

# **LESSONS LEARNED: Best Practice for Quality Architecture**

**A Chapter on Ceiling System:  
What Went Wrong,  
What Can Be Learned and What Can Be Done**

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# | Objective

The objective of this presentation is to:

- 1 **Identify the source of problems** associated with installation failure or damage to the ceiling system
- 2 **Find and provide the best technical advice** in solving the root causes of installation failure or damage to the ceiling system
- 3 **Establish best practices** in installing the ceiling system based on the findings of lesson learned
- 4 **Create a knowledge-sharing platform** for designers



# | List of Content

- 
- 1 Background
  - 2 Case Study : Ceiling Failures
  - 3 JKR Specification for Ceiling Works
  - 4 Conclusion : What Went Wrong? What Can Be Learned?  
What Need To Be Done?
- 





1

## Background:

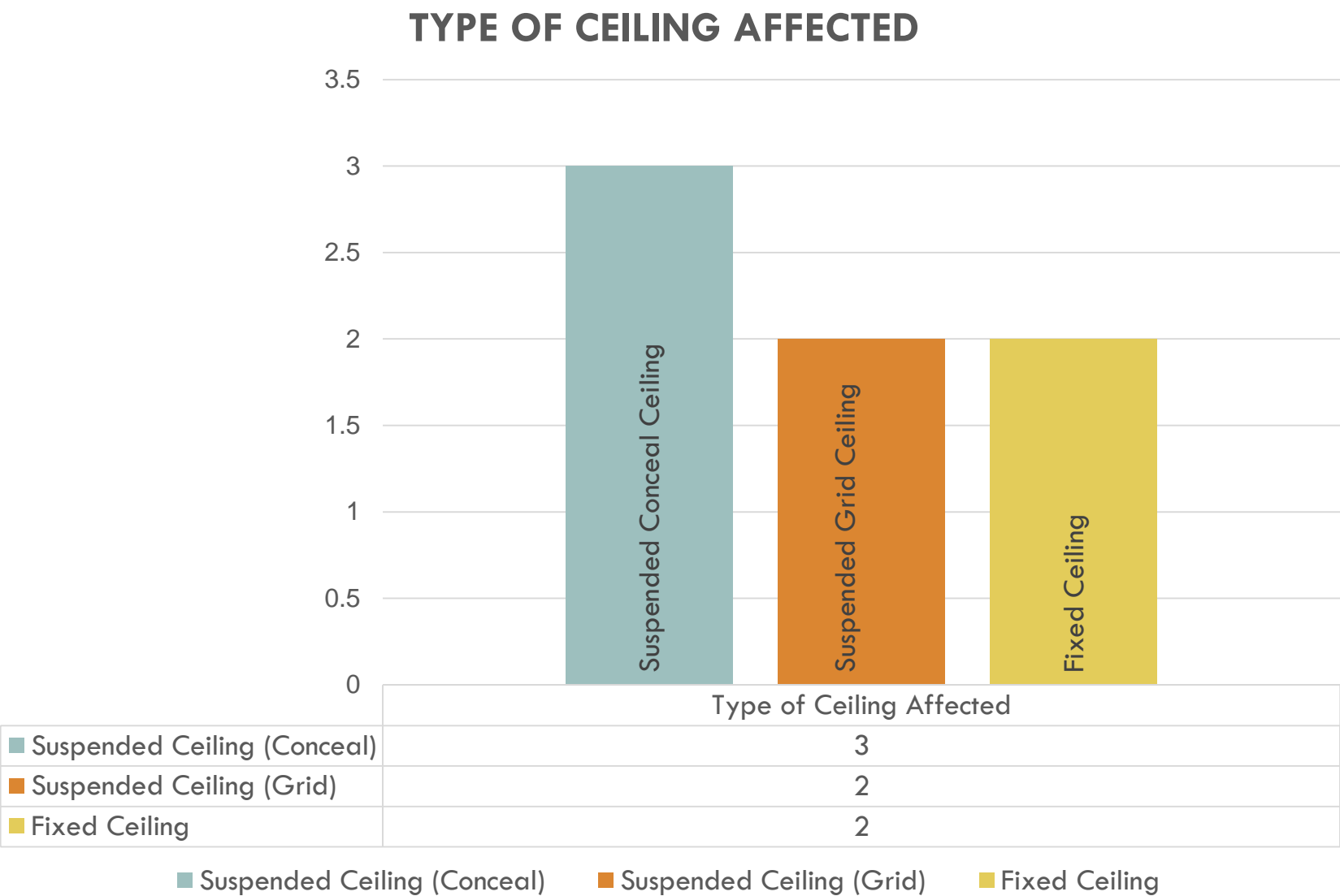
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1. Ceiling Failures  
Statistic Report  
2017



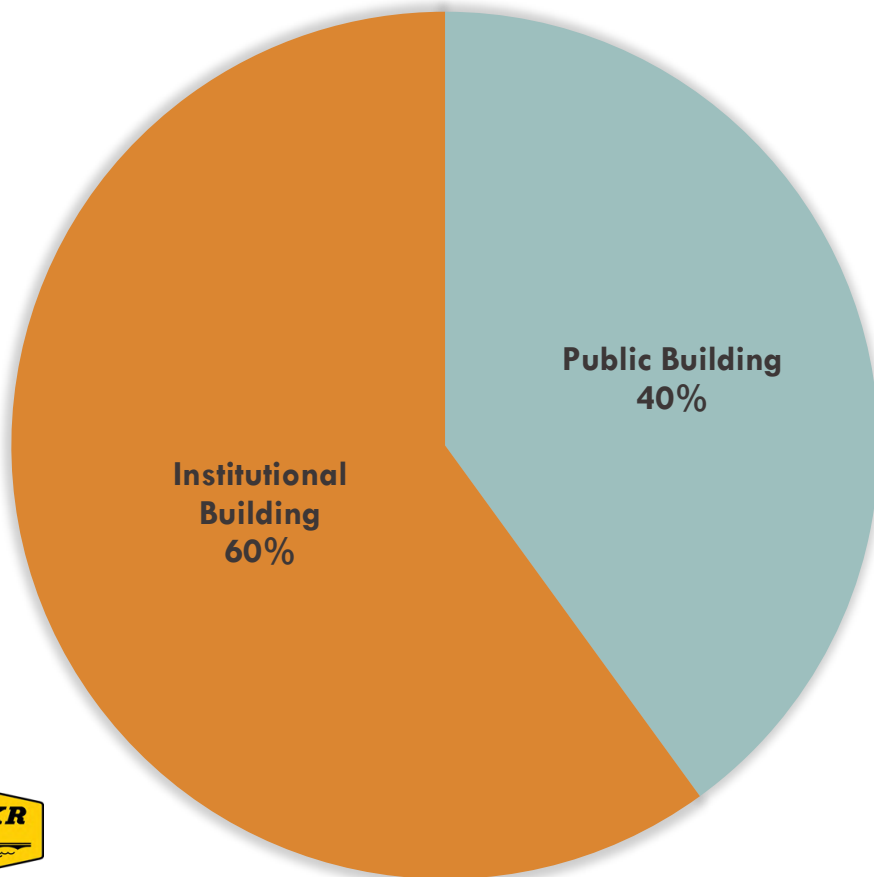


# Statistics for Architectural Forensic Inspection that Involve Ceiling System Failure For Year 2017



# Statistics for Architectural Forensic Inspection that Involve Ceiling Failure For Year 2017

## BUILDING CATEGORIES EXPERIENCE CEILING FAILURE /DEFECTS



**TOTAL:**

**5 PROJECT/BUILDINGS**

**Public Building:**

**2 building**

Hospital Besar Terengganu

Masjid Bandar Springhill NS

**Institutional Building:**

**3 building**

SPRM Melaka

INTAN Sarawak

Pusat Islam UMT Terengganu





2

## **CASE STUDIES:**

# **Ceiling Failure (Inspection & Findings)**



**Case Study  
are about:**

Investigating the problems caused by poor specification or poor quality of workmanship.

Different types of ceiling systems and materials used, various building typology and site conditions that represent different conditions in which ceiling failure and defects occur

**The case  
studies will  
discuss on:**



# Inspection Methodology

1



## DOCUMENT REVIEW (DRAWING/CONTRACT)

Review all related drawing/document:  
As-Built dwg./  
Construction dwg./  
Contract doc./  
specifications/  
standards

## SITE INSPECTION

2



Conduct site inspection and investigation to identify causes and to determine the degree of failure or defects

3



## INTERVIEW

Carry out interview with the parties involved to gather the case chronology and related information

## RECORD OF FINDINGS

4






Record all findings and observation in written form and by photos



2

# Case Study 1: Pusat Islam Universiti Malaysia Terengganu



 LOCATION	<b>KUALA TERENGGANU, TERENGGANU</b>
 SITE TOPOGRAPHY /GEOGRAPHICAL	<ul style="list-style-type: none"><li>Coastal area</li><li>Expose to direct wind and weather</li><li>Mangrove area</li></ul>
 BUILDING FUNCTION	<ul style="list-style-type: none"><li>Mosque</li><li>Lecture Hall</li><li>Lecture Room</li></ul>







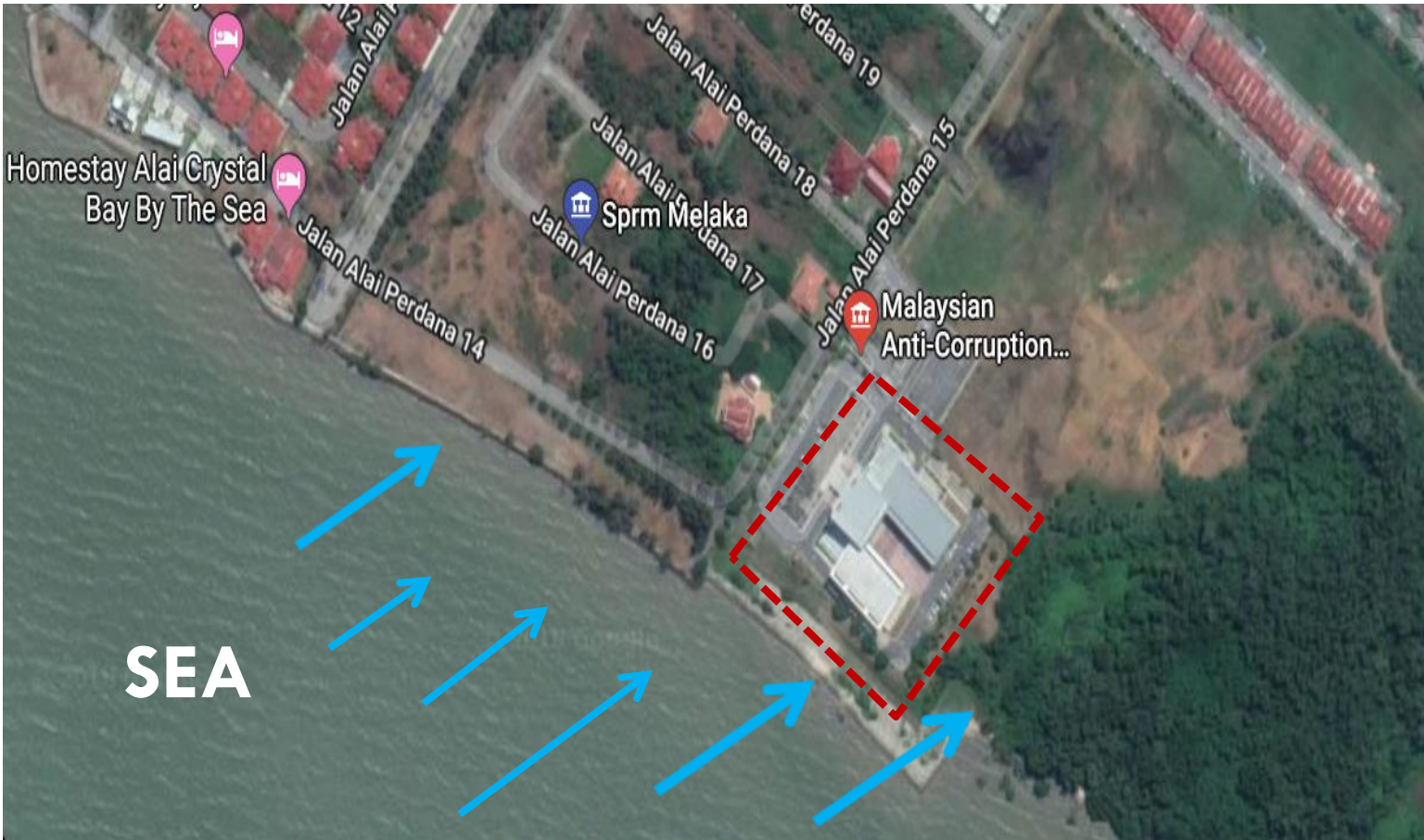
## **Type of Ceiling: Aluminium Strip Ceiling**

- **Failure/Defects:**  
Aluminium Strip Ceiling  
Collapsed
- **Location:**  
Mosque's Verandah



2

## Case Study 2: Bangunan Ibu Pejabat SPRM Melaka



LOCATION



SITE TOPOGRAPY  
/GEOGRAPHICAL



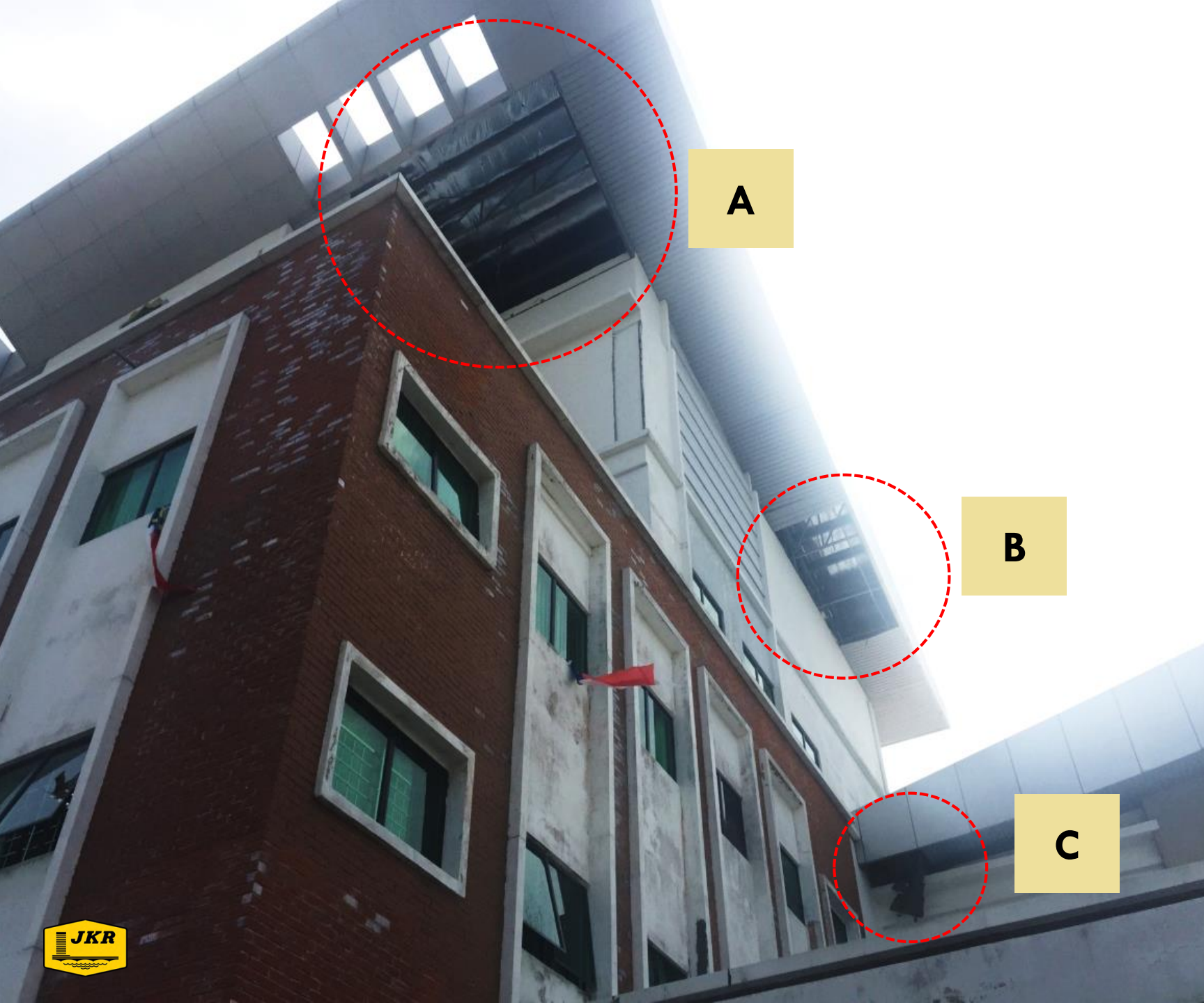
BUILDING  
FUNCTION

### TELOK MAS, MELAKA

- Coastal area
- Expose to direct wind and weather
- Regional Headquarter Office







**A**

**B**

**C**

## Type of Ceiling: Aluminium Strip Ceiling

- **Failure/Defects:**  
External aluminium strip ceiling plunge into the balcony area
- **Location:**  
Roof Top Floor  
(Main office building)  
Third Floor  
(Balcony Area)

**Ceiling failure is not a problem exclusive to government buildings. It affects buildings in the private sector too**



# Concorde Hotel Shah Alam

13<sup>th</sup> March 2014

A portion of the ceiling of the Concorde Hotel here collapsed but no casualties or injuries were reported.

It is learnt that the hotel was undergoing upgrading works but it is not known if the ceiling collapsed due to construction work.







# KL Hilton

14<sup>th</sup> October 2018

KUALA LUMPUR: A foreign worker suffered head injuries after falling some 40 feet, when the plaster ceiling of the lobby at the Hilton Kuala Lumpur in KL Sentral came crashing down early this morning.

According to a report from the KL Fire and Rescue Department, the ceiling collapsed just before 3.40am. At the time, repairs were being carried out on the electrical wiring.





Some 1,500 square feet of the ceiling collapsed, causing the foreign worker from Bangladesh to fall.

He was treated at the site by emergency services before being sent to the Universiti Hospital in Petaling Jaya.







A Hilton Kuala Lumpur spokesman said during an overnight routine maintenance work on the ceiling lobby by an approved maintenance contractor, an incident occurred causing a part of the ceiling to give way. The area will be temporarily closed to the public

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# **JKR's Standard Ceiling Specification for Building Works**



# ATTACHMENT ASSEMBLY - UNIVERSAL

Manufacturing Standard: ASTM C635

Number of components to form system: Three (3)

Compatible system: Universal Acoustical Ceiling Grids

## Component 1)

M6 x 30mm zinc plated proprietary anchor fastener with matching nut and washer for reinforced concrete sockets along with soffit cleat made of galvanized steel min. 25mm x 25mm x 2mm thk. With a galvanization of 80g/sq.m for suspending the pre-straightened hanger rod.

## Component 2)

Pre-straightened hanger wire: Machine straightened wire of 4mm diameter with a galvanization of 80g/sq.m with min tensile strength of 350MPa. The wire rod should be used in conjunction with adjustable rod joiner (hook clip) or directly to main beam.

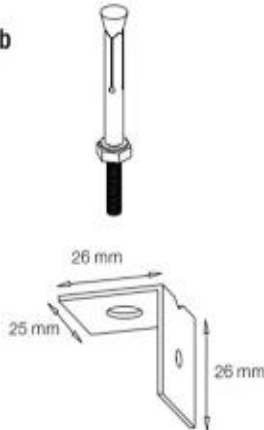
## Component 3)

Adjustable rod joiner (hook clip) shall be butterfly type proprietary system. —connected to 4mm diameter straightened hanger wire 2 nos. with minimum pull-out strength of 100kgs.

### Component 1a & 1b

#### M6 Anchor Fastener

Used to secure the ceiling suspension hanger wire to the structural soffit/deck



#### SOFFIT CLEAT

Connects Anchor Fastener and steel wire - 26x26x2x1.2mm

### Component 2

#### Hanger Rod ( $\varnothing 4.0\text{mm}$ )

Used to hang suspended ceilings from structural deck

#### Hanger Wire Specification

Description	Specification
Diameter	4.00mm
Length	1828.80 mm
Galvanized Coating	80g/m <sup>2</sup>
Tensile Strength	Min. 350 MPa

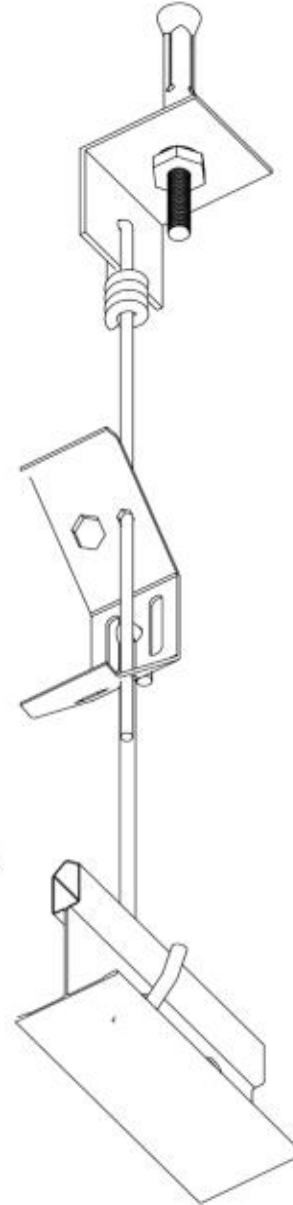


### Component 3

#### Hook Clip

Connects 4.0mm hanger wire to the main runner; recommended for renovation & fast track applications; provides easy adjustment of ceiling height.

Min. Pull-out strength: 110kgs



## Typical Proprietary Suspended Ceiling System Components





## 6.16 Suspended Ceiling Exposed to Wind (Outside Building).

### 6.16.1 Wind Load

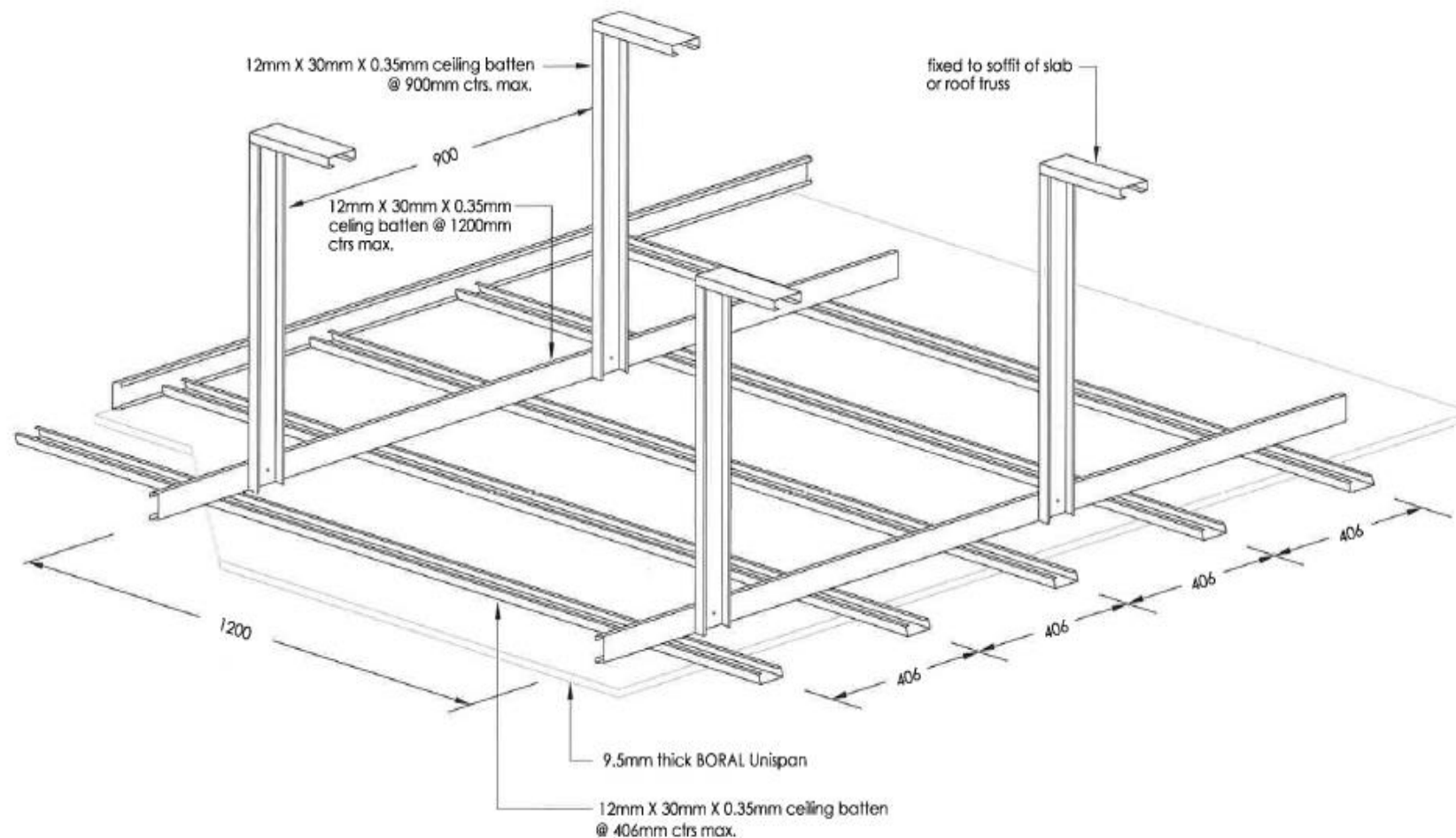
- 6.16.1.1 The minimum basic wind speed shall be 35 m/s. However, the minimum basic wind speed shall be increased to 41 m/s for lightweight covering.
- 6.16.1.2 The requirement of wind load shall be as stated in the MS 1553 – Code of Practice on Wind Loading for Building Structures. The minimum basic wind speed shall be as specified above or as per the value stated in MS 1553 whichever higher.
- 6.16.1.3 Load combinations shall be clearly identified (as per MS EN 1993 Part 1 to Part 3 or other equivalent standards recognised internationally) and itemised to enable design checking to be carried out upon the most adverse conditions or the effect (e.g. effect of uplift) under consideration.
- 6.16.1.4 Where grid ceilings system is installed to areas exposed to wind condition (outside buildings), all lay-in ceiling panels/boards shall be secured to the suspension system with minimum two proprietary 'hold-down clip' for each tile as recommended by the manufacturer and approved by the S.O. Installation shall refer to manufacturer's method statement.
- 6.16.1.5 The Contractor shall submit manufacturer's shop drawings and design calculations for the complete proprietary ceiling system showing compliance to all specifications including the method of installation of the ceiling board/panels, hangers, fittings and all accessories duly certified by a P.E. with practising certificate registered with the Board of Engineers Malaysia.

## Description on tender drawings:

- ☐ refer to engineer's detail  
(rujuk butiran/perincian Jurutera)
- ☐ refer manufacturer's specification/shop drawings  
(rujuk butiran pengeluaran)
- ☐ Installation refer to Method Statement

**Ceiling Specification  
On Detail Drawings**





## CONCEAL CEILING

### Specifications for Hospital Parit Buntar (76 Beds)

- ☐ Ceiling batten system  
12mm x 30mm x 0.35mm thk.
- ☐ Distance of hanger 900 x 1200 mm
- ☐ Plasterboard thickness 9.5mm

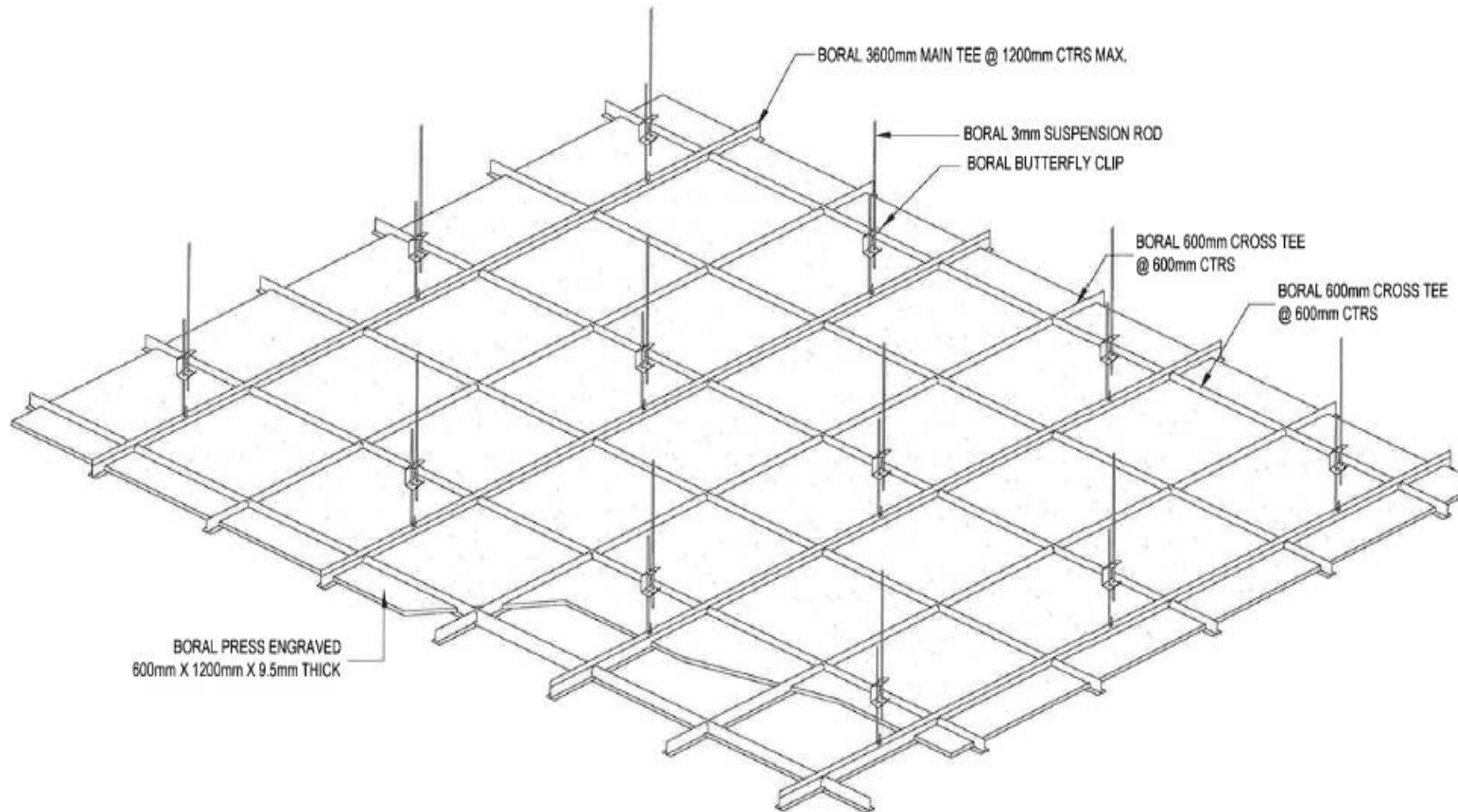
Suspended Seamless / Concealed Grid Ceiling

600mm X 600mm X 9.5mm thk UniSpan Gypsum PlasterBoard with Plaster & Paint (PC1)

## GRID CEILING

### Specifications for Hospital Parit Buntar (76 Beds)

- ❑ BRAND : Boral Main & Cross Tee
- ❑ Distance of hanger 1200 x 1200 mm
- ❑ Plasterboard thickness 9.5mm
- ❑ Boral 3mm suspension rod



#### Suspended Exposed Grid Ceiling

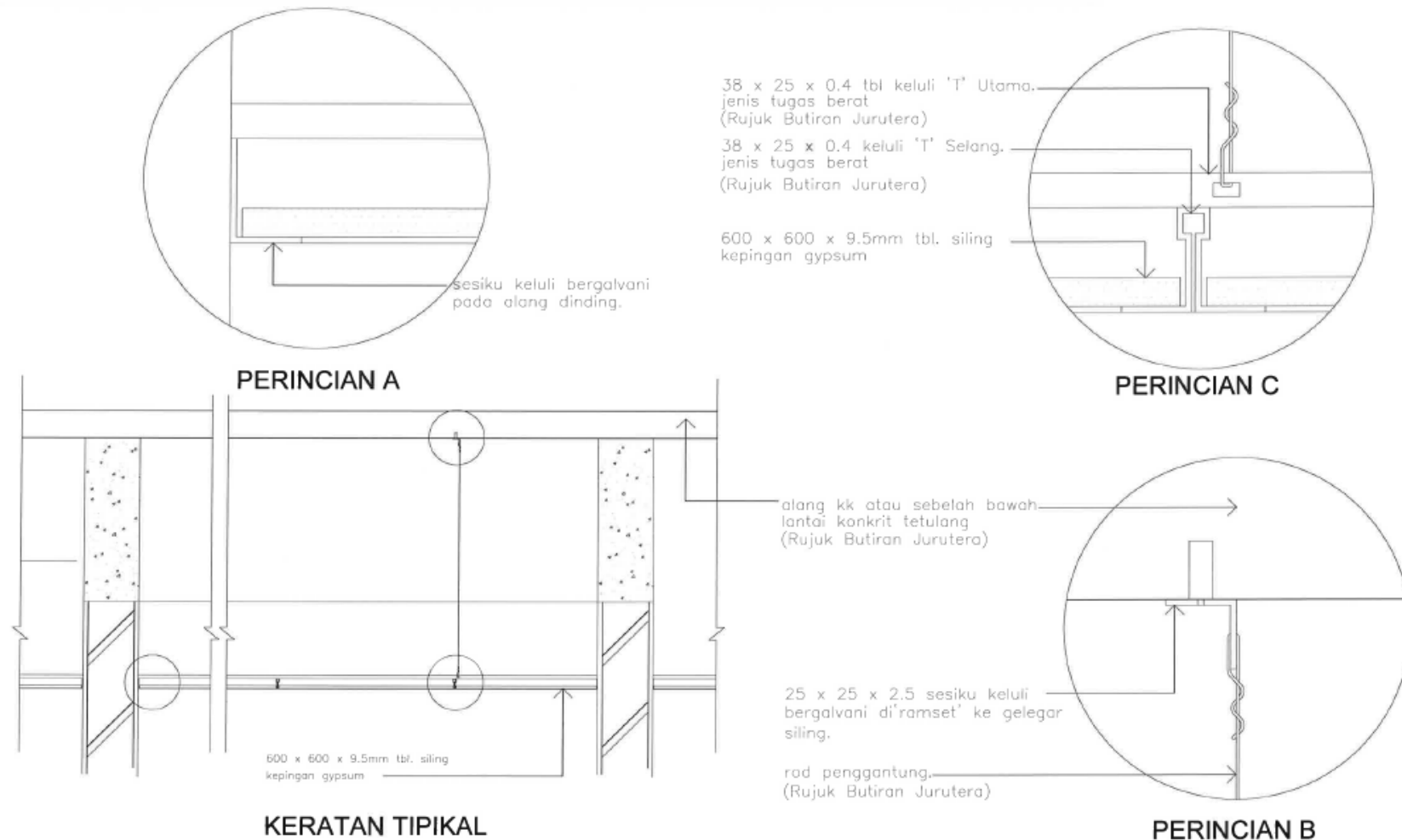
600mm X 600mm X 9.5mm thk Press Engraved Gypsum Board with Anti-Fungus Paint (GB1)




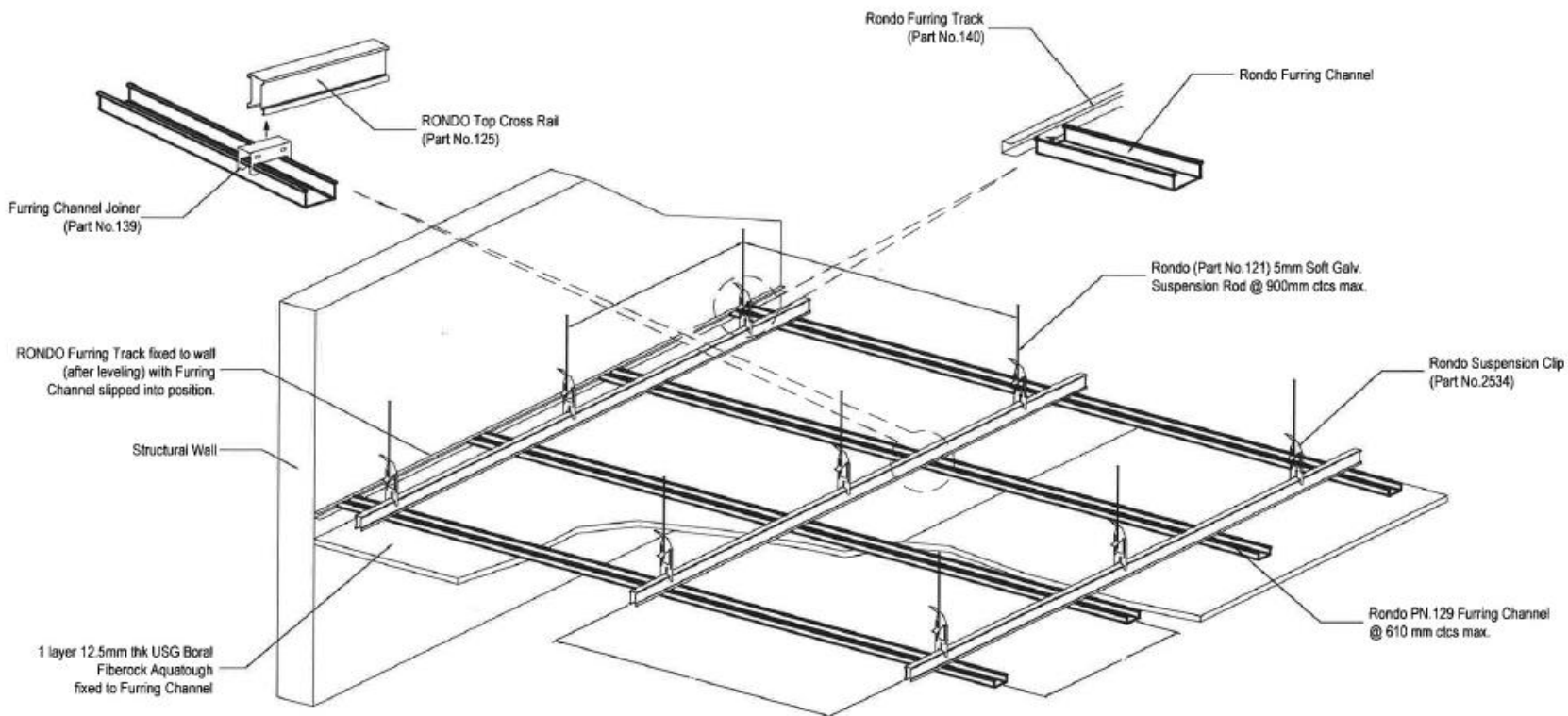
## GRID CEILING

### Specifications for Hospital Parit Buntar (76 Beds)

- ☐ Main & Cross Tee to engineer's detail
- ☐ Fixed to soffit slab or truss to engineer's detail
- ☐ 25 x 25 x 2.5 galvanized angle attached ramset fixing to ceiling joist  
Plasterboard thickness 9.5mm
- ☐ Suspension vertical rod refer to engineer's detail
- ☐ Plasterboard thickness 9.5mm



 PENGARAH KANAN CAWANGAN ARKITEK Ar. ZMRUL AZIDIN BIN BAOBI ARKITEK KANAN Ar. HANI YULIATI MOHD LISA		ARKITEK PENGUASA KANAN Ar. YONG RAZIDAH BINTI RASHID ARKITEK SITI NOR FAIZAH BT OMAR		PROJEK <b>CADANGAN MEMBINA DAN MENYIAPKAN HOSPITAL PARIT BUNTAR ( 76 KATIL ) PARIT BUNTAR. PERAK DARUL RIDZUAN</b>		TAJUK LUKISAN <b>SUSPENDED CEILING BOARD</b>		NO. LUKISAN <b>JKR/CA/10/26/A14/024/A-B/SL/2</b>	
PELENGKAP RAB DESEKAR MARI SKALA NTS TARIKH 2017									



Suspended Seamless / Concealed Grid Ceiling  
600mm X 600mm X 12.5mm thk Fiberock Aquatough Gypsum PlasterBoard  
with Plaster & Hygienic & Anti-Fungus PU Paint (PC3)

**Note:**

Assumed Ceiling Drop Height = 3300mm  
 External Ceiling with ultimate Wind Pressure  
 $P = 1.2\text{kPa}$  ; Uplift =  $0.90\text{kPa}$

## CONCEAL CEILING

### Specifications for Hospital Parit Buntar (76 Beds)

- ☐ Ceiling Type
- ☐ Brand Specified
- ☐ Fixed to soffit slab or truss to engineer's detail
- ☐ Vertical hangers at 900mm c/c grid
- ☐ Suspension vertical rod 5mm diameter
- ☐ Plasterboard thickness 12.5mm



# 4

## Conclusion

1. Highlighted Issues
2. What Went Wrong, What Can Be Learned and What Can Be Done
3. Way forward



# Highlighted Issues



A

## Safety Issue

- Occupant safety must be a priority in designing strong and secure the architectural components
- **Majority** of the building that affected by ceiling installation failures are **public buildings such as hospitals, mosques and institutional buildings.**

B

## Structural And Building Integrity

- Failures is **closely related to structural integrity of all the building components;**
- **Root cause** of the problem should be **identified and resolved in advance** before any remedial action can be done.
- In most cases the **structural integrity of the building components had been compromised.** For instance; the ceiling **installation are not in accordance with the specification or method statement**

C

## Inter Disciplinary Scope

- **Design and installation of the ceiling system involves a wide scope of various discipline** such as structural roof systems, electrical and mechanical system.
- **Coordination between disciplines is critical and crucial especially during the design process up until the construction stage** to ensure there are no modification made to give way to any scope of work.

D

## Method Statement And Specification

- The materials shall comply with **JKR standard /specification and the installation must be in accordance with the system provider method statement.**

E

## Appropriate And Practical Design Solution

- Ceiling system must be a **proprietary system** that includes both **product and installation warranty.**
- Design consideration should take into account the **condition/ function/location of buildings and surrounding (site context) for present and future purpose**



**What Went Wrong**  
**What Can Be Learned**  
**What Need To Be Done**





## WHAT WENT WRONG?

- Non-compliance with technical specifications and method statement
- Use of non-proprietary type ceiling system,
- Inadequate design consideration and analysis and;
- Lack of coordination and supervision on site



## WHAT CAN BE LEARNED?

- Design considerations for the selection of ceiling designs should take into account the function of the building (technically and aesthetically),
- Site environmental conditions and;
- Coordination with other disciplines should ideally start during the design stage and should be followed by regular monitoring on site.



## WHAT NEED TO BE DONE?

- Adequate design consideration is given during the design stage
- Compliance to technical requirements, standards and specifications.
- The ceiling system shall be of a proprietary system and with product warranty
- Coordination and supervision on site between all disciplines/SO/contractors/suppliers/installers.

# Way Forward

## 1 Not all method fits all condition

- Designer must be sensitive in selection of ceiling system for the right built environment

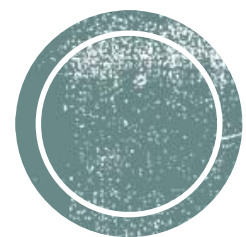
## 2 Better knowledge and understanding on the specification and performance of the ceiling system

- Project and design team must familiarize with contract document and construction drawing.
- If any shortfall in the information, should request for information (RFI) from design office

## 3 Better coordination of ceiling installation work

- Coordination of works between various discipline should be carried out frequently.
- Training to JKR's site supervision team





**Thank you**

