7 Dumbwaiters			
2.	Layout selection based on Architect's conceptual design			
3.	Lobby			
	3.1 Dimensions			
	3.2 Location			
	3.3 Floor			
	3.4 Fire protection			
	3.5 Call button and indicator			
	3.6 Firemen's switch			
4.	Lift pit			
	4.1 Dimensions			
	4.2 Wall and floor			
	4.3 Other facilities:			

Checklist For Mechanical Requirement: Lift System (Cont'd.)

No.	Description	Yes	No	Remark
5.	Lift shaft			
	5.1 Dimensions			
	5.2 Construction			
	5.3 Door sill			
	5.3 Partition for multiple lift shaft			
6.	Machine room (Lift motor room)			
	6.1 Dimensions			
	6.2 Hoisting beam			
	6.3 Access Door			
	6.4 Access to machine room			
	6.5 Access from machine room to highest landing floor			
	6.6 Ventilation			
	6.7 Floor loading			
	6.8 Floor finishes			
	6.9 Electrical requirement			
7.	Motor Roomless			
	7.1 Construction			

INTERNAL COLD WATER AND SANITARY SYSTEM



SECTION 4

INTERNAL COLD WATER AND SANITARY SYSTEM

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No.	Item	Mechanical Requirement	Action	Remark
1.0	General Requirement	Any equipment of cold water and sanitary system located outdoor (exposed) shall be provided with decorative enclosure.	Architect and Structural Engineer.	Aesthetic value
2.0	Internal Cold Water And Sanitary System			
	2.1 Pipe riser.	2.1.1 Provide pipe riser with opening at every floor for the riser pipe complete with access door and adjacent to cubical toilet. Provide floor trap at the ground floor riser.		Refer to the Mechanical Engineer for riser size.
	2.2 Water tank.	2.2.1 For the water tank placed in the ceiling space, the minimum clearance within roof top shall be allowed for maintenance purposes and shall refer to Figure 4.1 (FRP/Poly Tank) 2.2.2 Provide 600mm x 600mm ceiling opening for access to water tank in the ceiling. Refer to Figure 4.1 .		Refer to the Mechanical Engineer for tank capacity and size. Easy of maintenance

No.	Item	Mechanical Requirement	Action	Remark
	2.3 Break tank. (if required)	2.2.3 Staircase shall be provided in the case water tank located on the rooftop. 2.2.4 Provide concrete plinth for FRP water tank on the roof top and for poly tank, flat RC slab shall be provided. 2.3.1 Building of height greater than 30m shall be provided with break tank at every five storey interval. 2.3.2 The minimum clearance within roof top for maintenance purposes shall refer to Figure 4.1. 2.3.3 Provide 600mm x 600mm ceiling opening for access to break tank in the ceiling. Refer to Figure 4.1. 2.3.3 Provide plinths for the break tank.	Architect and Structural Engineer.	Requirement of staircase to be decided by Mechanical Engineer for maintenance access Refer to the Mechanical Engineer to determine types and sizes of concrete plinth or RC slab. Refer to the Mechanical Engineer for tank capacity and size. Access for maintenance Refer to the Mechanical Engineer to determine types and sizes of plinth for the break tank.

No.	Item	Mechanical Requirement	Action	Remark
3.0	Rain Water Harvesting		Architect and Structural Engineer.	
	3.1 Storage tank.	3.1.1 Location, space, size and height to be decided during coordination.		
		3.1.2 Provide concrete plinths for FRP storage tank and RC slab for poly tank		
	3.2 Pump. (if required)	3.2.1 Provide pump room size dimension of 3m x 3m.		
		3.2.2 Provide concrete plinths for the pump.		Size to be determined by Mechanical Engineer
	3.3 Pipe riser.	Provide pipe riser with opening complete with proper access door.		Access door for maintenance
	3.4 Pre-filtration	Provide suitable location and sufficient space for pre-filtration system before storage tank.		Size and location to be determined by Mechanical Engineer
4.0	Plant Room For Booster Pump	4.1.1 Provide plant room dimension of 3m x 3m to house booster pump system exclusive of water tank (water tank located outdoor)		If combine with other mechanical services, the size of plant room shall refer to the Mechanical Engineer.

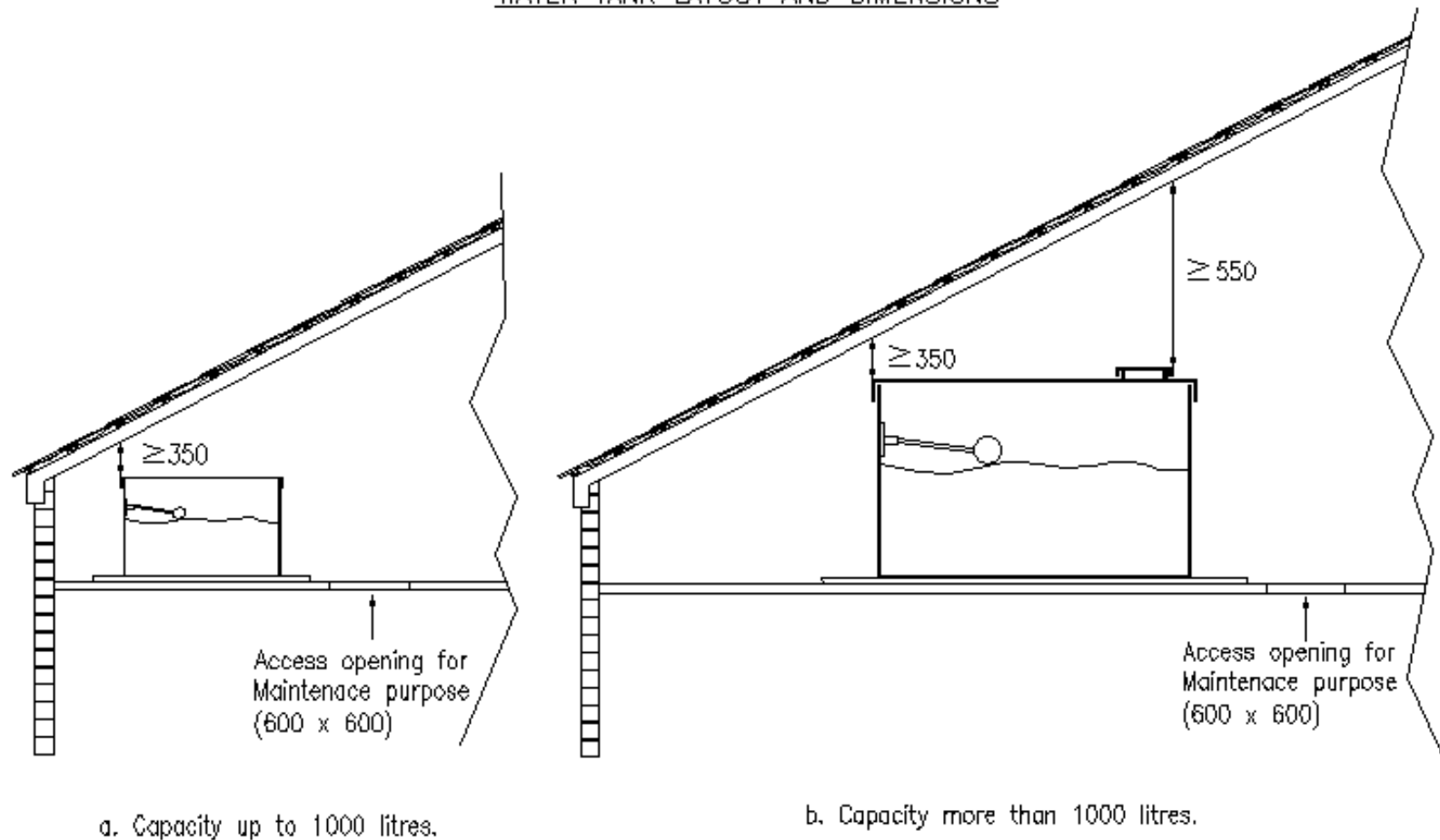
No.	Item	Mechanical Requirement	Action	Remark
		4.1.2 For water tank inside the plant room. Refer to the Mechanical Engineer to determine the actual size of plant room. 4.1.3 Provide louvered double-leaf doors. Door shall open outwards. 4.1.4 Provide high-level louvered glass or vent block. 4.1.5 Provide concrete plinth of 600 mm height for tank. 4.1.6 Provide concrete plinth of 150 mm height for pump. 4.1.7 Floor level shall slope gently towards drainage outlet. Provide floor trap adjacent to each other and shall be located in a 600mm x 600mm x 50 mm sunken floor areas.	Architect and Structural Engineer.	Clearance between water tank and wall not less than 1000mm. For adequate ventilation For adequate ventilation. Actual size and location shall be determined by Mechanical Engineer. Actual size and location shall be determined by Mechanical Engineer. To avoid water ponding

No.	Item	Mechanical Requirement	Action	Remark
5.0	Flush Valve System	4.1.8 Provide cement-rendered paint for floor.	Architect and Structural Engineer.	Non-slip epoxy paint is optional.
		4.1.9 Provide lighting of min 400 lux and sufficient of 13 Amp socket outlet.	Electrical Engineer.	Sufficient lighting for maintenance
		5.1 Pump.		Actual size and location shall be determined by Mechanical Engineer.
		5.2 Low Pressure Flush Valve		Pipe sharing will affect residual head required.
		5.2.1 Provide dedicated piping from roof water tank to low pressure flush valve.		To achieve residual head required.
6.0	Water Meter	5.2.2 Provide minimum clearance height of 3.25 m between inlet water closet (WC) cistern and roof water tank.		
		5.3 Service Shaft		For maintenance
		Provide service shaft of 600 mm Width complete with access and sunken floor Provide water meter compartment for water meter.		Water meter shall be best centralized in the compartment at every floor. However suitable location shall be decided during coordination to suit with the design of the building especially quarters for easy reading of meter.

No.	Item	Mechanical Requirement	Action	Remark
7.0	Grease Trap		Architect and Structural Engineer	
	7.1 Location	Provide suitable location for easy access and maintenance.		Grease trap shall apply to kitchen, cafeteria , workshop etc
8.0	Neutralizing Tank			
	8.1 Location	Provide suitable location for easy access and maintenance.		Neutralizing tank shall apply to laboratory, chemical room,hospital etc
9.0	Inspection Chamber			
	9.1 Location	Provide suitable location for easy access and maintenance. Inspection Chamber (IC) shall not be built on apron or pavement.		

FIGURE 4.1

WATER TANK LAYOUT AND DIMENSIONS



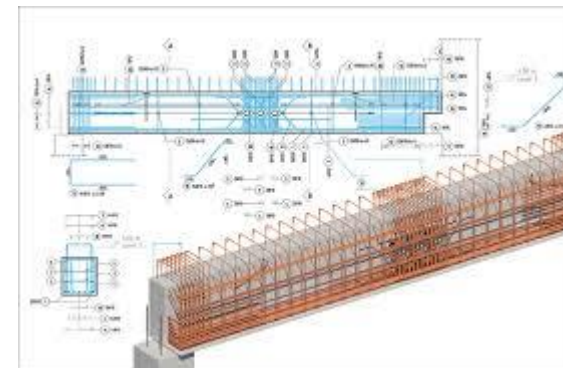
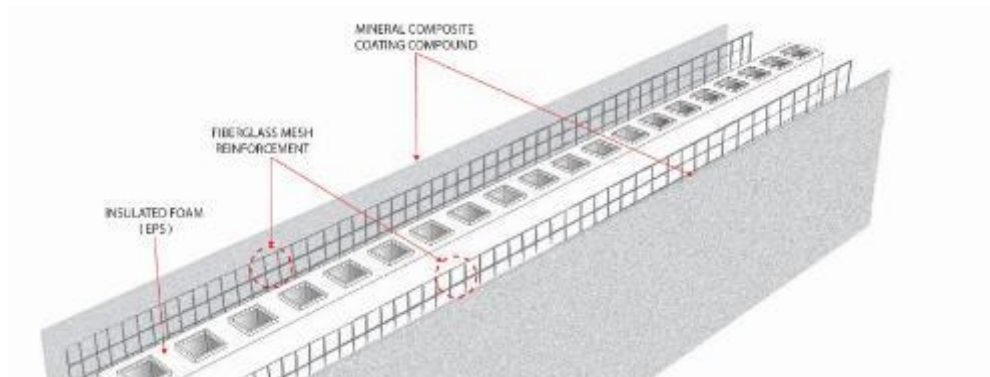
NOTES:

1. Refer to the Mechanical Engineer to determine types and sizes of plinth for water tank.
2. Source BS67000:2006.
3. All dimensions are in millimeter (mm).

Checklist For Mechanical Requirement: Internal Cold Water And Sanitary System

No.	Description		Yes	No	Remark
1.	General requirement				
2.	Internal cold water and sanitary system				
	2.1	Pipe riser			
	2.2	Domestic tank			
	2.3	Break tank (if applicable)			
3.	Rain water harvesting				
	3.1	Storage tank			
	3.2	Pump (if required)			
	3.3	Pipe riser			
	3.4	Pre-filtration			
4.	Plant room for booster pump				
5.	Flush valve system (sanitary system)				
	5.1	Pump			
6.	Water meter				
7.	Grease Trap				
	7.1	Location			
8.	Neutralizing Tank				
	8.1	Location			
9.	Inspection Chamber				
	9.1	Location			

IBS SYSTEM



SECTION 5

IBS SYSTEM

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No.	Item	Mechanical Requirement	Action	Remark
1.0	General Requirement		Architect and Structural Engineer.	
	1.1 Coordination	M&E Coordinator should be involved at initial period of construction planning.		
2.0	Air-Conditioning system			
	2.1 Chiller plant room	Provide: a. Floor slab - cast in-situ. b. Wall – clay brick.		Use of Autoclave aerated concrete block is subject to U-value confirmation.
	2.2 AHU room	Provide: a. Floor slab - cast in-situ. b. Wall - conventional brick.		
	2.3 Pipe riser opening	Opening at floor slab (i.e. refrigerant pipe, chilled water and condenser water pipe).		Refer mechanical segment.
	2.4 Ducting path	Provide opening at precast wall.		Refer mechanical segment.

No.	Item	Mechanical Requirement	Action	Remark
	2.5 Hanger	2.5.1 Supplier has to mark location that is prohibited for drilling (wire strand location) for hollow core slab. The maximum anchoring depth for duct/pipe hanger is 40mm.	Architect and Structural Engineer.	
		2.5.2 The hollow core slab must be able to support the Fan Coil Unit (FCU) with minimum load of 50kg.		Actual load of FCU shall be referred to the Mechanical Engineer.
	2.6 Split unit support (Indoor and outdoor unit)	2.6.1 Provide wall capable of taking 20 kg minimum load (indoor) and 50 kg (outdoor).		Actual load of FCU shall be referred to the Mechanical Engineer.
		2.6.2 Provide opening/groove for piping.		
	2.7 24-hours air-conditioning room	Provide wall with suitable material and thickness.		Refer to JKR Guideline of Mould Growth Prevention
	2.8 Exhaust fan	Provide opening at precast wall.		

No.	Item	Mechanical Requirement	Action	Remark
3.0	Fire Fighting system		Architect and Structural Engineer	
	3.1 Plant / pump room	Provide: a. Floor slab - cast in-situ. b. Wall – conventional brick.		
	3.2 Pipe path	Provide opening at floor slab.		
	3.3 Hanger	Supplier has to mark location that prohibited from drilling (wire strand location) for hollow core slab. The maximum anchoring depth for pipe hanger is 40mm.		
	3.4 Riser compartment. (Hose Reel, Dry/ Wet Riser & Sprinkler)	Provide: a. Floor slab with opening – cast in-situ. b. Wall – conventional brick.		
	3.5 Breeching inlet compartment	Provide opening of compartment (flush type).		

No.	Item	Mechanical Requirement	Action	Remark
4.0	Lift System		Architect and Structural Engineer.	
	4.1 Lift shaft	Provide lift shaft- cast in-situ.		
	4.2 Lift motor room	Provide floor slab - cast in-situ.		
	4.3 Trap door	Provide floor slab opening.		
	4.4 Lift lobby	Provide floor slab - cast in-situ.		
	4.5 Air-conditioning	Refer to air-conditioning requirement of item 2 of the above		
	4.6 Exhaust fan	Provide opening at lift motor room wall.		
	4.7 Dumbwaiter	Provide lift shaft- cast in-situ.		
5.0	Internal Cold Water and Sanitary System			
	5.1 Pump room	Provide: a. Floor slab - cast in-situ. b. Wall – conventional brick.		

No.	Item	Mechanical Requirement	Action	Remark
6.0	5.2 Toilet (Non-modular)	Provide slab - cast in-situ.	Architect and Structural Engineer.	
	5.3 Pipe path	5.3.1 Provide opening/groove for piping.		
		5.3.2 Topping of floor slab has to consider pipe size (Quarters).		
	5.4 Service shaft/ sub meter/ pipe riser	Provide slab - cast in-situ.		
	5.5 Exhaust fan	Provide opening on toilet wall.		
	Others			
	6.1 Column	Avoid column with corbel usage where pipe/duct path lies.		

Checklist For Mechanical Requirement: IBS System

No.	Description	Yes	No	Remark
1.	General requirement			
	1.1 Coordination			
2.	Air-conditioning system			
	2.1 Chiller plant room			
	2.2 AHU room			
	2.3 Pipe riser			
	2.4 Ducting path			
	2.5 Hanger			
	2.6 Split unit support. (Indoor and outdoor unit)			
	2.7 24-hours air-conditioning room			
	2.8 Exhaust fan			
3.	Fire fighting system			
	3.1 Plant / pump room			
	3.2 Pipe path			
	3.3 Hanger			
	3.4 Riser compartment. (Hose Reel, Dry/ Wet Riser & Sprinkler)			
	3.5 Breeching inlet compartment			
4.	Lift system			
	4.1 Lift shaft			
	4.2 Lift motor room			
	4.3 Trap door			
	4.4 Lift lobby			
	4.5 Air conditioning			
	4.6 Exhaust fan			
	4.7 Dumbwaiter			

Checklist For Mechanical Requirement: IBS System (Cont'd.)

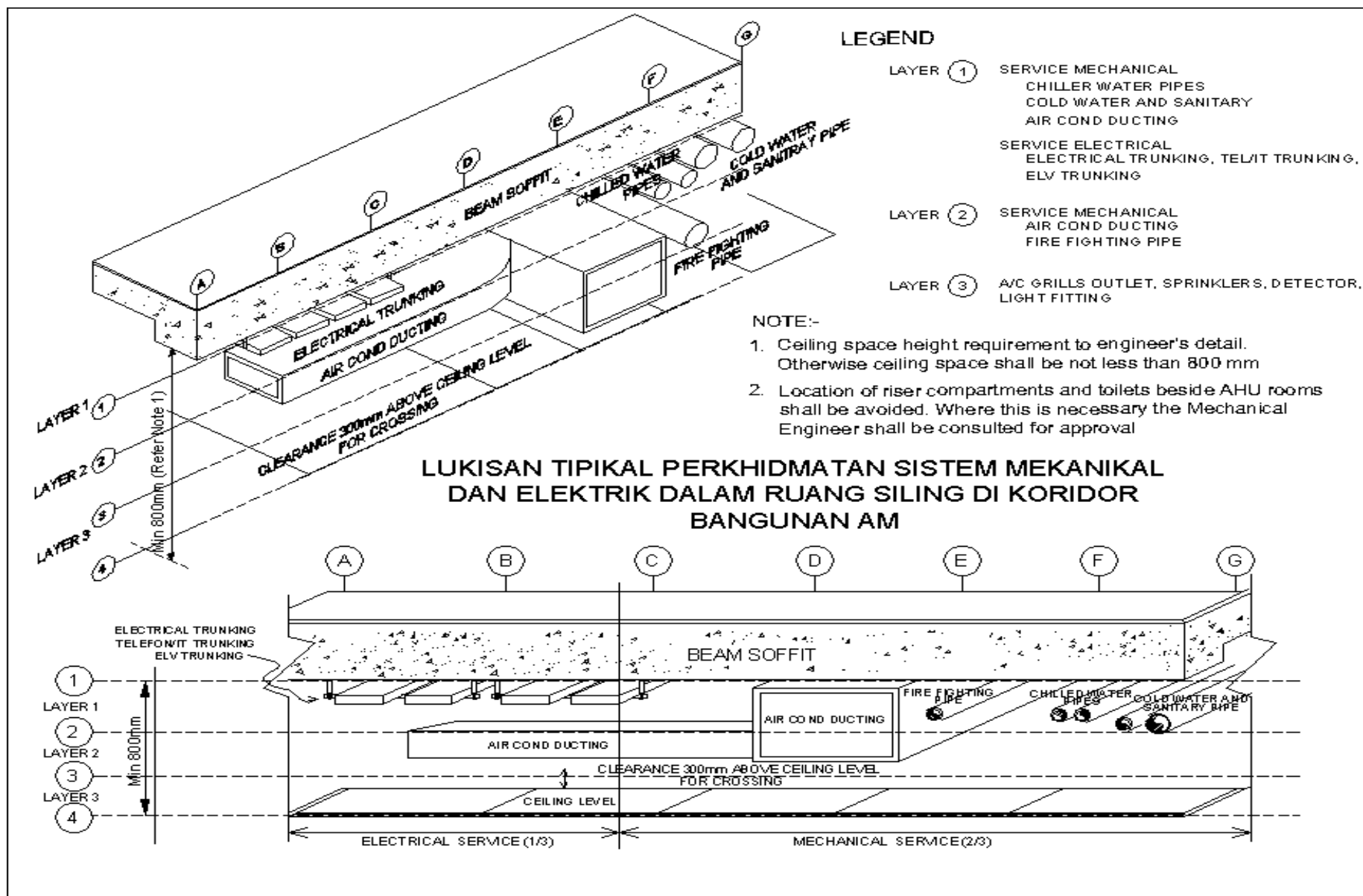
No.	Description		Yes	No	Remark
5.	Internal cold water and sanitary system				
	5.1	Pump room			
	5.2	Toilet (Non modular)			
	5.3	Pipe path			
	5.4	Service shaft/ sub meter/ pipe riser			
	5.5	Exhaust fan			
6.	Others				
	6.1	Column			

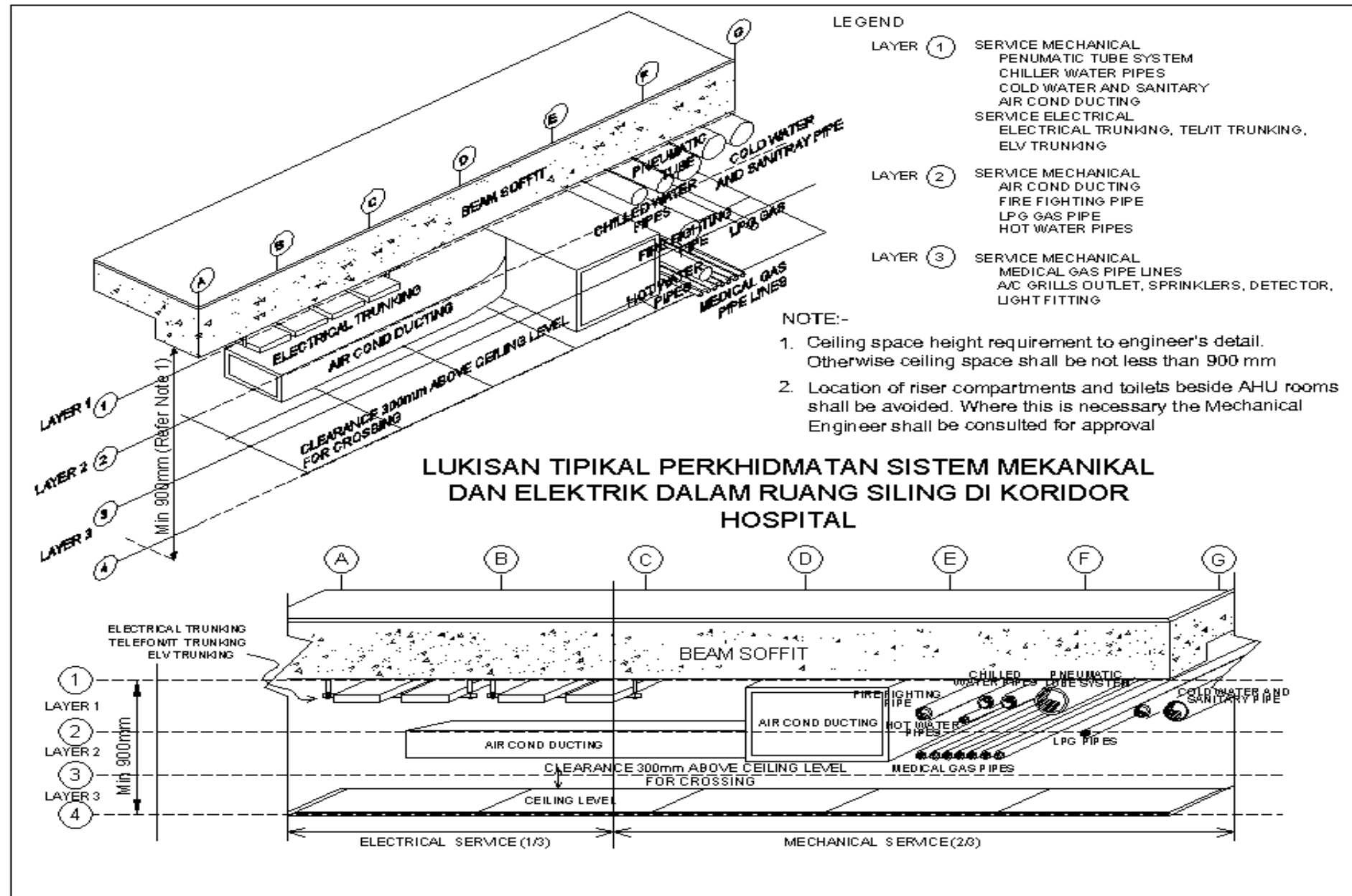
COORDINATION DRAWING



COORDINATION DRAWING

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REFERENCE AND ACKNOWLEDGEMENT

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4. Guide For Fire Protection in Malaysia.
5. Factories And Machinery Act with Regulations, 2007.
6. British Standard.
7. Malaysian Standard.
8. Guidelines On The Prevention Of Mould Growth In Buildings JKR 20500-0003-09.
9. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE).

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