

Introduction to Soil Improvement & Lesson Learnts



**By: Ir. Khairani Binti Abas
September 2012**

Contents

- Why need ground treatment?
- Ground treatment options

Why need ground treatment?

- To fulfill settlement criteria
- To enhance stability of embankment and prevent collapse
- Normally at soft ground area







SOFT



21.04.2008 09:41

Alluvial Deposits

EXPLANATION

- QUATERNARY**
Marine and continental deposits, clay, silt, sand and gravel with minor gravel. Based on Early Pleistocene age in the Kuantan area.
- TERTIARY**
Isolated continental basin deposits of Late Tertiary age, shale, sandstone, conglomerate and minor coal seams. Volcanics in the Segamat area.
- CRETACEOUS - JURASSIC**
Continental deposits of thick, cross-bedded sandstone with subordinate conglomerate and shale/mudstone. Volcanics are locally present.
- TRIASSIC**
Interbedded sandstone, siltstone and shale; widespread volcanics, many tufts of rhyolite to dacite composition in central peninsula. Limestone prominent in lower part of the succession. Conglomerate and chert locally prominent.
- PERMIAN**
Phyllite, slate and shale with subordinate sandstone and schist. Prominent development of limestone throughout the succession. Volcanics, rhyolite to andesitic in composition, widespread.
- CARBONIFEROUS**
Phyllite, slate, shale and sandstone; argillaceous rocks are commonly carbonaceous. Locally prominent development of limestone. Volcanics of acid to intermediate composition locally present.
- DEVONIAN**
Phyllite, schist and slate; limestone and sandstone locally prominent. Some interbeds of mudstone, siltstone and sandstone.

LITHOLOGY

- SEDIMENTARY AND METAMORPHIC ROCKS
- Shale, mudstone, siltstone, phyllite, slate and hornfels
- Sandstone/metasandstone
- Conglomerate
- Limestone/marble
- Schist

EXTRUSIVE ROCKS

- Igneimbrite
- Acid to intermediate volcanics: mainly pyroclastics, rhyolite to dacite composition
- Intermediate to basic volcanics: mainly gabbroic

INTRUSIVE ROCKS

-

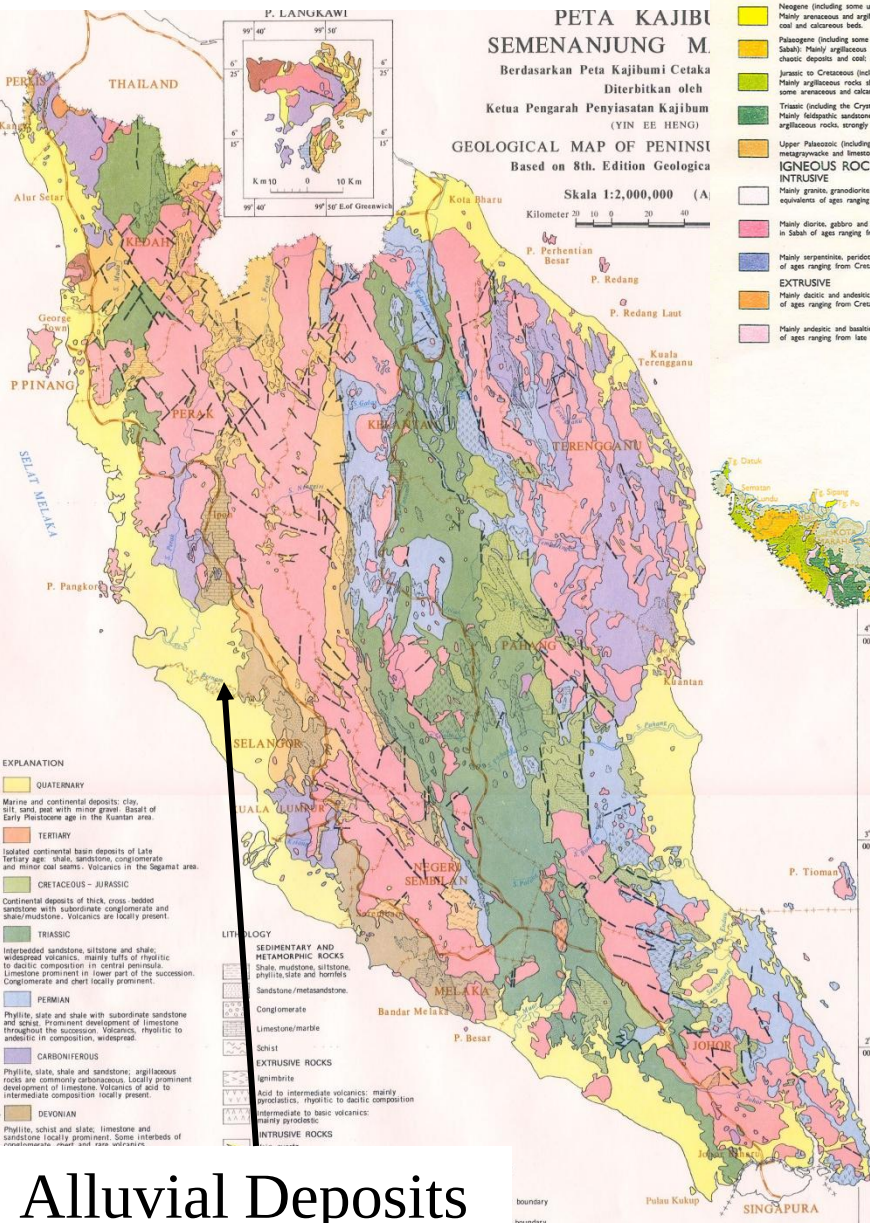
PETA KAJIBI SEMENANJUNG M.

Berdasarkan Peta Kajibumi Cetaka
Diterbitkan oleh
Ketua Pengarah Penyiataan Kajibum
(YIN EE HENG)

GEOLOGICAL MAP OF PENINSULA
Based on 8th Edition Geologica

Skala 1:2,000,000 (A)

Kilometer 20 0 20 40



PETA GEOLOGI SARAWAK DAN SABAH, MALAYSIA CETAKAN YANG KELIMA, 1992 (GEOLOGICAL MAP OF SARAWAK AND SABAH, MALAYSIA) (FIFTH EDITION, 1992)

SCALE 1:3,300,000
150 KILOMETRES

STRATIGRAPHY SEDIMENTARY ROCKS

- Pleistocene and Recent:** Mainly clay, silt, sand and peat.
- Neogene (including some upper Palaeogene rocks in northern Sarawak):** Mainly arenaceous and argillaceous rocks; some chaotic deposits, and coal and calcareous beds.
- Palaeogene (including some lower Neogene rocks in west Sarawak and Sabah):** Mainly argillaceous rocks; some arenaceous and calcareous beds, chaotic deposits and coal; weak regional metamorphism.
- Jurassic to Cretaceous (including the Chert-Gitler Formation in Sabah):** Mainly argillaceous rocks showing strong regional metamorphism in places; some arenaceous and calcareous rocks, and associated limestones and pyroclastics.
- Triassic (including the Crinoidal Sandstone in Eastern Sabah):** Mainly feldspathic sandstone and associated limestones and pyroclastics; argillaceous rocks, strongly metamorphosed in places.
- Upper Palaeozoic (including metamorphic rocks):** Mainly phyllites, metagabbros and limestone; some schists and cherts.

IGNEOUS ROCKS INTRUSIVE

- Mainly granite, granodiorite, diorite, and their fine-grained equivalents of ages ranging from Tertiary to late Tertiary.
- Mainly diorite, gabbro and their fine-grained equivalents in Sabah of ages ranging from Cretaceous to early Tertiary.
- Mainly serpentinite, peridotite, dunite, pyroxenite in Sabah of ages ranging from Cretaceous to early Tertiary.

EXTRUSIVE

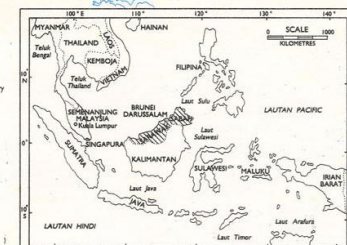
- Mainly dacitic and andesitic lavas and pyroclastics of ages ranging from Cretaceous to Quaternary.
- Mainly andesitic and basaltic lavas and pyroclastics of ages ranging from late Tertiary to Quaternary.

SYMBOLS SEDIMENTARY ROCKS

- Predominantly non-carbonaceous.
- Predominantly carbonaceous.
- Continental facies.
- Mixed facies: Marine and continental.
- Chaotic deposits: Pelagic and olistostromes.

SYMBOLS

- Chronologic boundary
- Lithologic boundary
- sedimentary igneous
- Road
- Town
- International boundary
- State boundary
- Geology (Mountain)
- Geology (Plain River)
- Sungai (River)
- Tanjung (Headland)
- Pulau (Island)



Compiled by V. Han, based on work by Geological Survey of Malaysia, and published by the Director-General of the Geological Survey of Malaysia.
Revised by Ansh Bahari of the Geological Survey of Malaysia, Kuching, Sarawak.
Printed in 1992 by Land and Survey Department, Kuching, Sarawak, Malaysia.

Alluvial Deposits

Options of Ground Treatment

Ground Treatment Options

- Modification of Embankment Geometry
- Excavate and replacement
- Temporary surcharge
- Prefabricated vertical drains
- Basal reinforcement
- Piled embankments
- Stone column

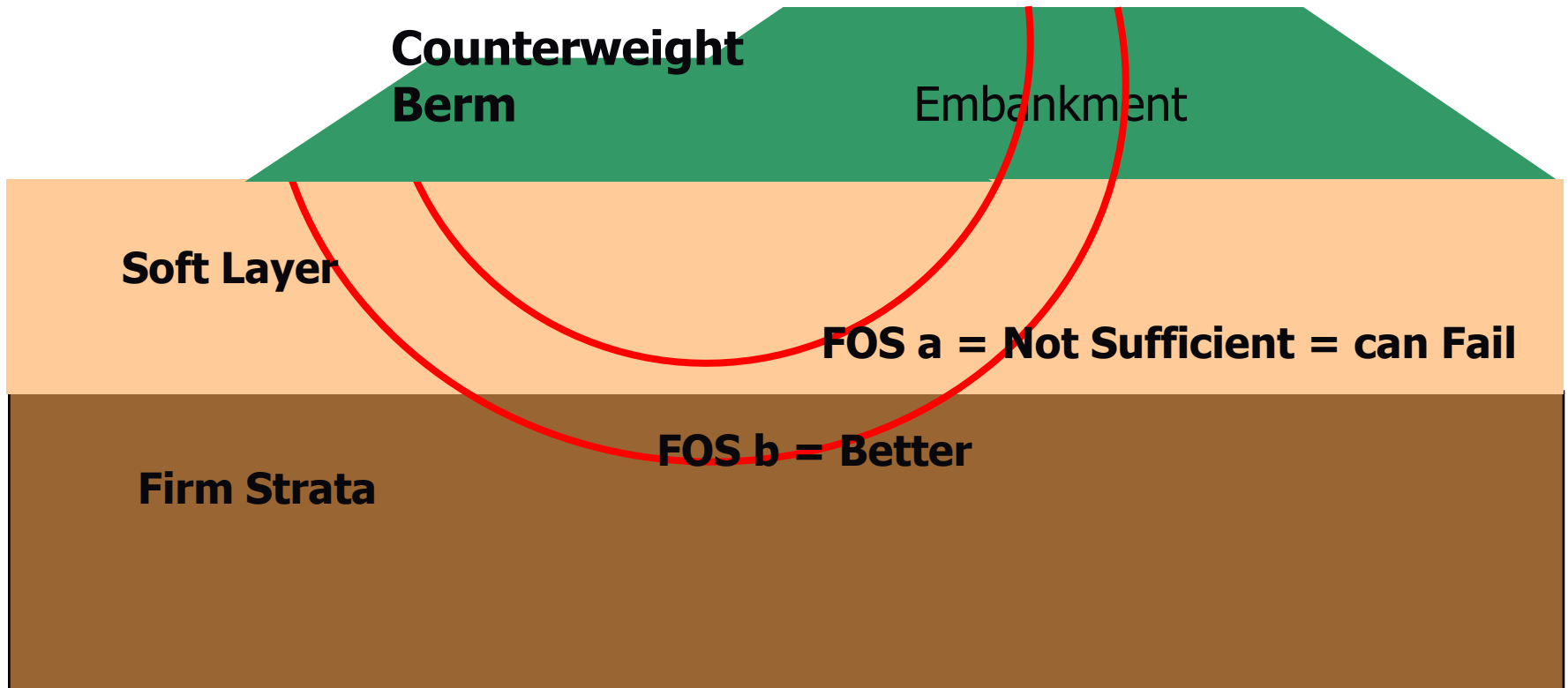
Modification of Embankment Geometry

Modification of Embankment Geometry

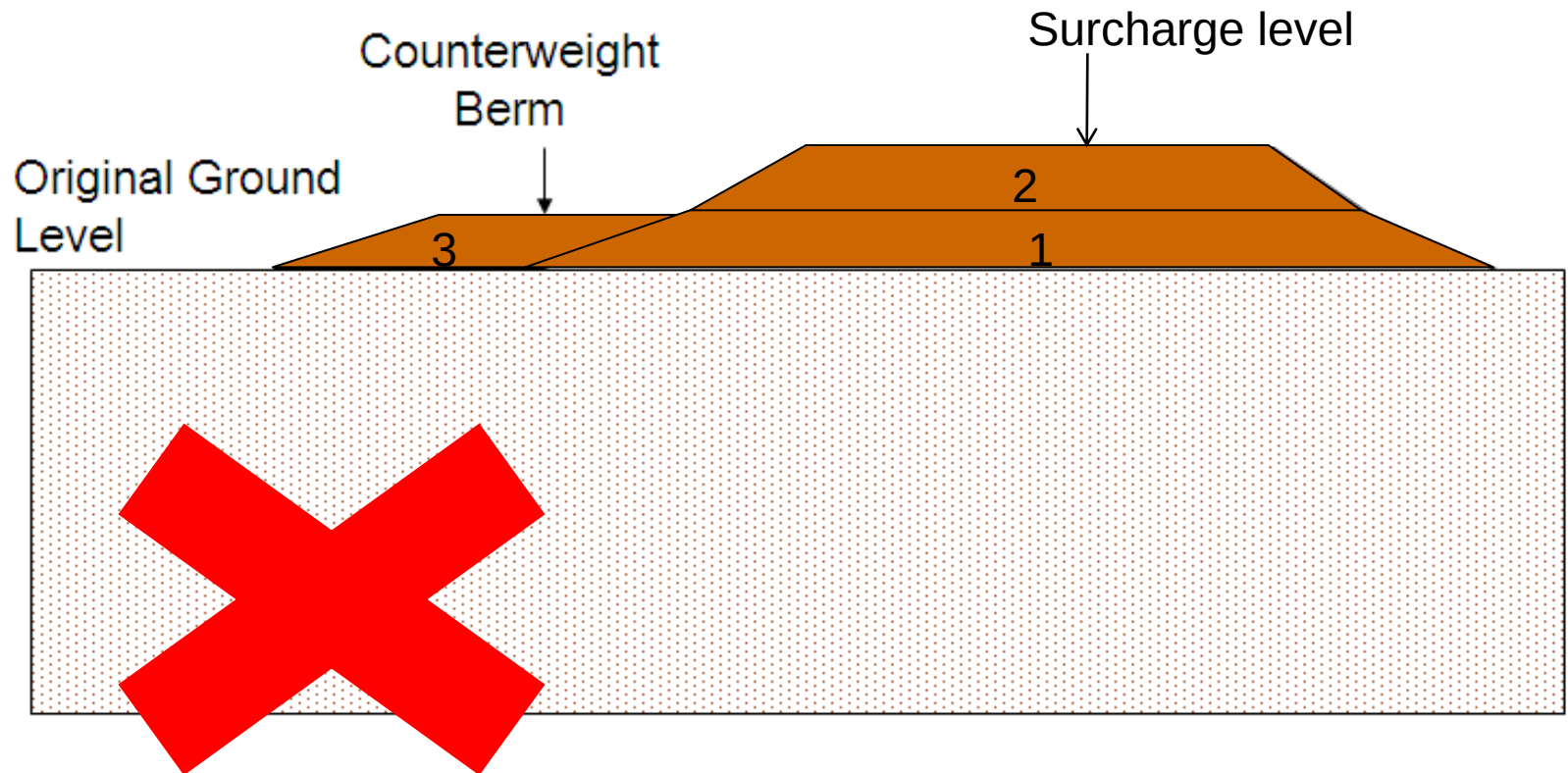
- ❖ Reduction of Slope Angle
- ❖ Counterweight Berm
 - to counter disturbing moment
 - to increases length of failure surface
- ❖ Disadvantage
 - (a) Greater land-take
 - (b) Larger volume of fill

Counterweight Berm...

FOS b > FOS a

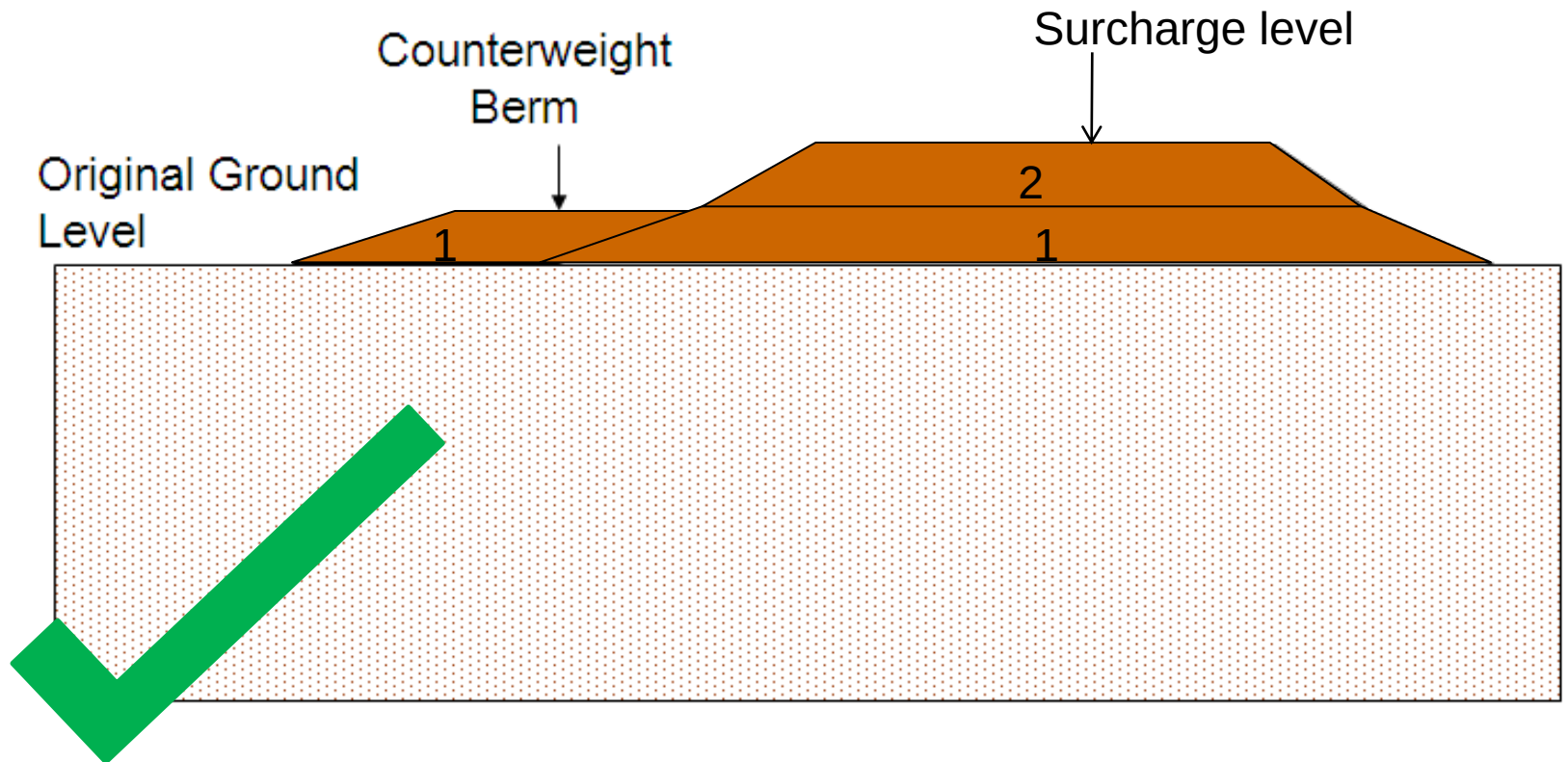


WRONG SEQUENCE OF CONSTRUCTION



WRONG = DANGEROUS = WILL FAIL

Construction of Counterweight Berm



CORRECT !!!! = SAFE

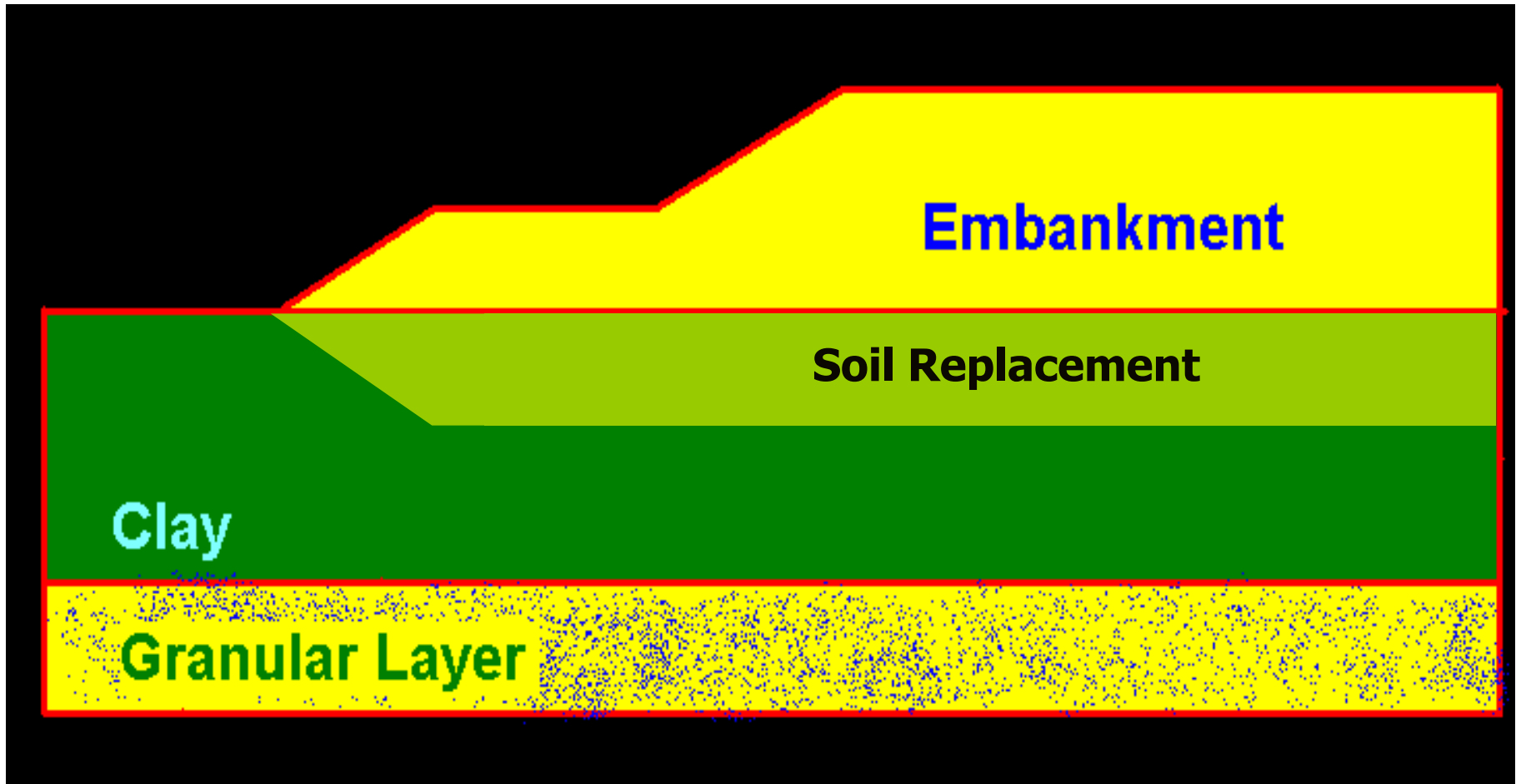
Together with Embankment to height of BERM

Excavate and Replace (Soft Soil Replacement)

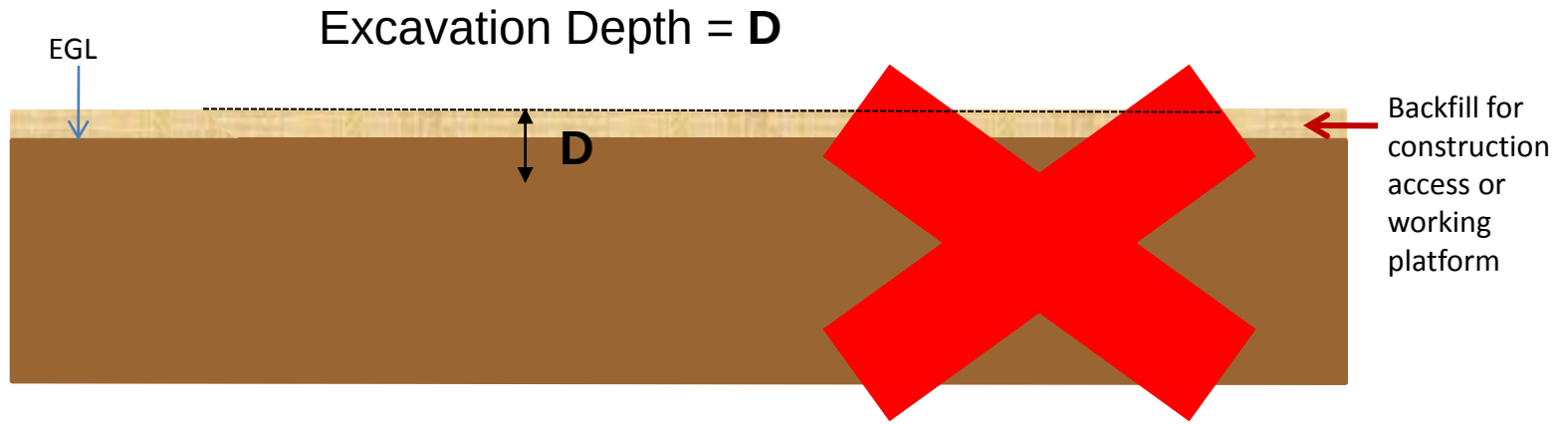
Excavate and Replace (Soft Soil Replacement)

- ☐ Old but still viable
- ☐ Replace with better materials
- ☐ Stronger & less compressible foundation
- ☐ Generally limit to 3.0m
- ☐ Extended to at least the TOE of Embankment
- ☐ Partial Replacement (if very deep layer)

Excavate and Replace



Proper Way for Excavation



****The required excavation depth shall not be measured from backfill for construction access or working platform**



****The required excavation depth shall be measured from EGL.**

TRIAL PIT RECORDS (N5)

Location a. CH : 29925
 b. Offset : Centre Line Existing Track
 Reduced Level :
 Date : 17/2/2011
 Trial Pit reference No : 4
 Ground Water Level : - m

Depth (m)	Soil Strata	Description Of Soil

***		Top Soil

***		Dark Brownish sandy clay (w

***		Whitish clay (stiff)

***		Whitish clay (stiff)

Legend :

 Ground Water Level

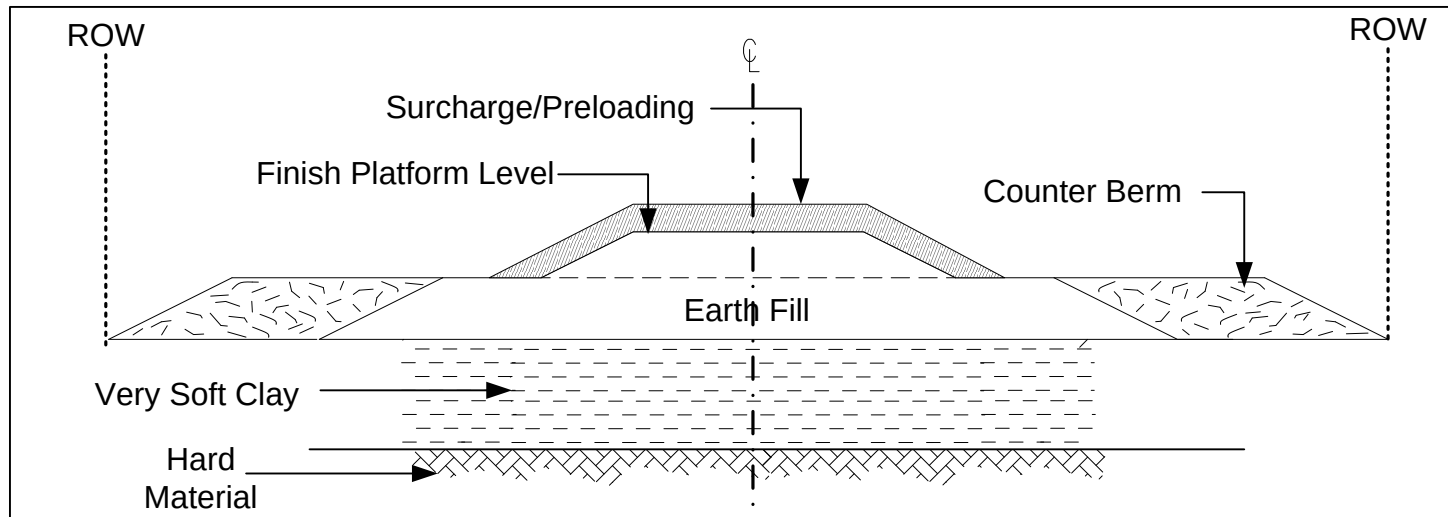
 Excavation depth

PHOTO :



To “understand” about
 the subsoil condition:
 a) To carry out
 Mackintosh Probe
 tests
 b) To carry out trial pits

Temporary surcharge



Surcharge/Preloading

Temporary Surcharge

- **Subject to higher pressure than Permanent Load.**
- **Achieve higher initial rate of settlement + reduce long-term settlement.**
- **Large portion of fill left behind.**

Temporary Surcharge

Finish Level



Embankment

Soft Soil

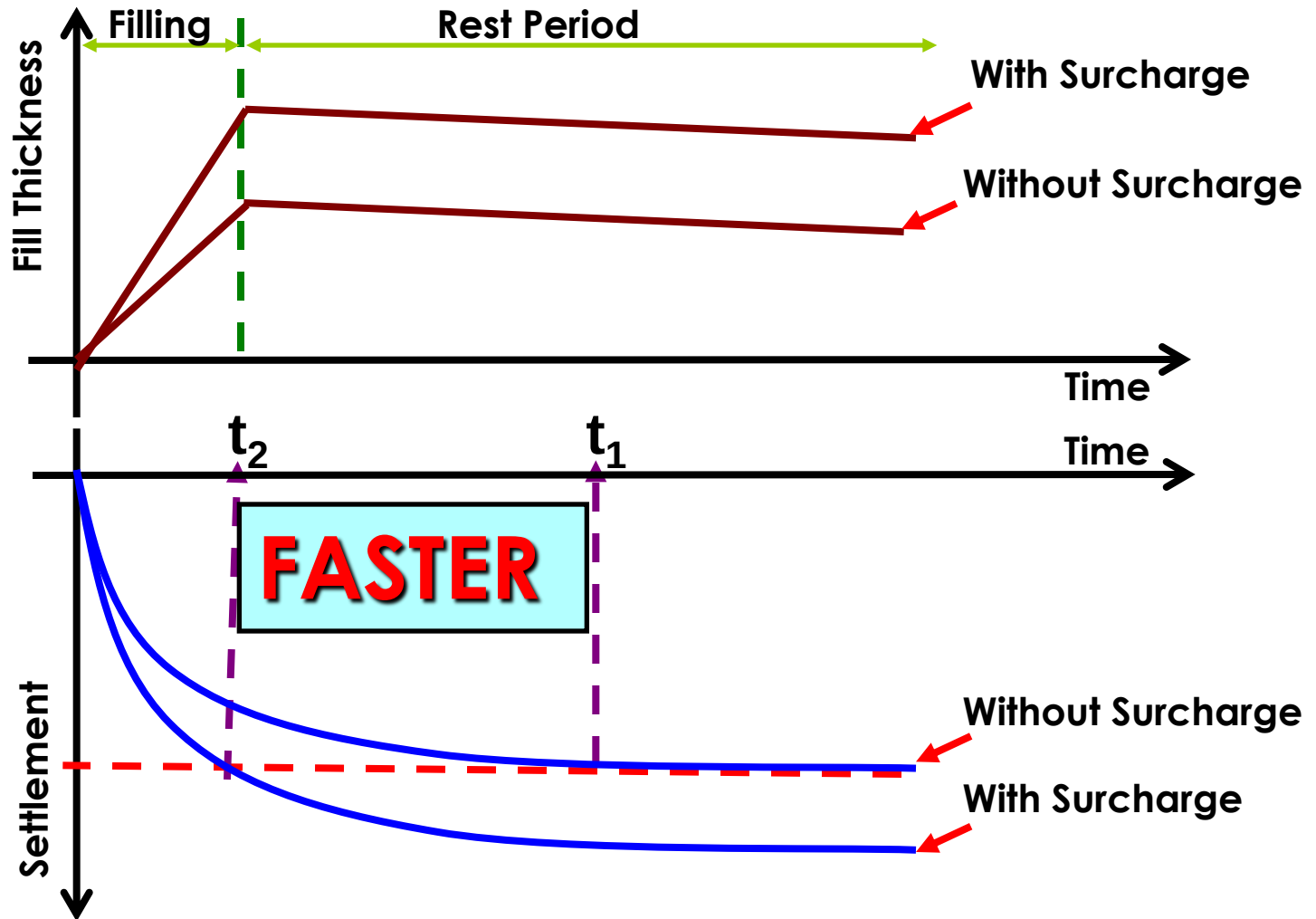
Advantages:

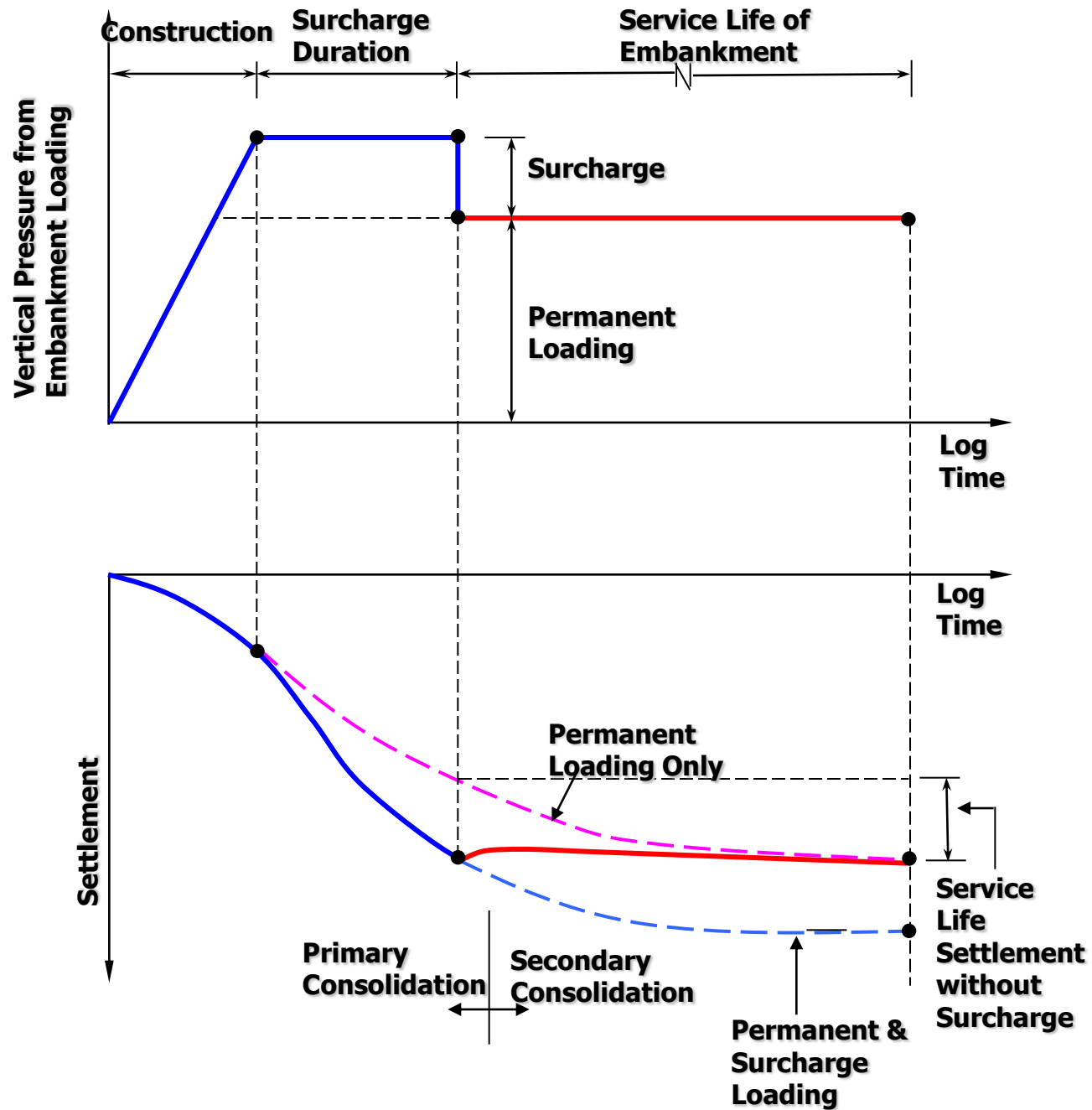
- ✓ Major settlement has taken place before construction

Disadvantages:

- ✓ Long consolidation time for very thick soft soil layer
- ✓ Controlled rate of preloading to prevent failure
- ✓ Extra fill to be disposed

Surcharging







10 DEC 20



25 MAR 2009



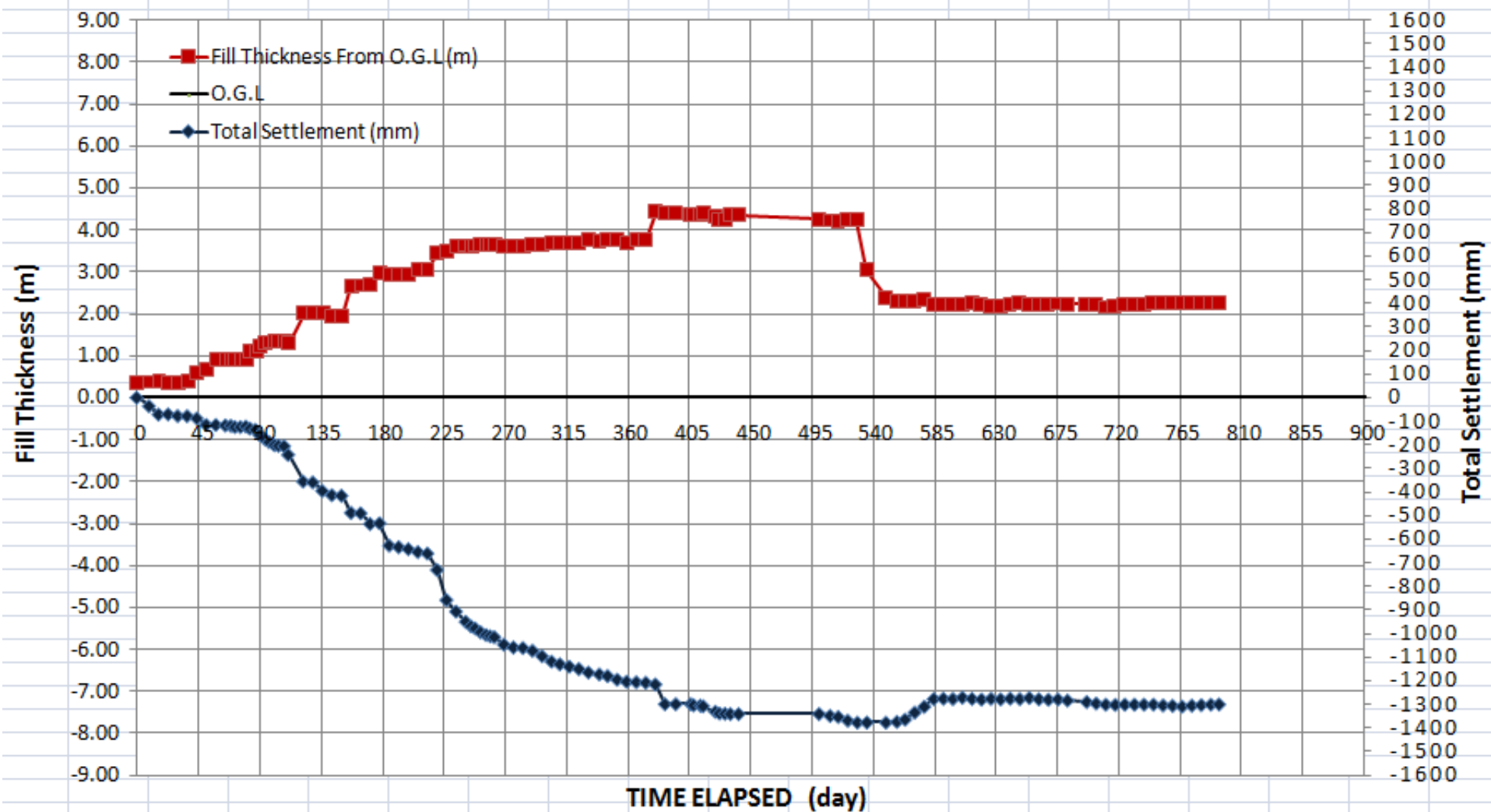
Staged Loading

Staged Loading

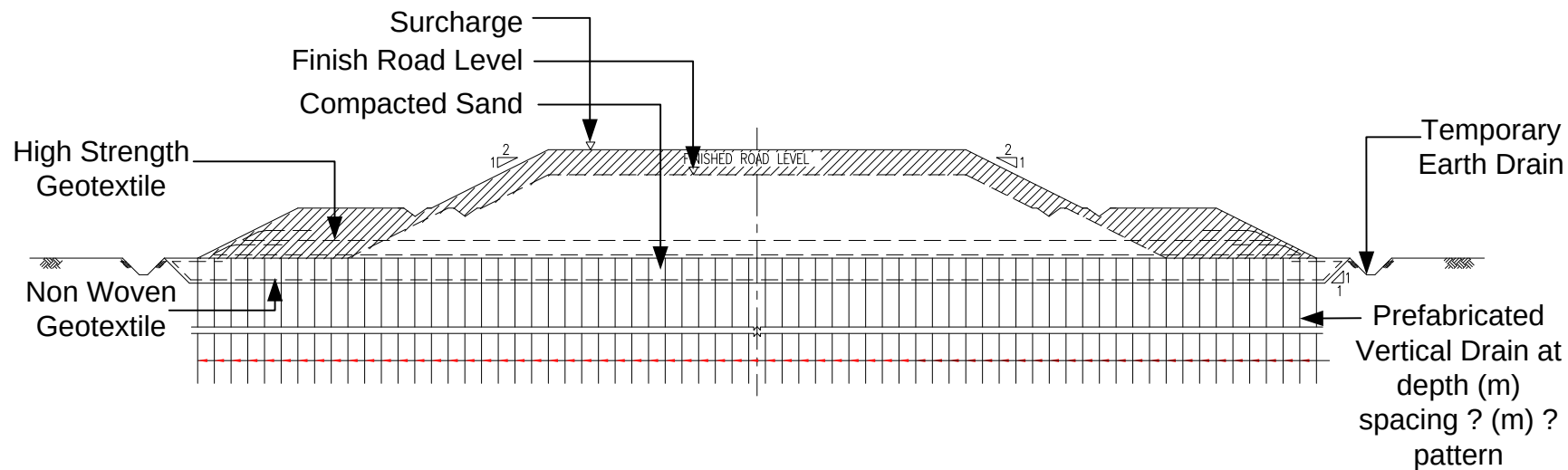
- Allows gain in strength (time for consolidation) before next stage
- Rate of Loading = Gain in Strength
- Longer Time of Construction
- ❖ Usually used with Vertical Drains
- ❖ Require Close Monitoring & Coordination

Settlement Plate Monitoring Chart For N3/S8/CH80,275

THICKNESS of FILL & TOTAL SETTLEMENT Vs TIME ELAPSED



Prefabricated Vertical Drains (PVD)



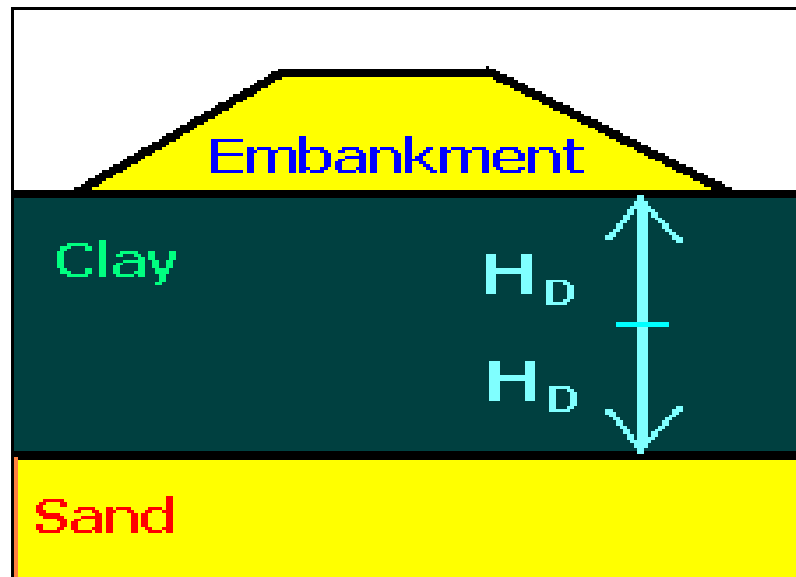
PVD with Surcharge

Prefabricated Vertical Drains (PVD)

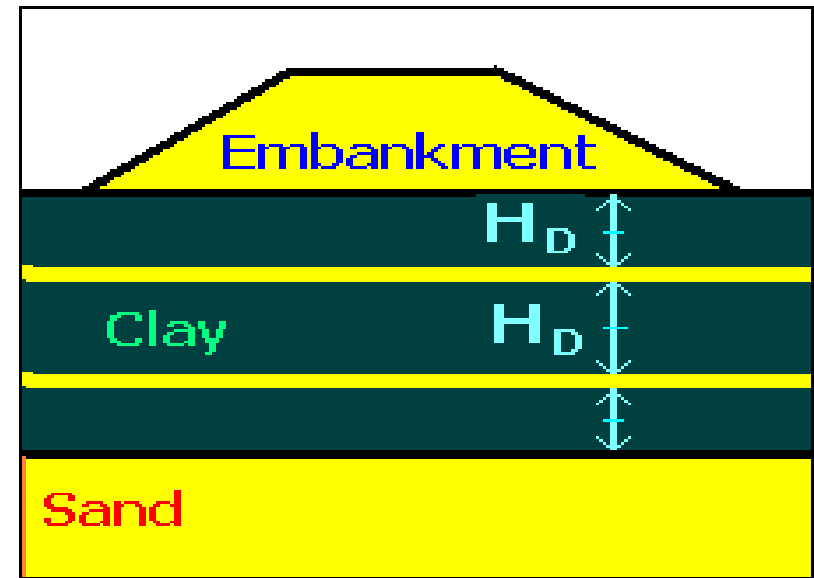
- **Commonly used to accelerate the rate of consolidation and is use in conjunction with surcharging**
- **Successfully used worldwide**
- **Cost effective (RM1.10 to 1.30 per m)**
- **PVD will not improve the subsoil shear time of installation**



Drainage Path for Consolidation

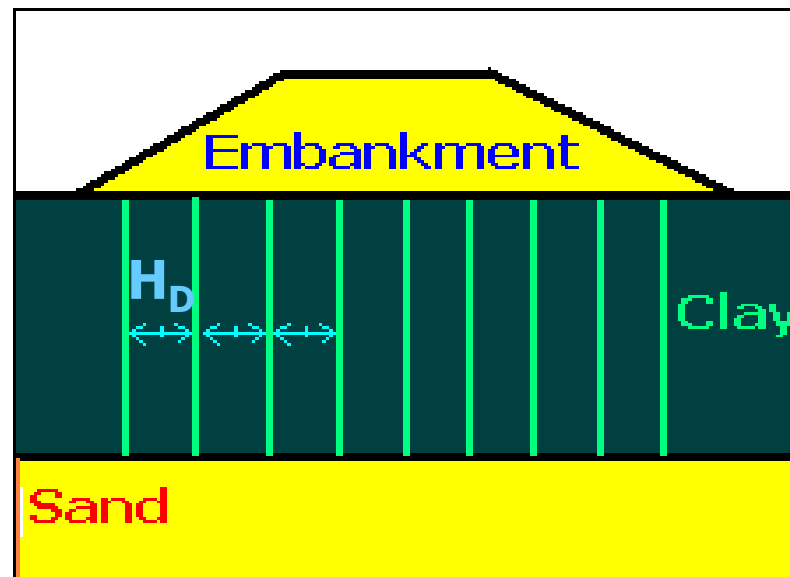


Thick Clay Layer



Intermediate Sand Layer

$$t \propto H_D^2$$



Vertical Drains

H_D	1m	10m
t	1	100

**100
times
faster!**

How it works?

Terzaghi's Theory of Consolidation:

$$t = \frac{T_v H_D^2}{c_v}$$

Where t = Time required for full consolidation (year)

T_v = Time factor

H_D = Drainage path length (m)

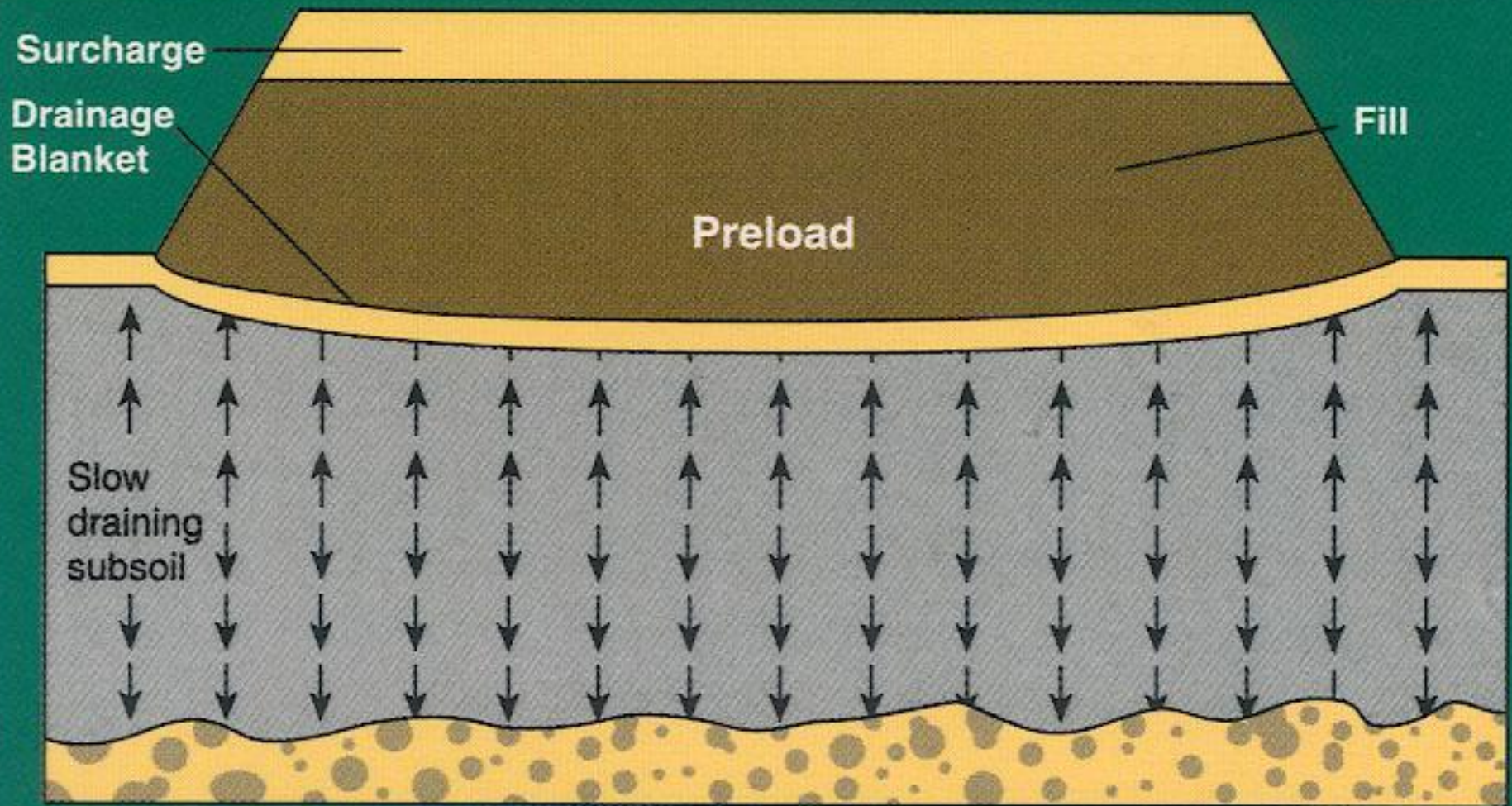
c_v = Coefficient of consolidation (m²/year)

$$t \propto H_D^2$$

Ex.

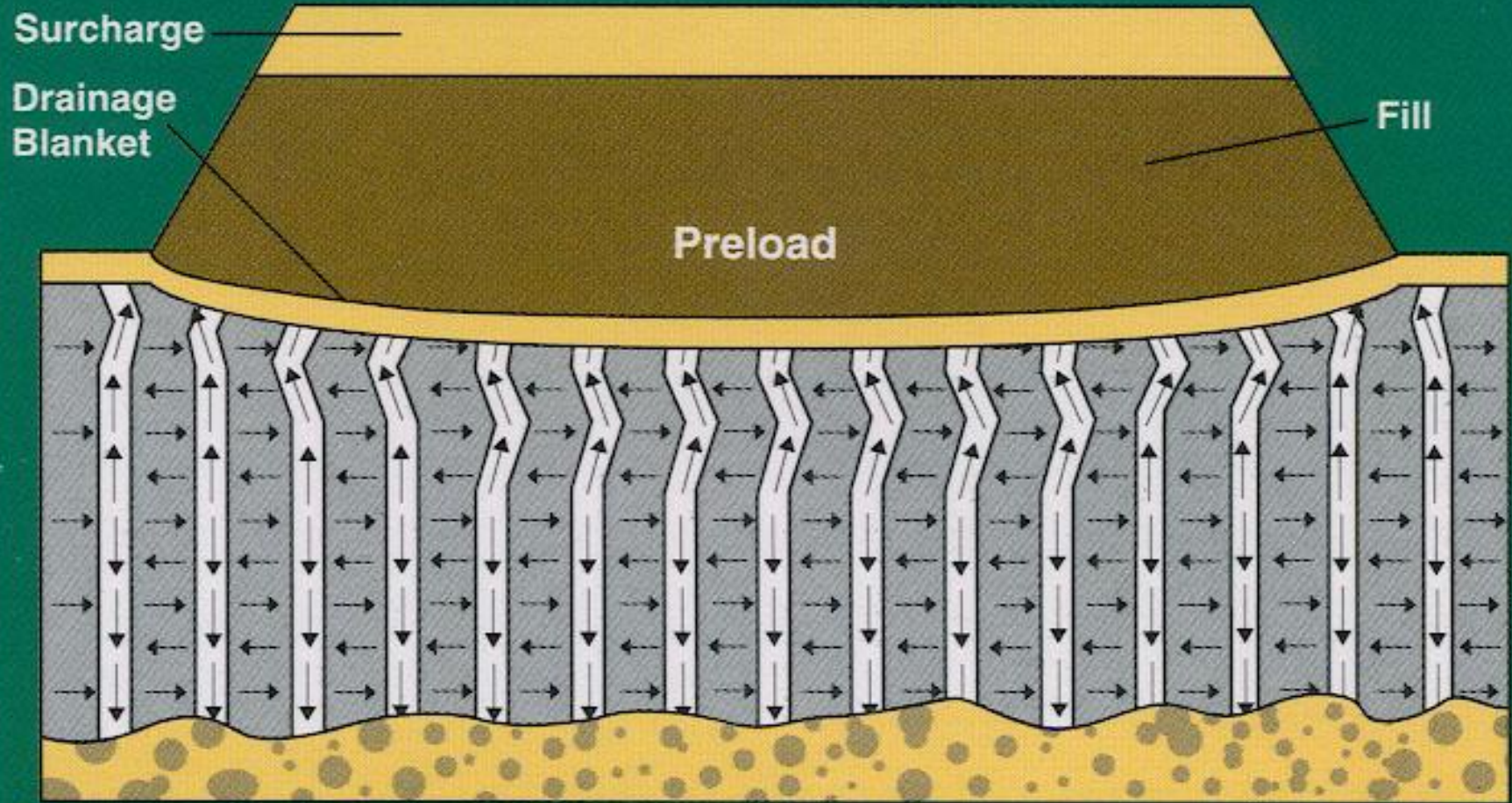
H_D	10m	1m
t	$\frac{100}{c_v}$	$\frac{1}{c_v}$
		100 times faster

WITHOUT VERTICAL DRAINS



Without inserting PVD, dissipation of excess pore pressure is a slow process.

WITH VERTICAL DRAINS

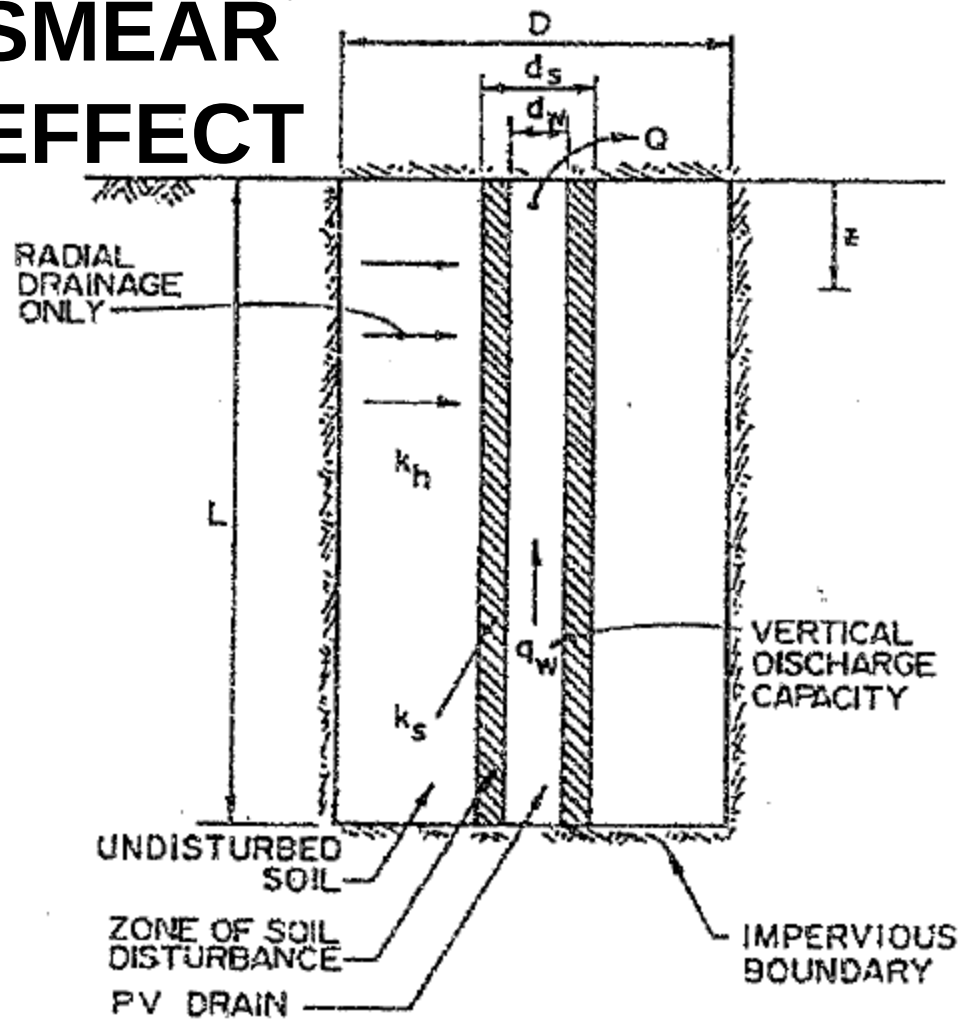


With PVD the excess pore pressure dissipates quickly through shorter drainage paths.

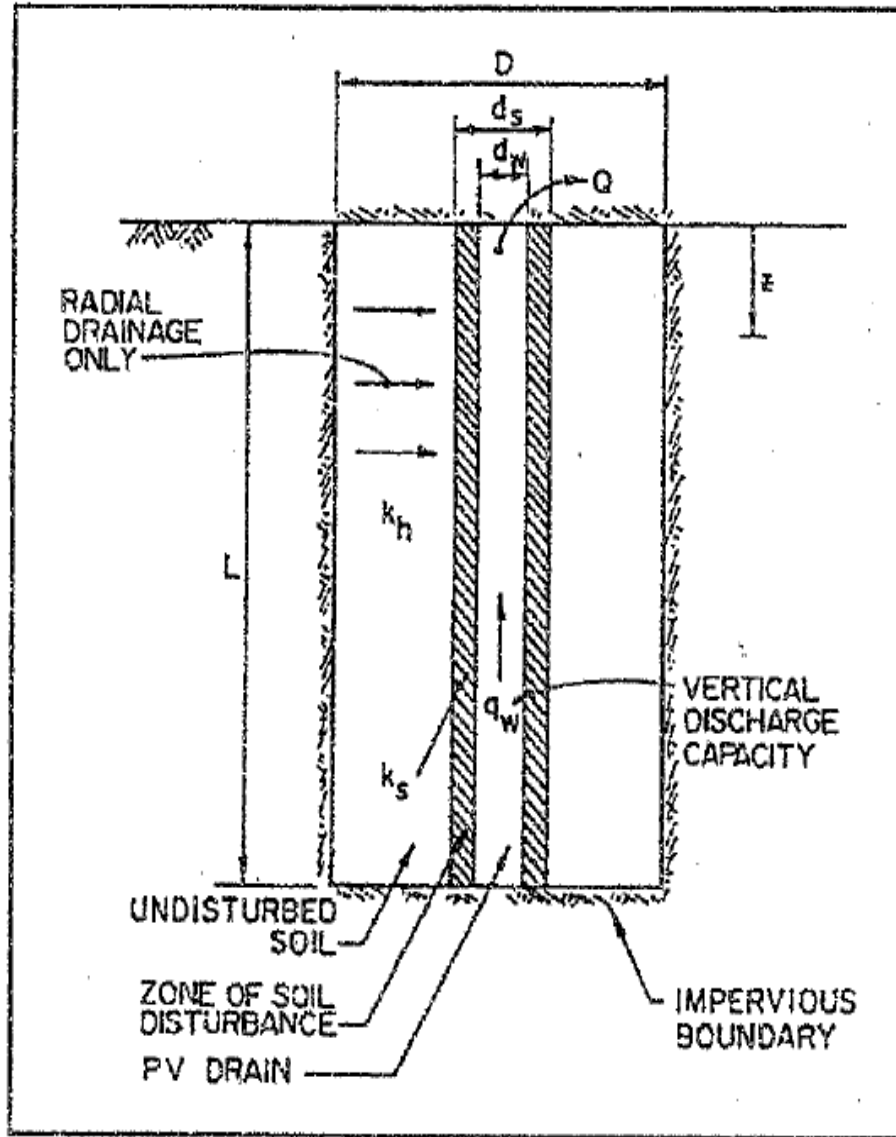


2007/07/16 12:12

SMEAR EFFECT



JUN 2008



$$d_s/d_w = 2 \text{ to } 7$$

Bergado (1992)

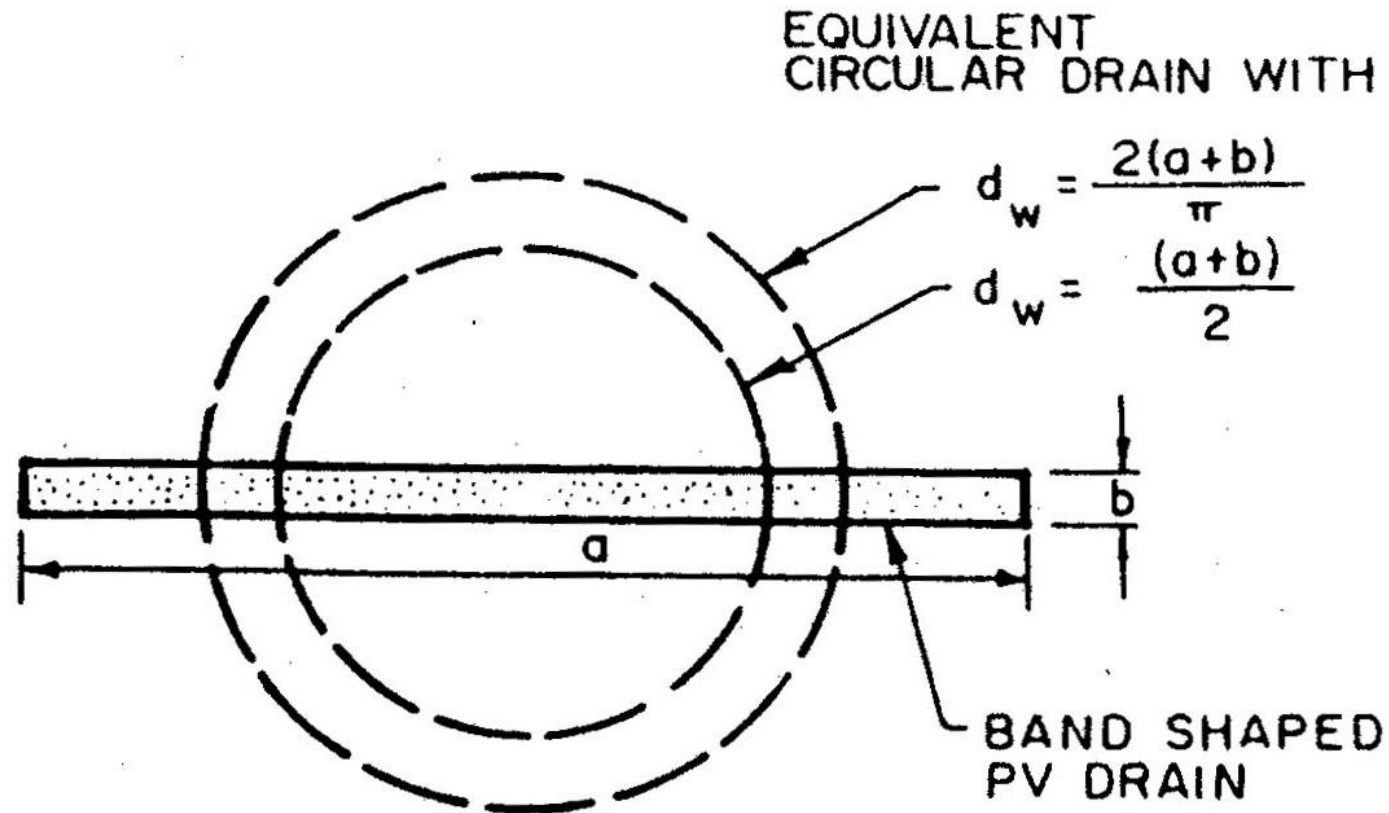
Permeability Ratio

k_h : Horizontal Permeability of Undisturbed Soil

k_s : Horizontal Permeability at Smear Zone of Prefabricated Drain

PI	kv(m/yr)	k_h/k_s
30	0.02	4-8
37~57	0.003	2-3
45~65	0.003	1.5-2

PREFABRICATED VERTICAL DRAIN (PVD)



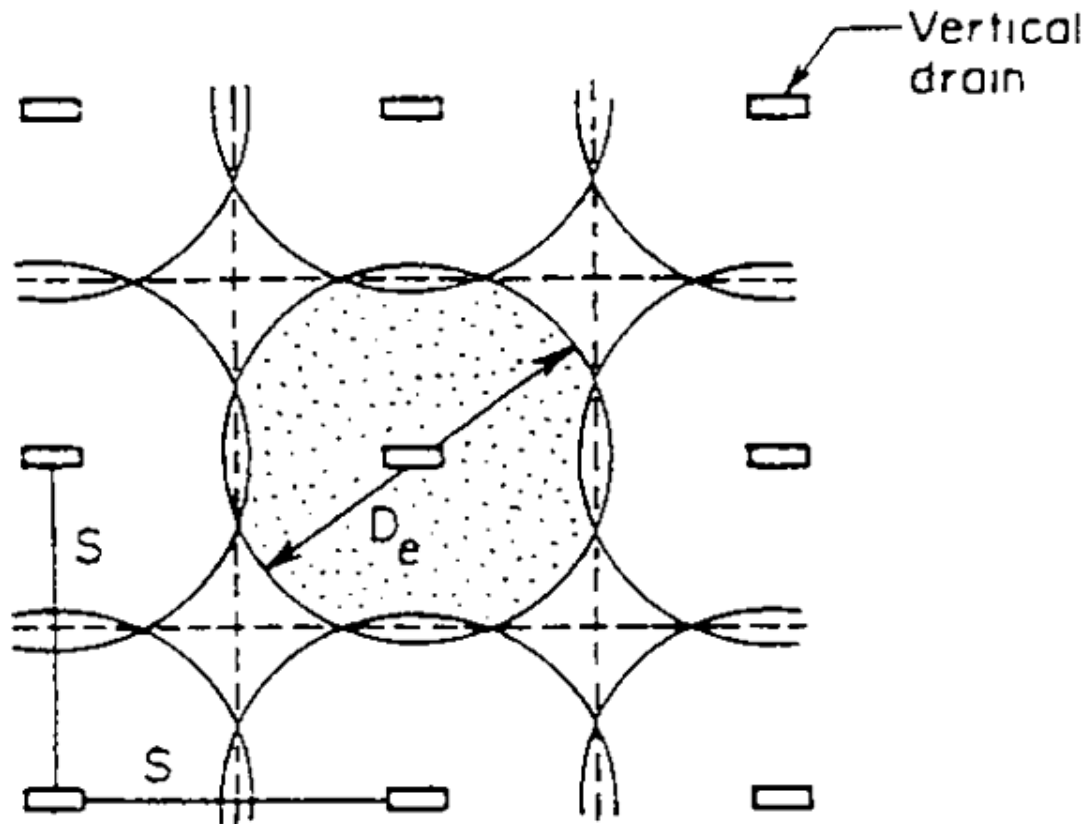
Wick Drains : Wide = 95 ~ 100mm

Thick = 3 ~ 4 mm

→Equivalent Diameter, $d_w = 62 \sim 66\text{mm}$

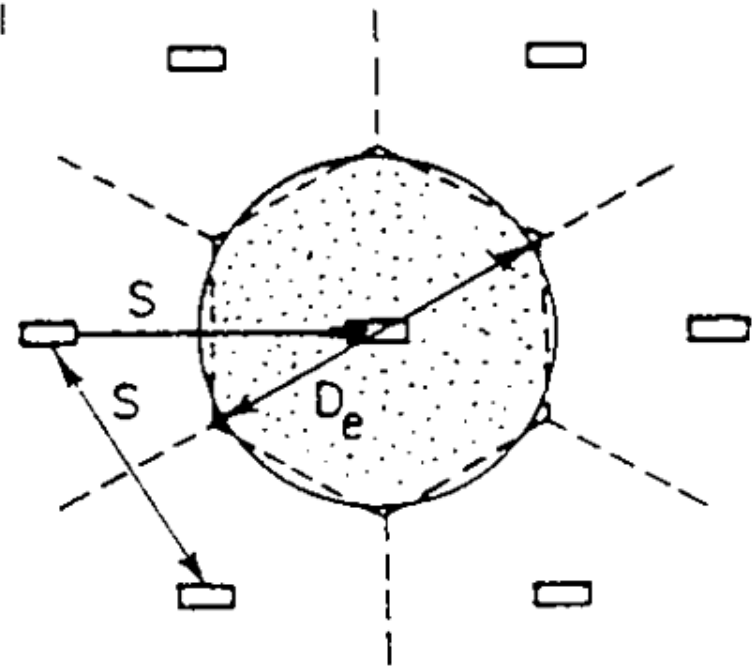
Some use 50mm (Hansbo, 1979)

Equivalent Cylindrical



$$D_e = 1.13 S$$

SQUARE PATTERN



$$D_e = 1.05 S$$

TRIANGULAR PATTERN



**PVD can not
penetrate material
with SPTN value
more than 7**

High Tension Cable

The diagram illustrates a cross-section of a high tension cable installation. A horizontal line at the top represents the cable, with a vertical dimension of 12.500 from the ground level to its lowest point. Below the cable, a horizontal line indicates a 5.0m Safe Work Clearance. A vertical red double-headed arrow spans from the ground level to the cable, labeled 'About 13m'. The ground level is marked with a dashed line labeled 'R.O.W.' (Right of Way). Below the ground level, a yellow line represents the 'NEW R.O.W.'. A 'Diamond Drill Rig' is shown on the ground, with a red arrow pointing to the 'Layer of Sand Gabion' below it. A vertical dimension of 3.0 is shown from the ground level to the top of the sand gabion layer. A blue line labeled 'EXT. TRACK' is also shown.

12.500

5.0m Safe Work Clearance

EXT. TRACK

R.O.W.

NEW R.O.W.

Diamond Drill Rig

Layer of Sand Gabion

3.0

About 13m

The three photographs show the construction process. The left photo shows a tall drilling rig on a dirt road with several workers in orange safety vests. The middle photo shows a close-up of the drilling rig with workers. The right photo shows a wide view of the construction site with multiple drilling rigs and workers. A date stamp '25 MAR 2019' is visible in the bottom right corner of the right photo.

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

3.0

Layer of Sand Gabion

R.O.W

NEW R.O.W

Diamond Drill Rig

About 13m

25 MAR 2019

High Tension Cable

The diagram illustrates a cross-section of a high tension cable installation. A horizontal line at the top represents the cable, with a vertical dimension of 12.500 from the ground level to its lowest point. Below the cable, a horizontal line indicates a '5.0m Safe Work Clearance'. A vertical red double-headed arrow spans from the ground level to the cable, labeled 'About 13m'. The ground is shown with a 'Layer of Sand Gabion' and a vertical dimension of 3.0. A 'Diamond Drill Rig' is positioned on the ground, with a red arrow pointing to the cable. The diagram also shows 'EXT. TRACK' and 'NEW R.O.W' lines.

12.500

5.0m Safe Work Clearance

EXT. TRACK

Layer of Sand Gabion

3.0

Diamond Drill Rig

NEW R.O.W

About 13m

The three photographs show the construction process. The left photo shows a tall drilling rig on a dirt road with workers. The middle photo shows a close-up of the drilling rig. The right photo shows a wide view of the construction site with multiple drilling rigs and workers. A date stamp '25 MAR 2019' is visible in the bottom right corner of the right photo.

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

Layer of Sand Gabion

3.0

R.O.W

NEW R.O.W

Diamond Drill Rig

About 13m

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

3.0

Layer of Sand Gabion

R.C.W.

NEW R.C.W.

Diamond Drill Rig

About 13m

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

3.0

Layer of Sand Gabion

R.C.W.

NEW R.C.W.

Diamond Drill Rig

About 13m

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

3.0

Layer of Sand Gabion

R.C.W.

NEW R.C.W.

Diamond Drill Rig

About 13m

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

3.0

Layer of Sand Gabion

R.C.W.

NEW R.C.W.

Diamond Drill Rig

About 13m

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

3.0

Layer of Sand Gabion

R.C.W.

NEW R.C.W.

Diamond Drill Rig

About 13m

25 MAR 2019

High Tension Cable

High Tension Cable

5.0m Safe Work Clearance

12.500

EXT. TRACK

3.0

Layer of Sand Gabion

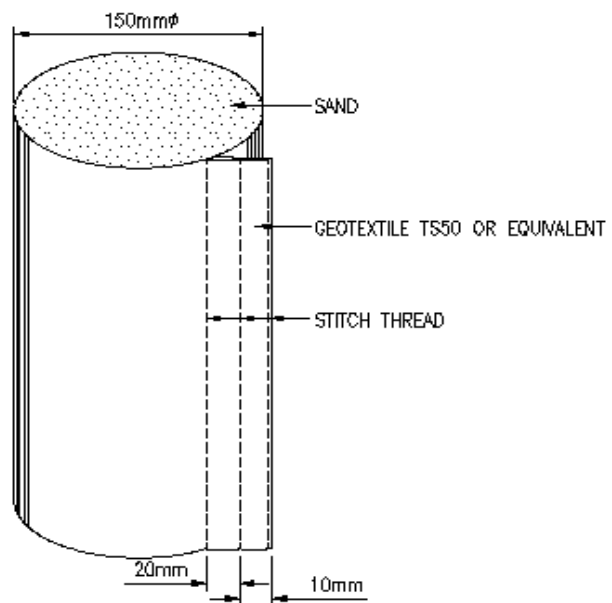
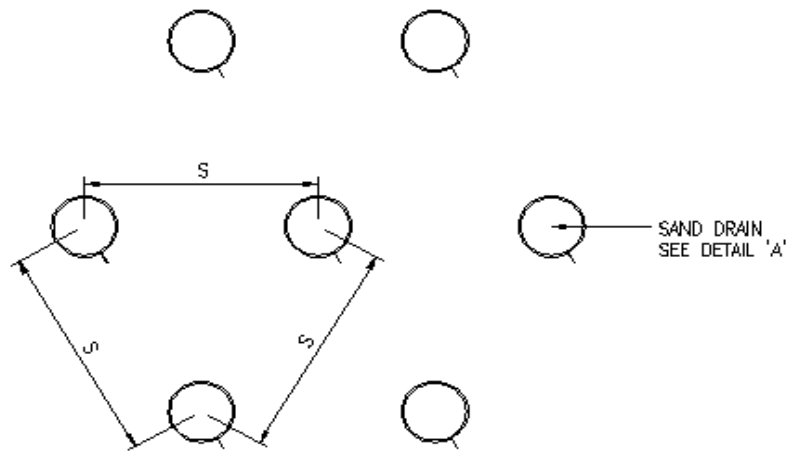
R.C.W.

NEW R.C.W.

Diamond Drill Rig

About 13m

25 MAR 2019



DETAIL 'A'





Installation Sequence

- Position Rig at Drain Location
- Place Anchor on Drain End
- Penetrate Mandrel to Desired Depth
- Withdraw Mandrel
- Cut Drain Material Above Drainage Blanket













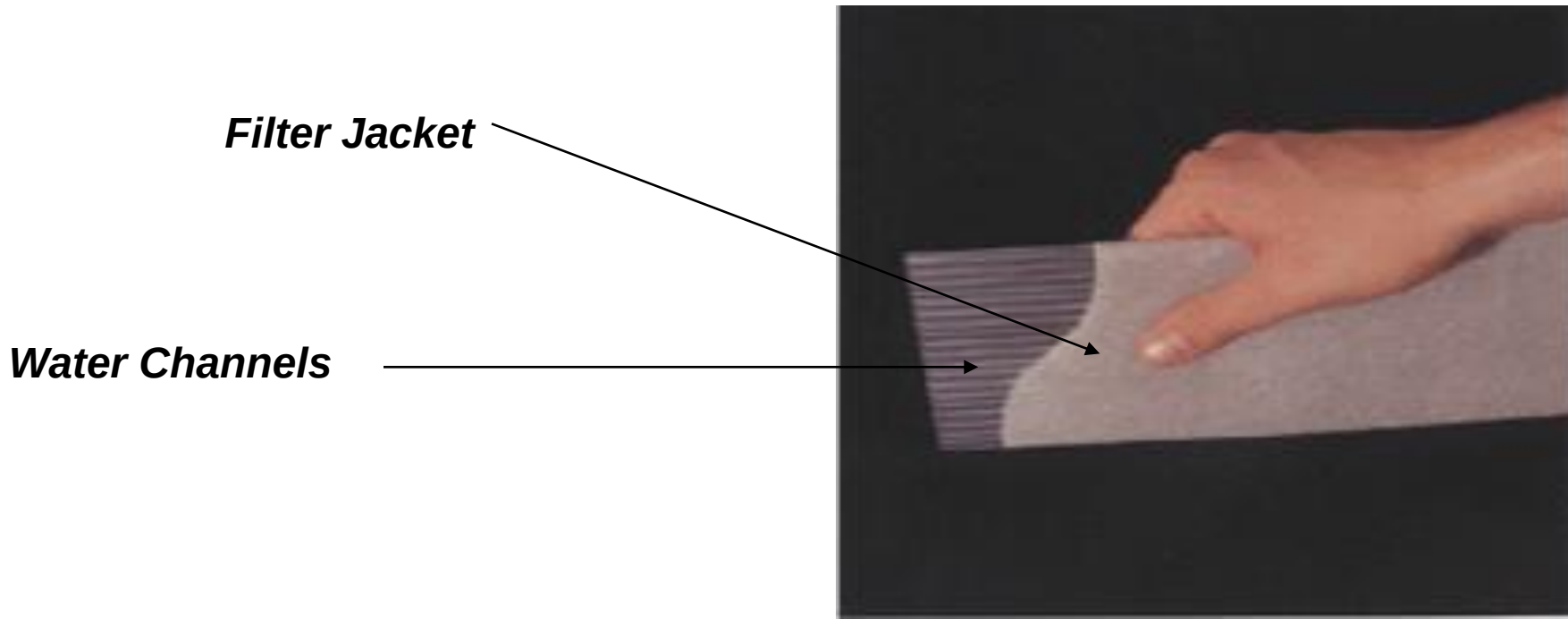


Core

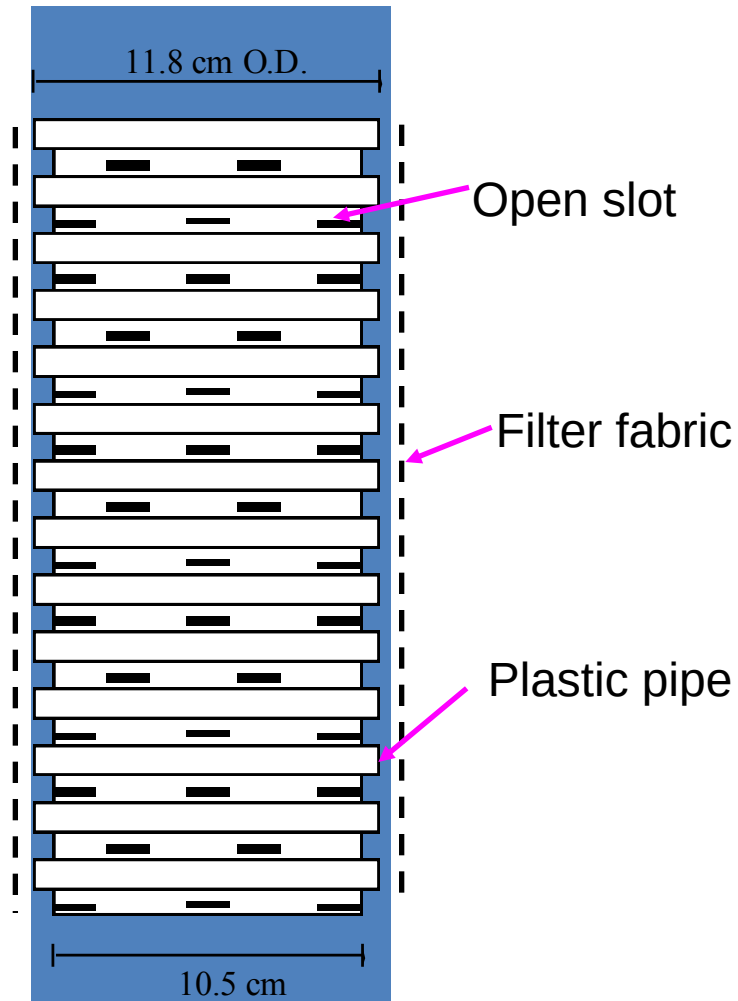
- high quality flexible polypropylene allows a large flow of water in the longitudinal direction via preformed water channels on both sides of the core.

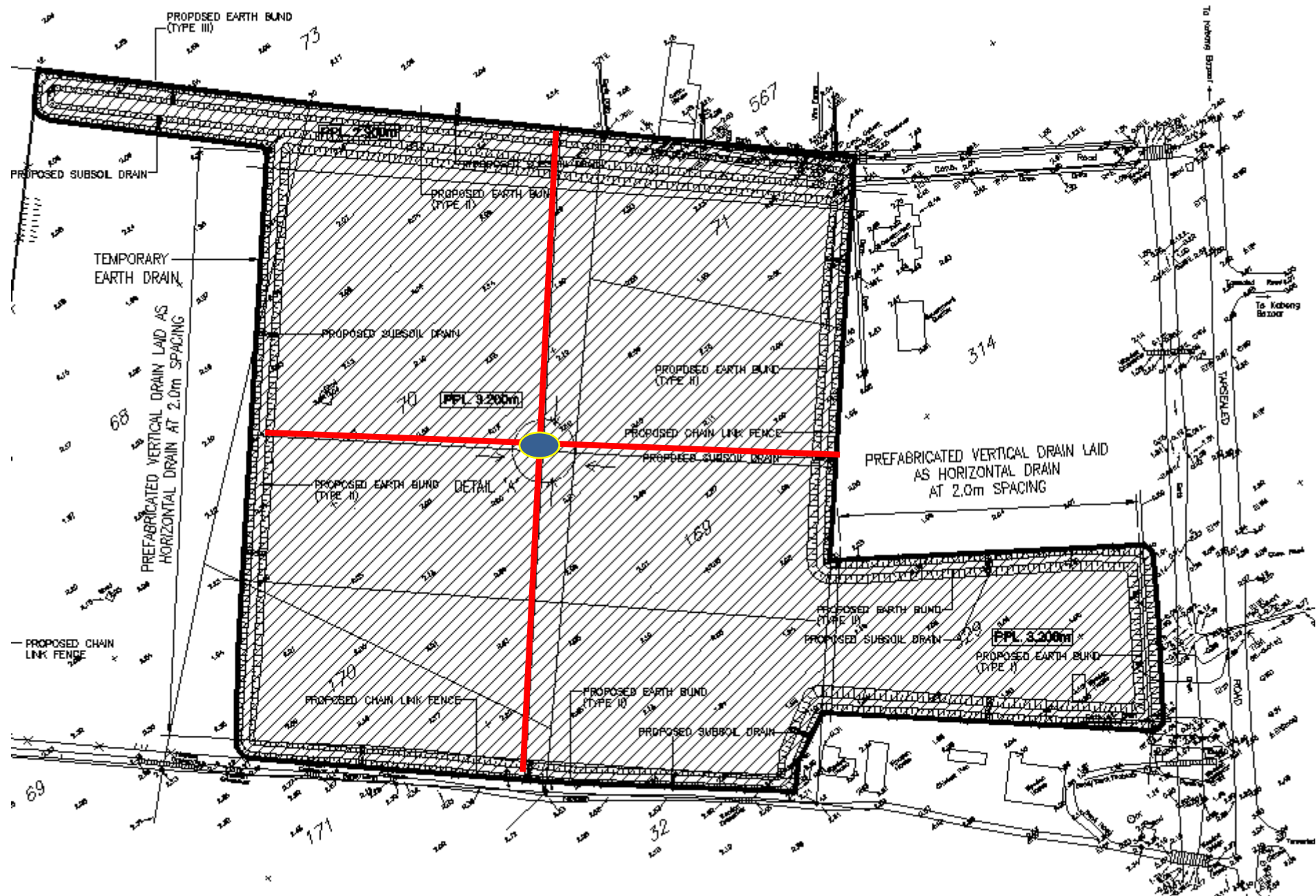
geotextile filter jacket

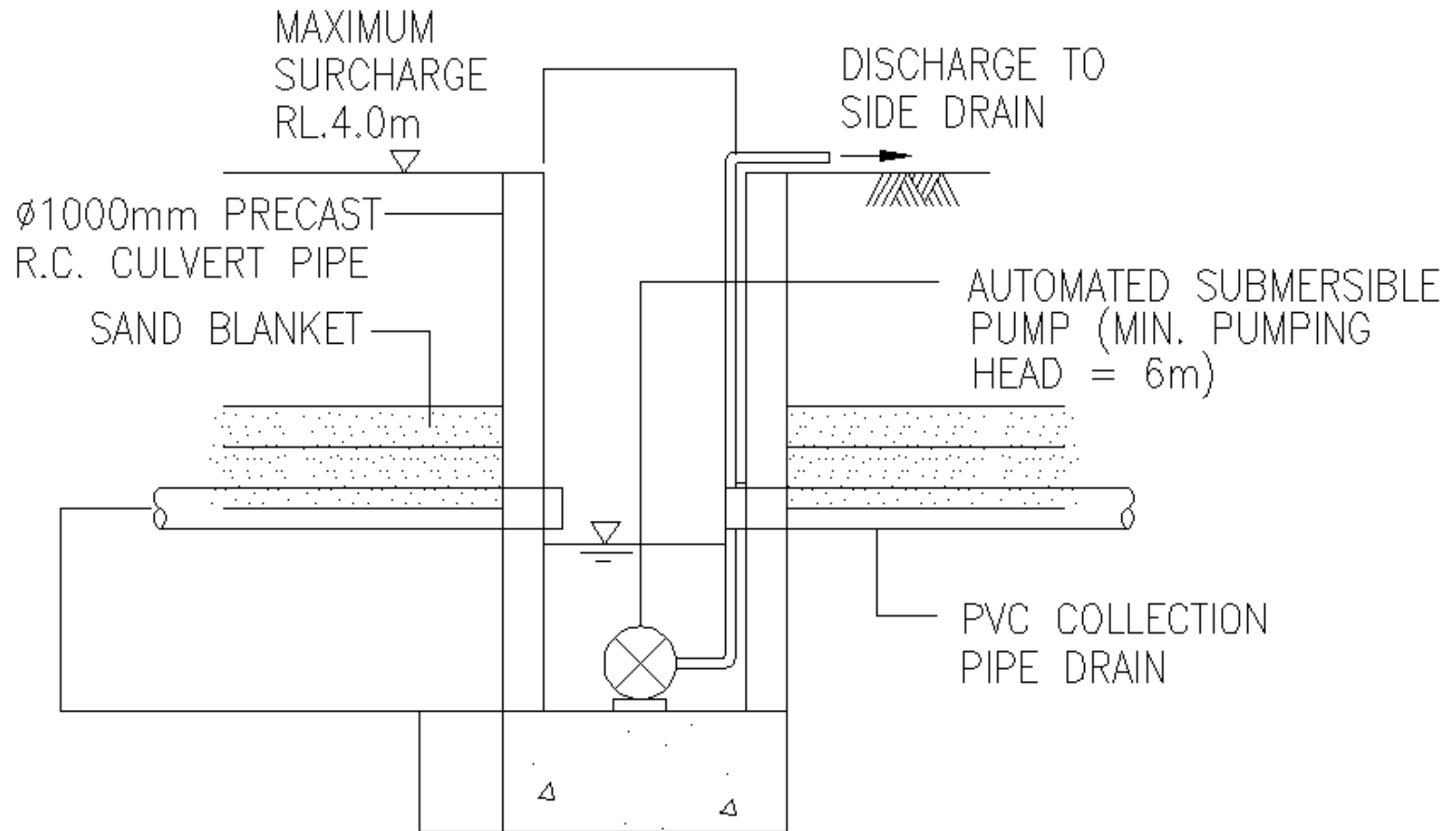
- tightly wrapped in a geotextile filter jacket to filter out the smaller soil particles, preventing the core from getting clogged.



Prefabricated Drains







DETAIL 'A'

TEMPORARY DRAINAGE SUMP

Geotextile

BASAL REINFORCEMENT

Basal Reinforcement

- **To enhance embankment stability against failure**
- **Strength will deteriorate when exposed to sunlight**
- **The primary direction (MD) shall be perpendicular to the proposed track**
- **Geotextile WHOLE LENGTH across the embankment SHALL BE ONE PIECE (DO NOT ALLOW JOINTS)**
- **Design strength = $0.5 \times$ ultimate strength**

Polyfelt WX Reinforcing Geotextile

Properties of Polyfelt WX Reinforcing Geotextile

Property		Unit	WX 100/50	WX 200/50	WX 300/50	WX 400/50	WX 600/50	WX 800/100
Characteristic short term tensile strength	MD	kN/m	100	200	300	400	600	800
Characteristic short term tensile strength	CD	kN/m	50	50	50	50	50	100
<i>ISO 10319, ASTM D4595, AS 3706.2</i>								
Strain at short term strength	MD	%	10	10	10	10	10	10

$$T_d = \frac{T_c}{f_c \cdot f_d \cdot f_e \cdot f_m}$$

where,

T_d is the long term design strength of the reinforcement at the required design life,

T_c is the characteristic short term tensile strength of the reinforcement,

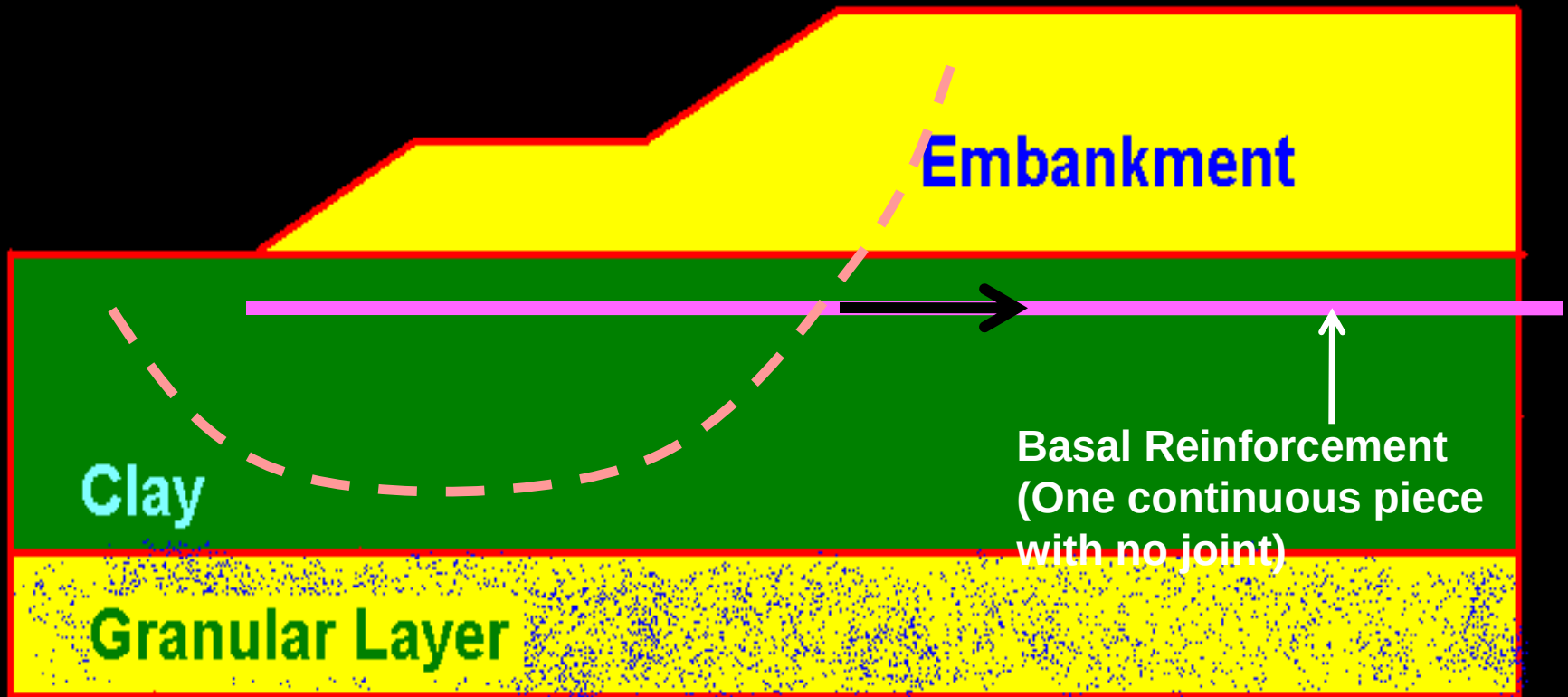
f_c is the partial factor relating to creep effects over the required design life of the reinforcement,

f_d is the partial factor relating to the installation damage of the reinforcement,

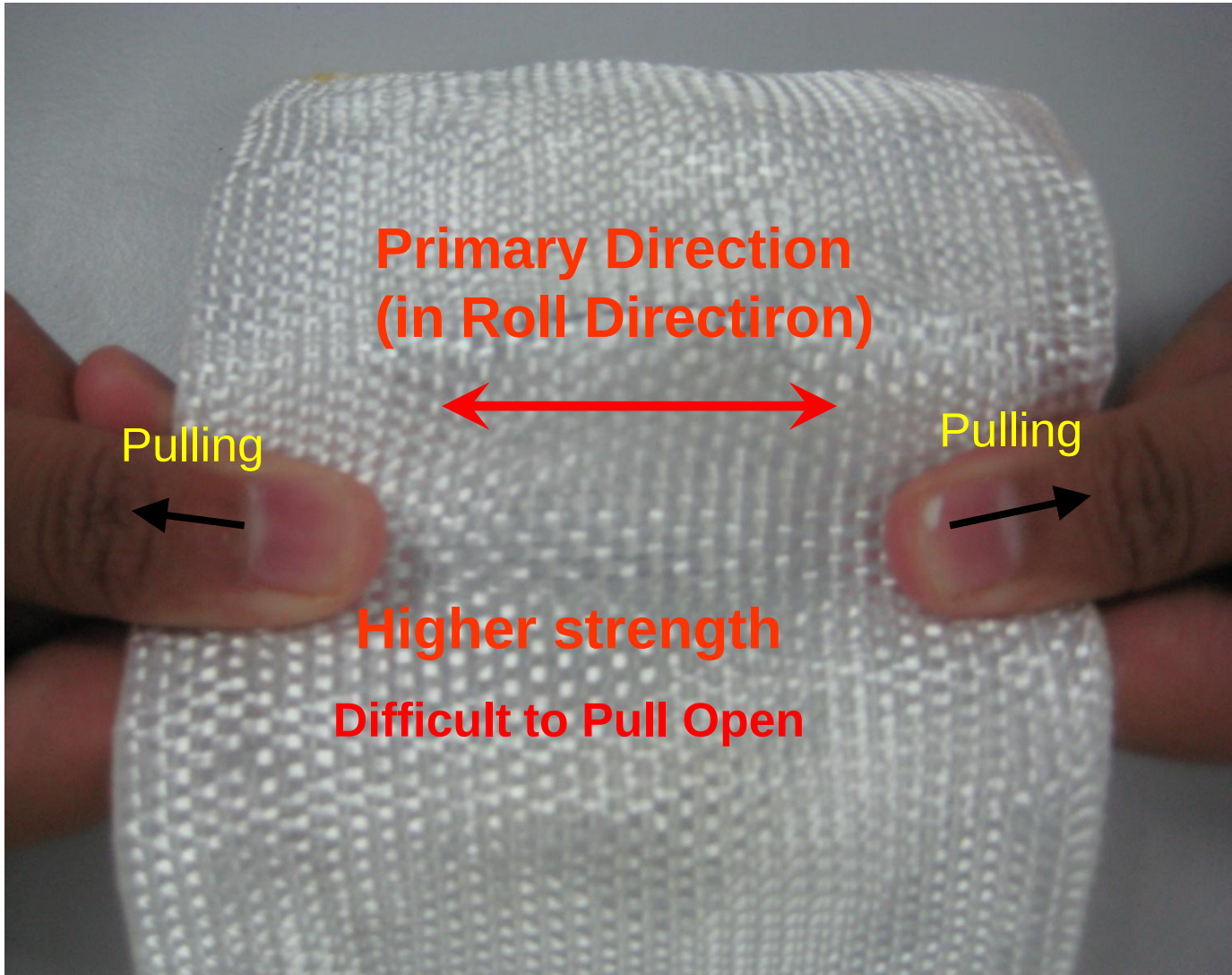
f_e is the partial factor relating to environmental effects on the reinforcement,

f_m is the partial factor relating to consistency of manufacture of the reinforcement.

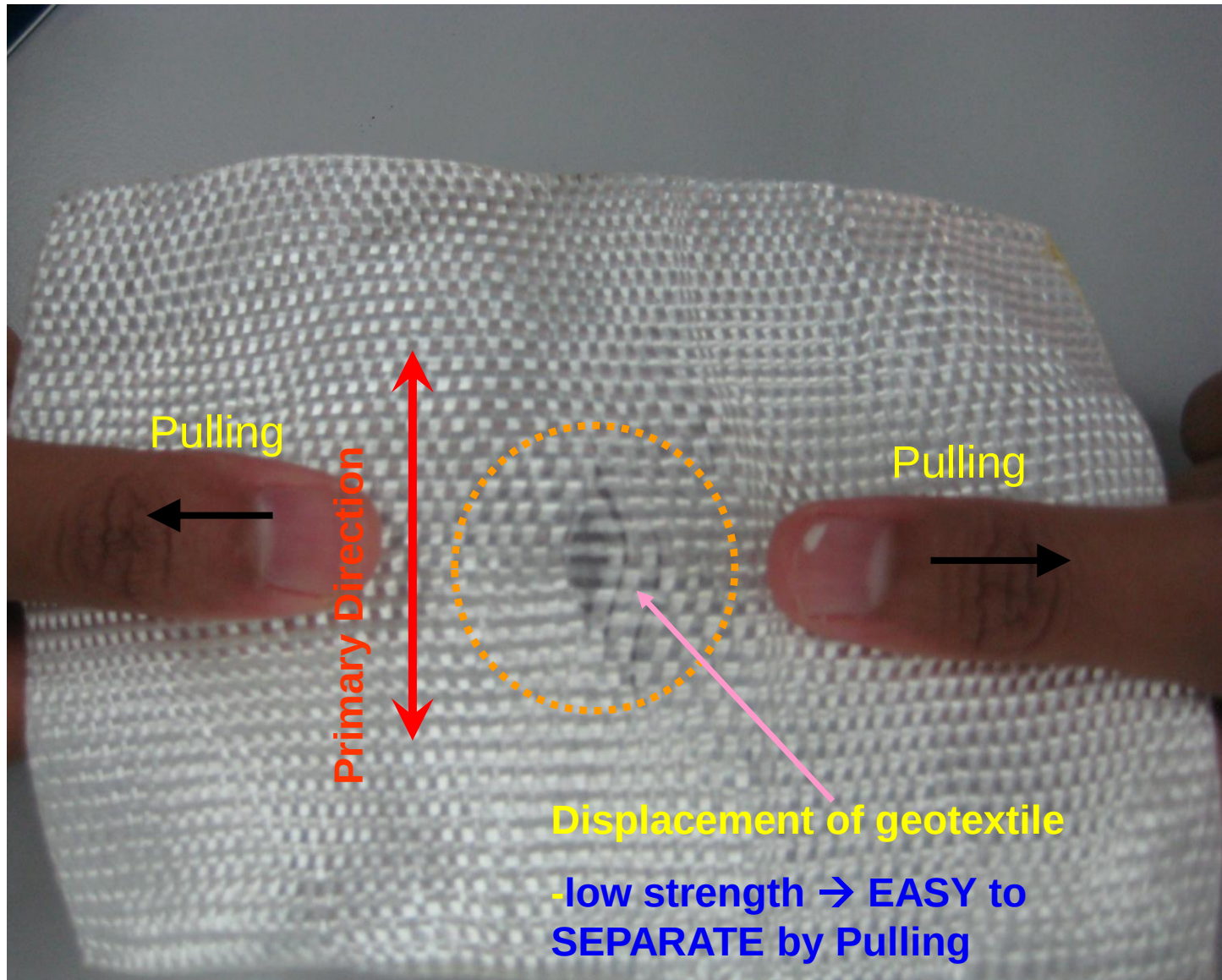
Basal Reinforcement



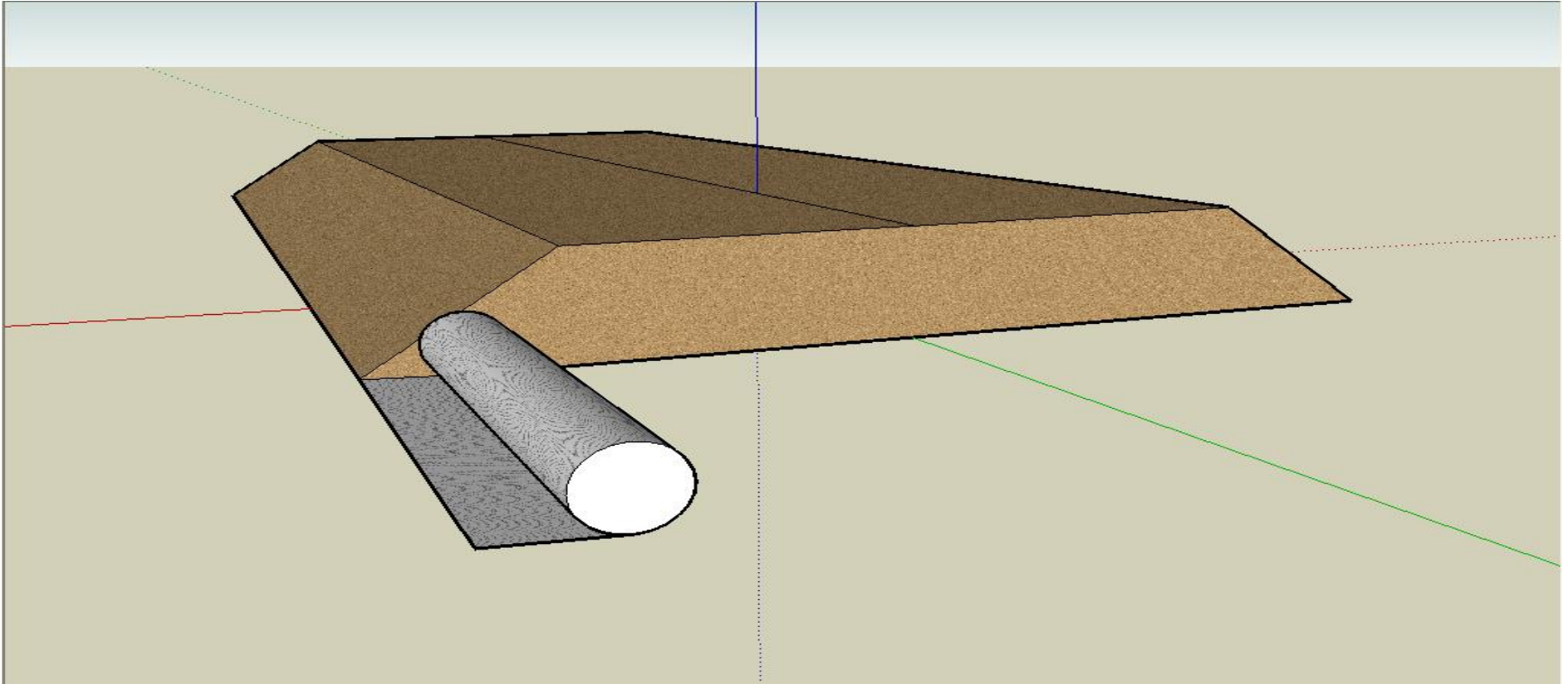
Basal Reinforcement



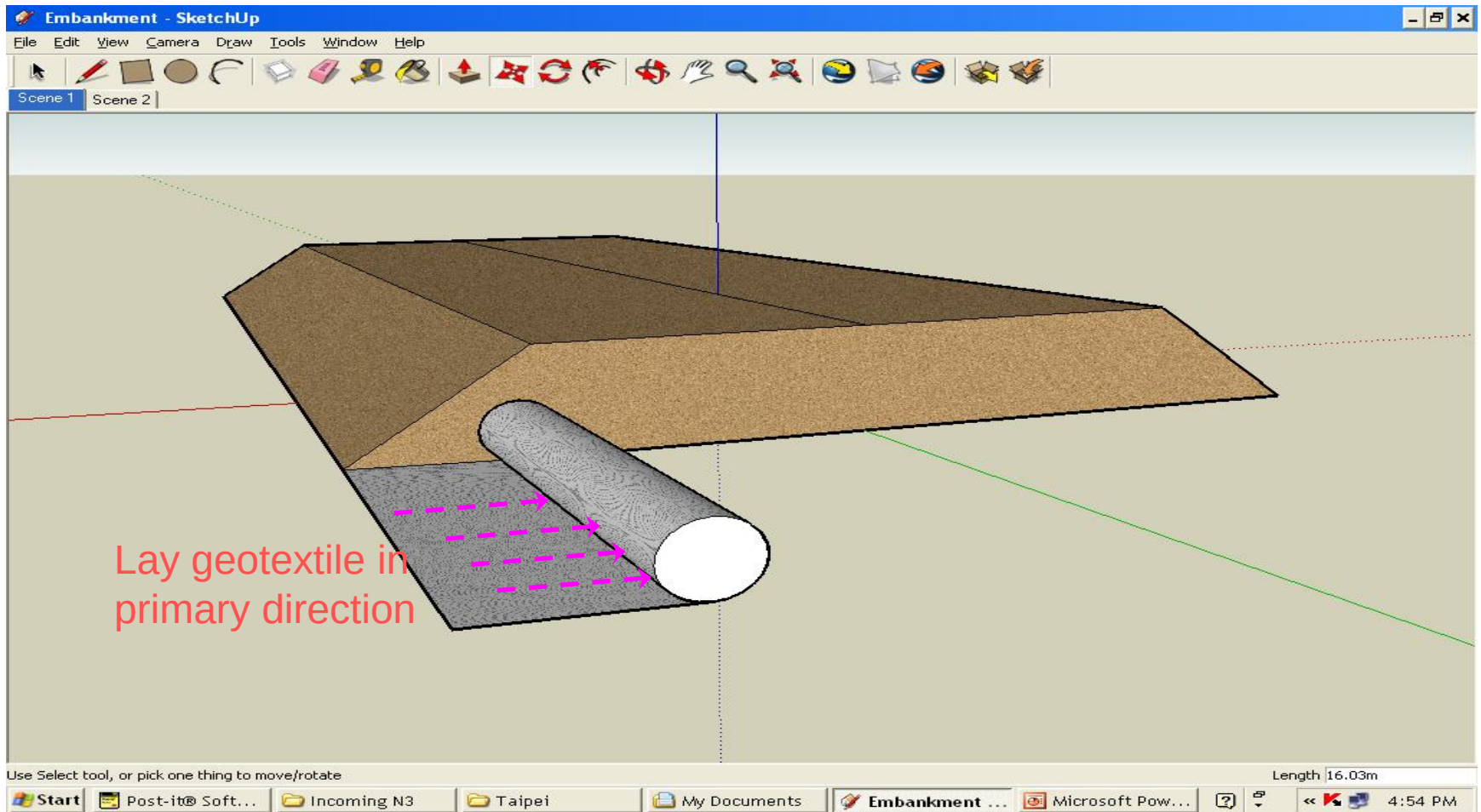
Basal Reinforcement



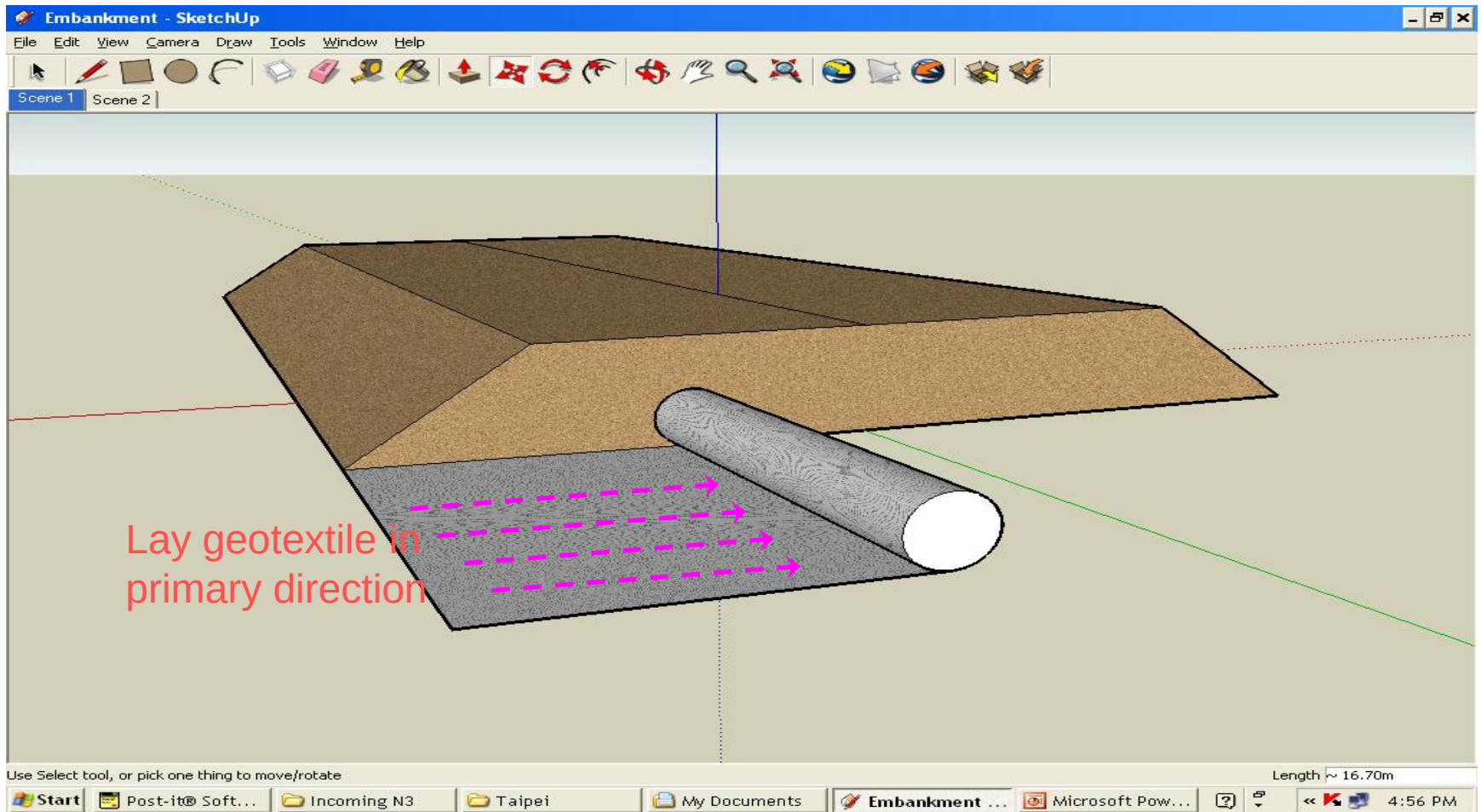
Step 1 – Lay basal reinforcement



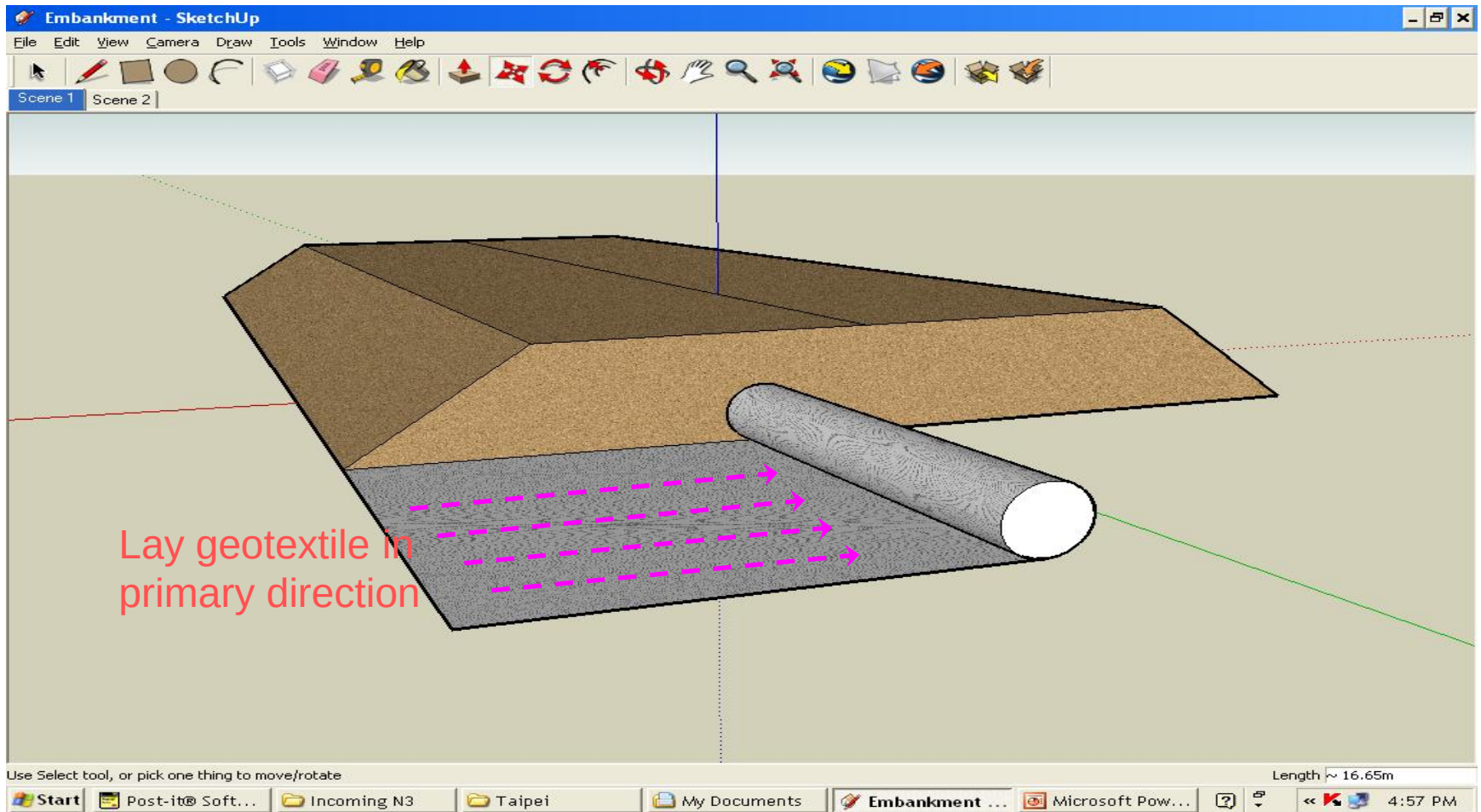
Step 1 – Lay basal reinforcement



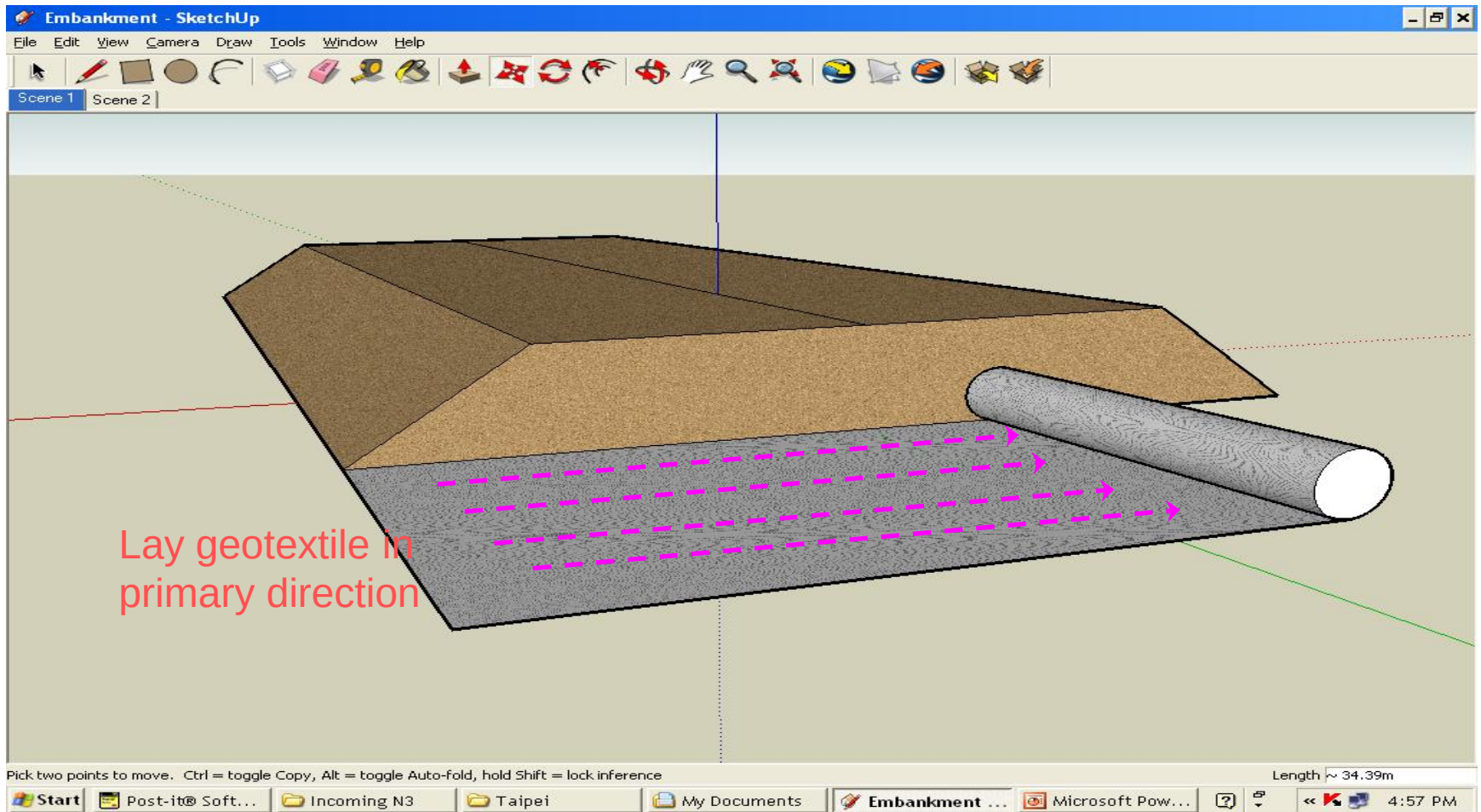
Step 1 – Lay basal reinforcement



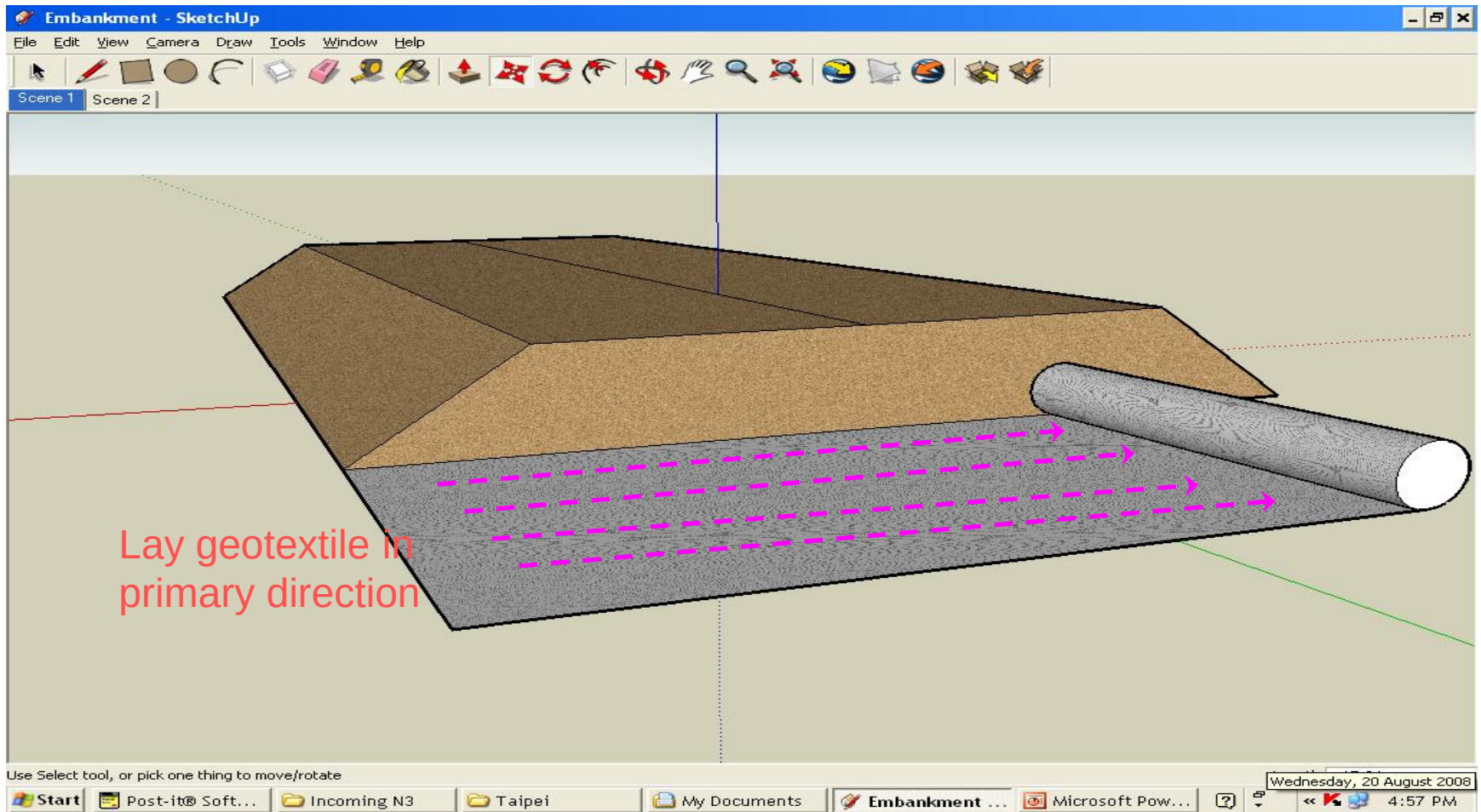
Step 1 – Lay basal reinforcement



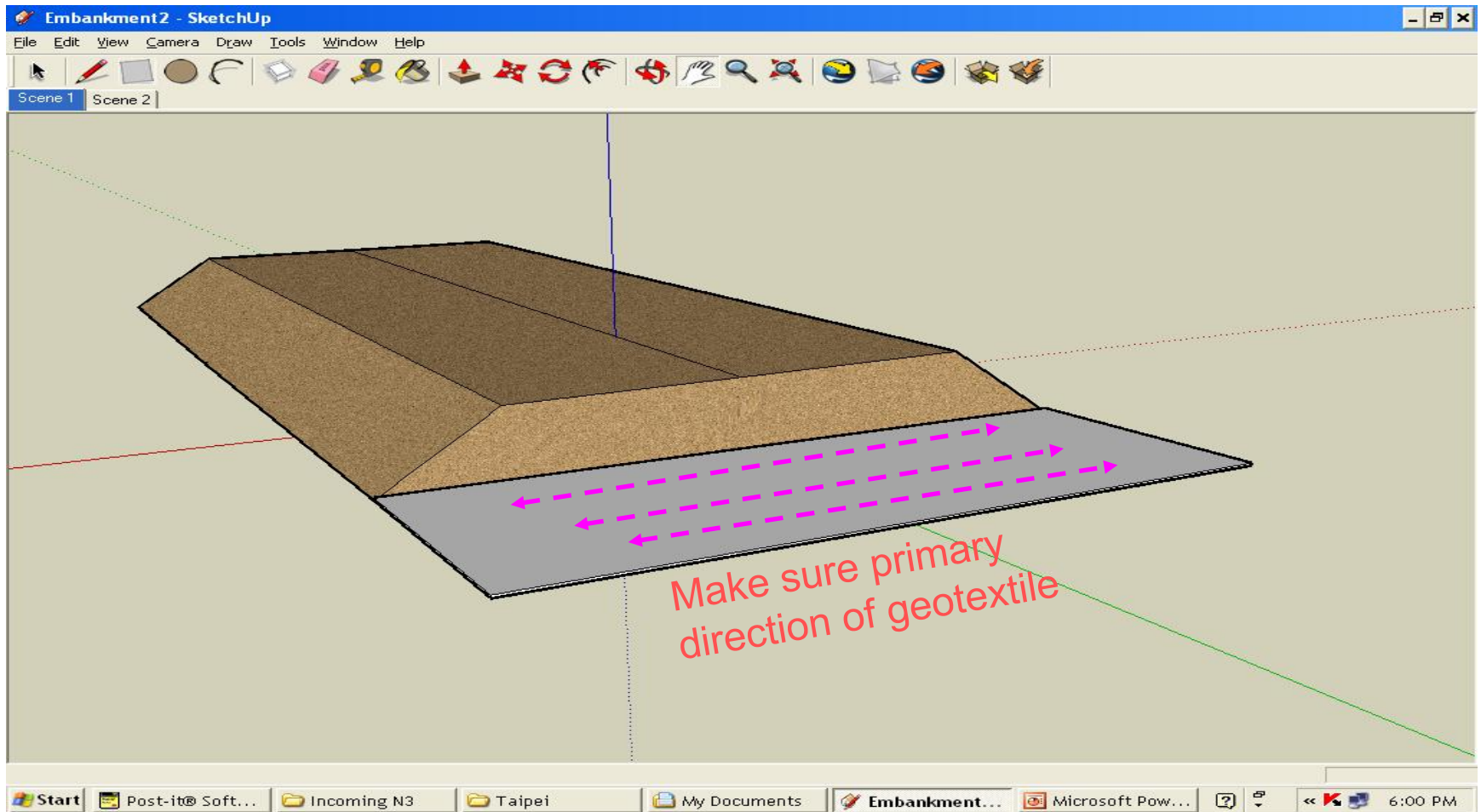
Step 1 – Lay basal reinforcement



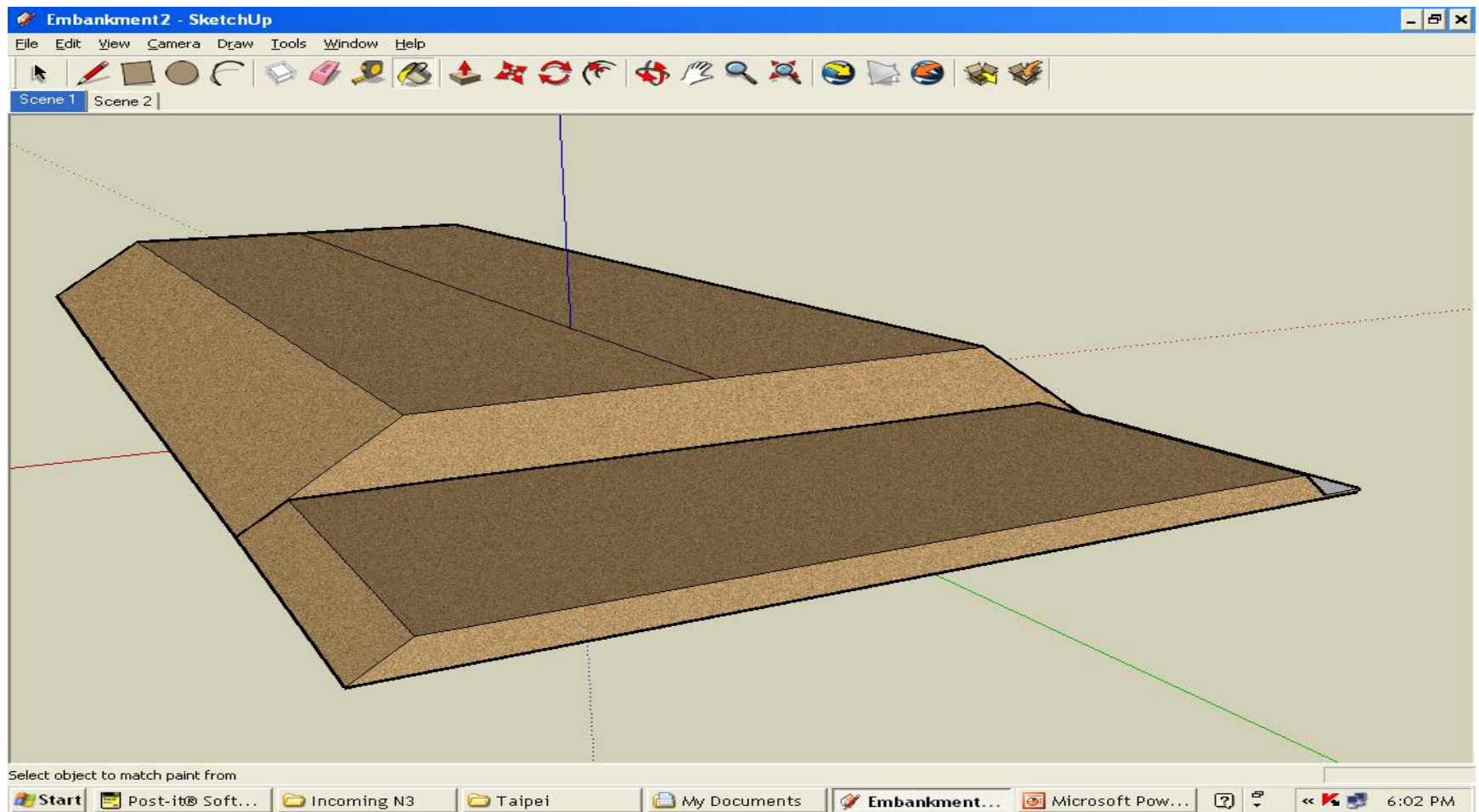
Step 1 – Lay basal reinforcement



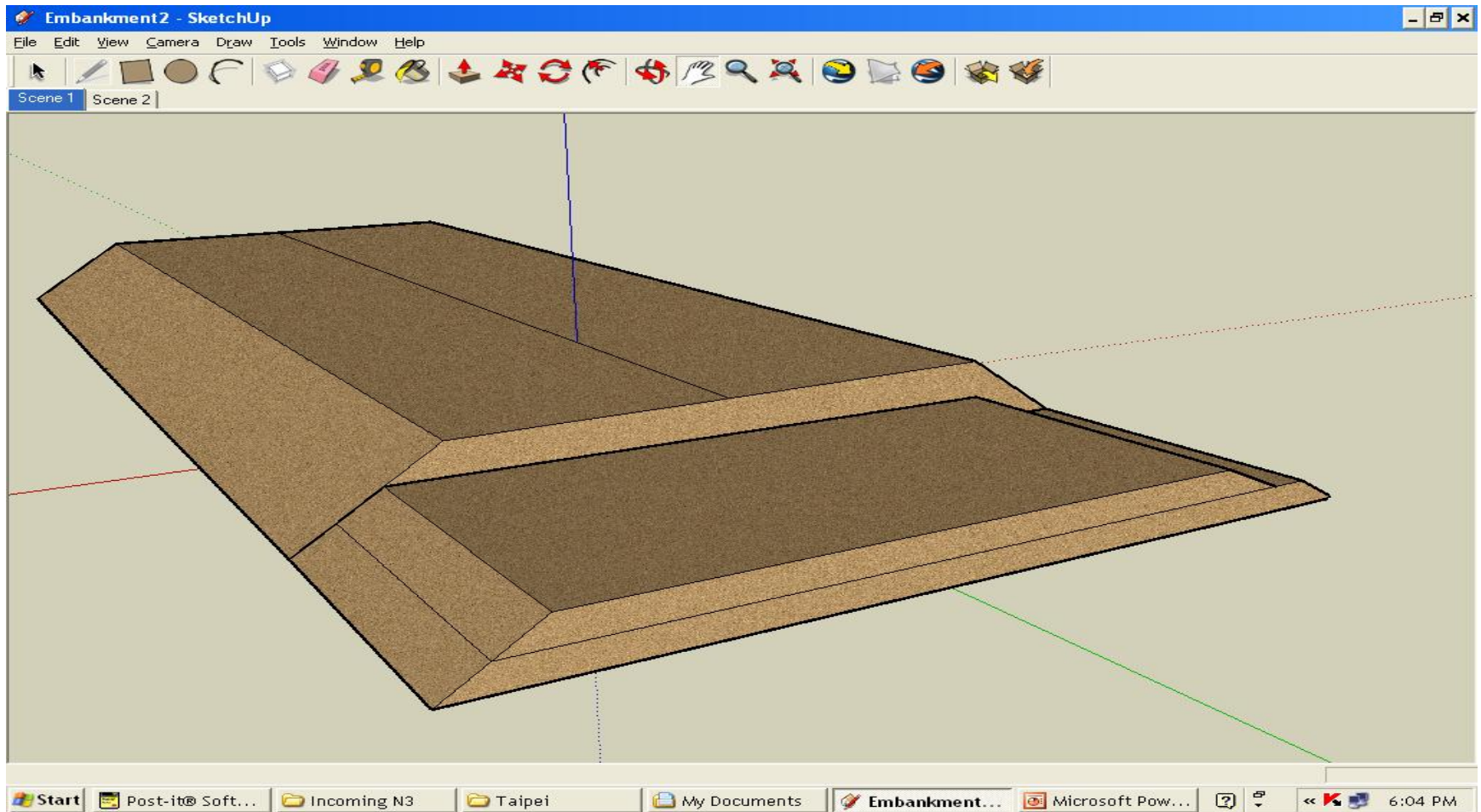
Step 1 – Finished lay basal reinforcement



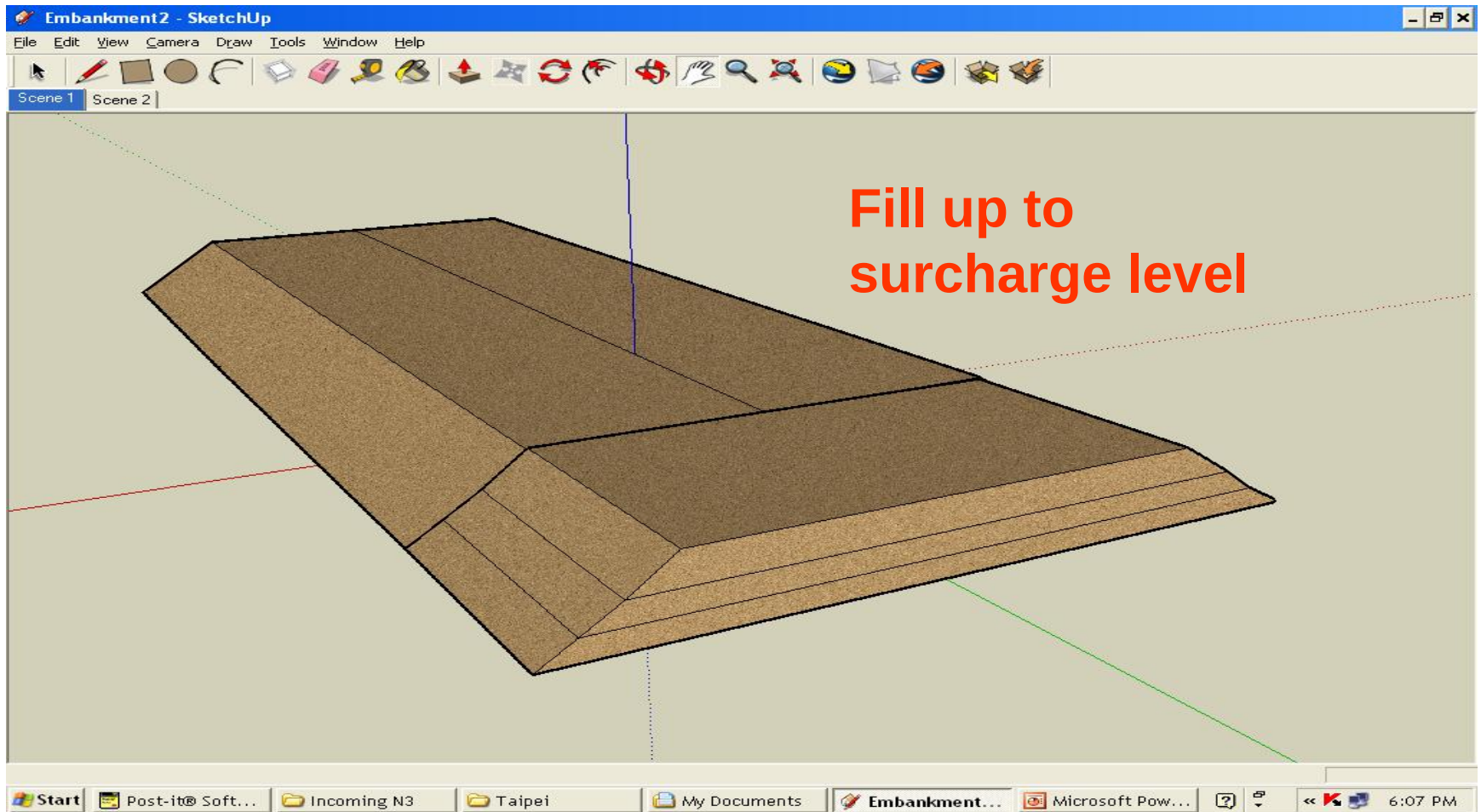
Step 2 – Fill with appropriate material and proper compaction

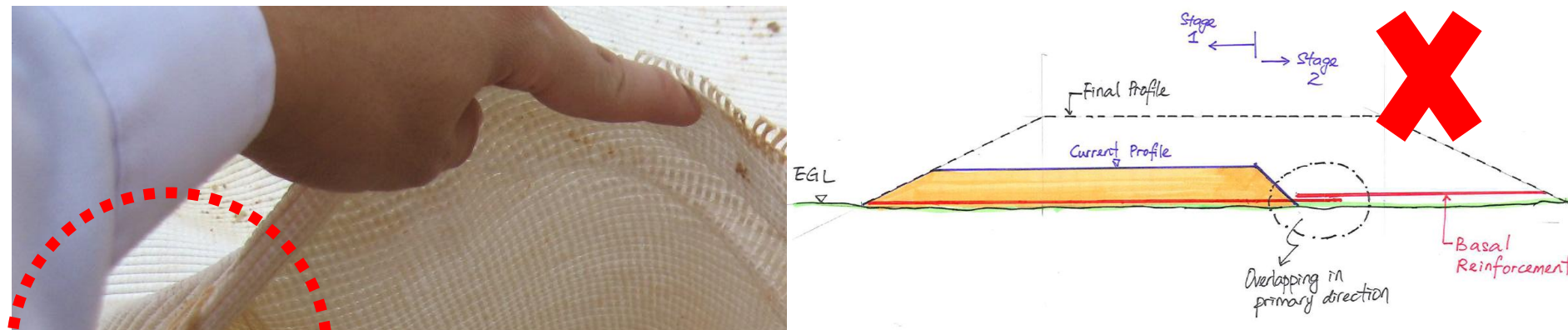


Step 2 – Fill with appropriate material and proper compaction



Step 2 – Fill with appropriate material and proper compaction





Primary direction

WRONG !!!!

**Basal reinforcement
SHALL NOT be
connected by stitching
in Primary Direction.**

2007/07/17 10:49



Good Practice (proper cover)



- GOOD !
- Proper storage of basal reinforcement – covered with plastic sheet

BAD Practice (No proper cover)



- BAD !!!
- Improper storage of basal reinforcement and the basal reinforcement also exposed to sunlight prior to installation
- Cause loss of Strength (BAD)



A layer of basal reinforcement with strength of 400kN/m



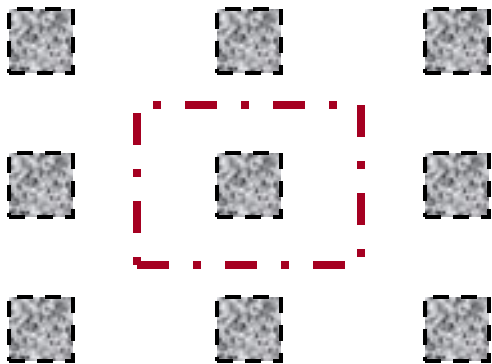
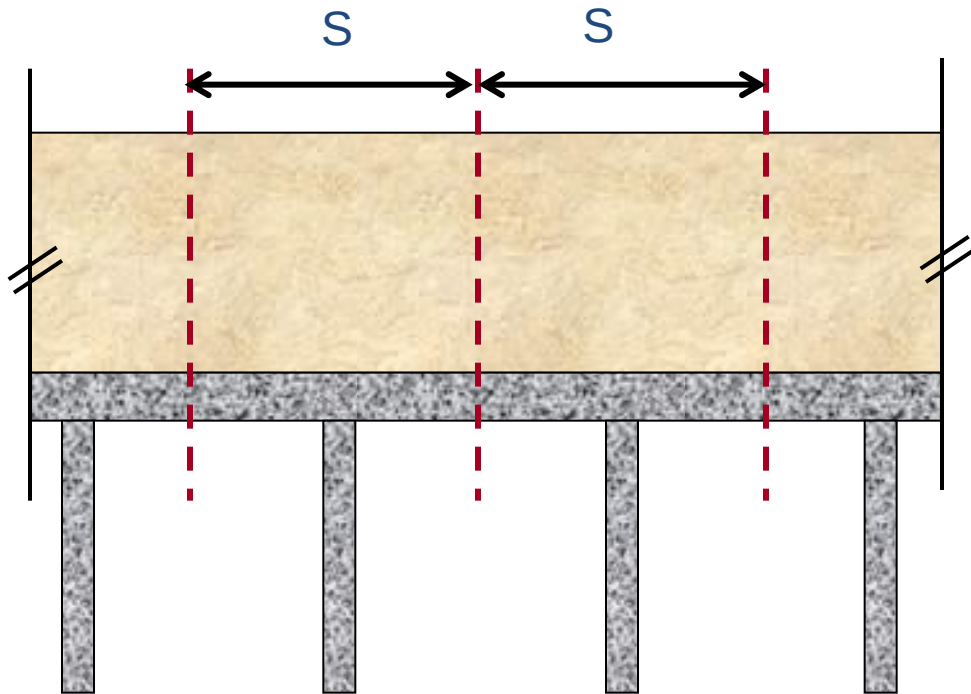
2 layers of basal reinforcement with strength of 200kN/m

$200\text{kN/m} + 200\text{kN/m} = 400\text{kN/m}????$

Piled Embankment

Piled Embankment

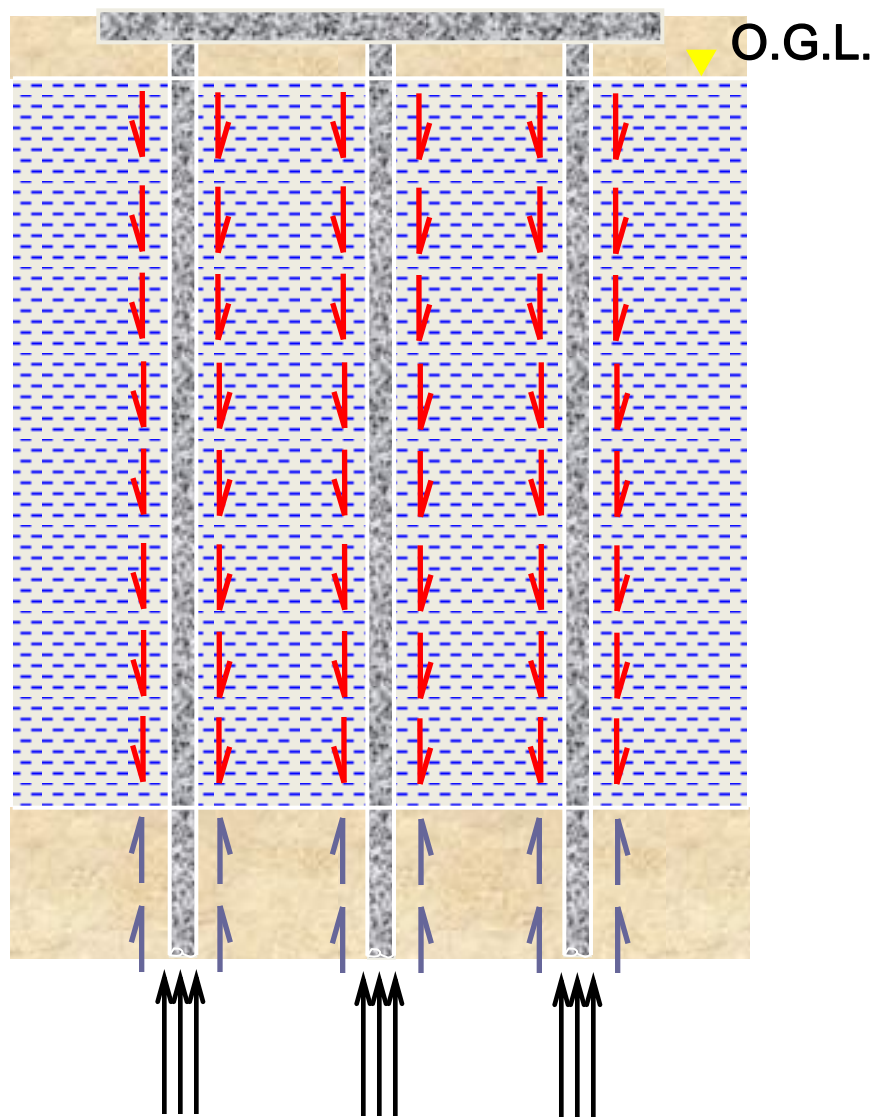
- **Design philosophy**
 - **Design as a type of ground treatment works**
- **Embankment filling can be fast.**



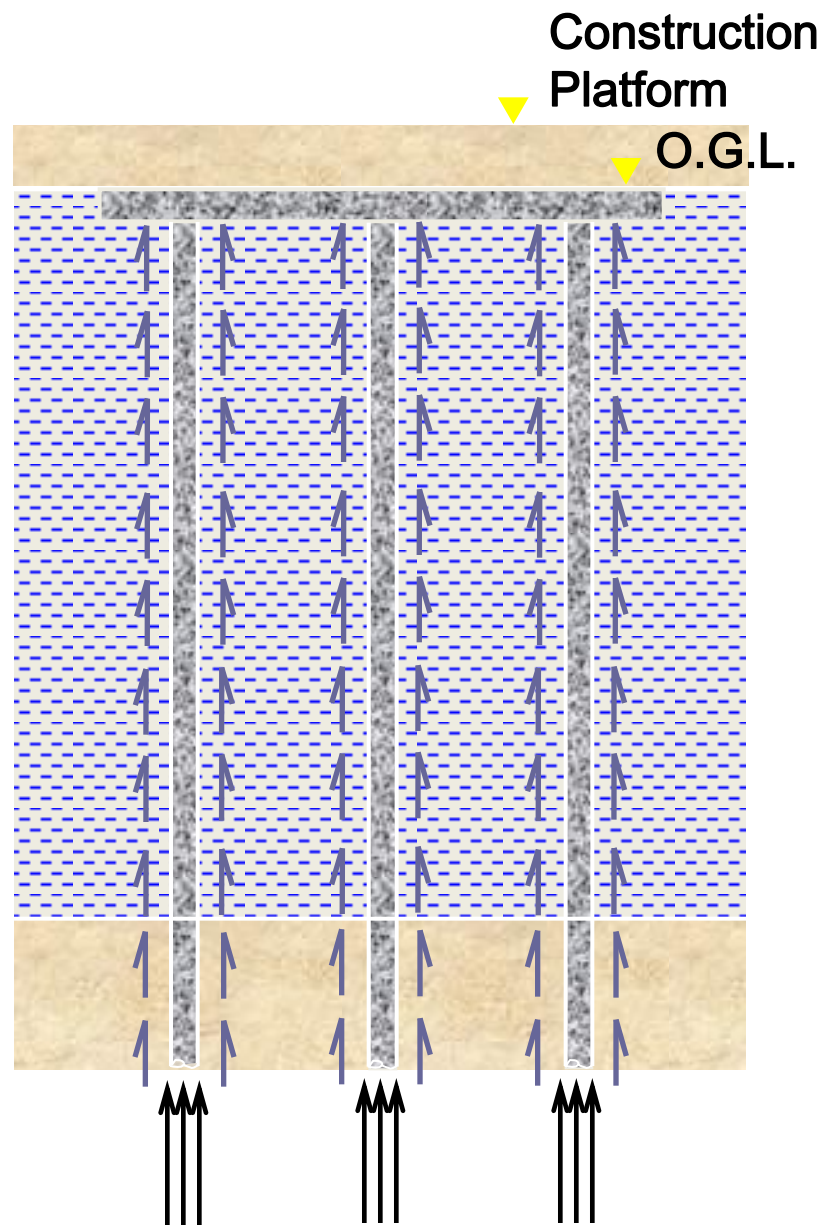
Plan View

$$S^2 = \frac{\text{Pile Capacity}}{(\text{Fill Weight} + \text{Surcharge} + \text{Slab Self Weight})}$$

Things to Take Care in Piled Embankment Design

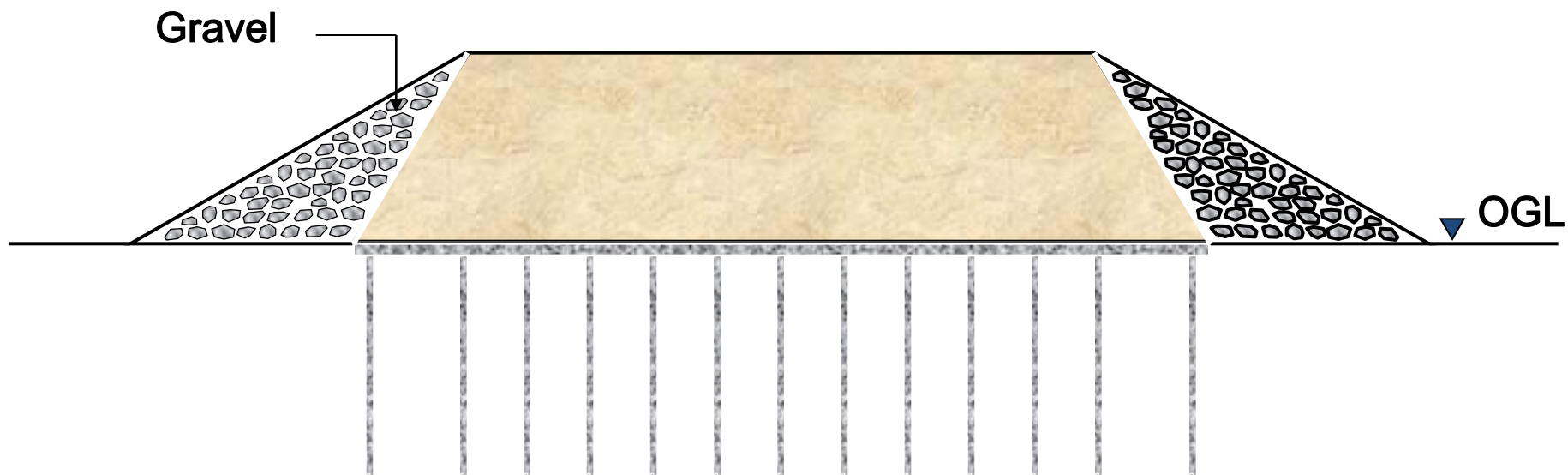


X



✓







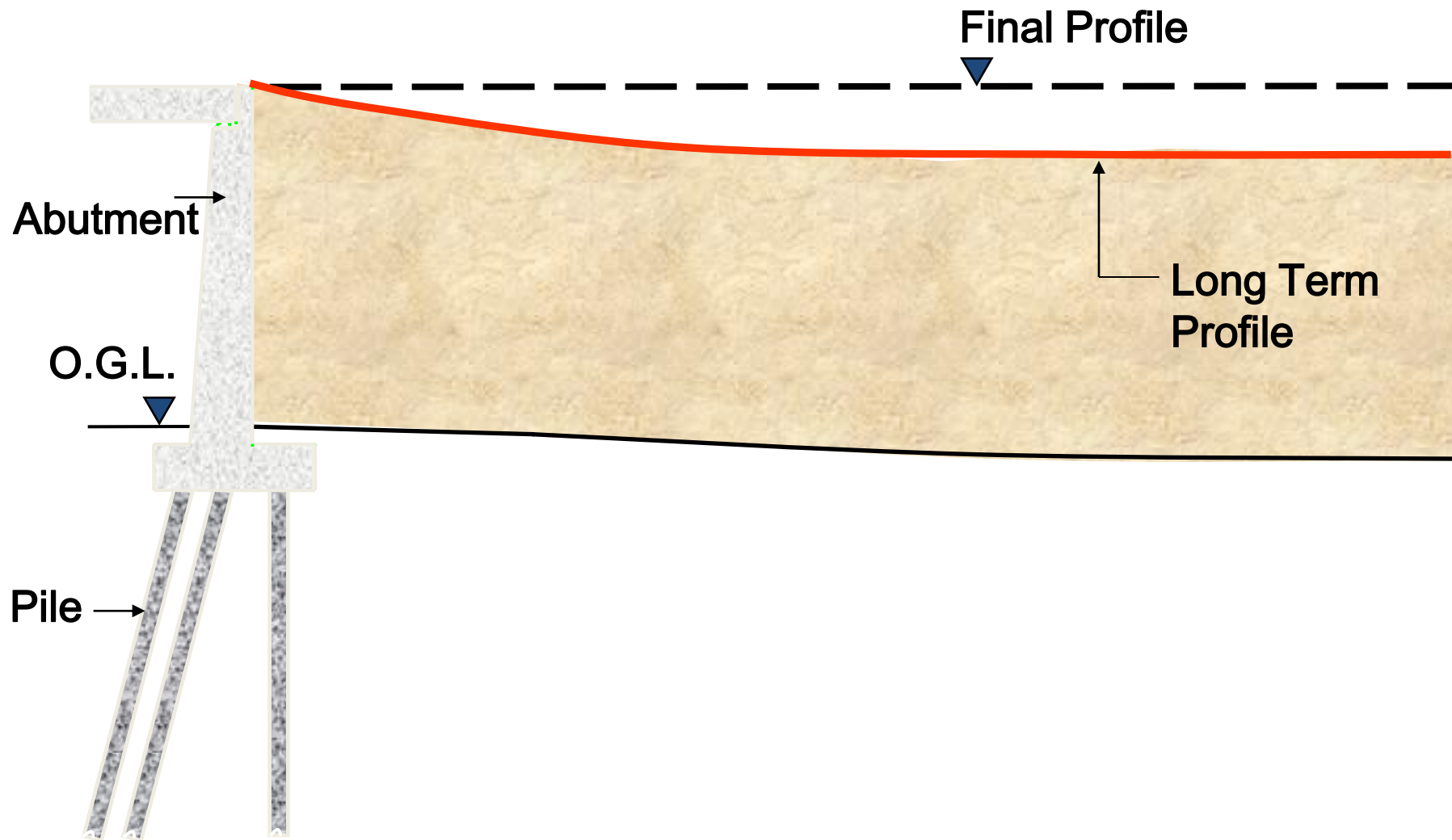
**Must do proper curing →
ALWAYS WET (with WATER)**

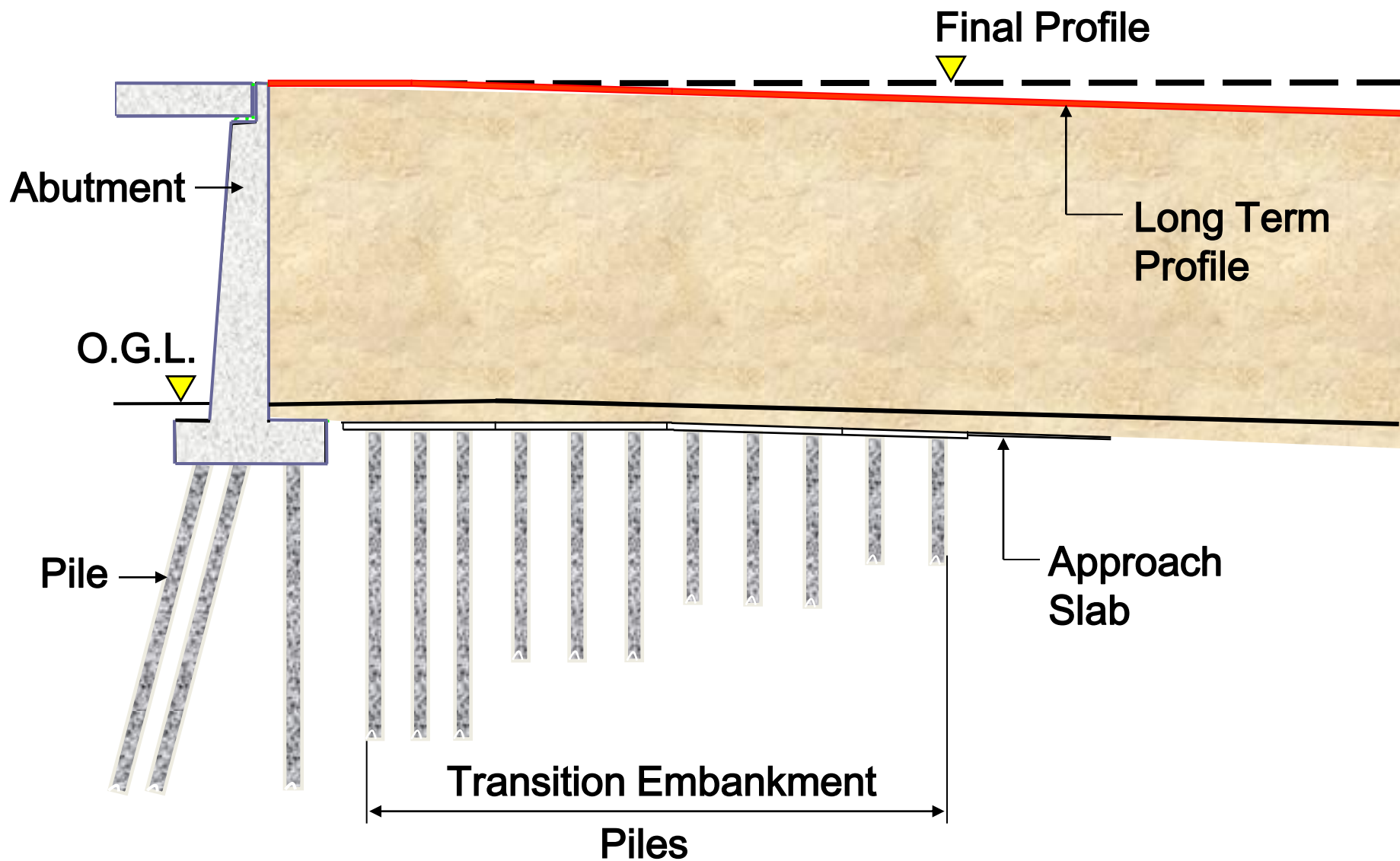




**“spot-curing” of
concrete slab**





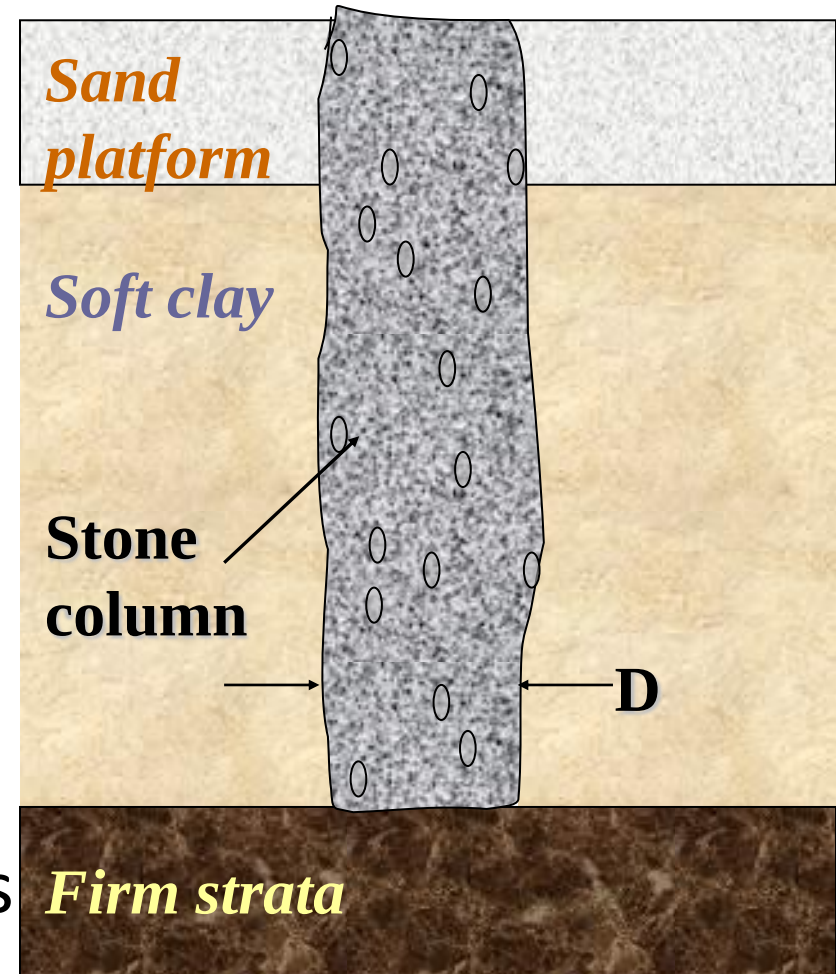


Stone Column

Stone Column

The Principle

- ✍ Stone Columns
= Granular Pile
= Vibro Replacement
- ✍ Involves partial replacement of unsuitable subsoil with compacted column of stones or aggregates



- ✍ Usually completely penetrates the weak strata

Stone Column

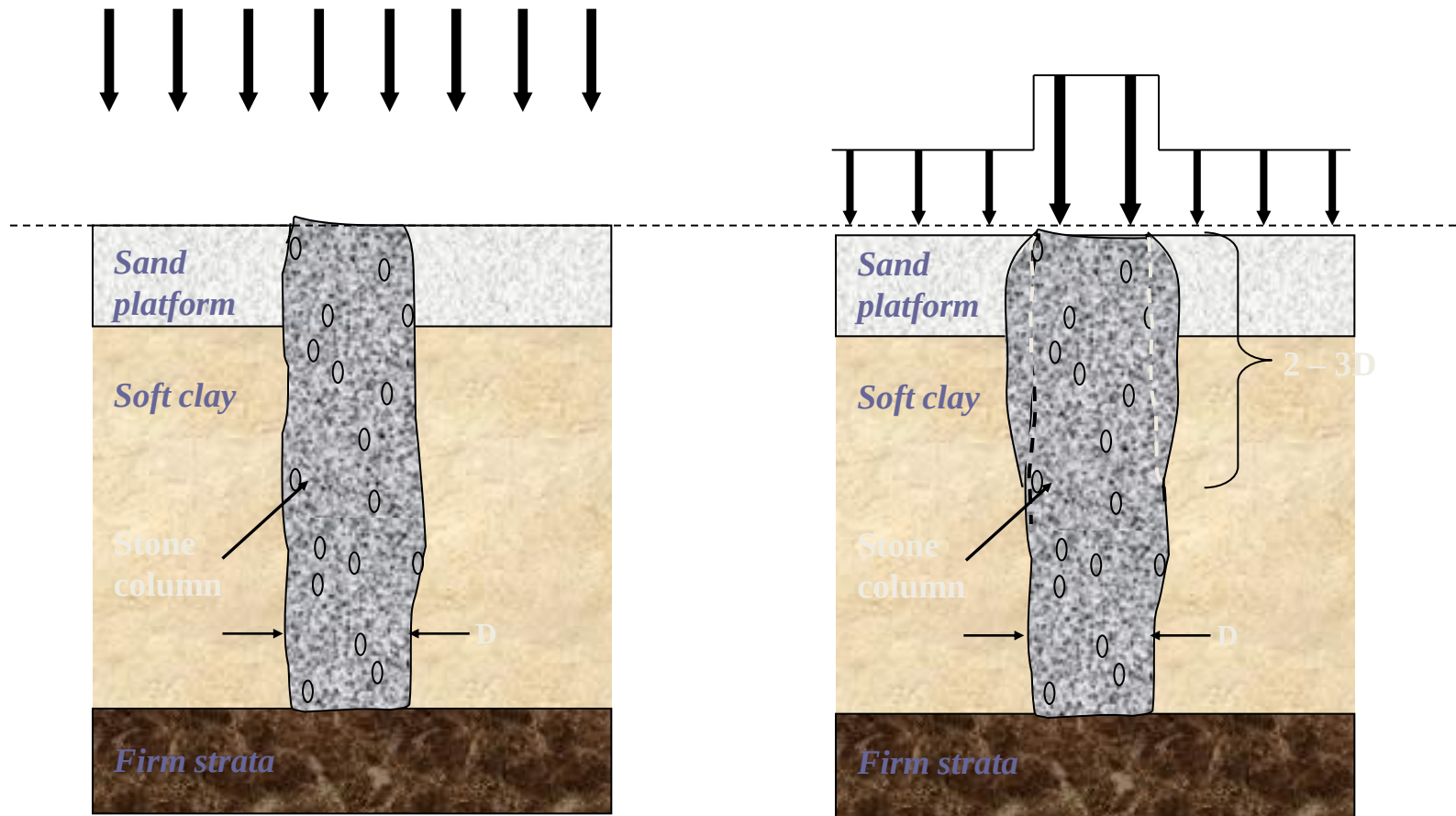
Function

-  Provide bearing capacity / strengthening immediately upon installation
 -  Reduce settlement
 -  Increase the rate of consolidation
 -  Facilitate subsoil drainage
-
- ❖ Diameter: 0.8m - 1.2m, most common is 1.0m

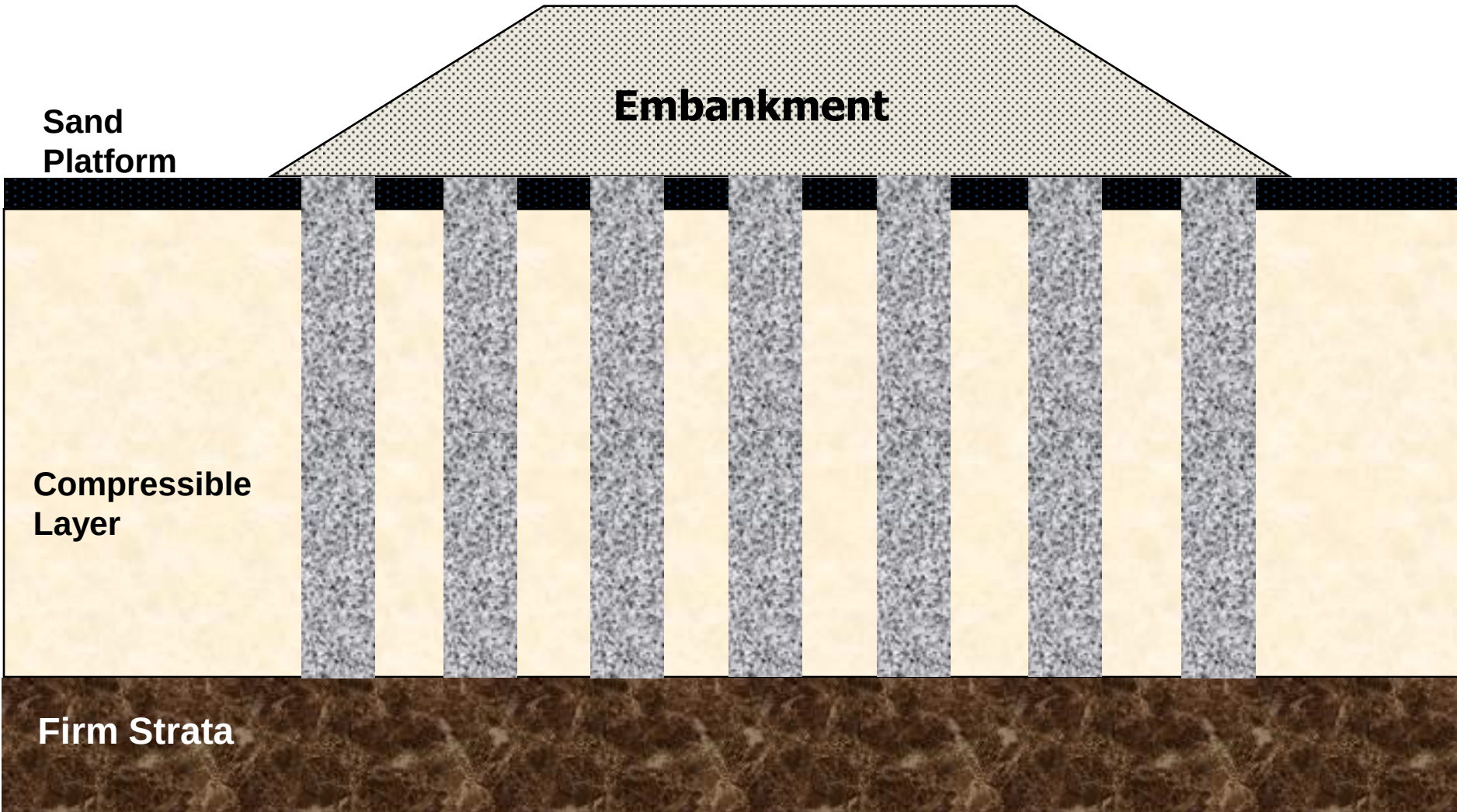
Stone columns

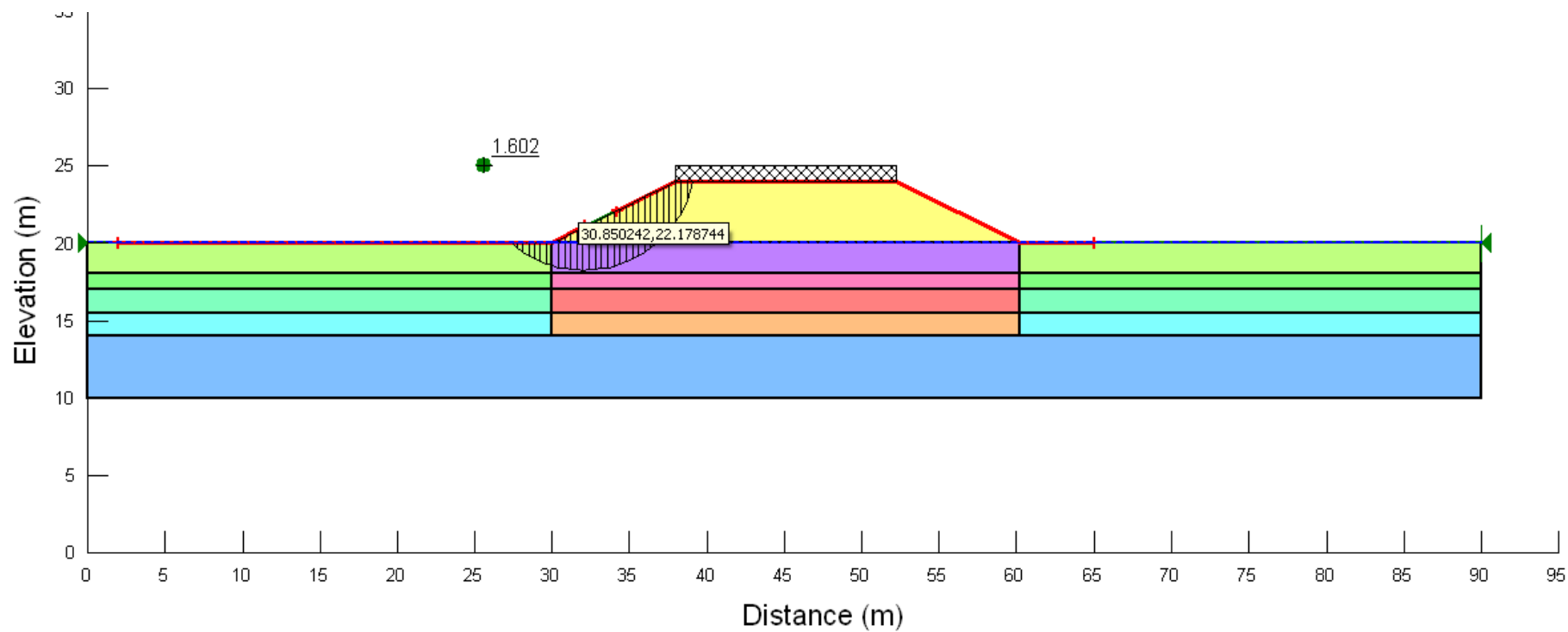
- To model as composite soil
- Not suitable for undrained shear strength less than 10kPa
- Adequate fill height is required to prevent “mushroom” effect = large differential settlement → more than 2.5m high
- Availability of aggregate
- Filling speed must be controlled to prevent Failure

MECHANISM OF STONE COLUMN

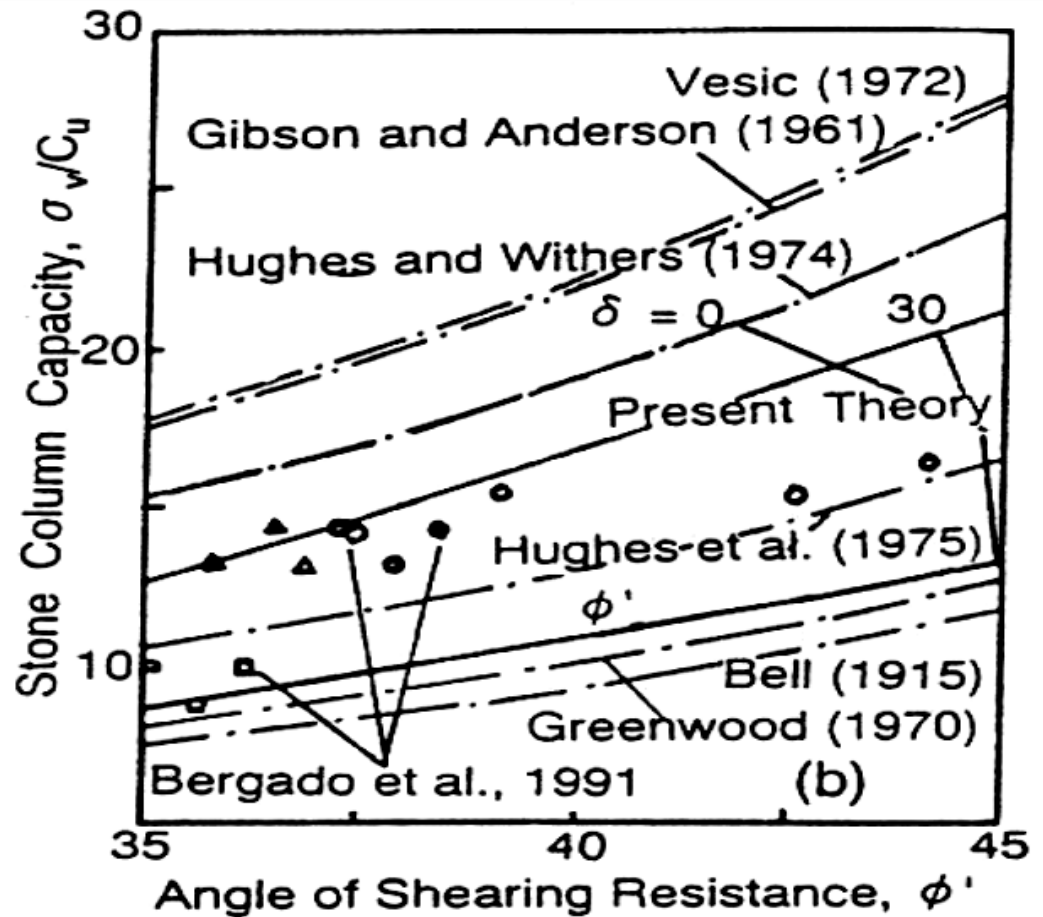
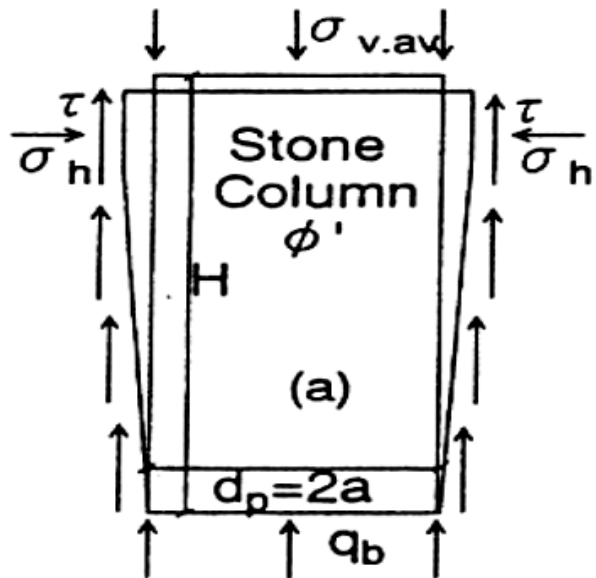


Stone Column





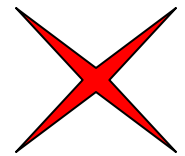
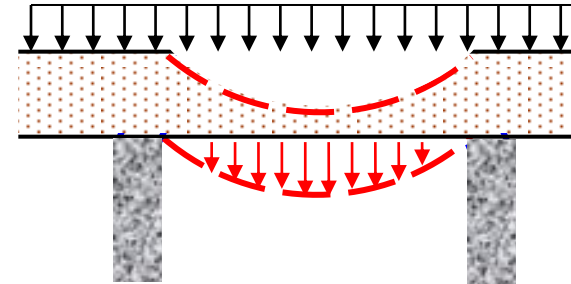
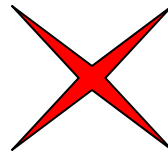
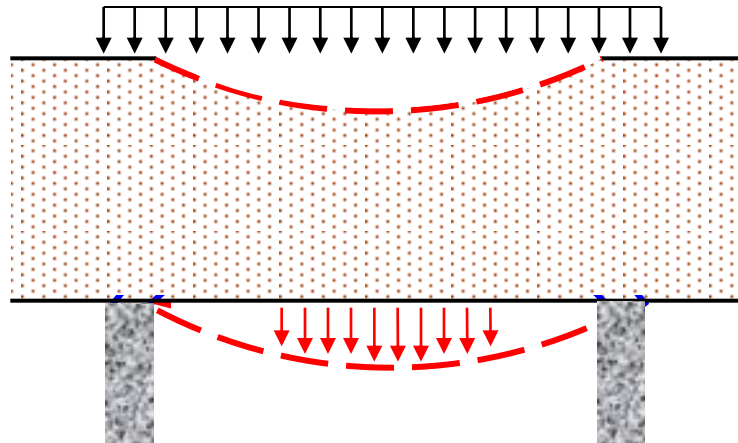
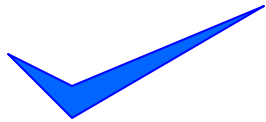
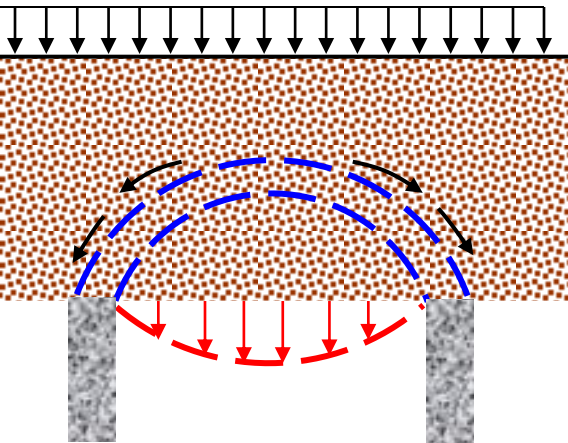
Bulging & General Shear



Soil Arching

Large pile spacing
Unsuitable fill materials

Inadequate fill
thickness



Mushroom Effect



Fig. 7. 'Mushrooms' and undulating surface on expressway.

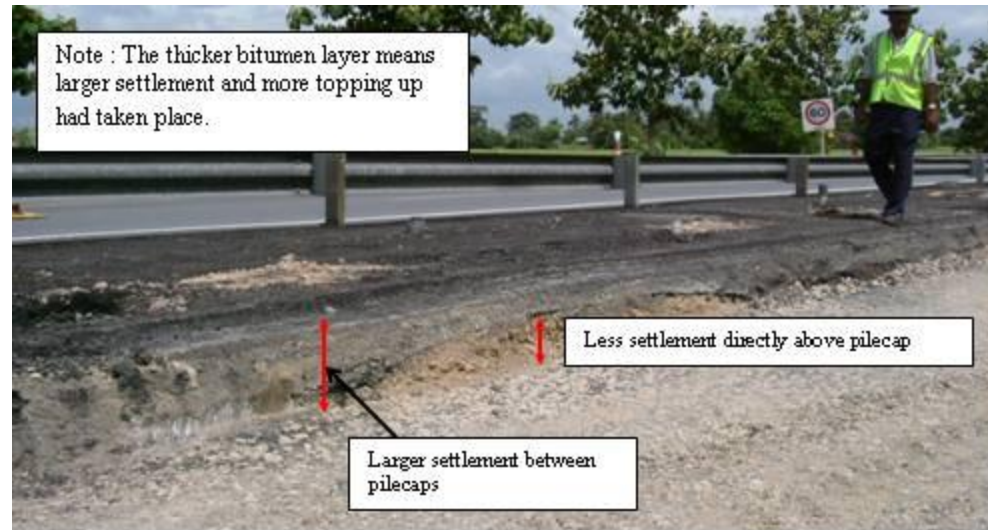
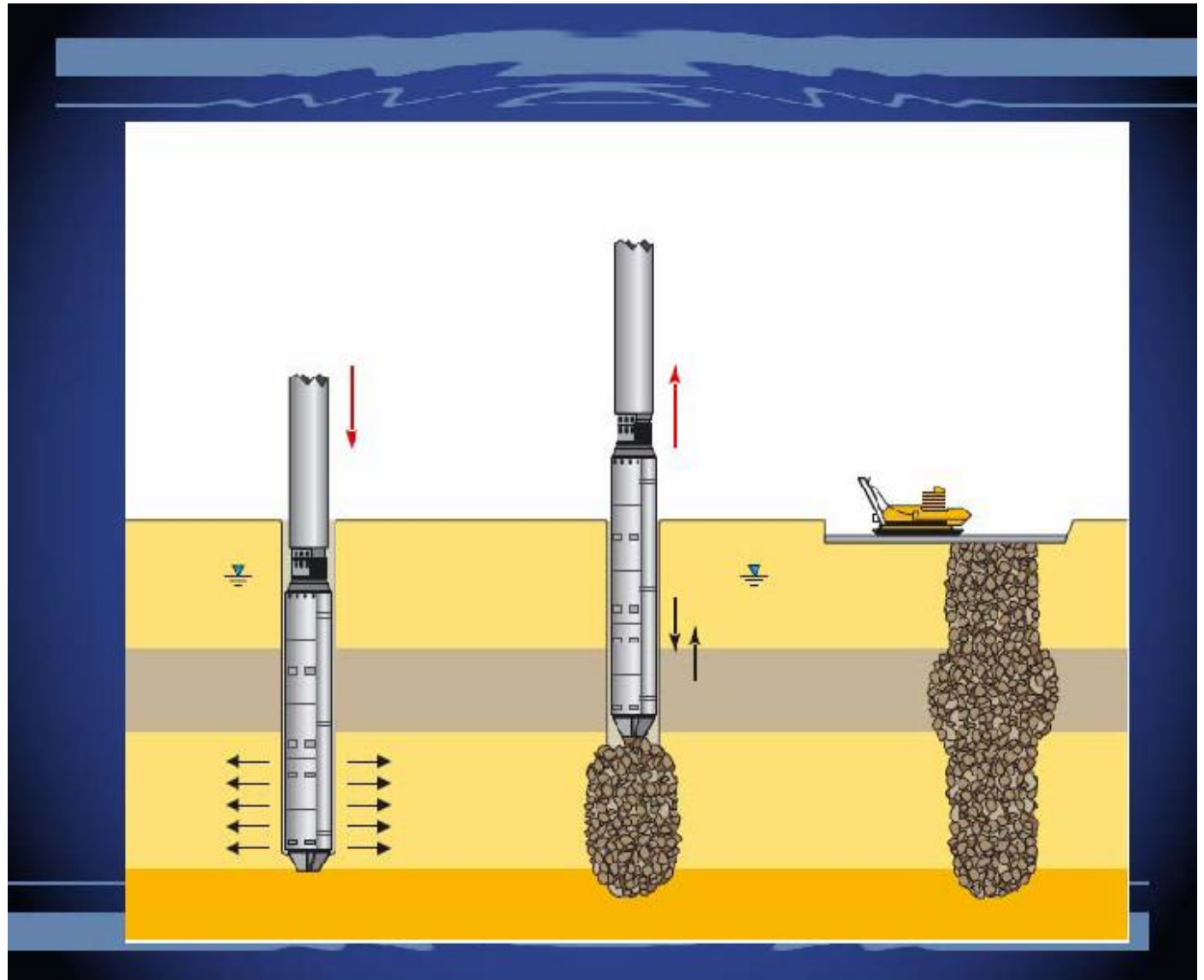


Fig. 8. Differential settlement observed after excavation to a depth of about 300mm for construction of remedial works.

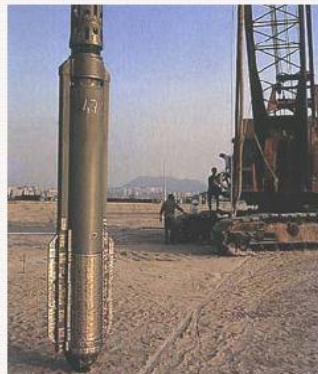
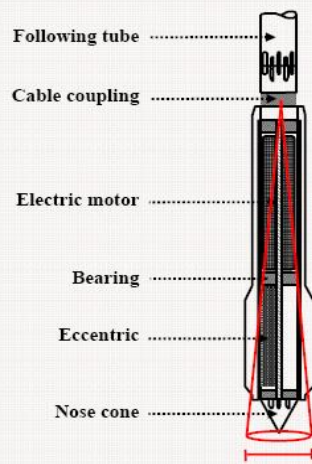
Mushrooms



VIBRO STONE COLUMN



VIBRO STONE COLUMN

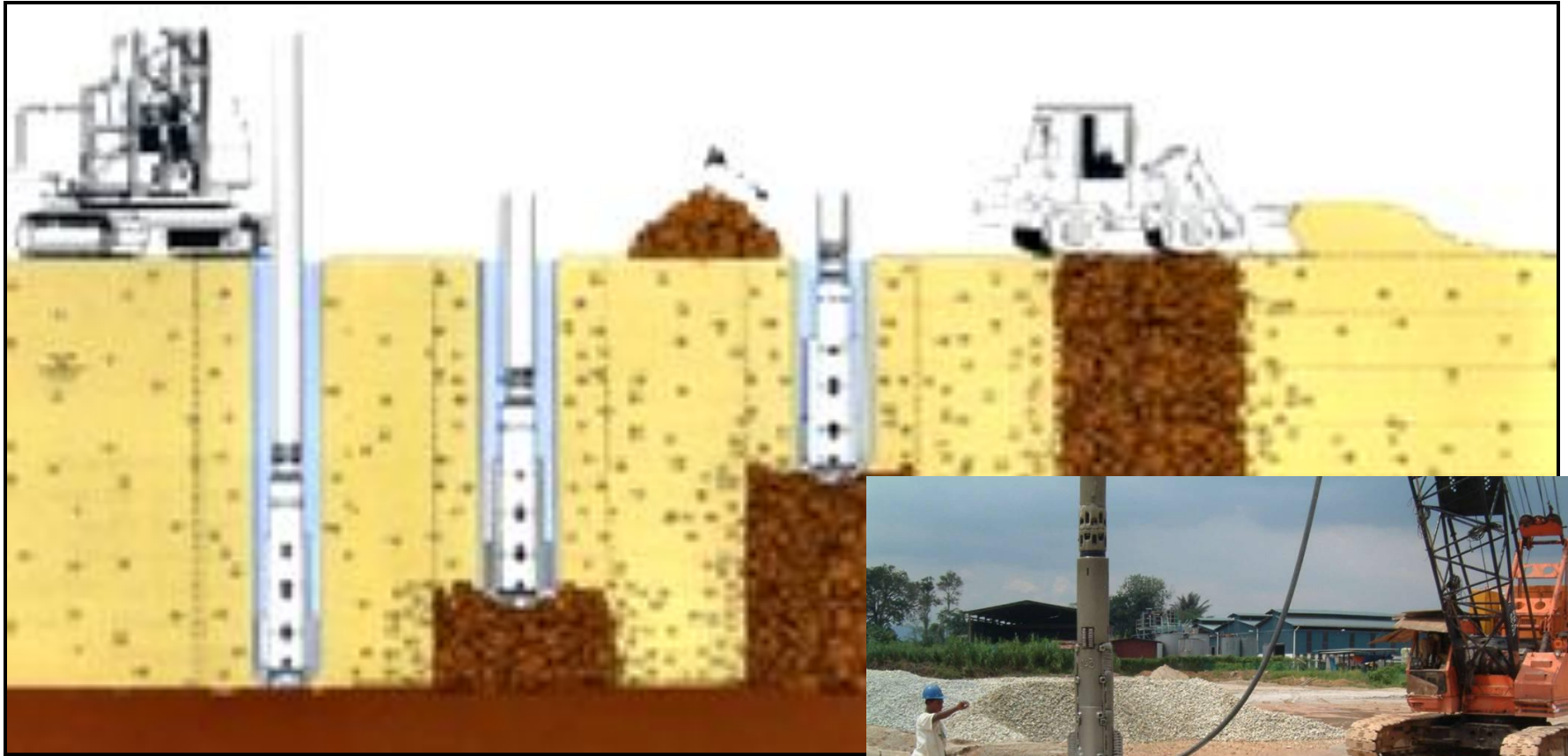


Vibroflot Used to Create Circular Hole and Compacting the Filled Gravel

VIBRO STONE COLUMN



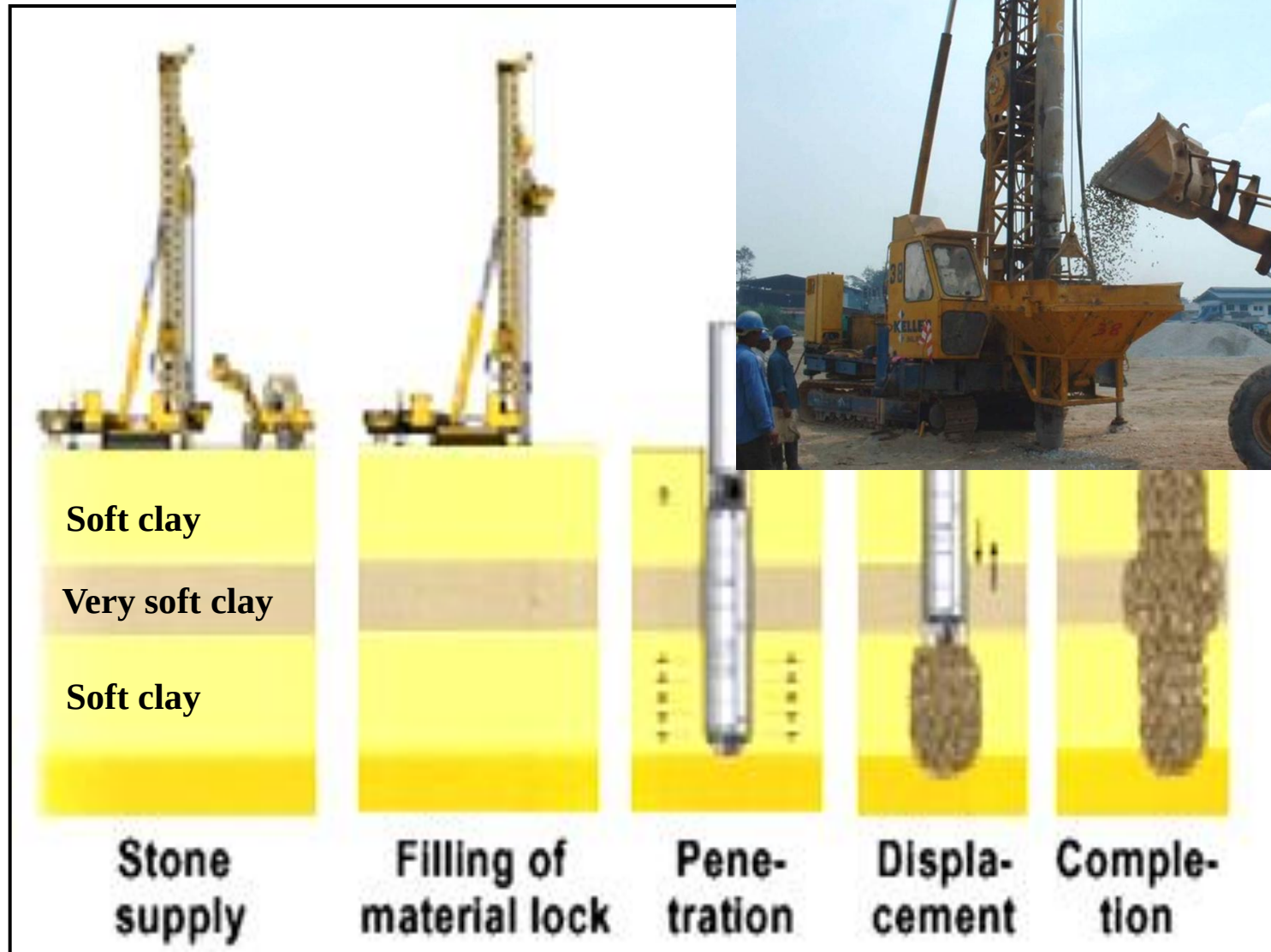
Vibro replacement at Jelutong Expressway



Schematic of wet top feed method

Stone Column: Wet Method





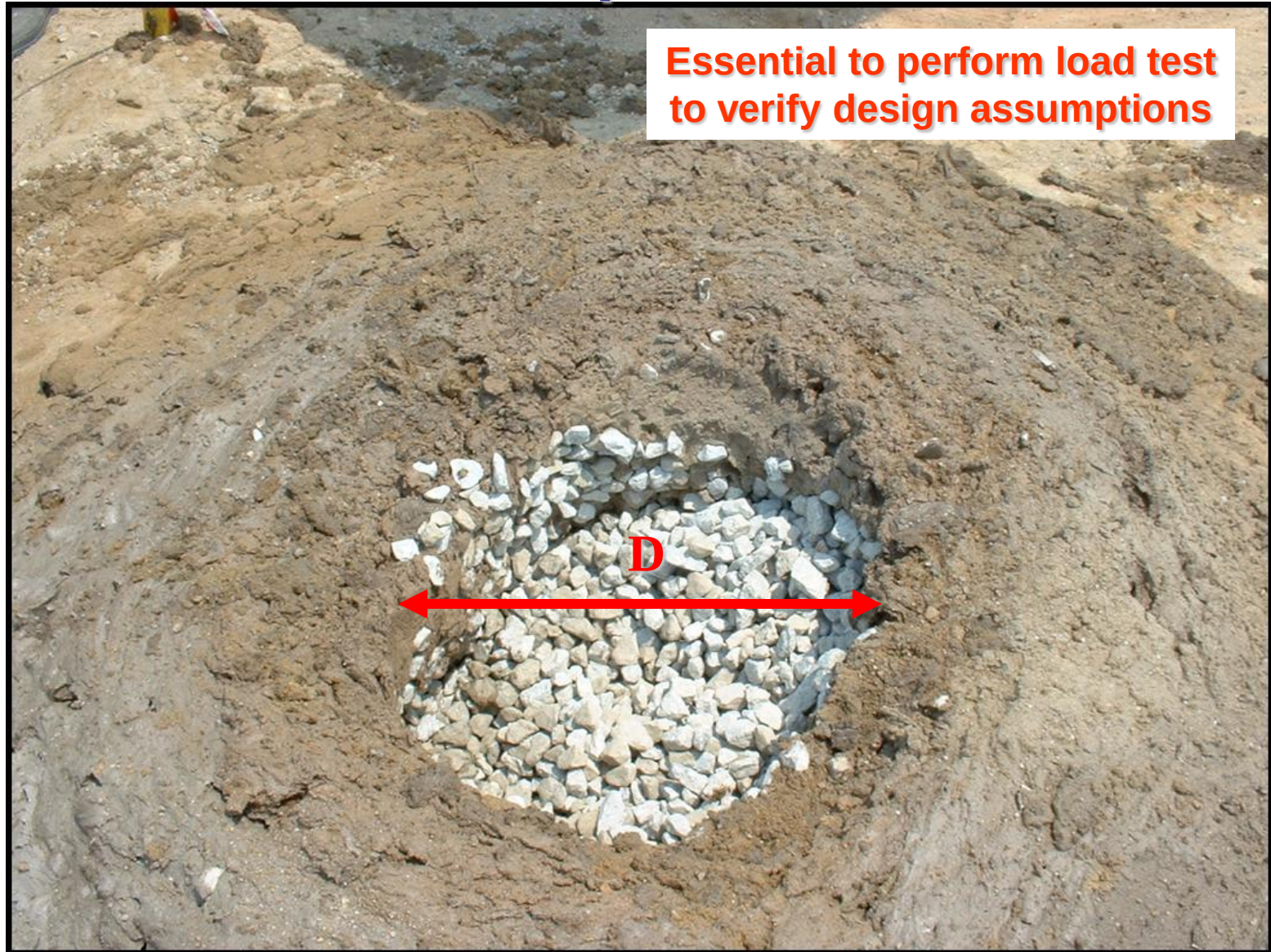
Schematic of dry bottom feed method

Stone Column: Dry Method



Stone Column

Completed stone column



Wet Method	Dry method
Very soft to firm soils	Firmer soils
High ground water table	Low ground water table
Give larger diameter columns	Give smaller diameter columns
Angular stones & larger size (25-70mm)	Rounded stones & smaller size (10-35mm)
Requires large quantities of water which must later be disposed off without causing pollution	Much cleaner

Terminate at stiff layer typically $N \Rightarrow 10$

DYNAMIC COMPACTION

Definitions

- Process of systematically tamping the ground surface with a heavy weight dropped from height.
- It is used to improve the bearing capacity of a wide range of materials, generally loose fills.
- Sometimes referred to as heavy tamping or pounding, dynamic pre – compression or dynamic consolidation.

Applications

- Can be applied to improve ground to depths 15m or so, usually on site of 5000m² or greater area.
- Used mainly to compact sands, silty sands, hydraulic fill and silty clay fills.

DYNAMIC COMPACTION

Limitations

Adverse Situation

- Very soft clay ($S_u < 30 \text{ kN/m}^2$)
- High groundwater level
- Vibration effects (may be worse if groundwater level is high)
- Clay surface
- Clay fills
- Flying debris
- Voided ground below treated ground
- Biologically degrading material

Possible Difficulty

- Insufficient resistance to transmit tamper impulse
- Need to dewater and consider possible effects of subsequent recovery in water level
- Distance from closest structure to be of the order of 30m or more
- May be inadequate for heavy cranes and unsuitable for imprint backfilling
- May be subject to collapse settlement if inundated later
- Precautions for site and public safety
- Treatment may not reach the voided zone or may make it less stable
- Compaction may create anaerobic conditions and regenerate or change the seat of biological degradation

DYNAMIC COMPACTION

Construction

- Typically, weights of 5 – 20 tonnes are used with drops of up to about 20m.
- Weight are often mass concrete or steel plates welded together and are usually about 2m square.
- A layer of granular fill, typically 0.3 – 1.0m thick is placed over the site first.
- The weight is dropped on a square grid of about 5 – 10m.
- 5 – 10 blows are applied to each imprint in each pass of the weight.
- The aim is to produce a crater about 0.5 – 2m deep.
- Groundwater may have to be lowered to ensure that it does not enter the imprints.
- Each imprint are backfilled after each pass of the weight.
- The process is repeated until the required induced settlement of the site is achieved.
- Induced settlements can range from 0.5 – 2.0m depend on the ground and the type of improvement that is needed.
- Alternatively, the process may be controlled by achieving specified minimum or average in – situ properties determined by penetration tests, either SPT or CPT.

DYNAMIC COMPACTION

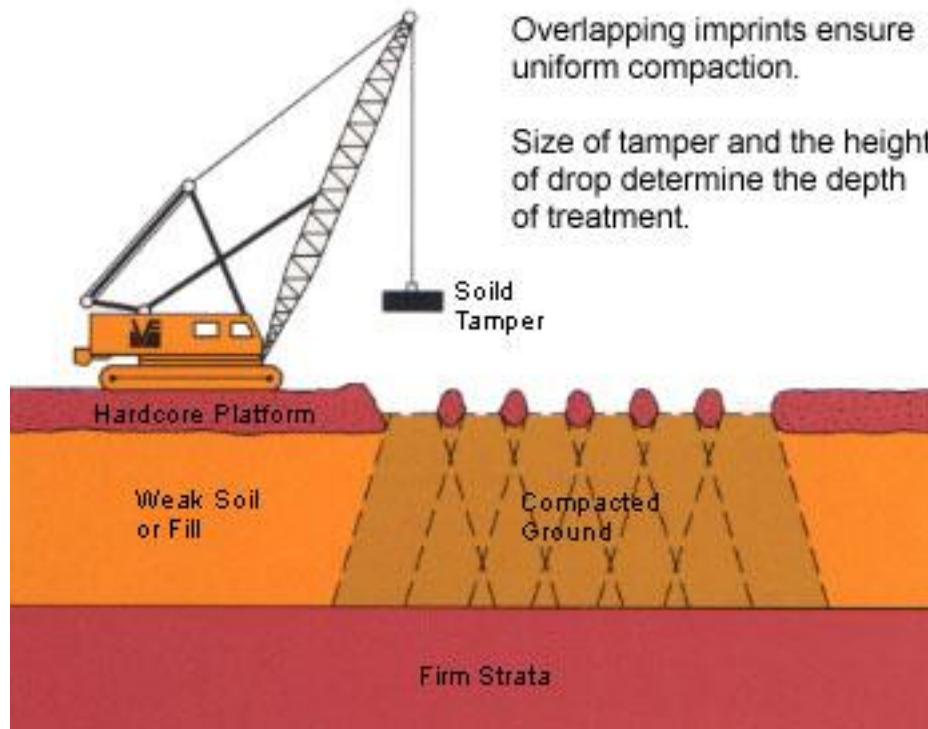
Controls

- Controls in positioning and careful dropping of the tamper.
- To note and record the energy (number of drops) imparted at each imprint and the quantity of imported fill to make up the general site level.
- Vibration or noise monitoring is necessary.
- Indicators of the improvement achieved might be in terms of :
- A depth of lowering of the site surface (or the volume required to maintain the original level)
- Comparative changes in penetration test resistances
- Large scale loading tests.

DYNAMIC COMPACTION



DYNAMIC COMPACTION



Pounder (Tamper)

Mass = 5-30 tonne

Drop = 10-40 m



Main Considerations for Ground Treatment

- Technical Suitability
- Practicality and Availability of material
- Cost effectiveness
- Time effectiveness – shorter construction time
- Soil and groundwater conditions

Ranking of Treatment Method

Method	Cost	Time	Priority
Modification of Embankment Geometry	v.low	v.short	1
Soft Soil Replacement	v.low	long	2
Surcharging	low	v.long	4
Staged Construction	low	v.long	3
Surcharge + Vertical Drains	medium	medium	5
Geosynthetics Reinforcement	medium	short	6
Piled Embankment	high	medium	7
Lightweight Fills	high	v.short	9
Vacuum Preloading	v.high	short	8
Stone Column	v.high	long	10
Jet Grouting	v.high	long	11

SUMMARY

Successful Ground Treatment

- ✓ **Awareness of Project Requirements + Specification**
- ✓ **Knowledge on the site & subsoil conditions**
- ✓ **Proper Geotechnical Design**
- ✓ **Full time proper supervision**
- ✓ **Careful and proper monitoring**

Concept of Settlement Analyses

- Misunderstanding on Concept
- Lead to never ending process



Wrong Concept of Settlement Analysis

Finish Level

1.5m 2.5m

$H = 6.5\text{m} + 1.0\text{m}$

Soft Soil

DON'T KEEP TOPPING UP



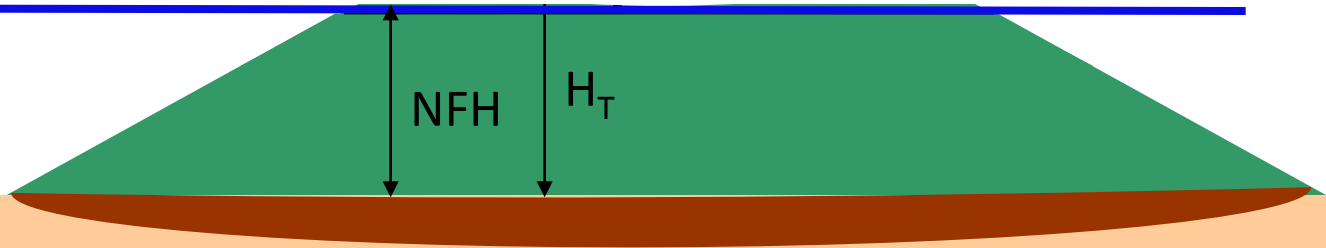
Implication

- Not Solving Problem



Design of Embankment

Finish Level



Soft Soil



Involve Iterative Process

Settlement Calculation



Settlement Calculations

Total Settlement (ρ_T) =

Immediate Settlement (ρ_i) – not time related

+

Primary Consolidation Settlement (ρ_c)

+

Secondary Compression (ρ_s)-creep

Compression and Consolidation



Immediate Settlement



Still Settling after >800 years

Settlement Calculations

- Immediate Settlement (ρ_i) – not time related
- Primary Consolidation Settlement (ρ_c)
- Secondary Compression (ρ_s)

Immediate Settlement (ρ_i)

“Immediately” after loading.

$$\rho_i = \sum \frac{1}{E_u} (I \cdot q) dh$$

(Craig, R.F., "Soil Mechanics, 6th Edition", 1997)

Immediate Settlement (ρ_i)

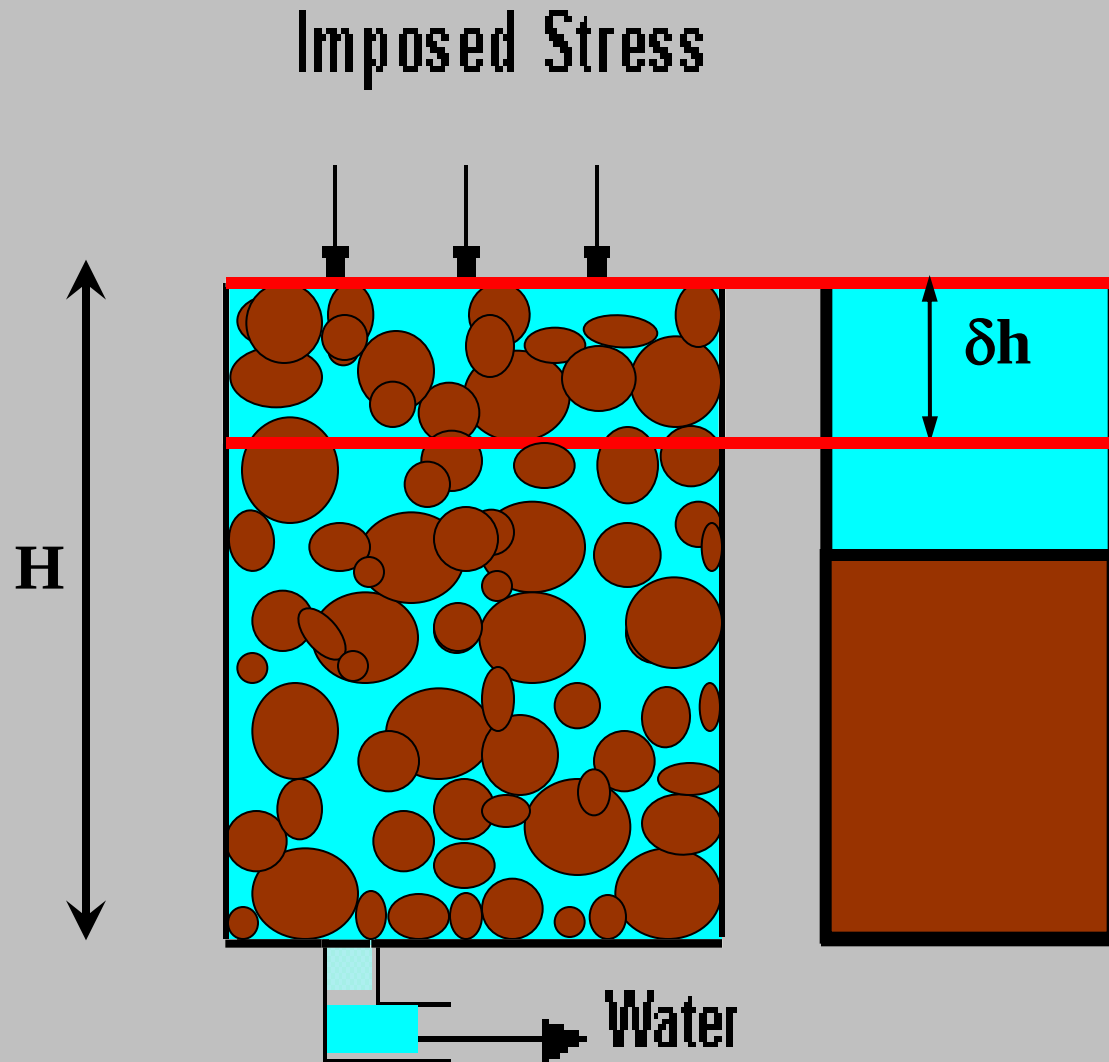
q = Applied Stress / Pressure on the subsoil (kPa)

dh = thickness of each layer (m)

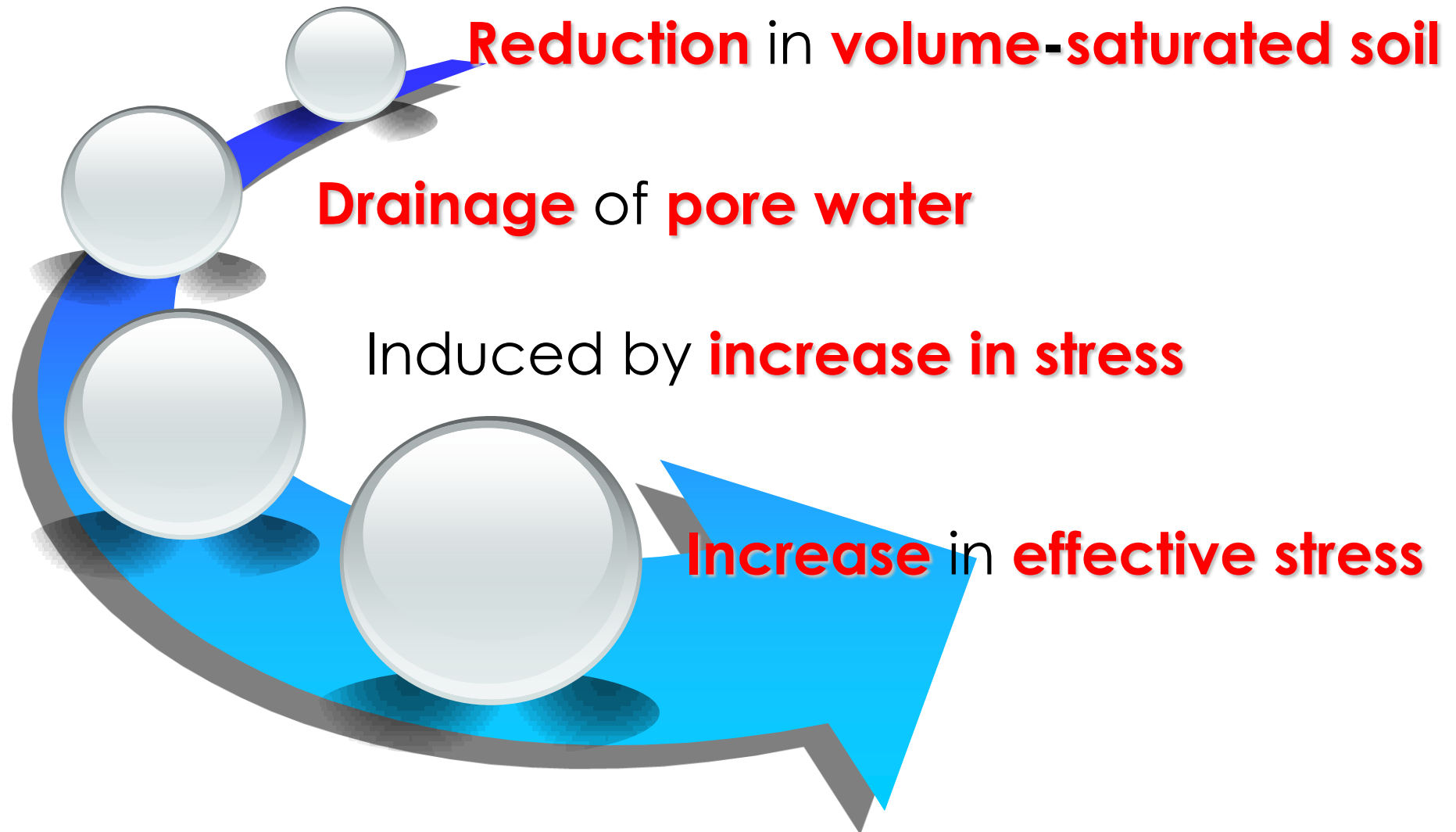
E_u = Undrained Young's Modulus of the subsoil (kPa)

I = Influence factor (can refer to Osterberg Chart)

Consolidation Mechanism



Concept of Consolidation



Primary Consolidation Settlement (ρ_c)

During consolidation - After certain time

$$\rho_c = \sum_{i=1}^n \left[\frac{C_r}{1+e_o} \log \frac{\sigma'_{vc}}{\sigma'_{vo}} + \frac{C_C}{1+e_o} \log \frac{\sigma'_{vf}}{\sigma'_{vc}} \right] H_i$$

(Tan, Y.C., & Gue, S.S., "Design & Construction Control of Embankment over Soft Cohesive Soils", 2000)

Primary Consolidation Settlement (ρ_c)

ρ_c = Consolidation Settlement Magnitude (m)

σ'_{vo} = Initial vertical effective stress

σ'_{vf} = Final vertical effective stress =
 $\sigma'_{vo} + \Delta\sigma'_v > \sigma'_{vc}$

σ'_{vc} = Preconsolidation Pressure / Yield Stress

H_i = Initial thickness of incremental soil layer, i of n.

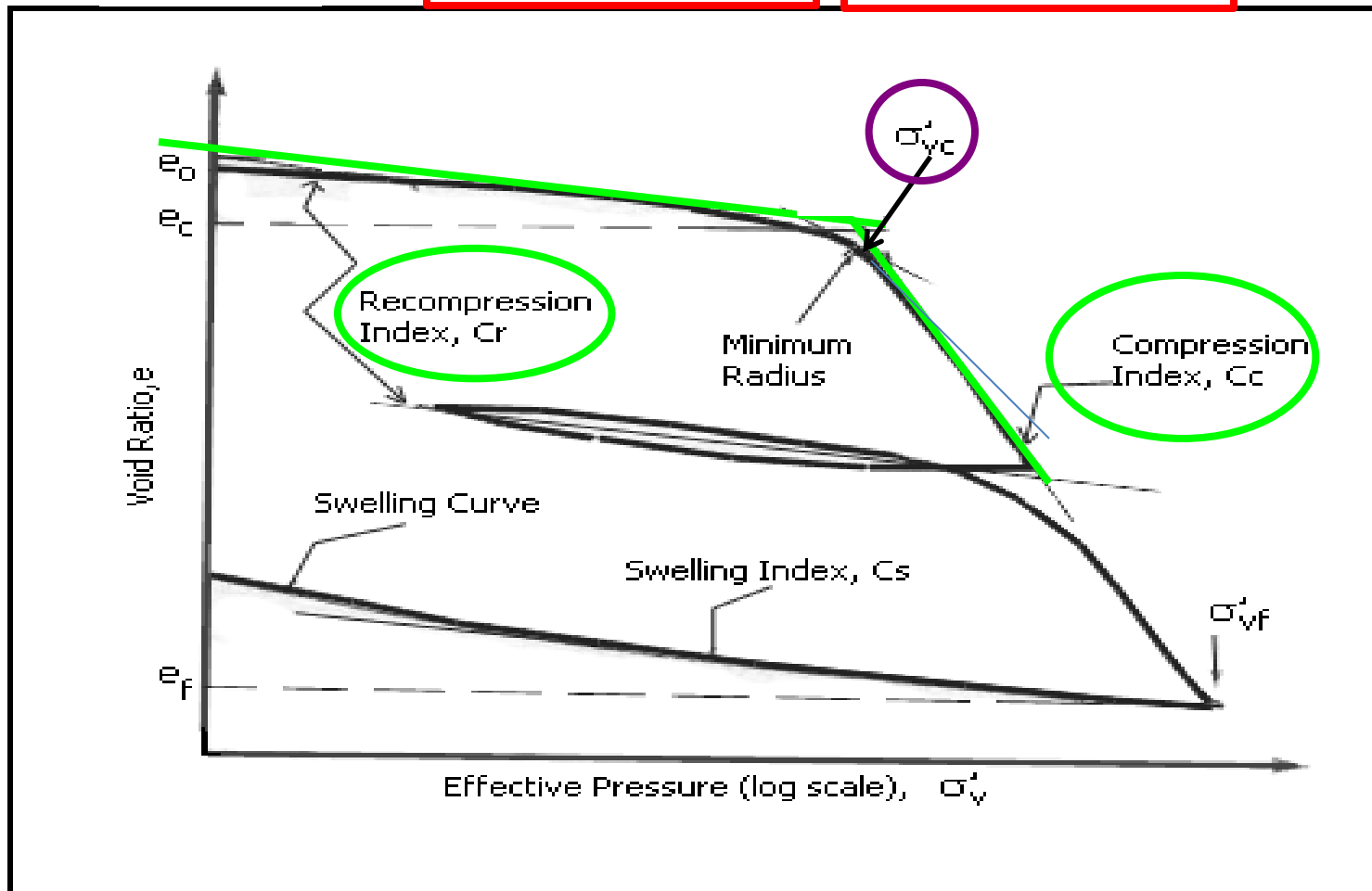
e_o = Initial voids ratio

C_c = Compression Index

C_r = Recompression Index

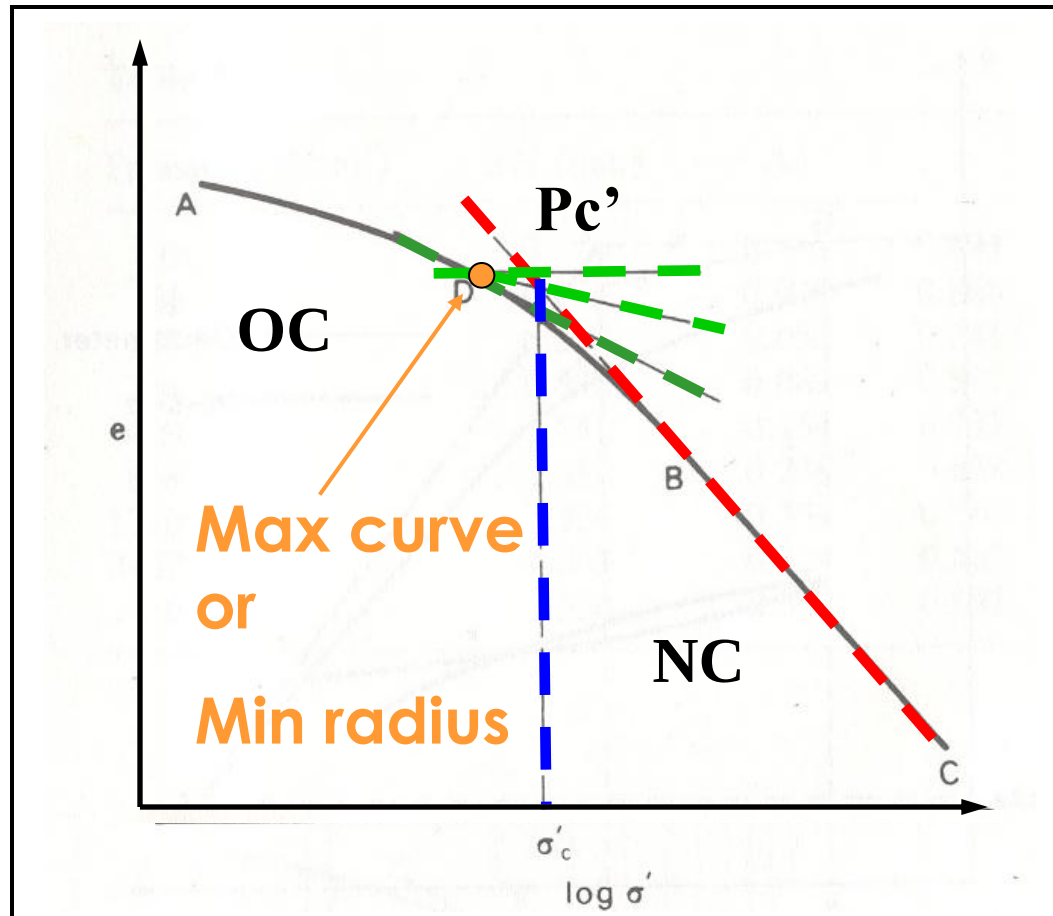
Terminology of Oedometer Curve

$$\rho_c = \sum_{i=1}^n \left[\frac{C_r}{1 + e_o} \log \frac{\sigma'_{vc}}{\sigma'_{vo}} + \frac{C_c}{1 + e_o} \log \frac{\sigma'_{vf}}{\sigma'_{vc}} \right] H_i$$



Over-Consolidated Material

Preconsolidation pressure is the **maximum effective stress, P_c'** that clay experienced in the **past**.

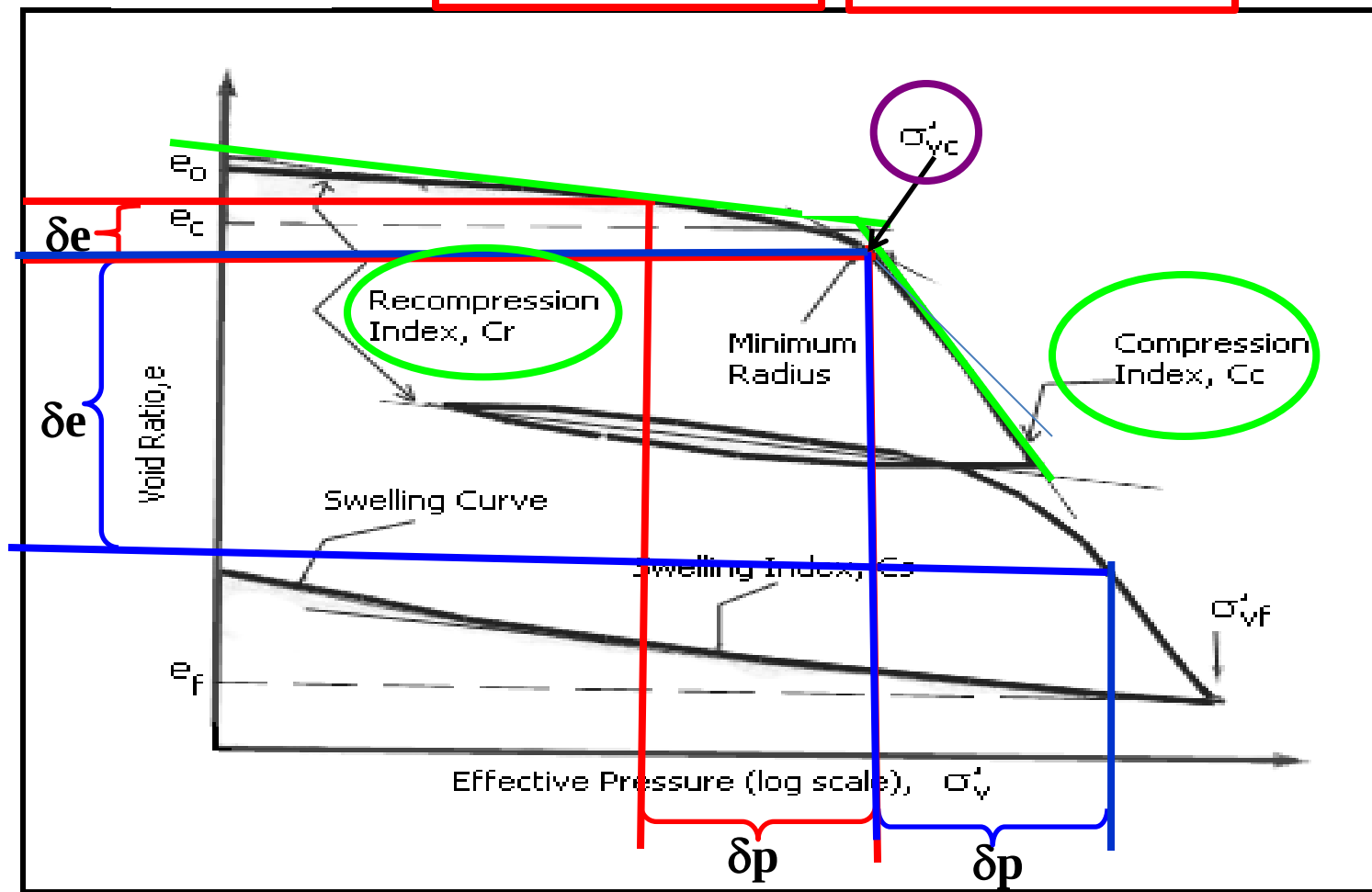


Application of Theory

- $P_c' > P_o'$, Over consolidated Soil (OC)
- $P_c' = P_o'$, Normal consolidated Soil (NC)

Terminology of Oedometer Curve

$$\rho_c = \sum_{i=1}^n \left[\frac{C_r}{1 + e_o} \log \frac{\sigma'_{vc}}{\sigma'_{vo}} + \frac{C_c}{1 + e_o} \log \frac{\sigma'_{vf}}{\sigma'_{vc}} \right] H_i$$



Secondary Compression (ρ_s)

Settlement after complete dissipation of excess pore pressure.

$$\rho_s = \sum_{i=1}^n \left[\frac{C_\alpha}{1 + e_p} \log(t) \right] H_i$$

(Craig, R.F., "Soil Mechanics, 6th Edition", 1997)

Secondary Compression (ρ_s)

ρ_s = Secondary Compression Magnitude (m)

H_i = Initial thickness of incremental soil layer, i of n

e_p = Voids ratio at the end of primary consolidation

C_α = Secondary Compression Index

t = Time for calculation

Settlement Calculation



Settlement Calculation

$$C_v = T_v H_D^2 / t$$

where,

C_v = Coefficient of consolidation (m^2/year)

t = Time following application of loading(year)

H_D = Drainage path length (m)

T_v =Time factor

Coefficient of Consolidation

$$C_v = T_v H_D^2 / t$$

Rearrange,

$$t = T_v H_D^2 / C_v$$

Therefore,

$$t \propto H_D^2$$

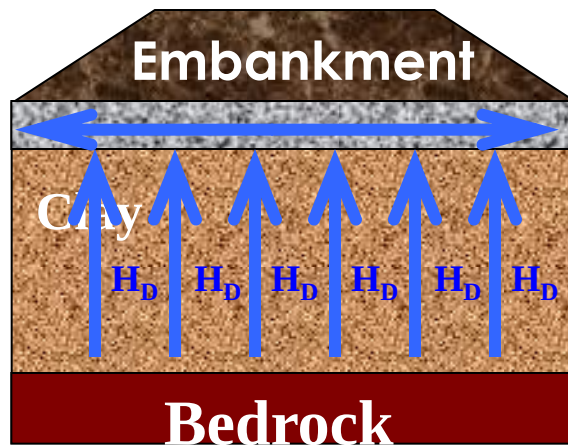
H_D	1	10
t	1	100

100
TIMES
MORE

Consolidation Drainage Path

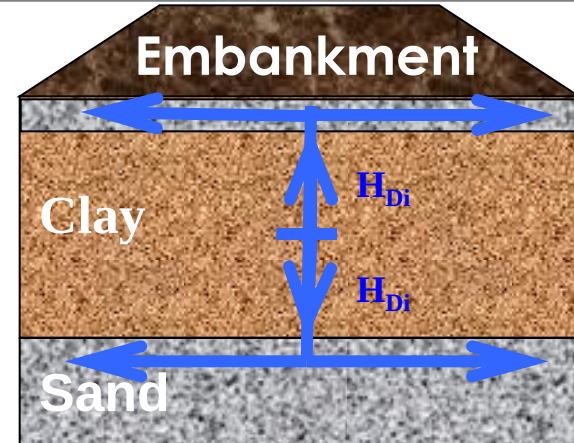
1

Thick Clay Layer



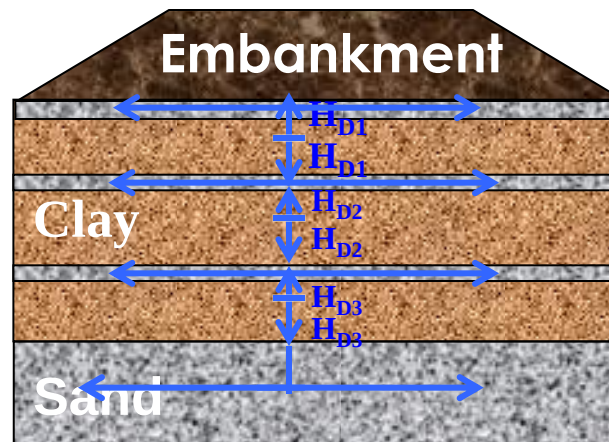
2

Clay & Sand Layer



3

Intermediate Sand Layer



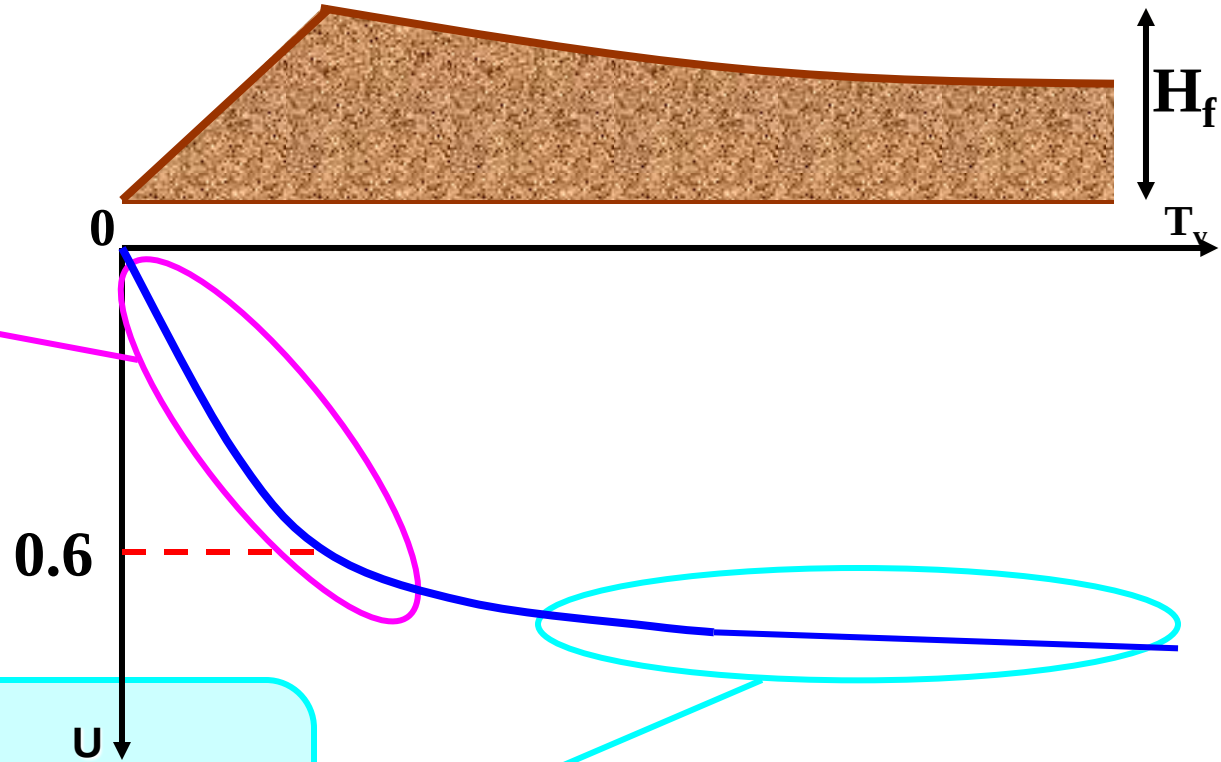
Degree of Consolidation

For $U < 0.6$

$$T_v = \frac{\pi U^2}{4}$$

For $U > 0.6$

$$T_v = -0.933 \log(1-U) - 0.085$$



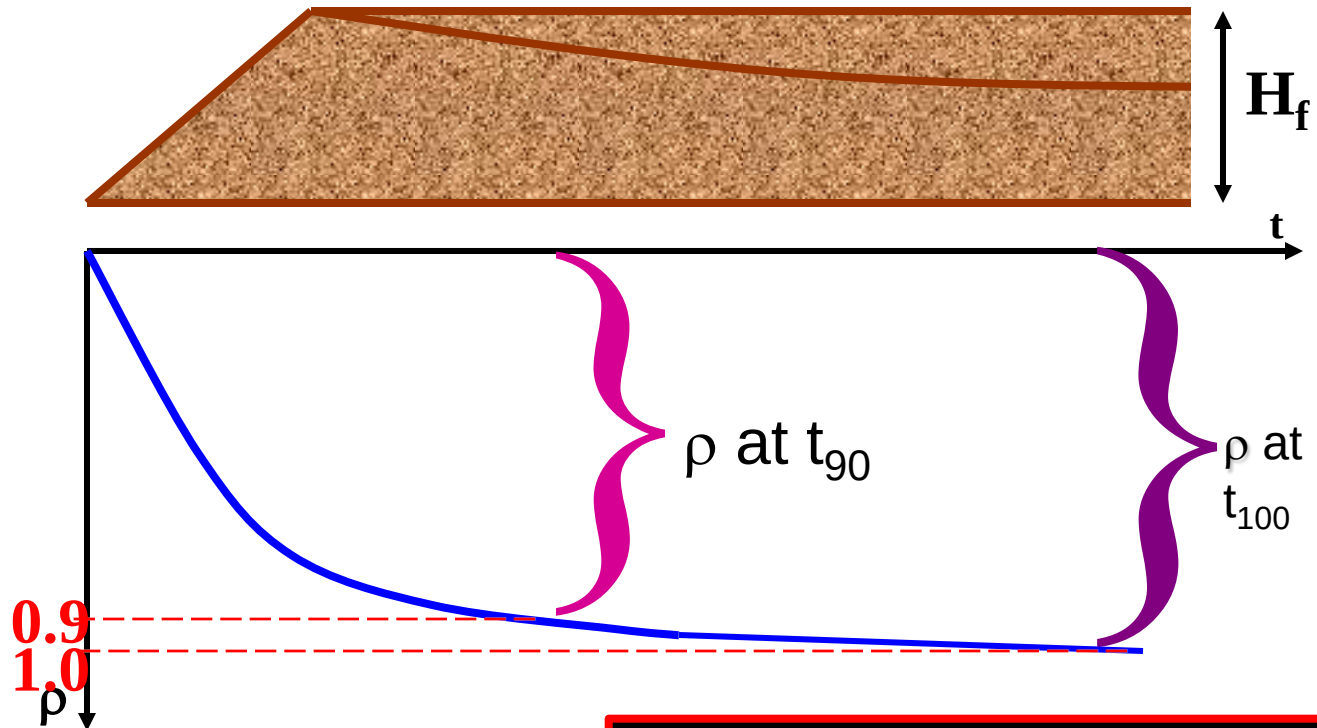
(Craig, R.F., "Soil Mechanics, 6th Edition", 1997)

Degree of Consolidation

To determine **settlement**, ρ at any instantaneous time.

Example :

At a site with 5m fill
 $\rho_T = 1500 \text{ mm}$



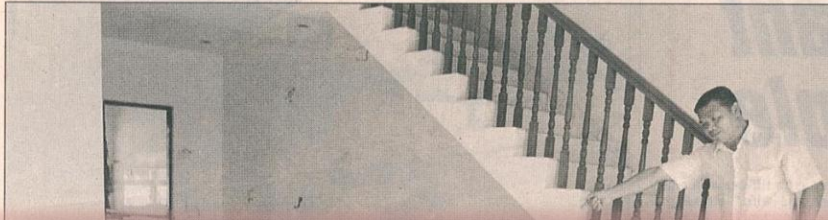
Degree of consolidation at year 5 = 90%

Settlement at year 5 = $0.9 \times 1500 = 1350\text{mm}$

Can TOLERATE?

DO NOT AIM FOR 90% DEGREE OF CONSOLIDATION

Rebuild our houses, say owners



By KULDEEP S. JESSY

IPOH: Fourteen double-storey houses in Bandar Pengkalan Indah here have been sinking for the past 10 months and the halls of some of them now resemble ponds.

The two rows of houses are supported by thick iron beams while remedial work on the floors had caused the ceilings to drop lower than before.

Buyers' action committee

up to expectations, adding that the houses cost between RM95,000 and RM97,000 each and had a built-up area of 1,200 sq ft.

He said the residents had been servicing their bank loans of RM600 per month from the day they were handed the keys.

"They should tear down the houses and rebuild them. We want to know whether the houses are safe as water is

SINKING SCHOOL GIVES PARENTS THE SHIVERS

KUALA LUMPUR: The assembly area of Sekolah Menengah Kebangsaan Setapak Indah is sinking!

The area has sunk at least a metre from the surrounding area, most noticeably at the school canteen.

Understandably parents are worried and some called *The Malay Mail* to express their fear.

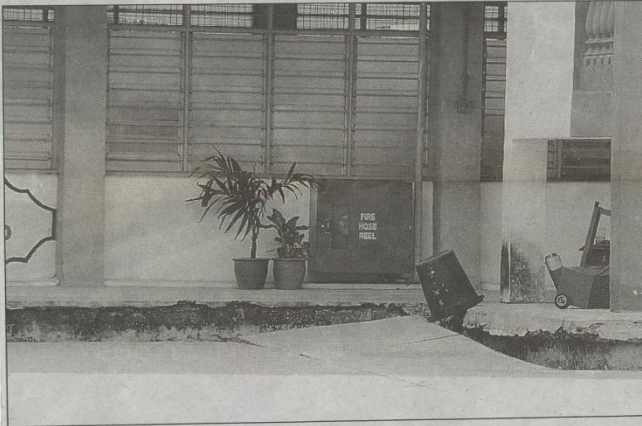
When *The Malay Mail* visited the school at noon yesterday, the principal, Mohd Noor Samat, said the Public

Works Department (JKR) had been informed and work would begin next week.

The Malay Mail understands that the issue had been brought up at the last Parent Teacher Association (PTA) meeting.



CAVING IN: The back part of the assembly area that has sunk



CRACKED: The front part of the assembly area

to move out the furniture and belongings on the first floor for remedial work.

He said the work carried out on the houses so far was not

adding that the iron beams behind the houses were only temporary.

A total of 44 houses were built under the scheme.



Block 28 is one of the 70 apartment blocks with cracks at the base of the block.

the office visited the school for the second time this week following our enquiry.

They were not available yesterday to comment on their findings and their next course of action.

During an earlier visit, our reporter saw numerous cracks at the canteen and school blocks.

The canteen floor had sunk a few centimetres and large cracks

Two drown after road collapses

■ By Roy Goh and
Julia Chan
news@nst.com.my

PAPAR: A man and his son drowned while a university student is missing after a 25m stretch of road collapsed into a river yesterday.

The man and his son were travelling in a Perodua Kancil which plunged two metres into the Mandahan river about 8am.

The university student, meanwhile, had wanted to cross to the other side of the river later in the afternoon but was unable to do so due to the road collapse.

The student, who was riding a motorcycle, then tried to use a nearby railway bridge but lost his balance and fell into the river.

The road at Kilometre 16 Papar-Beaufort had caved in after floodwaters eroded the soil covering three box culverts placed across the river.

The culverts had been clogged with debris for several days, causing the water to seep through the soil at the side.

The victims were identified as Hussin Mastor, 50, a religious teacher from Skim Keparayan, Kuala Penyu, and his son, Razali Hussin, 22, a Universiti Malaysia Sabah undergraduate.

The missing university student is Zuhairy Abdul Wahab, in his 20s, from Kebatu, Beaufort.

The road collapse cut off links to Kuala Penyu, Membakut, Bongawan, Beaufort, Menumbuk and Sipitang.

The damaged road was also used by those travelling from Sarawak and Brunei



FAILURE EVENTS IN MALAYSIA

TheStar

MONDAY 19 September 2005

Bridge and water woes leave 800 families dry

KANOWIT: Some 800 families have been left dry after a major water main burst as a concrete bridge across Sungai Menyan here collapsed.

The families were from several villages and longhouse settlements in Pidai, Nibong, Tada, Sedaya and nearby areas.

Nobody was injured as the bridge, which was built in 1997, collapsed at about 3am on Saturday.

Villagers said they heard a loud sound and thought it was an explosion. They went to check and found that the bridge had given way.

State Assistant Minister for Housing Dr Soon Choon Teck, who carried out a site inspection,

said a notice board was placed near the bridge, warning drivers of heavy vehicles against crossing it, when the bridge was found to be unstable a month ago.

The Public Works Department had planned to close the bridge to facilitate remedial works after discovering defects in one of the bridge's foundations.

A temporary bridge was under construction when the incident happened.

Dr Soon said the temporary bridge was expected to be ready by today.

The Sibu Water Board would lay a new water pipe to restore supply to the affected residents.



WRECKED: Residents inspecting the site of the broken bridge across Sungai Menyan in Kanowit yesterday.

FAILURE EVENTS IN MALAYSIA



Bumpy journey

The new road linking Malacca and Johor only opened three months ago, but two major cave-ins had already occurred. The road is a short-cut to Sungai Rambai, Malacca, from Sungai Mati and links to the second Muar bridge. Heavy vehicles and

bad weather have been blamed for the cave-ins. A Public Works Department spokesman said once the extent of the damage had been ascertained, repairs would begin. — NST picture by Chong Chee Seong

FAILURE EVENTS IN MALAYSIA



FAILURE EVENTS IN MALAYSIA

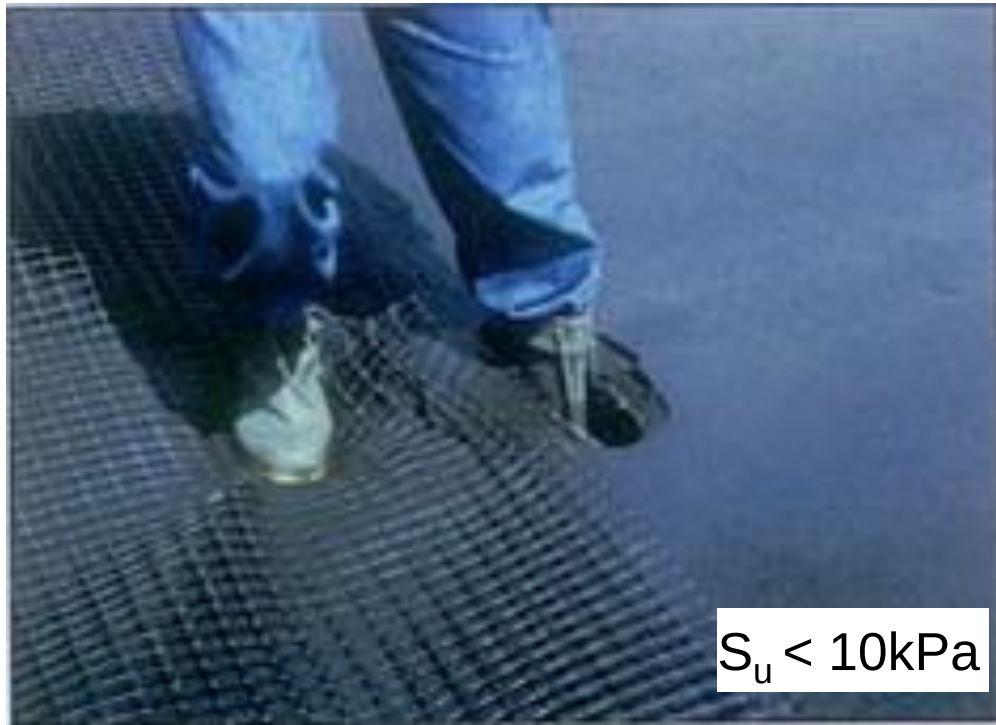


FAILURE EVENTS IN SINGAPORE



IDENTITY OF SOFT GROUND

IDENTITY OF SOFT GROUND



IDENTITY OF SOFT GROUND



Picture courtesy of TenCate Geosynthetics

IDENTITY OF SOFT GROUND



Picture courtesy of TenCate Geosynthetics

VEGETATION

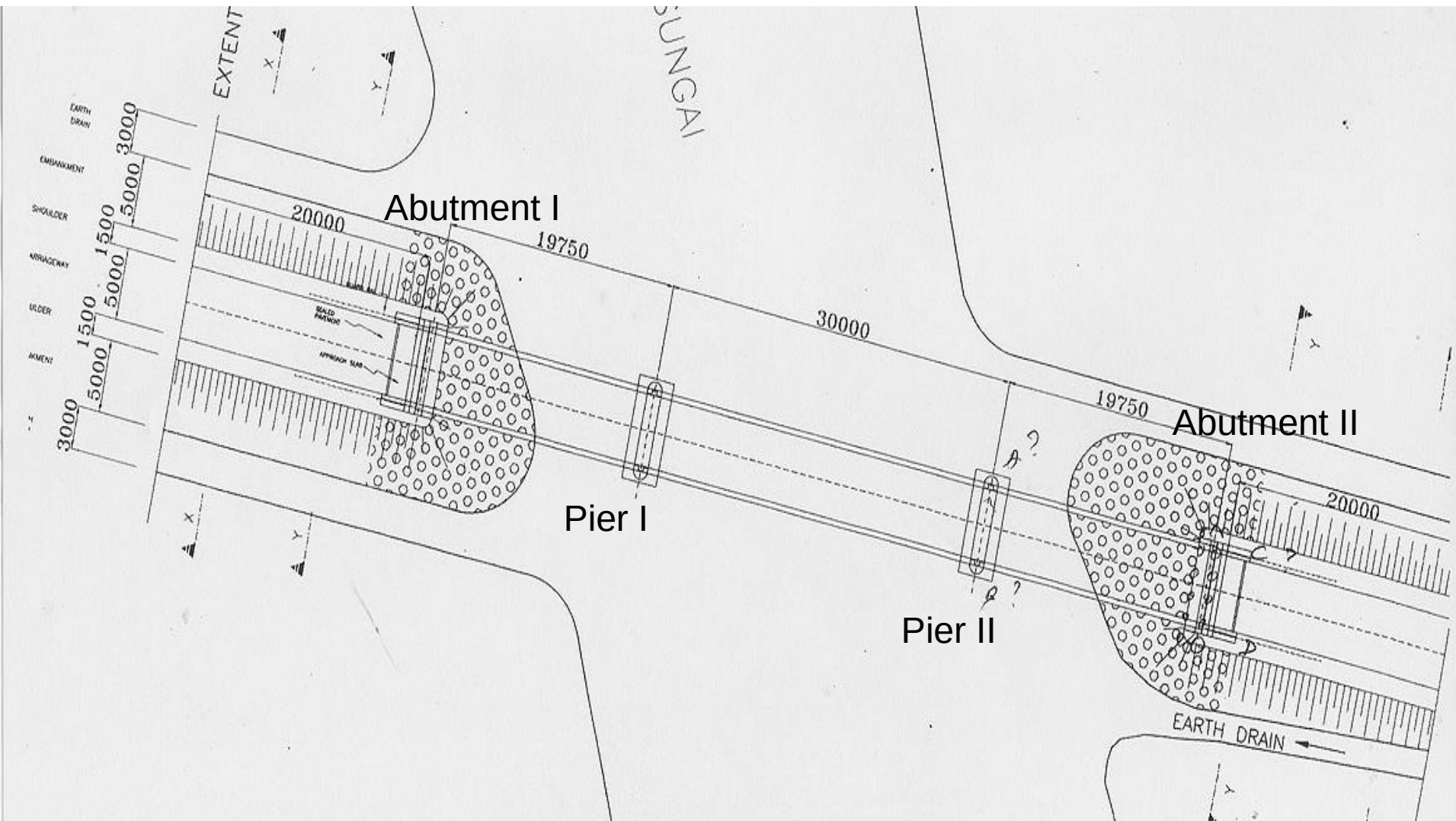


VEGETATION



Failure of Bridge Foundations and Approach Embankment

Overview



Overview

Abutment I

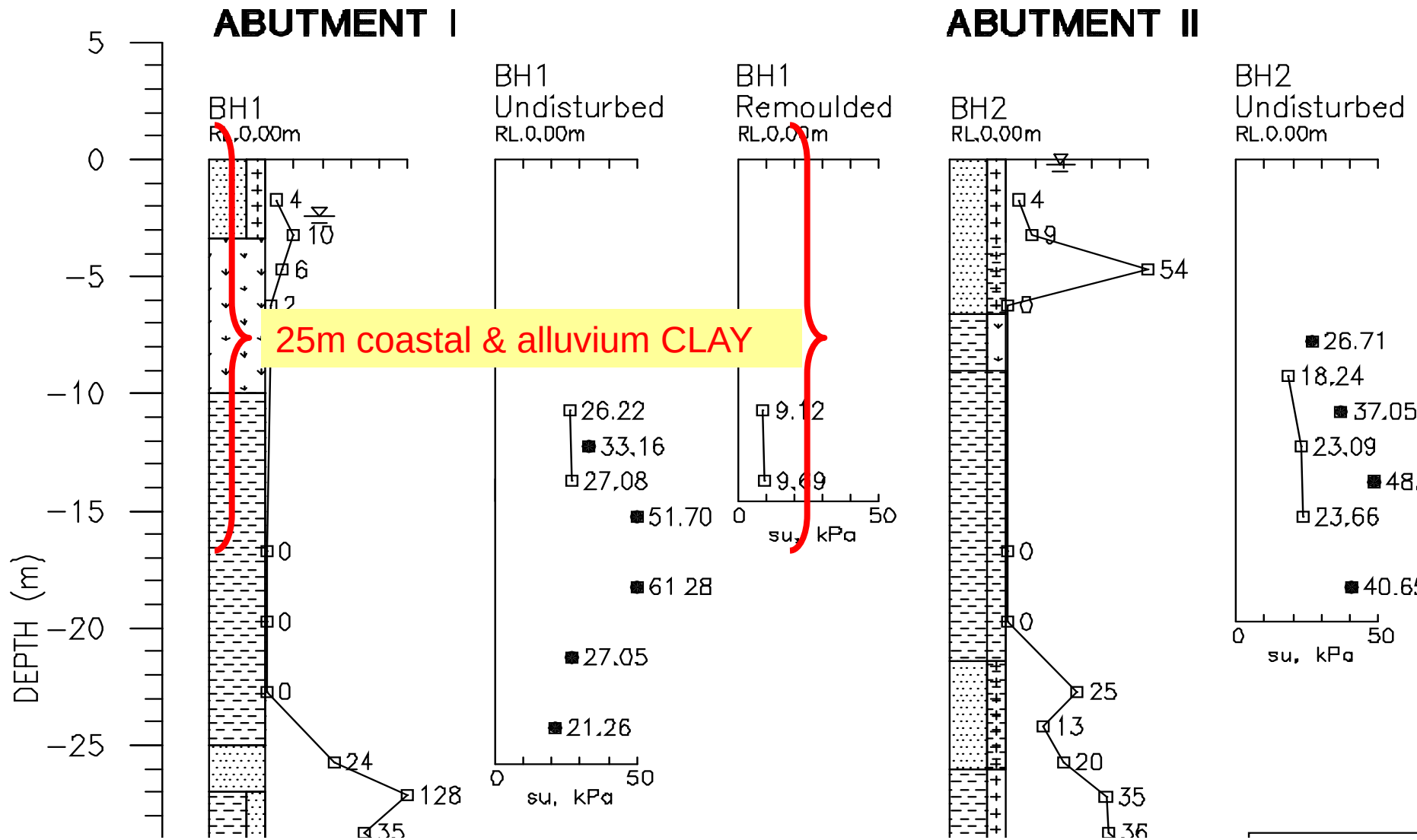
Abutment II

Pier I

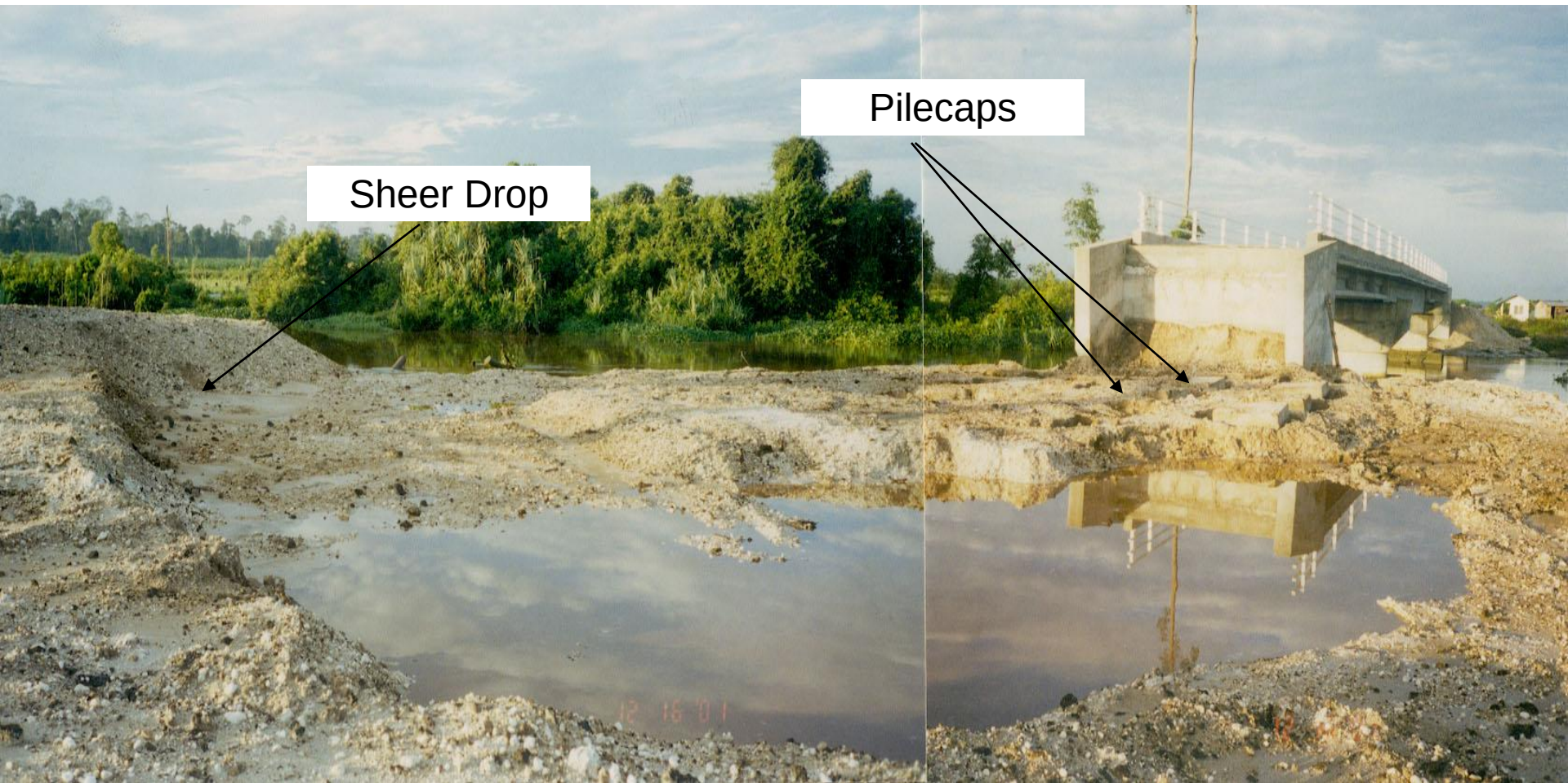
Pier II



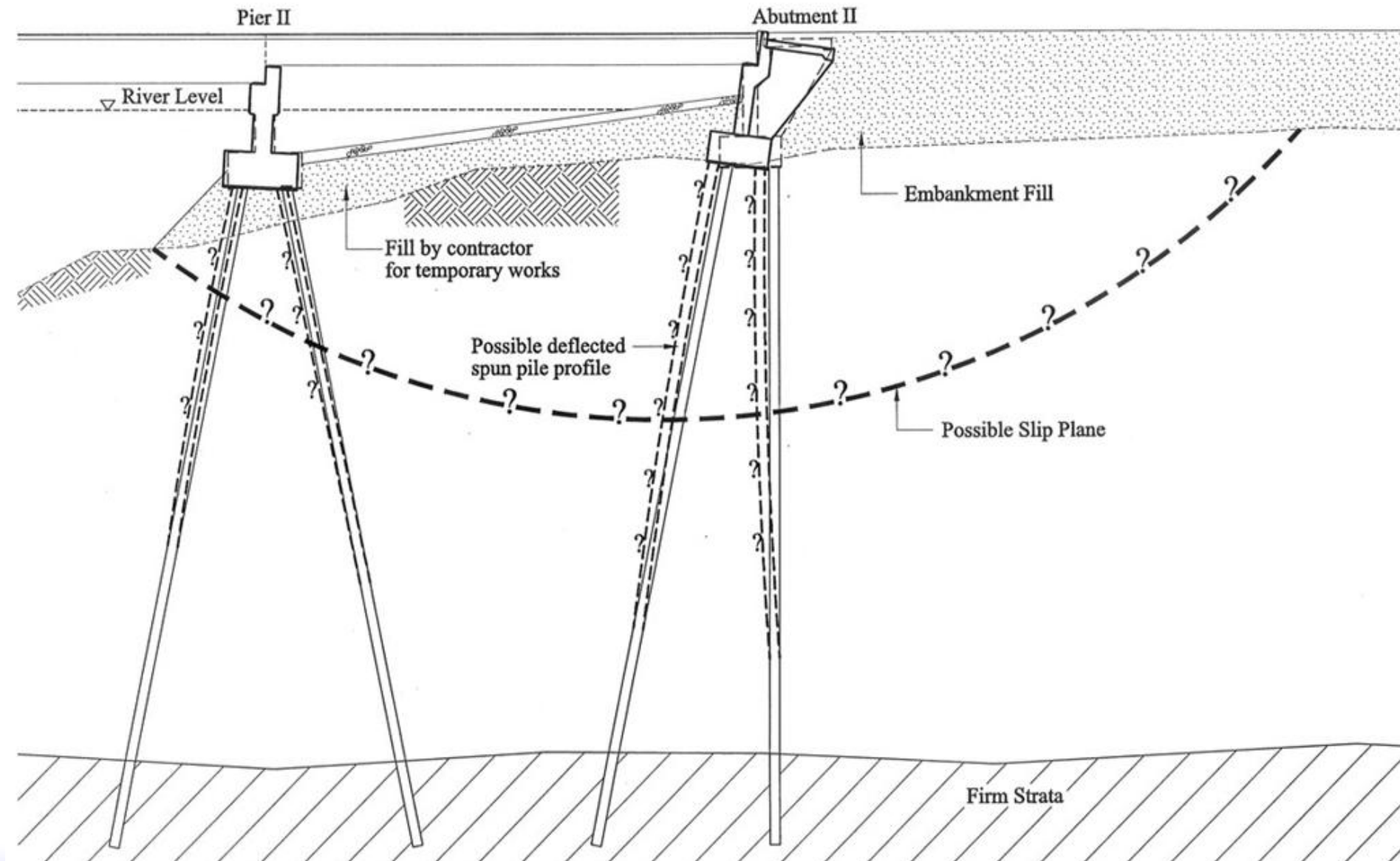
Subsoil Condition



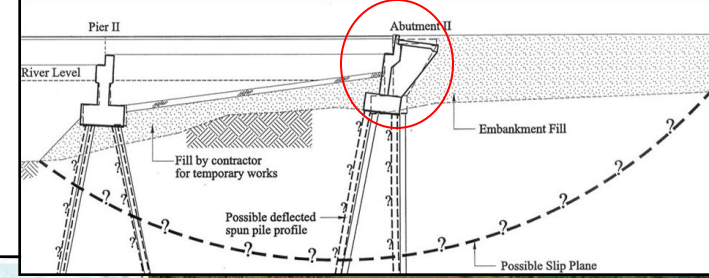
Sheer Drop



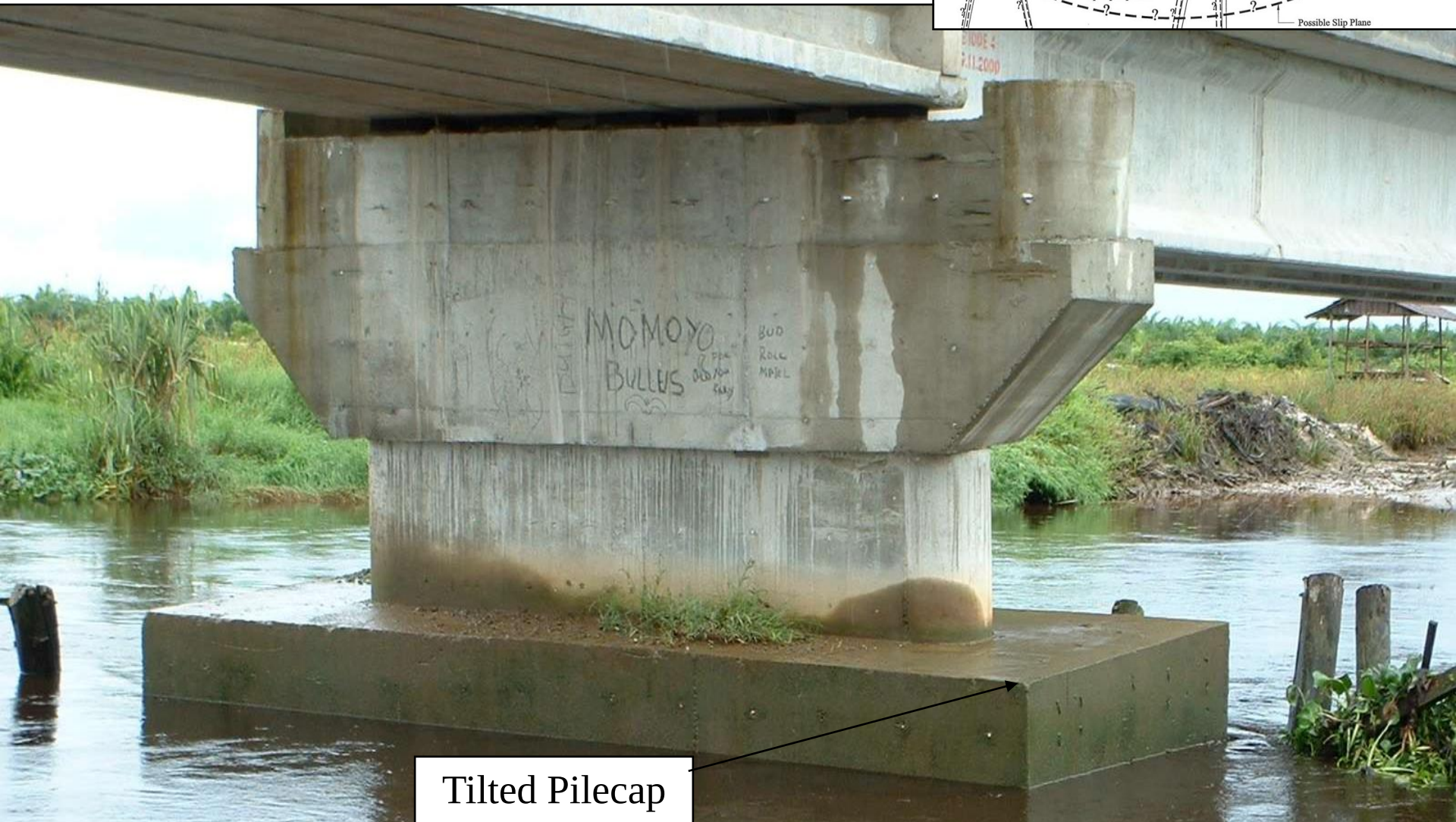
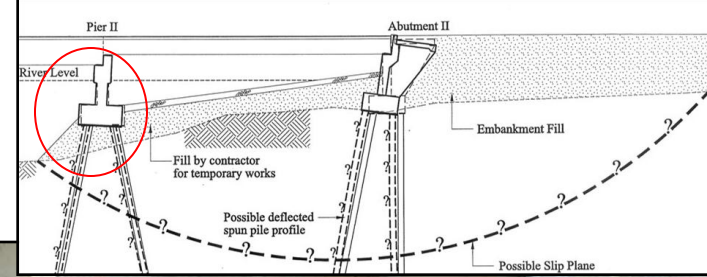
Slip Failure



Tilted Abutment & Gap between Bridge Decks



Pier II



Tilted Pilecap

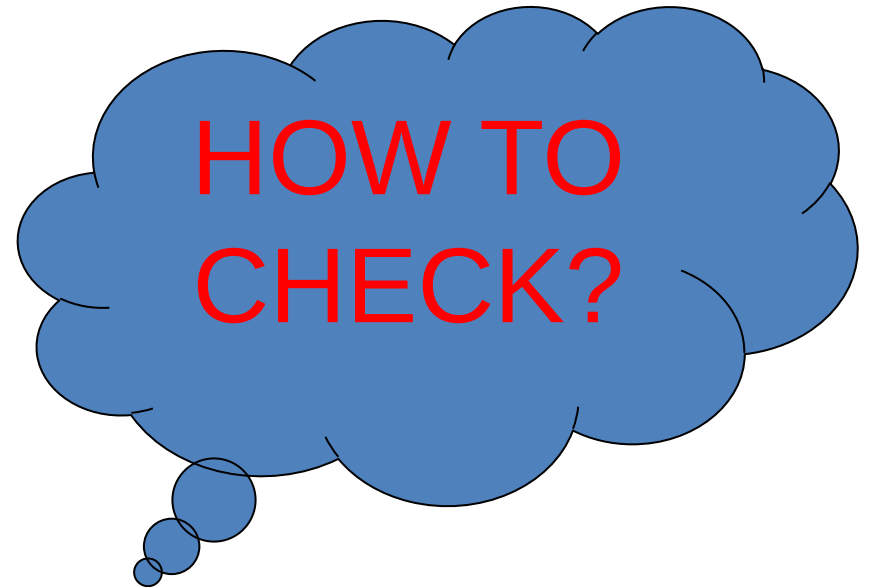
Slip Failure of Embankment

- At **25m** behind Abutment II
- Abutment II :
 - **Tilted 550mm** on top
 - Angular **distortion** of **1/6**
- **300mm gap** between bridge decks

Geotechnical Investigation

- $H_{failure}$ @ 3m
- H_{Design} @ 5.5m

➔ NOT SAFE



What Is The Critical Height?



Simple Calculation

$$H_{\text{failure}} = (N_c \times Su) / \gamma_{\text{fill}}$$

$$N_c \approx 5$$

$$H_{\text{failure}} = (5 \times Su) / \gamma_{\text{fill}}$$

e.g. :

When

$$Su = 10 \text{ kPa} ; \gamma_{\text{fill}} = 18 \text{ kN/m}^3$$

$$H_{\text{failure}} = (5 \times 10) / 18 = 2.8 \text{ m}$$

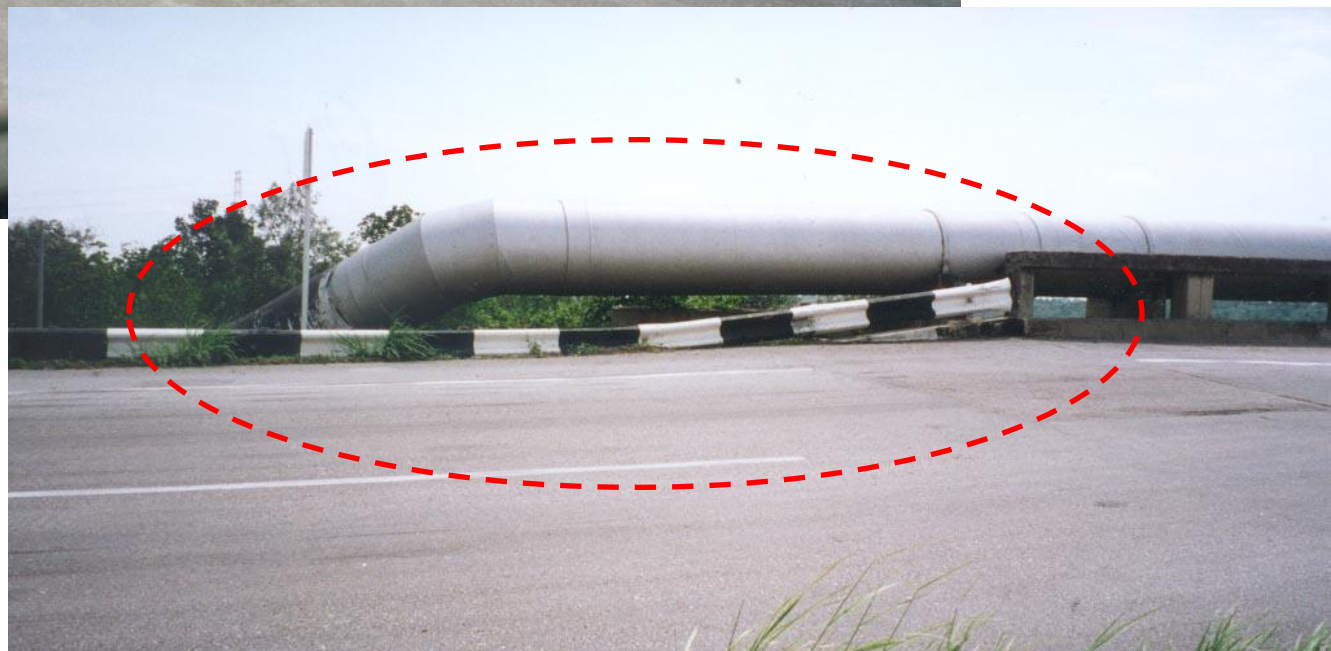
Lessons Learned

- Failures ← (temporary works)
 - Inadequate geotechnical design
 - Subsoil Condition
(Lack of understanding)
 - Lack of construction control & supervision

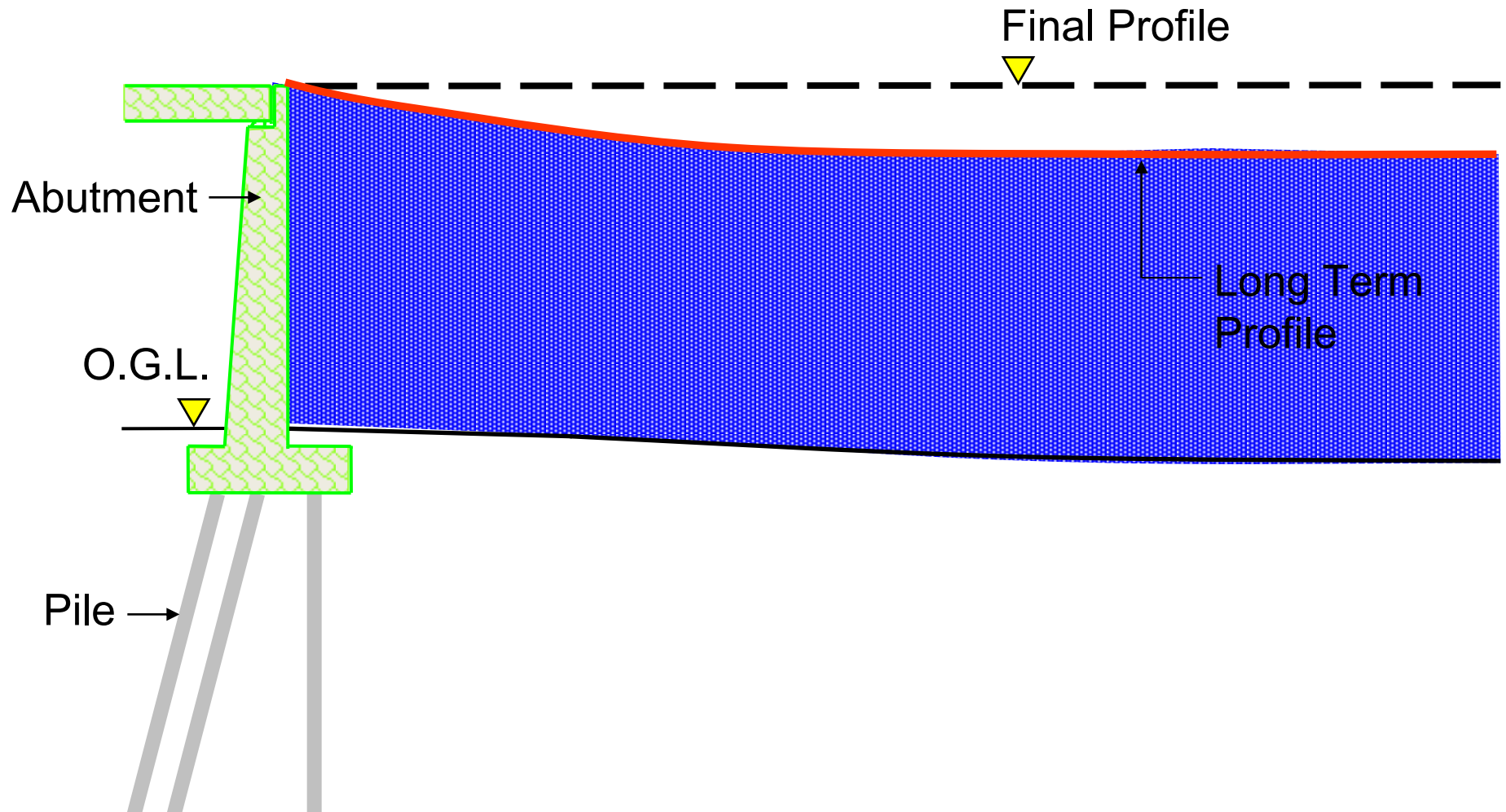
Preventive Measures

- Proper design and review
- **Stability check of embankment & abutment**
- Most critical :-
During construction
(must check temporary works)
- Proper full-time supervision
(with relevant experience & understand design assumptions)

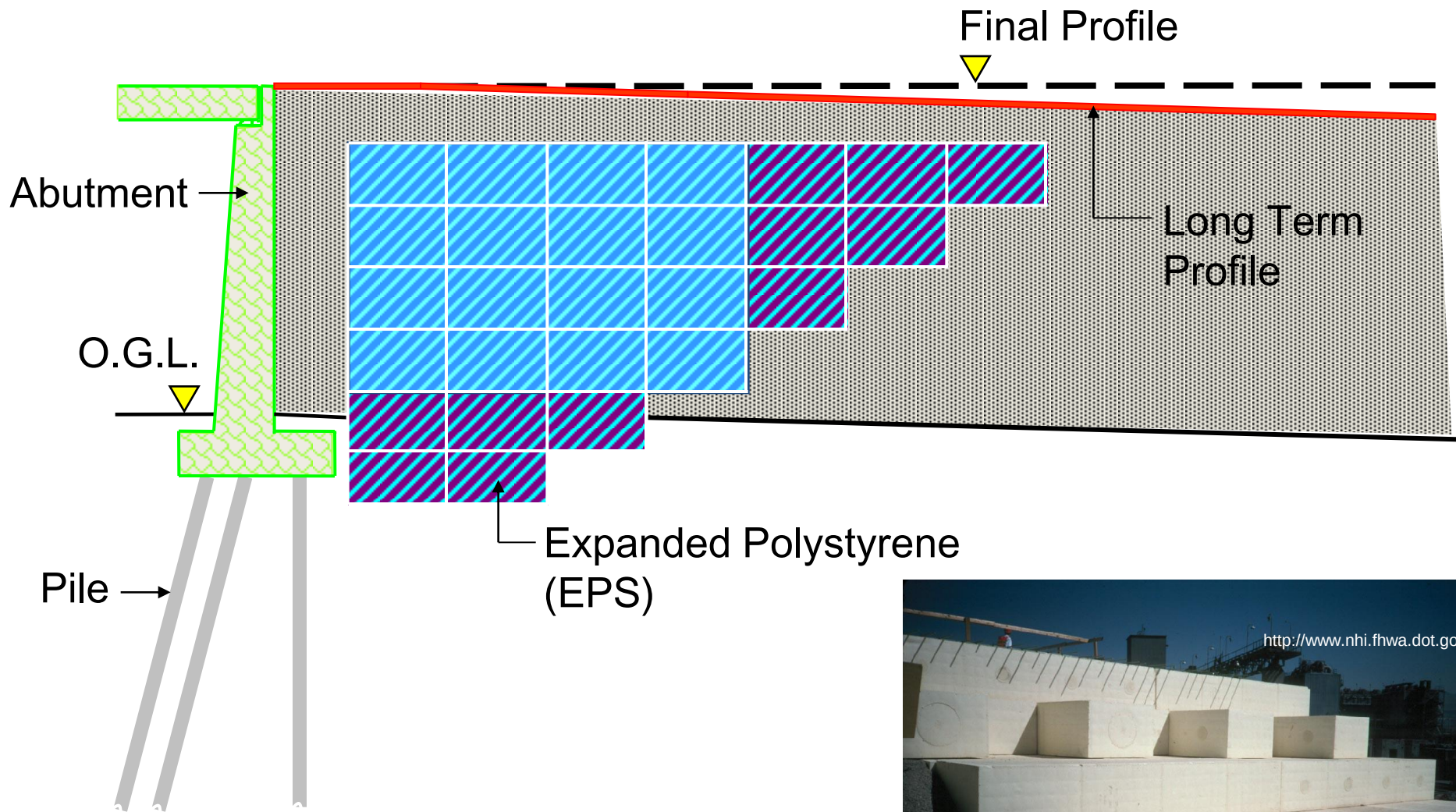
SETTLEMENT OF APPROACHES BRIDGES



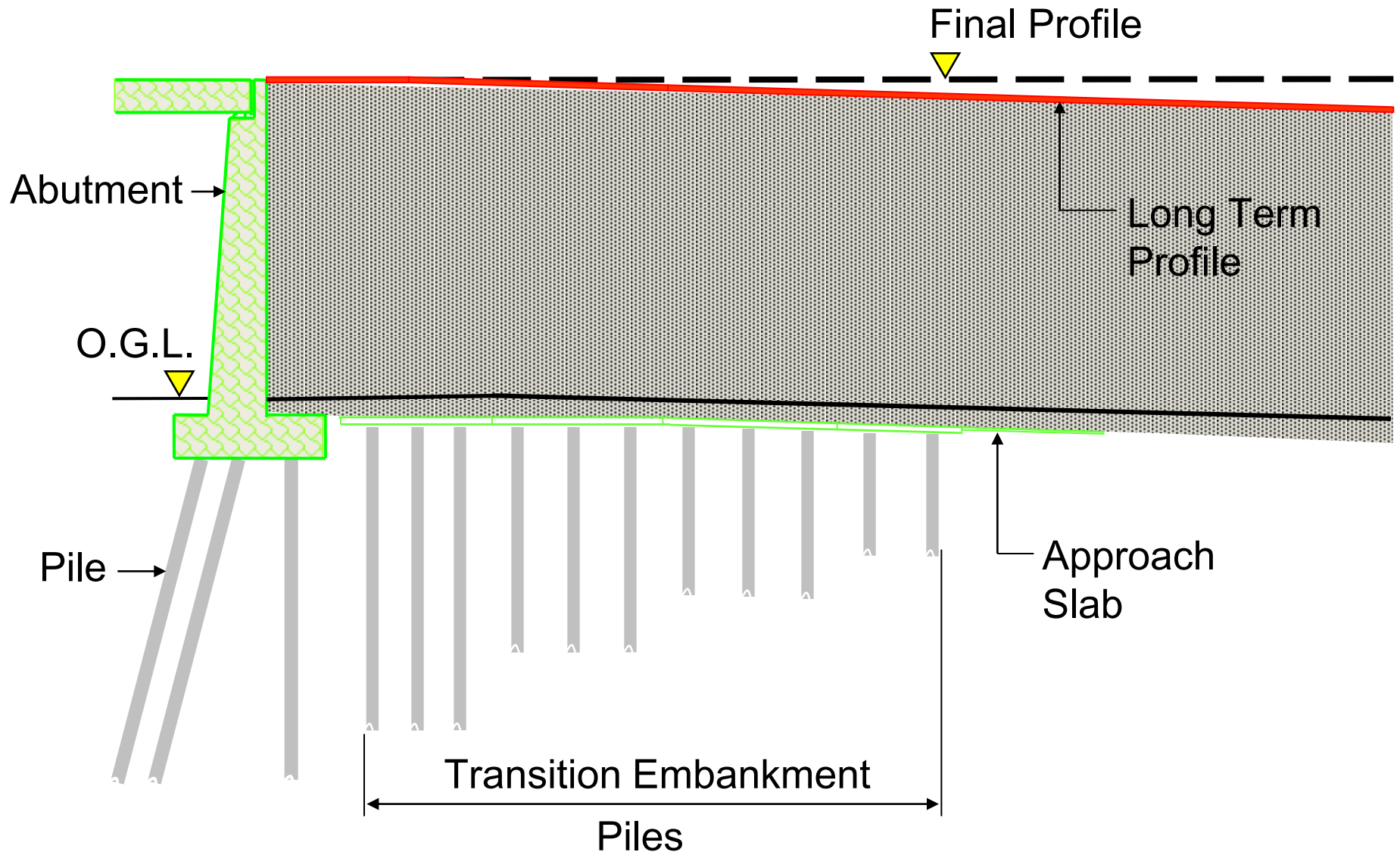
Typical Cross-Section



SOME SOLUTIONS TO THE PROBLEM



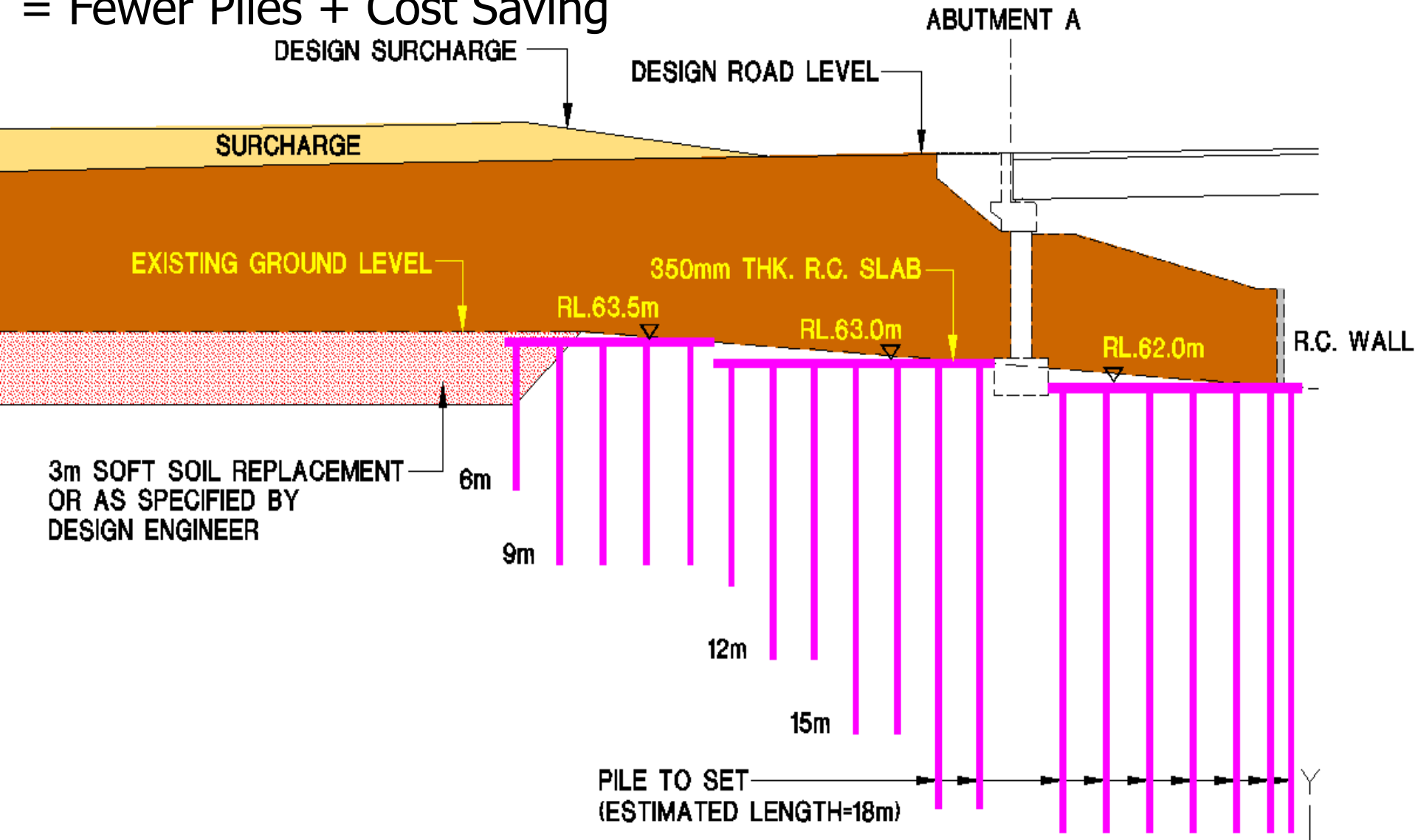
USE OF LIGHT WEIGHT MATERIAL



USE OF TRANSITION EMBANKMENT PILES

EXAMPLE (BERNAM JAYA)

Transition Piles + Surcharging
= Fewer Piles + Cost Saving

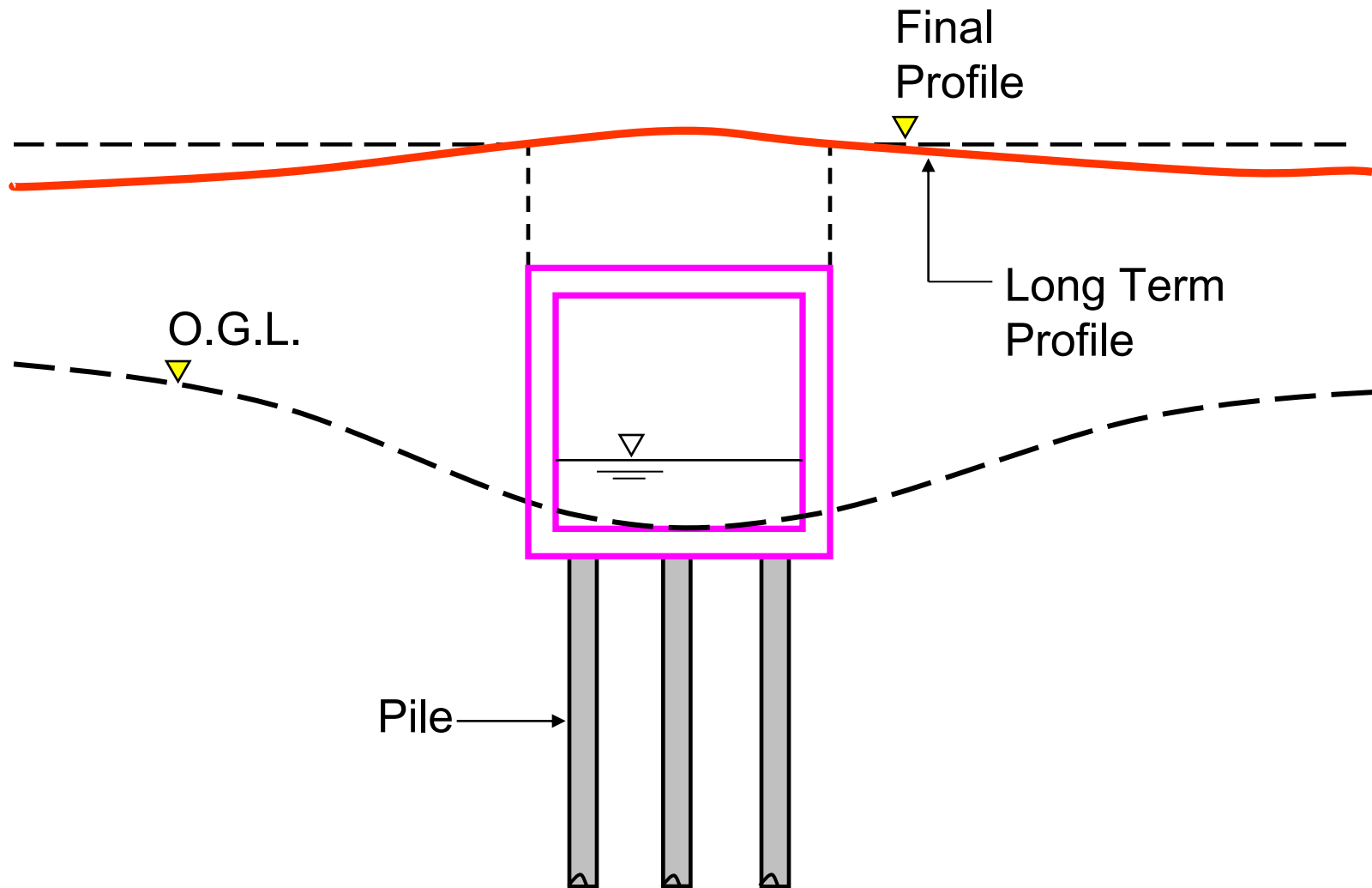






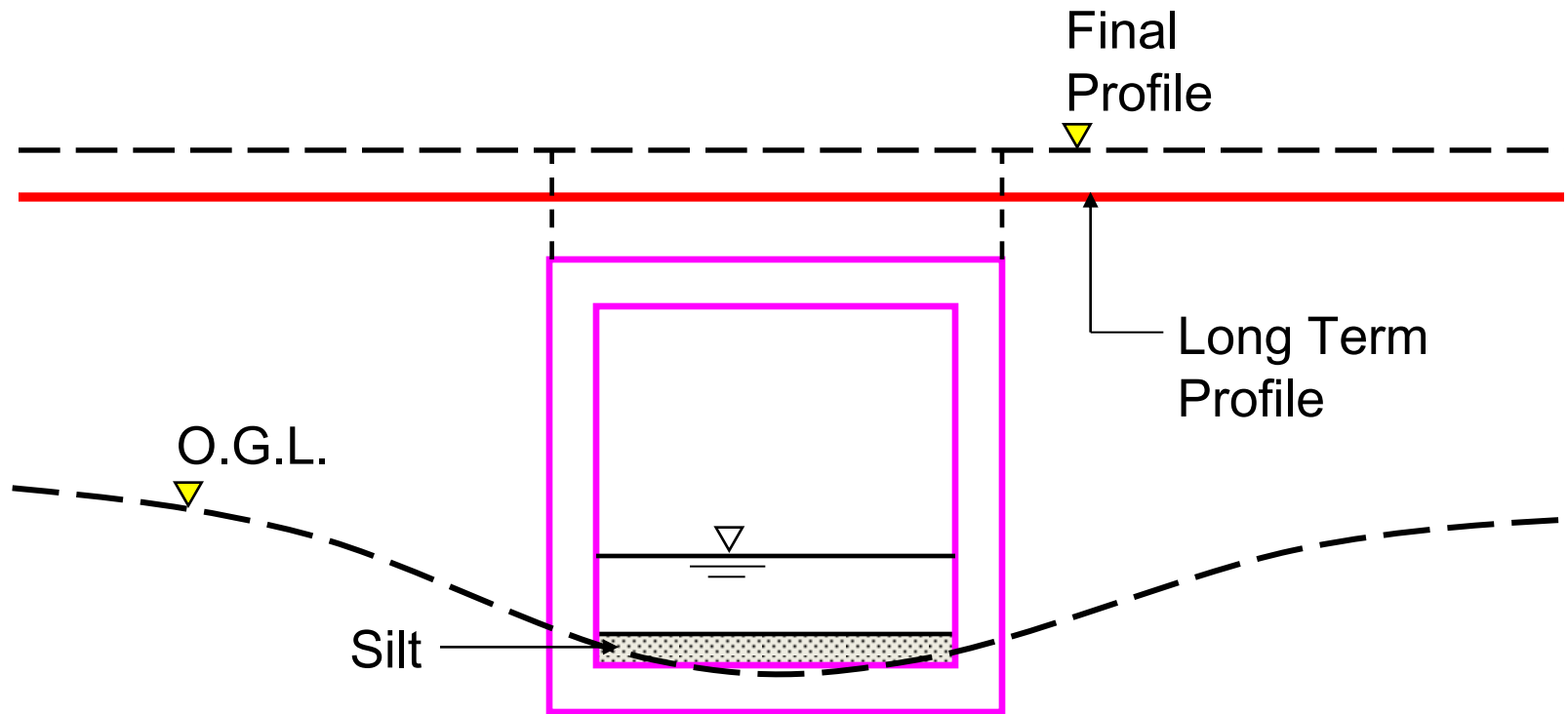
SETTLEMENT OF APPROACHES TO CULVERTS



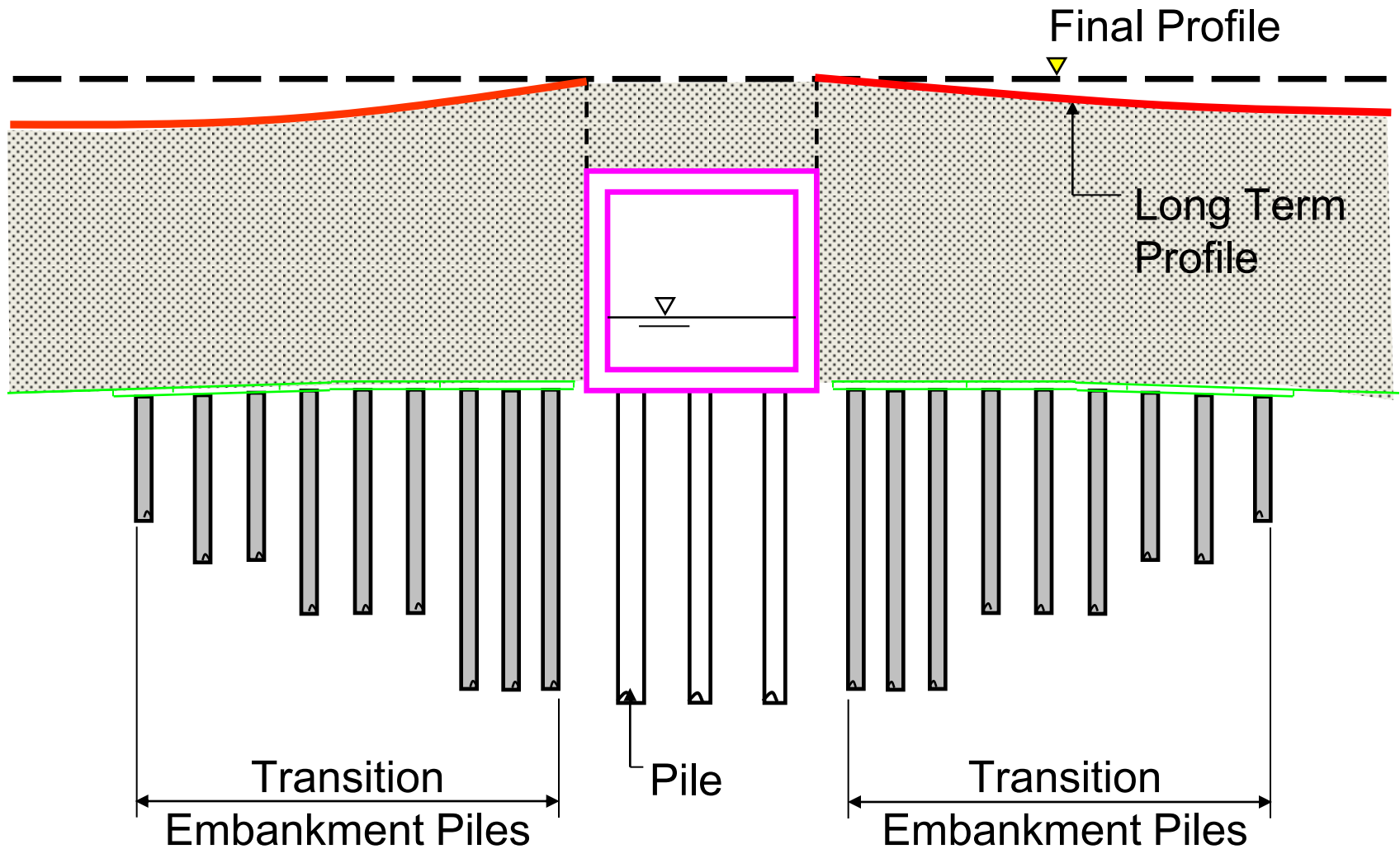


PILED CULVERT

SOME SOLUTIONS TO THE PROBLEM



ENLARGED CULVERT



TRANSITION PILES

Thank You