

# **KURSUS Pengenalan kepada Perkhidmatan Mekanikal dalam Bangunan**

# **HOT WATER DESIGN**

***AN INTRODUCTION TO***

# **HOT WATER DESIGN**

***YATIM SELAMAT BIN LATIB***  
***JURUTERA MEKANIKAL***

# **CLASSIFICATION OF HOT WATER**

- 1. DIRECT SYSTEM**
- 2. INDIRECT SYSTEM**
- 3. CLOSED SYSTEM**
- 4. OPEN SYSTEM**

# **DESIGN OF HOT WATER SYSTEM**

- 1. Determination of demand, quantity and temperature.**
- 2. Design, type, capacity and output of hot water calorifier.**
- 3. Design, type and size of boiler.**
- 4. Design, arrangement of boiler, calorifier, automatic control and pipe scheme.**
- 5. Detemination of primary and secondary mains.**

# **DESIGN STANDARDS**

***The relevant standards are:***

- 1. BS 3456**
- 2. BS 2871 Part 1**
- 3. BS 61**
- 4. BS 10**
- 5. BS 659**
- 6. BS 2815**
- 7. BS 1952 and 1953**
- 8. BS 21, BS 855, BS 2790**

# **APPLICATIONS**

- 1. PROCESS HEATING.**
- 2. STERILIZATION.**
- 3. HOT WATER GENERATION.**
- 4. LAUNDRY.**
- 5. COOKING, ETC.**

# **HOT WATER DEMAND PER FIXTURE**

- 1. APARTMENT HOUSE, PRIVATE RESIDENCE.**
- 2. HOSPITAL, SCHOOL, UNIVERSITY.**
- 3. CLUB, GYMNASIUM.**
- 4. HOTEL, OFFICE BUILDING.**
- 5. INDUSTRIAL PLANT, ETC.**



# **DEMAND RATES**

1. **PRIVATE WASH HAND BASINS @ 10 lit/hr.**
2. **CLINICAL WASH HAND BASINS @ 15 lit/hr.**
3. **PUBLIC WASH HAND BASINS @ 15 lit/hr.**
4. **BABY BATH @ 30 lit/hr.**
5. **SLOP/LAB SINK @ 50 lit/hr.**
6. **ADULT BATH @ 60 lit/hr.**
7. **SHOWER @ 70 lit/hr.**
8. **PANTRY @ 80 lit/hr.**

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- 5. HYDROTHERAPEUTIC SHOWERS.**
- 6. HUBBARD BATHS.**
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# **SYSTEM EQUIPMENTS**

- 1. BOILER**
- 2. CALORIFIER**
- 3. PUMP**
- 4. PIPING RETICULATION**
- 5. VALVES AND ACCESSORIES**

# **BOILER CATAGORIES**

- 1. ELECTRIC BOILER.**
- 2. WATER TUBE.**
- 3. FIRE TUBE.**
- 4. WATER TUBE AND FIRE TUBE.**
- 5. SECTIONAL**
- 6. ROUND**
- 7. SCOTCH**

# **BOILER CATAGORIES**

- 1. WATER TUBE – Gases circulated around the tubes where water passes through. i.e water always inside the tube(Load over 25,000 lb/hr, 15 – 7500 BHP)**
- 2. FIRE TUBE – Water circulated around the tubes where Gases passes through. i.e Gases always inside the tube(Load 25,000 lb/hr, 10 – 1000 BHP)**

# **BOILER EFFICIENCY**

1. **BOILER PERFORMANCE** – *Ratio of the heat absorbed by the water and steam in the boiler to the heat in the fuel fire.*
2. **TYPE OF FUEL USED** –
  - a) **Coal** (Efficiency 50%-65%)
  - b) **Oil & Gas** (70%-80%)
  - c) **Electric** (90%-99%)

# **CONTENTS**

## ***INSTANTANEOUS DOMESTIC HOT WATER STORAGE***

1. INTRODUCTION
2. DESIGN STANDARDS
3. FOAM INSULATION
4. TANK
5. HEATING ELEMENTS
6. ISOLATED TANK DESIGN
7. HOT WATER OUTLET/COLD WATER INLET
8. AUTOMATIC TEMPERATURE CONTROL
9. OVER TEMPERATURE PROTECTOR



# **INSTANTANEOUS DOMESTIC HOT WATER STORAGE**

- 1. Low pressure, storage type, electrically heated.**
- 2. Design for wall mounting.**
- 3. Tested to withstand pressure 150 psi.**
- 4. Automatic Thermostat control preset at 60C.**
- 5. Heating Element and Thermostat must comply BS 3456.**
- 6. Inner water container shall be constructed Stainless Steel, Copper or Nickel Copper Alloy.**

# **INSTANTANEOUS DOMESTIC HOT** **WATER STORAGE**

- 1. Corrosion protected by cathodic i.e sacrificial magnesium anode.**
- 2. External casing shall mild steel treated against corrosion.**
- 3. Finished in deluxe acrylic white or enammel white.**

# **SELECTION AND SIZING**

- 1. The type of facility served.**
- 2. Required water volume and load peaks.**
- 3. Type and number of fixtures served.**
- 4. Required water temperature.**
- 5. Fuel/energy source for heating the water.**

$$\text{* Deg F} = (1.8 \times \text{C}) + 32$$

$$\text{* Deg C} = \frac{\text{F} - 32}{1.8}$$

**1.8**

$$\text{*212F=100C}$$

# **MAIN FEATURES**

1. **Foam Insulation** – Rigid polyurethane foam for improved economy and fuel saving.
1. **Tank** – The tank surface coated with exclusive porcelain and fuse to the solid steel at 870C.
2. Tank designed and tested withstand 2000 kpa hydrostatic test pressure.
3. **High Efficiency Heating Elements** – Ceramic insulated low density SS sheated incology immersion type heating.
4. **Isolated Tank Design** – Reduces heat loss and consequently saves on electricity cost.
5. **Hot Water Outlet** – Draw water from top of storage tank where temperature is highest.

# **MAIN FEATURES**

1. **Anode Rod** – Equalizes aggressive water action, to match local water chemical reaction.
1. **Cold Water Inlet** – Replaces water at tank bottom to prevent mixing with already heated water.
2. **Automatic Temperature Control** – Automatically keeps the water temperature at a desired level and instantly shuts off the power at preset temperature.
3. **Over Temperature Protector** – Automatically and safely cuts off the power in the unlikely event the desired preset temperature is exceeded.

# **HEALTH/SAFETY CONCERNS**

- 1. Distribution temperature may be higher than 120F(49C) because of the concern over Legionella pneumophia (Legionnaires Disease).**
- 2. This bacterium cause serious illness, can grow in domestic hot water storage at temperature 115F(46C) or less.**
- 3. A water temperature of 140F(60C) is recommended to reduce potential of growth of this bacterium.**
- 4. However, higher temp. increases possibility of scalding. This is particular concern for small children, the elderly and infirm, patients in health care facilities and occupants of nursing homes.**

# HORIZONTAL/VERTICAL TYPES



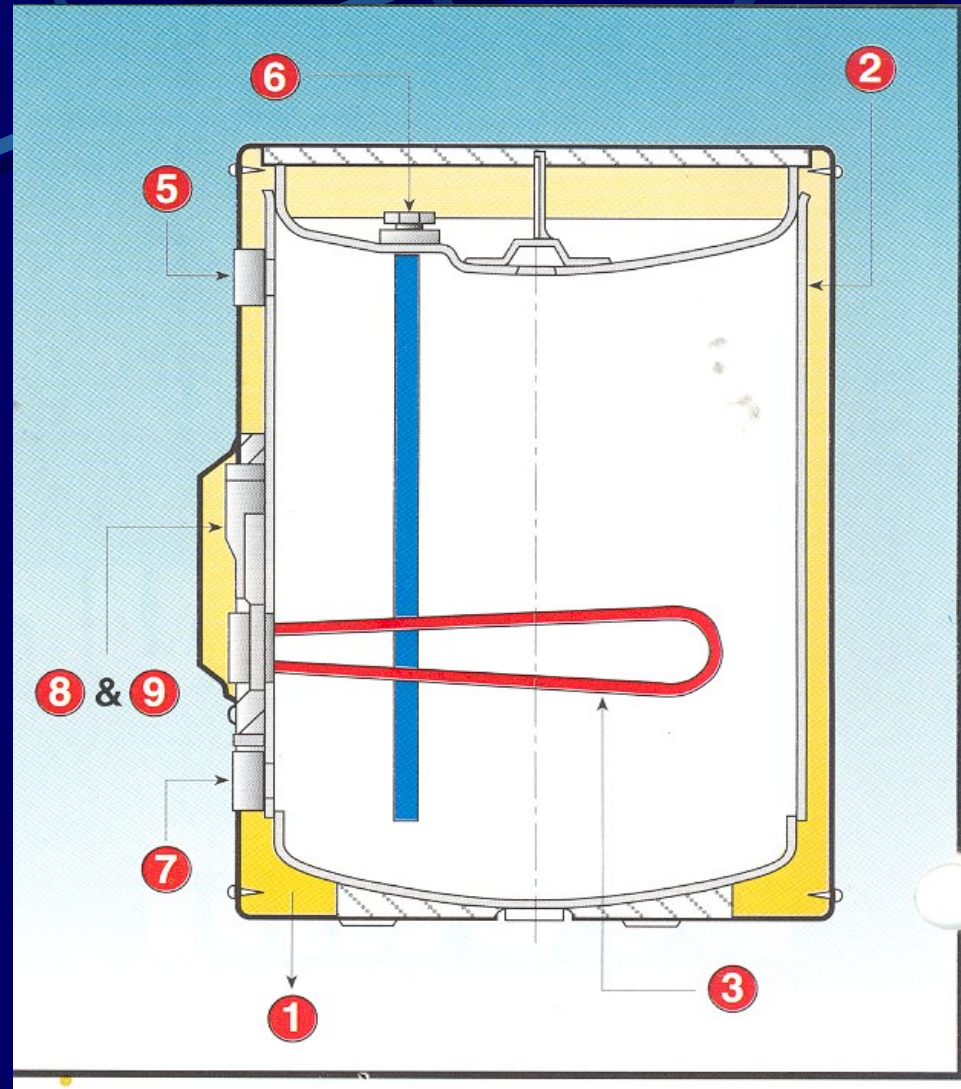


# FLOOR MOUNTED





# TANK DESIGN DETAILS





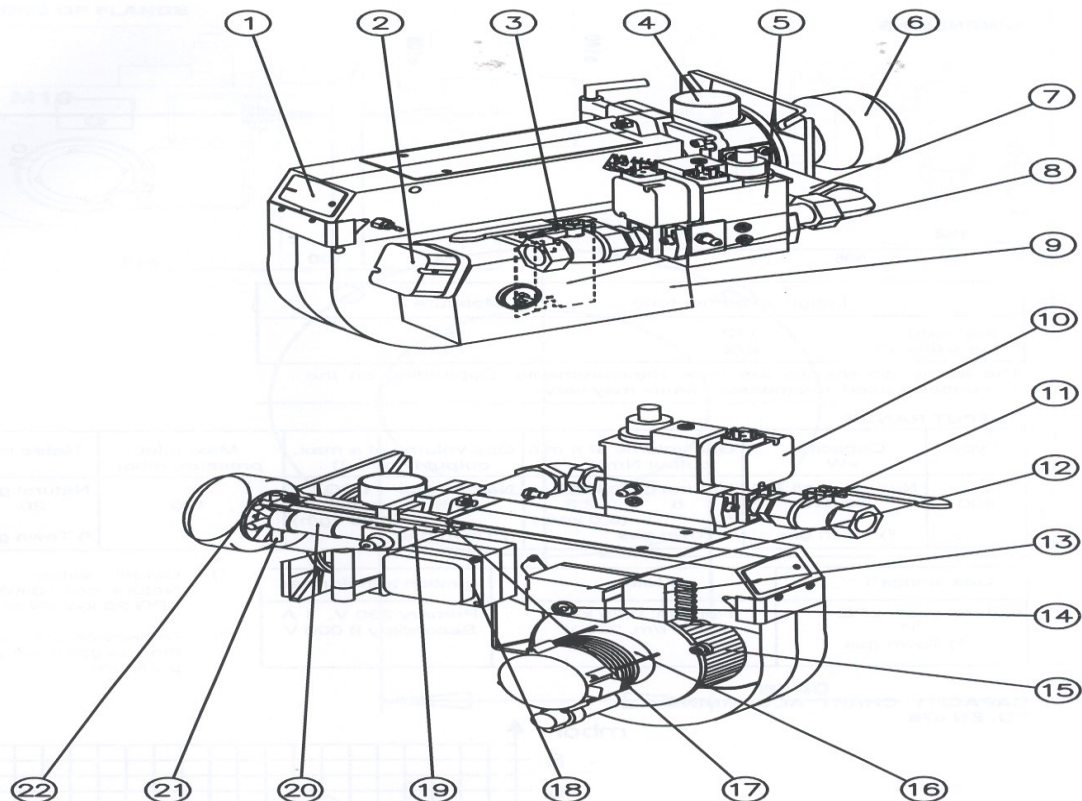
# TYPICAL BOILER





# DESCRIPTION

## DESCRIPTION



### COMPONENTS

- |   |                           |                          |
|---|---------------------------|--------------------------|
| 1. Cover, inspection glass                  | 9. Air intake             | 17. Ignition electrode   |
| 2. Air pressure switch                      | 10. Gas pressure switch   | 18. Transformer          |
| 3. Air adjustment                           | 11. Ball valve            | 19. Ionization electrode |
| 4. Inner assembly adjustment (not town gas) | 12. Control box           | 20. Inner assembly       |
| 5. Multibloc                                | 13. Electrical connection | 21. Nozzle               |
| 6. Flame cone                               | 14. Reset button          | 22. Brake plate          |
| 7. Connecting pipe                          | 15. Fan wheel             |                          |
| 8. Air damper                               | 16. Motor                 |                          |

172 205 39 96-01

**SEKIAN TERIMA KASIH**

***SAMPAIKANLAH WALAU  
SEPOTONG AYAT....***

***Akhir Kata...***

***SELAMAT HARI RAYA  
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