# KURSUS PENGENALAN KEPADA PERKHIDMATAN MEKANIKAL DALAM BANGUNAN

# Pengenalan kepada Peralatan Makmal dan Bilik Bersih (Clean Room)

Aishah Hazlina Md.Dean Jurutera Mekanikal

# LABORATORY EQUIPMENT

FUME CUPBOARD

BIOHAZARD SAFETY CABINET

LAMINAR AIR FLOW CABINET

#### FUME CUPBOARD

#### **DEFINITION**

Define as "A partially enclosed work space that limits the spread of fume to operators and other personnel. It is ventilated by an induced flow of air through an adjustable working aperture that dilutes the fume and by means of an extract system, provides for the release of fume remotely and safely:

BS 7258: Part 1: 1990

# **STANDARDS**

BS 7258

AS 2243

SAMA (Scientific Apparatus Manufacturers Assoc., USA

# **CLASSIFICATION/TYPE**

#### I) General Purpose FC

- Class A
- Class B
- Class C

#### II) Special Purpose FC

- Perchloric Acid FC
- Radioisotope FC

### GENERAL PURPOSE FUME CUPBOARD

#### **CLASS A**

- Used for materials of extreme toxicity or hazard.
- 125- 150 ft/min face velocity across sash (min. 100-125 ft/min)
- Treshold Limit Value (TLV) < 10 ppm</li>

#### **GENERAL PURPOSE FUME CUPBOARD**

#### **CLASS B**

- Used for most materials and operations in the laboratory
- 100 ft/min face velocity across sash (min. 80 ft/min)
- TLV 10-550 ppm

#### **GENERAL PURPOSE FUME CUPBOARD**

#### **CLASS C**

- Used for materials or operations where the hazard is not high.
- 75-80 ft/min face velocity across sash (min 50-60 ft/min)
- TLV > 550 ppm

#### SPECIAL PURPOSE FUME CUPBOARD

#### PERCHLORIC ACID FC

- Used only for Perchloric Acid compound application due to the potential explosion hazard of perchloric acid when combined with organic material.
- 125-150 ft/min face velocity across sash

#### SPECIAL PURPOSE FUME CUPBOARD

#### RADIOISOTOPE FUME CUPBOARD

Used for radioactive applications.

- 125-150 ft/min face velocity across sash

#### TYPES OF FUME CUPBOARD (AIR FLOW)

#### **CONVENTIONAL**

Allows only fixed sash opening

#### **AUTOMATIC AIR-BYPASS**

 Allows the sash to be operated in various position and maintaining the required face velocity

#### ADD/AUXILLIARY AIR

 Addition of tempered outside air to provide the required face velocity and at the same time reduce the exhaust air-conditioning air





# BIOHAZARD SAFETY CABINET

# BIOHAZARD SAFETY CABINET

Definition

BS 5726-31

Define as "cabinet intended to offer some protection to the user and environment from the hazards of handling infected material, and other dangerous biological material, but excluding radioactive, toxic and corrosive substances"

# **STANDARDS**

- DIN 12950
- NSF. Std. 49
- BS 5726
- AS 2252 Pt. I (Class I)
- AS 2252 Pt. II (Class II)
- AS 2567 Cytotoxic Drug Safety Cabinet
  - US Fed. Std. 209c, Class 10

#### <u>TYPE</u>

- Class I Designed specifically to provide operator/ personnel protection but do not protect product (material being handled within the cabinet)
- Class II Provides high level personnel, environment and product protection
- Class III Operator is segregated from the work by physical barrier (gloves mechanically attached to the cabinet. Provides high level personnel, environment and product protection.
- Cytotoxic Cabinet For both containment and asceptic manipulation. Provides protection for maintenance personnel as well.

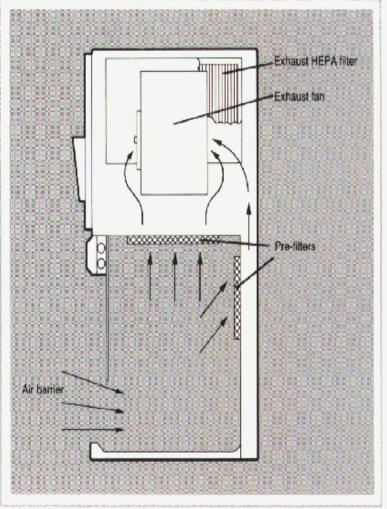
# **CLASS I**

- 100% exhaust cabinets with HEPA filtration
- Inward air velocity at the work opening 0.5-0.8 m/s
- Room air passes through the work zone and can contaminate product
- Air exhausted to the room

Only personnel and environment protection NOT product

#### BIOHAZARD SAFETY CABINET - CLASS I



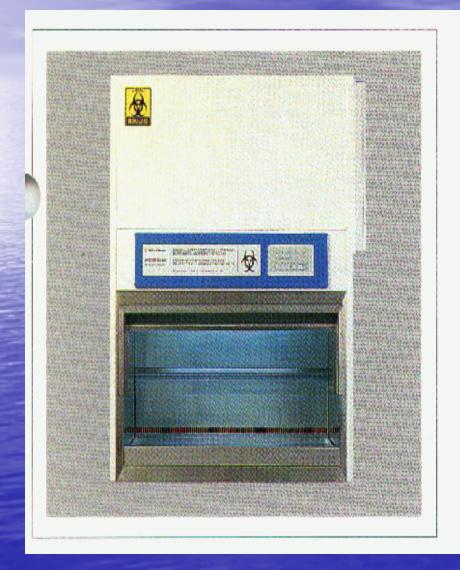


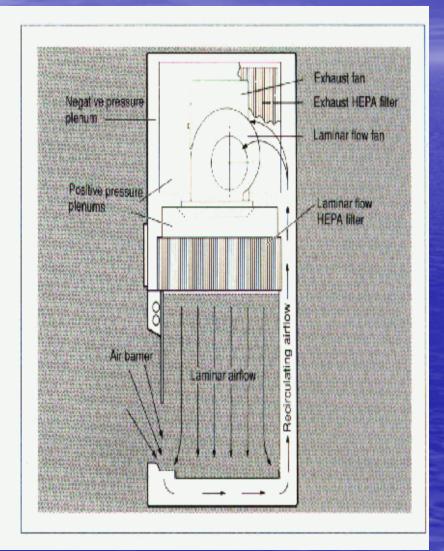
# **CLASS II**

- Part-recirculating LAF cabinets with HEPA filtration of exhaust air
- An air barrier at the work opening
- Separate fan/ HEPA filter systems for exhaust and LAF
- Vertical LAF recirculated in the work zone to protect products
- Air exhausted to the room

Personnel, environment and product protection

#### BIOHAZARD SAFETY CABINET - CLASS II









# **CLASS III**

- Totally enclosed, 100% exhaust cabinets with HEPA filtration of supply and exhaust air
- All work within the work zone conducted through attached rubber gloves
- Air exhausted out from room
- In Europe, double filtration is common

Personnel, environment and product protection

# BIOHAZARD SAFETY CABINET - CLASS III





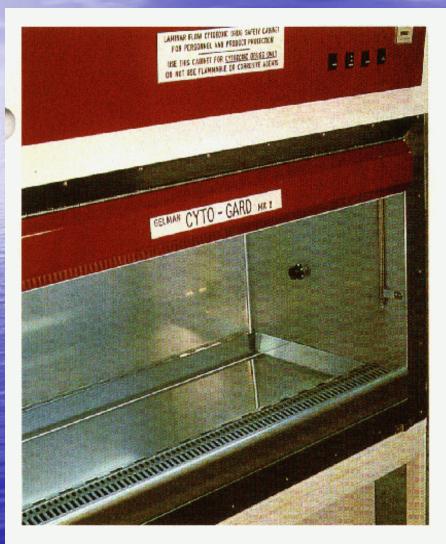


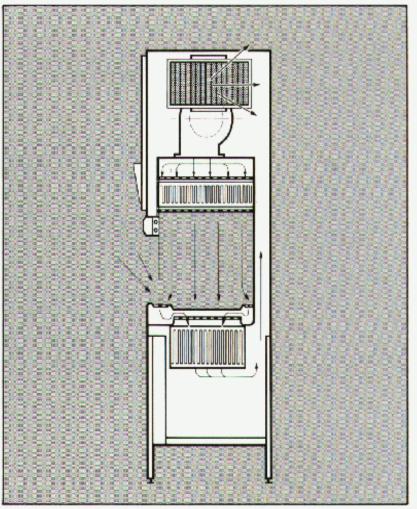
## CYTOTOXIC DRUG SAFETY CABINET

Partially recirculating Biohazard Safety
 Cabinet Class II with added protection for maintenance personnel

Personnel (Operator), environment, product and maintenance personnel

# CYTOTOXIC DRUG CABINET





# LAMINAR AIR FLOW CABINET

#### LAMINAR AIR FLOW CABINET

#### Definition

Laminar air flow workstation is defined as an ultra-enclosure with a work zone which protect products from ambient contamination but which does not provide personnel and environment protection

They are self-contained enclosures or cabinets incorporating fans and high efficiency HEPA filter

Flow of air from the work space is blown directly into the laboratory either vertically downwards or horizontally towards operator

# <u>STANDARDS</u>

- AS 1386, Pt.5

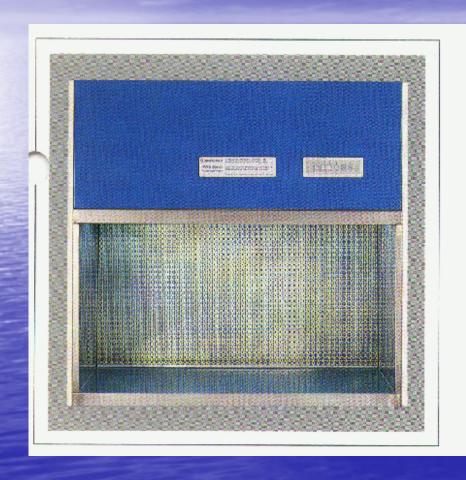
- US Fed. Std. 209d, Class 100

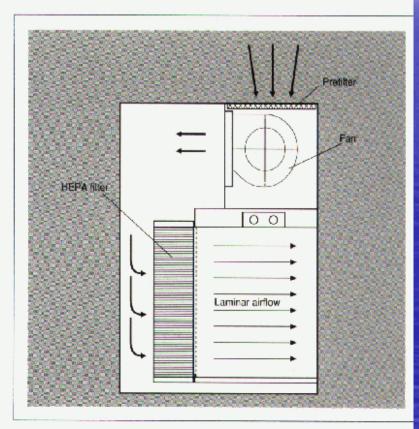
BS 5295 Class I

# **TYPES**

- 1) Horizontal Laminar Flow Cabinet
  - Laminar flow directed towards operator
  - Ambient air from room, filtered into the work zone
  - Velocity 0.45 0.5 m/s, +/- 20% of their average
- 2) Vertical Laminar Flow Cabinet
  - Laminar Flow directed vertically downwards towards product

#### HORIZONTAL LAMINAR AIR FLOW CABINET







# **DEFINITION**

#### US FED. STD 209B

A clean room is an enclosed area employing control over the particulate matter in air with temperature, humidity, and pressure control, as required. Clean room must not exceed particulate count as specified in the air cleanliness class.

# **DEFINITION**

### **ASHRAE Chapter 15**

A specially constructed enclosed area environmentally controlled with respect to airborne particulate, temperature, humidity, air motion, vibration, noise, viable organisms and lighting.

# CLASSIFICATION OF CLEAN ROOM

Class 1 Particles count < 1 particle/cu.ft (35 particles/cu.m) of a size 0.5 um

Class 10 Particles count <10/cu.ft of a size 0.5 um and larger not exceeding 5.0 mm

Class 100 Particles count <100/cu.ft of a size 0.5 um and larger

# CLASSIFICATION OF CLEAN ROOM

Class 1,000 (1K)
Particle <1,000/cu.ft of a size 0.5 micron and larger

Class 10,000 (10K)

Particle < 10,000/cu.ft of a size 0.5 micron and larger or 65 particle/cu.ft of a size 5.0 microns and larger

Class 100,000 (100K)

Particle <100,000/cu.ft of a size 0.5 micron and larger, or 700 particle/cu.ft of a size 5.0 microns and larger

# TYPES OF CLEAN ROOM

A) Conventional or Non-Laminar Clean Room (Turbulent Flow)

- B) Laminar Clean Room (Laminar Flow)
  - Vertical Flow
  - Horizontal Flow

#### <u>PENUTUP</u>

Peralatan Makmal dan Bilik Bersih hanyalah sebahagian kecil daripada Perkhidmatan Mekanikal yang terdapat di dalam sebuah bangunan khas (spt. Hospital, Makmal, Sekolah dll)

Namun seperti juga perkhidmatan mekanikal yang lain, ianya merupakan nadi/penggerak bagi memastikan bangunan dapat berfungsi/hidup.

Sebuah bangunan tanpa mekanikal adalah ibarat badan yang cantik tetapi tidak bernyawa (body without soul). Cantik dari segi zahir tetapi tidak berfungsi.

Perkhidmatan mekanikal-lah yang menghidupkan sesebuah bangunan itu.



Terima Kasih