

ACCEPTANCE CRITERIA FOR MECHANICAL SERVICES

SERVICES : LIFT SYSTEM

ACCEPTANCE CRITERIA FOR : EQUIPMENT & MATERIAL DELIVERY/WORKS @ INSTALLATION

NOS	ITEMS	CRITERIA	ACCEPT (✓) / REJECT (X)	REMARKS
1	DRAWINGS			
(a)	Working Drawing	Provided and approved before the installation is carried out.		Provided by Lift Contractor (Approved by S.O)
2	GUIDE RAIL			
(a)	Type			
	Guide rail	Solid 'Tee Section'		
	Joint	Tongue and groove joint		
	Guide bracket	Guide bracket bolted to building or structure steelwork		
	Distance between guide rail joint	Maximum 200mm		
	Shims	Metal		
	Alignments of guide rail :	-Tolerance on distance between guides (-0+1mm)		
		-Tolerance on accuracy or angular alignment ($\pm 0.5\text{mm}$)		
		-Tolerance on vertical alignment (distance of guide rail joint of 5m length limit to $\pm 1\text{mm}$)		
	Guides jointings & fixing	- Jointed and fixed to their brackets that the guides shall not deflect by more than 12.5mm under normal operation.		Test report be provided by contractor
(b)	Guide Shoes	-Solid Guide		
		-Swivel Guide		
		-Roller		
3	ELECTRIC TRACTION DRIVES			
(a)	Type	G geared / Gearless		
(b)	Control	ACVVVF		
(c)	Speed	To comply with submission		
(d)	Brake	Spring operated, double stroke type		
(e)	Machine Position	Top drive / Bottom drive / Machine roomless		
4	LIFT DOOR/LANDING DOOR/DOOR OPERATORS			
(a)	Type of opening	Center opening / Side opening		
(b)	Door thickness	1.2mm		
(c)	Fire rated	-Protected Lobby (1 hour)		
		-Operated Lobby (2 hour)		
(d)	Operation time	-Door Closing and open (4 seconds)*		
(e)	Door Operator	Operated smoothly, silently and without jerks.		
(f)	Sensor	Type (photocell and safety edge)		
		Functionable		
(g)	Door Operation Motor	ACVVVF		
(h)	Door gap	Absolute tight (EN 81-1:1998 Under Safety Rules For The Construction and Installation of Lift- Part 1: Electric Lifts Clause 8.6.3)		
(i)	Emergency unlocking for landing door	Functionable		
(j)	Landing door	Closed when the lift car moving		

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5	LIFT CAR			
(a)	Car Frame sling	Free from distortion (Visual inspection)		
(b)	Clear area of car platform	To comply with submission/specification		
(c)	Clear dimension of car platform	To comply with submission/specification		
(d)	Standard compliance	To comply with submission/specification - Push button c/w braille -The Highest button from floor 1.4m -Perspex (anti vandalism)		
(e)	Finishhes of lift car	To comply with submission and specification		
(f)	Car ceiling	To comply with submission/specification		
(g)	Car Platform	-Structural steel frame fitted with sufficient layers of hardwood flooring. - Mounted on thick rubber pads supported by an auxiliary steel frame fastened to the car frame and the lift cab shall be bolted to connection to the car frame. -Equipped with a metal threshold plate, and the underside of the car platform shall be fireproofed with a steel sheet covering.		
(h)	Car Flooring	To comply with submission/specification		
(i)	Car ventilation fan	To comply with submission/specification		
(j)	Lighting&PA system	To comply with submission/specification		
(k)	Alarm bell	Functionable		
(l)	Intercom	Functionable		
(m)	Handrail	To comply with submission/specification		
(n)	Voice synthesizer	Functionable		
(o)	Overload buzzer	Provided and functionable		
6	SAFETY GEAR			
(a)	Type of safety gear	-Instantaneous safety gear -Instantaneous safety gear with buffered effect -Progresive safety gear		
(b)	Free fall test	Requirements for stopping distance and methods of testing are given in BS 5655 Part 10.1.1		Inspection report to be provided by JKPP
7	OVERSPEED GOVERNORS			
(a)	Safety governors	To comply with specification and BS 5655 Part 3 1989		
(b)	Safety governor cover	Provided		
8	ROPES AND ROPING SYSTEM			
(a)	No. of ropes	To comply with submission		
(b)	Diameter of ropes	To comply with submission		
(c)	Type of rope construction	- 6x19(9/9/1)# check with supplier - 6x19 (9/9/1) - 6x19 (9/9/1)		
(d)	Method of terminating the ropes	- Bulldog grip - Swaged end - Socket end		
(e)	Roping system machine below	- 1:1 single wrap machine above - 2:1 single wrap machine above - 3:1 single wrap machine above - 1:1 double wrap machine above		
(f)	Roping system machine below	- 1:1 single wrap machine below - 1:1 double wrap machine below brick along its routes		
(g)	Compensating ropes	Chain, ropes or belting		

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9	COUNTERWEIGHT			
(a)	Material of counterweight	Cast iron, cast steel or lead free metal		
(b)	Method of clamping	Tie rod with lock nuts secured by cotter pins at both ends.		
(c)	Guide rail	Solid 'T' section		
(d)	Joint	Tongue and groove		
(e)	Guide bracket	Bolted to building or structure steelwork		
(f)	Distance	Maximum 200mm between guide bracket and guide rail joint		
(g)	Shims	Metal		
(h)	Alignment of guide rail	- Tolerance on distance between guide (-0+1mm) - Tolerance on accuracy or angular alignment (±0.5mm) - Tolerance on vertical alignment (distance of guide rail joint of 5m length limit to ± 1mm) - The guide shall be so jointed and fixed to their brackets that the guide shall not deflect by more than 12.5mm under normal operation		
(i)	Guide shoes	- To comply with submission - Solid Guide - Swivel Guide - Roller		
10	BUFFER			
(a)	Car buffer			
	Spring type (<1 m/s)	To comply with submission		
	Oil type (>1 m/s)	To comply with submission		
	No. of buffer	To comply with submission		
(b)	Counterweight Buffer			
	Spring type (<1 m/s)	To comply with submission		
	Oil type (>1 m/s)	To comply with submission		
	No. of buffer	To comply with submission		
11	MACHINE ROOM			
(a)	Controller	To comply with specification - Labelling / Tagging		
(b)	Ventilation fan	- To comply with specification - Functionable - Thermostat - Insect proof screen - Louver shutters		
(c)	Air conditioning	- To comply with specification - Functionable		
(d)	Electrical Installation Works	- wiring, trunking, conduit etc. shall not be allowed to run on the floor - To comply with specification - Lighting - Electrical incoming board		
(e)	Trap door	1.5mm x 1.5mm trap door		
(f)	Hoisting beam	I Beam for hoisting		
(g)	Paint work	Epoxy paint for lift machine room floor		
(h)	Notice and charts	- BAHAYA BILIK JENTERA DI LARANG MEROKOK DENGAN TIADA KEBENARAN located at the external side of lift machine room door - ELECTRIC SHOCK FIRST AID CHART Located inside lift machine room		
(i)	Hand winding mechanism	Provided		
12	NOISE LEVEL			
(a)	Noise level	Lift motor room - <75 dBA Lift Car - <58 dBA with fan at max. speed		
13	LIFT PIT			
(a)	Flooring	Level, Dry & free from rubbish etc.		
(b)	Accessories	Lighting 15amp socket outlet		

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		Cat ladder		
14	FINISHES			
(a)	Hall lantern / Landing indicator	Functionable		
(b)	Landing push button	Functionable		
(c)	Message display at main lobby (If applicable)	Functionable		
(d)	computer for central supervisory panel. (if applicable)	Provided and functionable		
(e)	Building public address system connection to lift car (if applicable)	Functionable		
15	AUTOMATIC RESCUE DEVICE (ARD)			
(a)	ARD Unit Model	To comply with submission		
(b)	Battery Type	Nickel Cadmium		
	Rating	To comply with submission		
	Charger	Provided		
(c)	Certification	Provided		
16	CERTIFICATE OF PRACTICAL COMPLETION			
(a)	Sijil lulus JKPP	To comply with submission		
(b)	As built drawings	To comply with submission		
	- Complete O&M manuals with specified maintenance schedules and methods			
	- CDs of operating system, data and passwords			