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MOTORWAY MAINTENANCE CONSTRUCTION



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LOUGHEDSTOTEST UNIVERSITY OF TECHNOLOGY DEPENDENT OF CIVIL ENGINEERING

A PRODUCTIVITY STUDY

ON

MOTORWAY MAINTENANCE CONSTRUCTION

ly W.N. WAN ALI

Project Report submitted in partial fulfilment of the requirement for the award of the Degree of Master of Science in Construction, Department of Civil Engineering, University of Technology Loughborough.

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Supervisor: F.C. HARRIS, B.Eng., M.Sc., Ph.D. C.Eng., M.I.C.E., M.C.I.O.B.

Moderator : A. THORPE, B.Sc., M.Sc.

SUMMARY

Inefficient use of available resources is leading to the need for more money in carrying out road maintenance projects. Most maintenance projects should be attempting to rectify fundamental institutional problems of a maintenance organisation with the objective of increasing the general efficiency, or perhaps the efficiency in some specific area. Better equipment management methods need to be introduced and there is more scope for the use of contractors for maintenance. Where labour costs and equipment availabilities are high, there is considerable room for carrying out maintenance using equipment in this country. There is a growing awareness among both maintenance organisations and maintenance contractors of the need for a productivity assessment and improvement using available techniques of Work Study.

A move towards establishing a road maintenance productivity data bank must soon be initiated. It is hoped that the findings of this productivity study on motorway maintenance reconstruction will in a way help to increase an existing pool of data in which planners and estimators will find them useful.

GUIDE TO PROJECT REPORT

This report consists of nine chapters and seven appendices. The summary of the contents of these chapters and appendices is as follow:

- CHAPTER: 1 ---- This chapter introduces the approach to the study including its needs and objectives.
- CHAPTER: 2 ---- This chapter reviews Work Study and Productivity Study in general.
- CHAPTER: 3 ---- This chapter deals briefly with two important aspects of highway maintenance: management and engineering. Descriptions of the site and working methods of various operations are included towards the end of the chapter.
- CHAPTER: 4 ---- This chapter describes the methods and procedures of Activity Sampling and Time Study techniques used in this study.
- CHAPTER: 5 ---- This chapter explains how data for this study are collected and analysed.
- CHAPTER: 6 ---- This chapter displays all the results and findings of the study. Comments on the results are also included.

CHAPTER: 7 ---- This chapter exemplifies Synthesis technique by making use of the study data. Attempts are also made in this chapter to show the comparison of Standard Minute Values obtained from this study to those published data.

CHAPTER: 8 ---- This chapter looks at the productions of various operations observed. Also included in this chapter is the comparison of existing productions to those of the contractor.

CHAPTER: 9 ---- This chapter gives the conclusions of the study as well as suggestions for improvement on shortcomings. It also gives the recommendations to improve productivity on highway maintenance work.

APPENDIX: 1 ---- This appendix contains all the Activity Sampling study data and their analysis.

APPENDIX: 2 ---- This appendix includes some definitions of Time Study terms used as well as Time Study data and analysis for hauling operation.

APPENDIX: 3 ---- This appendix explains the concept of site factors and included in it is the analysis of site factors of all operations observed. APPENDIX: 4 ---- This appendix shows how percentage of total time is calculated. It includes the calculations of . all percentages times for all operations studied.

APPENDIX: 5 ---- This appendix contains the transportation details of hot plant-mix bituminous material.

APPENDIX: 6 ---- This appendix contains all the relevent tables used throughout the study.

APPENDIX: 7 ---- This appendix displays all the photographs taken during the study.

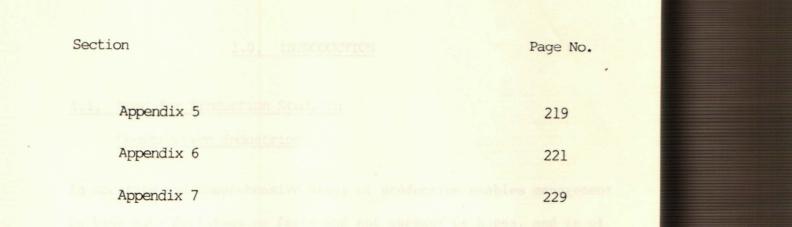
CONTENTS

Sec	tion		Page No.	
i)	i) SUMMARY			
ii)	i) GUIDE TO PROJECT REPORT			
1.0	INTROD	1		
		Need for Production Study in Construction Industries	1	
	1.2 (Objectives of Study	1	
	1.3 M	Need for This Study	2	
	1:4 V	Nork Undertaken	3	
2.0	REVIEW	ON WORK STUDY AND PRODUCTIVITY	6	
	2.1 [Definition of Work Study	6	
	2.2 N	leed for Work Study	6	
	2.3 W	ork Study in Planning and Control Cycle	6	
	2.4 W	ork Study: A Direct Means of Raising Productivity	8	
	2.5 W	ork Study Techniques	9	
3.0	MOTORWA	Y MAINTENANCE AND SITE DESCRIPTION	·25	
	3.1 W	hat is Motorway Maintenance?	25	
		ho is Responsible for Motorway Maintenance n this Country?	25	

Sect	Page No.		
3.3	Mair	ntenance Management	25
3.4	Main	ntenance and Rehabilitation of Pavement	28
3.5	The	Site	32
4.0	METH	KODS OF STUDY	40
	4.1	Selection of Operations	40
	4.2	Activity Sampling Technique	40
	4.3	Time Study Technique	44
	4.4	Recording the Rating	6 46
	4.5	Determination of Sample Size	46
5.0	DATA	COLLECTION AND ANALYSIS	82 50
	5.1	Source of Data	50
	5.2	Scope of Work	50
	5.3	Scope of Study	50
	5.4	Data Collection Techniques	51
	5.5	Time Study of Haulage Operation	53
	5.6	Recording the Rating	54
	5.7	Data Analysis	54

Sect	Section			
6.0	RESU	58		
	6.1	Study of Excavation Production	58	
	6.2	Study of Transportation Operation	62	
	6.3	Study of Sub-base Operation	64	
	6.4	Study of Roadbase and Basecourse Operation	69	
	6.5	Discussion on Results	74	
	6.6	Summary of Findings	76	
7.0	SYNT	HESIS AND APPRAISAL OF PUBLISHED RESULTS	82	
	7.1	Introduction	82	
	7.2	Types of Synthetic Elements	82	
	7.3	Synthetic Example: Build Up of Synthetic Data for Sub-base Gang	83	
	7.4	Establishing a Standard Minute Value for Excavation Operation	85	
	7.5	Establishing a Standard Minute for Sub-base Operation	87	
	7.6	Establishing a Standard Minute for Rolling 40mm Dense Bitumen Macadam laid in roadbase		
		and basecourse operation	87	
	7.7	Comparing the Observed Standard Minute Values with Published Data	88	

Section				
8.0	PLANN MAINI	91		
	8.1	Planning Time	91	
	8.2	Building Up of Planning Time	91	
	8.3	Production Rates (Productivity Formulae)	95	
	8.4	Contractor's Estimated Production Rates	100	
	8.5	Comparison Between the Observed Production Rates and the Contractor's Own Rates	100	
9.0	CONCI	102		
	9.1	Conclusions	102	
	9.2	Recommendations	105	
	REFE	RENCES	106	
	ACKN	108		
	APPE	109		
	Apper	109		
	Apper	ndix 2	188	
	Apper	ndix 3	204	
	Apper	ndix 4	211	



1.0. INTRODUCTION

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1.1. Need for Production Study in

Construction Industries

An accurate and comprehensive study of production enables management to base many decisions on facts and not guesses or hopes, and is of real help in the improvement of financial performance. Good production study data is a basis for accurate estimating, effective work programming, optimal method selection, rational progress control, well designed incentive payment schemes and cost control

systems.